#### **Colour Guide**

The colours in the tables will help you select your products material and finish. These will also be displayed in the page footer throughout this section. Products not colour coded will state their material or finish below the table.

Grade 304 Stainless steel (Internal)

Grade 316 Stainless steel (External)

Zamac (Zinc aluminium alloy)

Zinc coated steel



Mild steel



Galvanised steel



Aluminium



Duplex 2205 (Ultra marine stainless)

#### **Icons**

Throughout this section there are various icons to help you with your product selection.

Ø

Diameter



Square Solid



Technical information that can be found on our website



Handy tip for quicker and



Important note, please read



Scan for more information

#### **Stainless Steel**

All stainless steel fittings have a 2mm wall thickness unless otherwise stated and are supplied satin finish grit 320 and mirror finish grit 800.



UK standard for the construction of barriers in and around buildings



UK standard for ladders for permanent access to high structures



UK standard for flooring, stair treads and handrails for industrial use



TESTED TO BS 14122-4

Requirements for safe access to machines, where a fixed means o access is necessary

TESTED TO BS 8300

Conforms to the requirements that handrails should not be cold to the touch

TESTED TO 3**S 6399-1**  UK standard loading for buildings. Code of practice for dead & imposed loads

TESTED TO BS 4592:0

Conforms to the common requirements and recommendations for installations.

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Pro-Cast Steel.....411 Pro-Railing®......460-587

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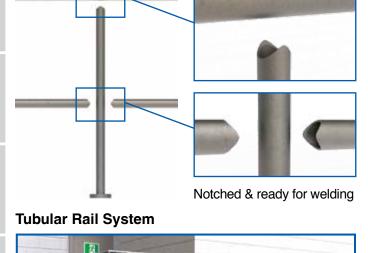
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Glass Clamp Angle

Adaptors.....

welded.





Designed to make the fabricators' life easier, the Ø 48.3mm mild steel tube with posts is supplied notched and ready for welding, plus all the components required to complete the job.

- · Can be galvanised, zinc plated or powder coated after fabrication
- · Labour saving by cutting out preparation time
- Suitable for both commercial and private installations
- Grade S235

#### Just choose your system!

#### **Glass Infill System**



Mid Rail Top Rail





Height mm	To Suit Ø mm	Code	L
1065	48.3	1301708D	

To give 1100mm when top rail

To Suit Length Code mm Ø mm 1301758D 1178 48.3

Notched both ends.

Length m	To Suit Ø mm	Code
7.5	48.3	300648332

m	Ø mm	Code
7.5	48.3	300648332

3mm wall thickness.



Legs mm	To Suit Ø mm	Code
248	48.3	1301B48248

See page 415 for splice locks.

#### **Round Fixing Plate**

**Plain Notched Post** 



Ø mm	To Suit Ø mm	Code
100.0	33.7	1301207B
108.5	42.4	1301207C
114.8	48.3	1301207D

Plate thickness 8mm. Fixing holes 15.4 x 10.4mm.

#### **Round Cover**



To Suit Ø mm	Code
33.7	1301208B
42.4	1301208C
48.3	1301208D
48.3	1804208D
48.3	1806208D

#### **Square Fixing Plate**



mm	To Suit 🗆	Code
79	30	130120730
89	40	130120740
99	50	130120750

Plate thickness 8mm. Fixing holes 15.4 x 10.4mm.

#### **Square Cover**



To Suit □ mm	Code
30	130120830
40	130120840
50	130120850

## Weld-A-Rail

All components to suit Ø 48.3 x 3.0mm tube

### Weld-On Glass Clamp

Short



Size mm	Code
80 x 40 x 6	1801405F
80 x 40 x 6	1801407F

### **Weld-On Glass Clamp**



Size mm	Code
120 x 40 x 6	1801406F
120 x 40 x 6	1801408F

#### **Bolt-On Glass Clamp**



Code
1802401DZ
7amaa

Zamac

### Weld-On Glass Clamp



H x W x D mm	Code
40 x 80 x 25	1801401F

BZP tabs with cast steel lug.

If you have overhanging balconies and balustrading we recommend that you use our glass clamps that use bolts/pins to fix through pre-drilled glass.

## Flexirail® System



The most flexible handrailing solution for stairs, gradients and corners. Made with Ø 48.3 x 3.2mm galvanised tube.

#### **Variable Angles**

**Bolt-Down Post** 

With steel end cap

Height mm

1100

Code 62SP48B



**Straight Runs** 



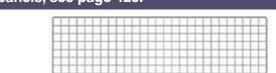
#### **Variable Corners**



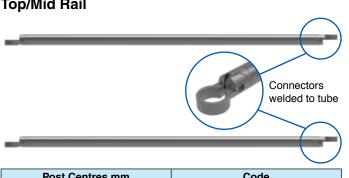
**Exploded View** 



#### Flexirail is compatible with all of our mesh infill panels, see page 428.



#### Top/Mid Rail



Post Centres mm	Code
1200	62SR48

#### **Internal Joint**



Code	
16150D	

For shorter post centres cut rail and join using an internal joint code: **16150D**.

#### Connector



Suitable for	Code
Glue Fit	6202R48

Sold separately.



#### **Round Connector**



#### Connector On A Crossrail



#### **Square Connector**



**Round Threaded** Connector



Code
1301223D

For use with zinc plated, powder coated and painted installations.

**Round Bolted** Connector



To Suit Ø mm	Code
42.4	1301224C
48.3	1301224D

For use with galvanised installations.

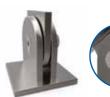
**Square Threaded** Connector



To Suit ■ mm	Code
40	130122340

For use with zinc plated, powder coated and painted installations.

**Square Bolted** Connector



To Suit <b>■</b> mm	Code
40	130122440
50	130122450

For use with galvanised installations.

## **Make Your Own Handrail Brackets**

#### **Handrail Bracket Plates**



To Suit Ø mm	Ø mm	Code
12	77	130120712
16	77	130120716

Fixing holes 6mm.

### **Standard Cranked Arm**



To Suit Ø mm	Length mm	Code
12	80	1301359R12
16	80	1301359R16

#### **Extended Length Cranked Arm**



To Suit Ø	Length mm	Code
12	150	1301359L12
16	150	1301359L16

#### **Handrail Saddles**



To Suit Ø mm	Code
33.7	1301351B
42.4	1301351C
48.3	1301351D
60.3	1301351E

## **Handrail Brackets**

#### **Weldable Handrail Bracket**

Fixed washer



Wall to Bracket Centre mm	Code
83	1301301

To fit square: □ 40, 50, 60, 70 and 75mm. To fit round: Ø 42.4, 48.3 and 60.3mm.

#### **Handrail Bracket With Saddle**

Fixed washer



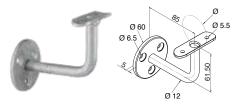


Ø mm	Wall to Bracket Centre mm	Code
42.4	90	1301301C
48.3	90	1301301D

To fit square: \$\overline{\pi}\$ 40, 50, 60, 70 and 75mm. To fit round: \$\overline{\pi}\$ 42.4, 48.3 and 60.3mm.



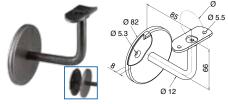
#### Wall/Tube



Ø mm	Code
42.4 or 48.3	171178K
42.4 or 48.3	171177K

Three  $\emptyset$  6.5mm countersunk fixing plate holes.

#### Wall/Tube



Ø mm	Code	
42.4 or 48.3	171179K	
Owner live describe and a set of the second second set of the second set of the second set of the second set of the second second second second set of the second		

Supplied with snap fit cover plate. Three  $\varnothing$  5.3mm countersunk fixing plate holes.

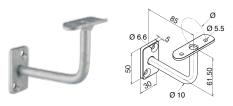


**Handrail Brackets** 

Description	Code
Cover Plate & Bracket	171167
Bracket only	171167B
Cover Plate only	171162C

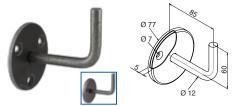
90mm distance from wall to centre of bracket.

#### Wall/Tube



Ø mm	Code
42.4 or 48.3	171181K
42.4 or 48.3	171180K

Two Ø 6.6mm countersunk fixing plate holes.



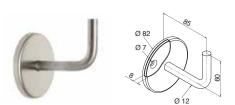
Description	Code
Bracket Only	171182K
Cover Plate & Bracket	171182

Three Ø 7mm countersunk fixing plate holes.



Description	Code
Cover Plate & Bracket	171162
Bracket only	171162B
Cover Plate only	171162C

76mm distance from wall to centre of bracket.



Code
171166K
171169K

Three Ø 7mm countersunk fixing plate holes.

Description	Code
Cover Plate & Bracket	171166
Cover Plate & Bracket	171169

76mm distance from wall to centre of bracket.

#### **Universal Plug & Screw Jars**



Size Ø mm	Pack Qty	Code
6	500	50UPS6R

6 x 28mm plugs, 4.5 x 40mm screws.



Size Ø mm	Pack Qty	Code	
7	450	50UPS7B	

7 x 30mm plugs, 4.0 x 40mm screws.

#### **Decorative Handrail Brackets**





H x W mm

225 x 70

H x W mm	Code	
120 x 90	0512304483	

■ 14mm hammered bar.



Code

0512704075





#### Wall/Flat

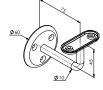


Wall to Bracket Centre mm	Code
63	171161

Domed disc fixing plate. BZP.

#### Wall/Flat



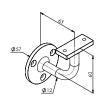


Wall to Bracket Centre mm	Code
75	171163

Domed disc fixing plate. BZP.

#### Wall/Flat

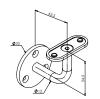




Wall to Bracket Centre mm	Code
63	171165

#### Wall/Flat





Wall to Bracket Centre mm	Code
63.5	1804305FF

#### Wall/Flat



Wall to Bracket Centre mm	Code
63	171164

Solid disc fixing plate. BZP.

#### Wall/Tube



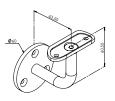


Ø mm	Wall to Bracket Centre mm	Code
42.4	72	13i0223

Zinc plated.

#### Wall/Tube





Code	Wall to Bracket Centre mm	ø mm
1804305FC	63.5	42.4
1804305FD	63.5	48.3
1806305FC	63.5	42.4
1806305FD	63.5	48.3

#### Wall/Tube





Ø mm	Wall to Bracket Centre mm	Code
33.7	92	171168B
42.4	92	171168C
48.3	92	171168D

#### **Universal Plug & Screw Jars**







Size Ø mm	Pack Qty	Code
6	500	50UPS6R

6 x 28mm plugs, 4.5 x 40mm screws.





7 x 30mm plugs, 4.0 x 40mm screws.



A great new range of cast steel handrail fittings. Suitable for welding, galvanising, powder coating and gluing. Only for use with our  $\emptyset$  48.3 x 2mm steel tube. Some fittings also supplied in bright zinc plated.

#### **Seamless Tube**



Ø mm	Length m	Thickness mm	Code
48.3	5.8	2	130148258
48.3	3.0	2	13024823*

\*BZP.

90° Elbow **Radiused Corner** 



Code

1301200D

1302200D

noullu	Corner
A	1

90° Elbow



Ø mm	Code
48.3	1301201D

**Scroll End** 



Ø mm	Code
48.3	1301221D
48.3	1302221D*

Ø mm Code

1301203D

1302203D

Code

1301214D

**Adjustable Elbow** 

\*BZP.

48.3

48.3

**End Cap** 

Ø mm

48.3

**Base Plate** 

\*BZP.

Ø mm

48.3

48.3



Ø mm	Code
48.3	1301228D

**High Strength Glue** 

For use with tube fittings

### **Base Cover Plate**



Ø mm	Code
48.3	1301208D
48.3	1302208D*

\*BZP.

Adhesive activator

Reduces curing time when used with Loctite 638



ml	Code
50	1899007638



ml	Code
150	18990087649

### **In-Line Connector**



Ø mm	Code
48.3	1301206D
48.3	1302206D*

<b>*</b> P7	<b>D</b>
ᅜᅩ	г.

\*BZP.

#### **Example Of BZP Finish**







Cast-A-Rail is a versatile self-assembly railing system suitable for welding and galvanising. The range works with fittings available exclusively from F.H. Brundle. It provides an alternative railing solution to cast iron.

#### **Pre-Assembled Post Features:**

- Bolt-down & pre-assembled ready for use
- · Two horizontal rails can be added
- By using the tube insert it is possible to change the horizontal rails from Ø 48.3 to 42.4mm tube or even mix & match them



#### **Concrete Screw**

### **Through Bolt**

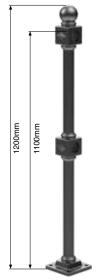


Size mm	Code
M12 x 100	5002HCS12100



Size mm	Code
M12 v 100	162/112

#### **Pre-Assembled Post**



Post Ø mm	Code
48.3	63BSCP

Do not galvanise cast iron components. Self colour.

#### **Tube Insert End Cap**



400
Code
63BE

#### **Tube Insert**



To Suit Ø mm	Code
42 4	63B042

#### **Tube For Inserts**



Ø mm	Length m	Code
42.4	7.5	300642432
48.3	7.5	300676132
42.4	6.5	160242
48.3	6.5	160248

## Make Your Own Cast-A-Rail® System

#### **Tube For Posts & Inserts**

Bolt-down or concrete-in



Code	Length m	Ø mm
300642432	7.5	42.4
300676132	7.5	48.3
160242*	6.5	42.4
160248*	6.5	48.3

\*Used for inserts only.

#### **Solid Sphere**

To be added to the top block



Ø mm	Code
80	0513249
90	0513250
100	0513251

#### **Base Plate**



To Suit	<b>■</b>	Height	Code
Ø mm	mm	mm	
48.3	155	80	63B001

Fixing holes Ø 17.5mm.

#### **Block**



To Suit Ø mm	H x W x D mm	Code
48.3	120 x 85 x 97	63B002

Hole suits Ø 48.3mm inserts. Any number can be welded to a post.

### **Tube Insert End Cap**



Code	
63BE	

#### **Tube Insert**



To Suit Ø mm	Code
42.4	63B042

#### **Concrete Screw**



Size mm	Code
M12 x 100	5002HCS12100

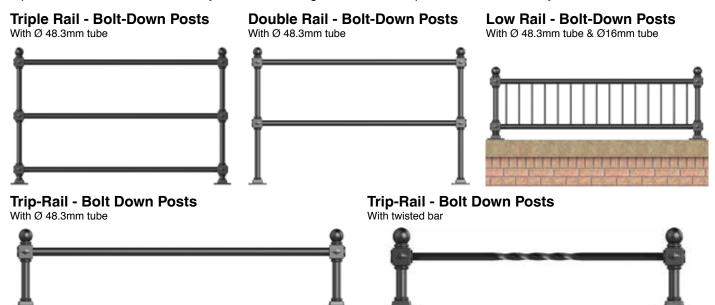
## Through Bolt



Size mm	Code
M12 x 100	162412

#### **Double, Triple & Foot-Rails**

Any quantity of Cast-A-Rail blocks can be placed at any height, with horizontal rails in mixed styles or sizes, double, triple and even foot-rails can easily be created using tube, twisted, square or flat bar. It really is that versatile!

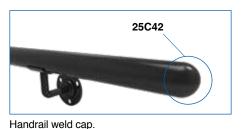


## Caps & Elbows

#### **Domed Caps**



To Suit Ø mm	Height mm	Thickness mm	Code
26.9	20	3.5	25C26
33.7	26	3.5	25C34
40.0	20	3.0	051325140H
42.4	29	3.5	25C42
48.3	31	3.5	25C48
50.0	25	3.0	0505003001
60.0	30	3.0	0506003001
60.3	35	3.5	25C60
70.0	35	3.0	0507003001
76.1	45	3.5	25C76
80.0	40	3.0	0508003001
88.9	50	3.5	25C88
90.0	45	3.0	051325190H
100.0	50	3.0	0513251100H
114.3	63	3.5	25C114
120.0	60	3.0	0512503001
150.0	65	3.0	0515003001

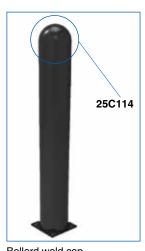


#### **Tubular Handrail Knuckles**



To Suit Ø mm	Knuckle Ø mm	Code
33.7	63	25K25
33.7	82	25K2576
42.4	82	25K32
48.3	82	25K40
48.3	95	25K40L

Black lacquer finish.



Bollard weld cap.

### 90° Weldable Elbows



To Suit Ø mm	Code
26.9	25E26
33.7	25E34
42.4	25E42
48.3	25E48
60.3	25E60
76.1	25E76
88.9	25E88
114.3	25E114
139.7	25E139
168.3	25E168

#### **Stainless Weldable Elbows**



Ø mm	Code
42.4	1804E42
48.3	1804E48
42.4	1806E42
48.3	1806E48

## **Tubular Handrail Standards**

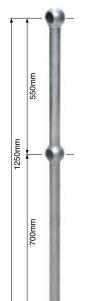
Mild steel or galvanised to fit Ø 33.7, 42.4 & 48.3mm tube



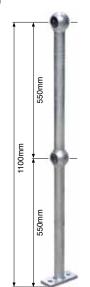
- · Mild steel vented for galvanising
- M8 clamping screws fitted to balls
- Other dimensions can be supplied quickly, to order

Great for use with double mesh panels see page 419.

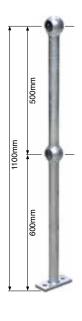




FHB 4D



FHB 5E



Ø mm	Code
33.7	25011
42.4	2501142
48.3	2501148
33.7	25021
42.4	2502142
48.3	2502148

Not	drilled	and	tanne	be

Ø mm	Code
33.7	25014
42.4	2501442
48.3	2501448
33.7	25024
42.4	2502442
48.3	2502448

12mm flat drilled base plate. Ø 18mm holes for M16 bolts.

Ø mm	Code
33.7	25015
42.4	2501542
48.3	2501548
33.7	25025
42.4	2502542
48.3	2502548

12mm flat drilled base plate. Ø 18mm holes for M16 bolts.

## **Galvanised Tube**

#### Length Of Galvanised Tube Stocked



Colour	Type	Ø mm	1.044m	1.050m	1.075m	1.15m	1.45m	2.0m	3.0m	6.5m
	Α	26.9	-	-	-	-	-	-	16022530	160225
	В	33.7	-	-	1602341075*	-	-	16023420	16023430	160234
		33.7	-	-	-	-	-	-	-	160234L****
Galv.	С	40.4	-	1602421050*	1602421075	1602421150**	1602421450***	16024220	16024230	160242
Gaiv.		42.4	-	-	-	-	-	-	-	160242L****
	D	48.3	1602481044*	-	1602481075	1602481150**	1602481450***	16024820	16024830	160248
	"	46.3	-	-	-	-	-	-	-	160248L****-
	Е	60.3	-	-	-	-	-	-	-	160260
PPC Yellow	С	42.4	-	1602421050Y	-	-	-	-	-	160242Y
RAL 1018	D	48.3	1602481044Y	-	-	-	-	-	-	160248Y
PPC Black	С	42.4	-	1602421050B	-	-	-	-	-	160242B
RAL 9005	D	48.3	1602481044B	-	-	-	-	-	-	160248B

<sup>\*</sup>To give 1100mm high posts. \*\*To give 1.2m post centres. \*\*\*To give 1.5m post centres. 3.25mm thickness. \*\*\*\*Tube is 2.4mm thickness.



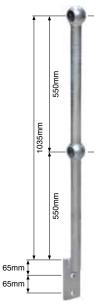
# **Tubular Handrail Standards**

FHB 6F

Mild steel or galvanised to fit Ø 33.7, 42.4 & 48.3mm tube

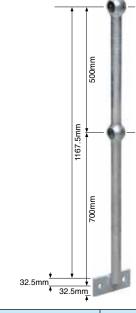


FHB 3C



	1	1
	550mm	Ì
1067.5mm	¥—	Ų.
	E	

FHB 2B



Ø mm	Code
33.7	25013
42.4	2501342
48.3	2501348
33.7	25023
42.4	2502342
48.3	2502348

12mm flat drilled base plate.  $\emptyset$  18mm holes for M16 bolts.

Ø mm	Code
33.7	25012
42.4	2501242
48.3	2501248
33.7	25022
42.4	2502242
48.3	2502248

12mm flat drilled base plate.  $\emptyset$  18mm holes for M16 bolts.

Ø mm	Code
33.7	25016
42.4	2501642
48.3	2501648
33.7	25026
42.4	2502642
48.3	2502648

12mm flat drilled base plate. Ø 18mm holes for M16 bolts.

## **Splice Locks**

For joining tube

Effective joint stiffeners, splice locks are proven to be the best mechanical splice available for pipe and tubular handrail joints.

#### **Single Splice Lock**

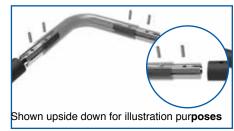


Ø mm	Length mm	Code
33.7	95.25	2502SL6
42.4	95.25	2502SL7
48.3	95.25	2502SL8

#### **Double Splice Lock**



Ø mm	Length mm	Code
42.4	152.4	2502SL7D
48.3	152.4	2502SL8D



View our video on You Tube

# Galvanised to fit Ø 33.7, 42.4 & 48.3mm tube





- Load tested
- · No fabrications of raked specials required
- Flexible on site adjustment
- Delivery from stock
- Ball centres 500mm

For handrail bends see page 418.

F.H. Brundle Patented Design.

**FHB 1A Adjustable** 



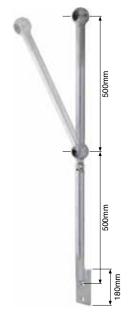
**FHB 4D Adjustable** 



Ø mm	Code
33.7	25A25024
42.4	25A2502442
48.3	25A2502448

12mm flat drilled base plate. Ø 18mm holes for M16 bolts.

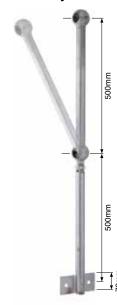
**FHB 3C Adjustable** 



Ø mm	Code
33.7	25A25023
42.4	25A2502342
48.3	25A2502348

12mm flat drilled base plate. Ø 18mm holes for M16 bolts.

**FHB 2B Adjustable** 



Ø mm	Code
33.7	25A25022
42.4	25A2502242

12mm flat drilled base plate. Ø 18mm holes for M16 bolts.

#### **Fixings For Internal Use Hex Head Set Bolts**

Ø mm 33.7

48.3

Code

25A2501148

25A25011



	Ø mm	Length mm	Code
100	M10	50	50HS10X50

#### BZP.

### **Fixings For External Use Concrete Bolt**

Self-tapping



Size mm	Code
M12 x 100	5002HCS12100

For cracked and non-cracked concrete.

#### **Penny Washers**



Pack Qty	To Suit Ø mm	Code
100	M10	50PW10

BZP.

## **Through Bolt**



-	
Size mm	Code
M12 x 100	162412

Zinc plated.

### **Hex Full Nut**



Pack Qty	To Suit Ø mm	Code
100	M10	50HN10

BZP.

#### **Hex Full Nut**

BZP.



Pack Qty	To Suit Ø mm	Code
100	M10	50HL10

Tarmac Fixing With rubber sleeve



Size mm	Code
M12 x 125	1205TF12

BZP.

We stock a huge range of flooring & stair treads from page 384.

Duplex

Handrailing



Make your own



**Tubular Handrail Knuckle** 

**Grub Screws** 

**Round Hollow Section** 







To Suit Ø mm	Ø mm	Code
33.7	63	25K25
33.7	82	25K2576
42.4	82	25K32
48.3	82	25K40
48.3	95	25K40L

Ball Diameter

Shank Diameter

Ш

To Suit Ø mm	Length mm	Code
33.7 x 63	8 x 16	25GRUB1
33.7 x 82	8 x 25	25GRUB3
42.4 x 82	8 x 20	25GRUB2
48.3 x 82	8 x 20	25GRUB2
48.3 x 95	8 x 25	25GRUB3

To Suit Ø mm	Thickness mm	Code
33.7	3.0	30063373
42.4	2.5	300642425
42.4	3.0	300642432
48.3	3.0	300648332

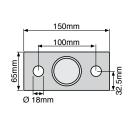
Length 7.5m.

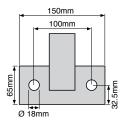
### **Base Options** Rectangular **Flat Base**

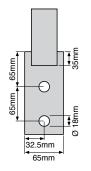
Horizontal Side Palm

Long Side Palm









Saft Jann 200mm
-----------------

Thickness mm	Code
12	25F0112*

Thickness mm Code 12 25F0112\*

Thickness mm Code 12 25F0312

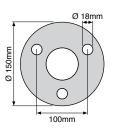
Thickness mm Code 12 25F0412

\*Same plate as horizontal side palm.

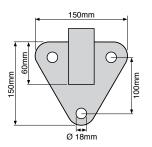
\*Same plate as rectangular flat base.

**Round Base** 

**Triangular Side Palm** 

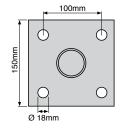


Thickness mm	Code
12	25F0512



Thickness mm	Code
12	25F0612

#### **Square Base**



Thickness mm	Code
12	25F0712





F.H. Brundle is continually striving to make installations quicker and easier. Tubular bends in both galvanised and mild steel for Ø 33.7, 42.4 and 48.3mm tube will do just that. These bends are designed for Handrail Standards, Adjustarail and Tube Clamps. Joining bends to handrail tube couldn't be simpler.

#### 90° Bend



### Adjustarail Return Bend

500mm centres

Ø mm

33.7

42.4

48.3

33.7

42.4

48.3

300mm legs.

Ramp Bend



Code

25BA25113

25BA32113

25BA40113

25BA25213

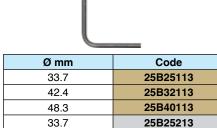
25BA32213

25BA40213

TO **ORDER** 

#### Standard Return Bend

550mm centres



25B32213

25B40213

300mm legs.

Ø mm

33.7

42.4

48.3

33.7

42.4

48.3





Ø mm	Code
48.3	1301B48248

Code

25B25143

25B32143

25B40143

25B25243

25B32243

25B40243

		1	1
	1		
11			

500mm legs. Required angle and tube diameter size needs to be confirmed at the time of ordering.

### Stair Return Bend

42.4

48.3

300mm legs.



400mm legs. Required angle and tube diameter size needs to be confirmed at the time of ordering.

Ø mm

7.5m

#### **Length Of Galvanised Tube Stocked**

				1											
Finish	Type	Ø mm	1.044m	1.050m	1.075m	1.15m	1.45m	2.0m	3.0m	6.0m	6.5m				
	Α	26.9	-	-	-	-	-	-	16022530	-	160225				
	В	33.7	-	-	1602341075*	-	-	16023420	16023430	-	160234				
		33.7	-	-	-	-	-	-	-	-	160234L****				
Galv.	С	C 42.4	. C	40.4	40.4	-	1602421050*	1602421075	1602421150**	1602421450***	16024220	16024230	-	160242	
				42.4	-	-	-	-	-	-	-	-	160242L****		
	D	D	D	7	7	48.3	1602481044*	-	1602481075	1602481150**	1602481450***	16024820	16024830	-	160248
				40.3	-	-	-	-	-	-	-	-	160248L****-		
	Е	60.3	-	-	-	-	-	-	-	-	160260				

\*To give 1100mm high posts. \*\*To give 1.2m post centres. \*\*\*To give 1.5m post centres. 3.25mm thickness. \*\*\*\* Tube is 2.4mm thickness.

#### **Length Of Mild Steel Tube Stocked**

Finish	Type	Ø mm	7.5m
Mild steel self colour	В	33.7	30063373
Willa Steel Sell Colour	D	48.4	300648332
Tube is 3.0mm thickness	SS.		

	Mild steel self colour	С	42.4	300642432			
		С	42.4	300642425*			
	Tuha is 3 0mm thickness *Tuha is 2 6mm thickness						

Tube is 3.0mm thickness. \*Tube is 2.6mm thickness.

**Finish** 

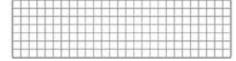


## **Mesh Infill Panels**



#### **Double Mesh Panels**









Panel	Panel H x W mm	Post Centres m	Code
	369 x 1082	1.2	0102005B
1	369 x 1382	1.5	0102001B
2	470 x 1082	1.2	0102006B
2	470 x 1382	1.5	0102002B

2 x 2" mesh, 10 gauge with an Ø 8mm frame.

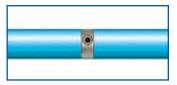
#### **Tube Clamp Fittings**

### 90° Elbow



Ø mm	Code
42.4	16125C
48.3	16125D

#### **Internal Joint**



Ø mm	Code
42.4	16150C
48.3	16150D

#### **Accessories**

#### Mesh Panel Clip Single



Ø mm	Code
42.4	16170C
48.3	16170D

Also available in stainless steel Grade 316. See page 330.

### **Mesh Panel Clip Double**



Ø mm	Code
42.4	16171C
48.3	16171D

Also available in stainless steel Grade 316. See page 330.

#### **Cable Ties**





Size mm	Qty	Code
300 x 4.6	100	50CTS30046

#### Wall Flange



Ø mm	Code
42.4	16131C
48.3	16131D

This fitting is not to be used as a base plate for guardrails or dependent structures.

### In-Line Swivel Fitting



Ø mm	Code
42.4	16BC538C
48.3	16BC538D

### For a full range of tube clamp fittings see pages 430.















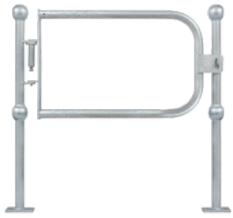


## **Handrail Standard Gates**

Self-closing



#### **Self-Closing Gate & Handrail Standard Posts**



#### Self-Closing Gate - Made To Order

- Made to size, can be supplied with or without posts
- Suitable for welding to your existing posts or existing access ladder installations
- Supplied mild steel or galvanised



•	Si	ıppıı	ea	with	ninge	post	&	sıam	plate	)
	_									

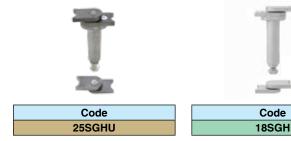
- Galvanised
- Height 1100mm
- · Horizontal tube centres 550mm on horizontal rails
- Gate post centres 1070mm
- Lockable with padlock through Ø 15mm hole
- Base plate: 2 x Ø 18mm holes at 100mm centres
- Image shows right hand opening inwards

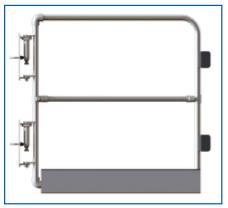
Ø mm	Base Plate mm	Left Hand	Right Hand
33.7	65 x 150 x 12	25SG01L	25SG01R
42.4	65 x 150 x 15	25SG02L	25SG02R
48.3	65 x 150 x 15	25SG03L	25SG03R

#### Self-Closing Universal Gate Hinges

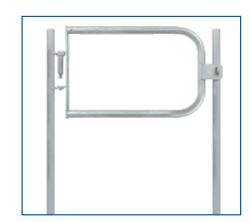
Gate hinge set contains top and bottom hinge with adjustable closing speed, for welding to tubular and square sections.















A fully adjustable range of self-closing safety gates which have been designed to easily fit to new or existing structures where a gate is required. Our gates are spring loaded so will automatically close behind the user, thus maintaining a safe barrier. Gates can easily be cut to size on site for a perfect fit.

#### **Features & Benefits**

- Spring loaded gates automatically close
- · Galvanised or polyester powder coated yellow
- Comply with test requirements of EN 13374 Class A & EN 14122 Part 3 & Part 4, & OSHA
- Reversible, hinges can be on the left or right hand side of an opening to allow easy installation
- Quick & easy to assemble

### Single Leaf Gate

Galvanised



Height mm	Width m	Code
600	1.0	1603TCG3D

 _		_		

· Single gates are supplied with welded on slam plate

 Fully adjustable height & width • Easily cut to size on site

To suit Ø 33.7, 42.4 & 48.3mm

Retro-fits to existing structures

For use on round or square surfaces

Single Leaf Gate Polyester powder coated yellow

Can be used for external & internal applications



Height mm	Width m	Code
600	1.0	1603TCG3DY

#### **Full Single Leaf Gate**

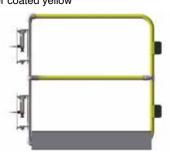
Galvanised



Height mm	Width m	Code
1100	1.0	1603TCG5D

#### **Full Single Leaf Gate**

Polyester powder coated yellow



Height mm	Width m	Code
1100	1.0	1603TCG5DY

#### **Double Leaf Gate**

Galvanised



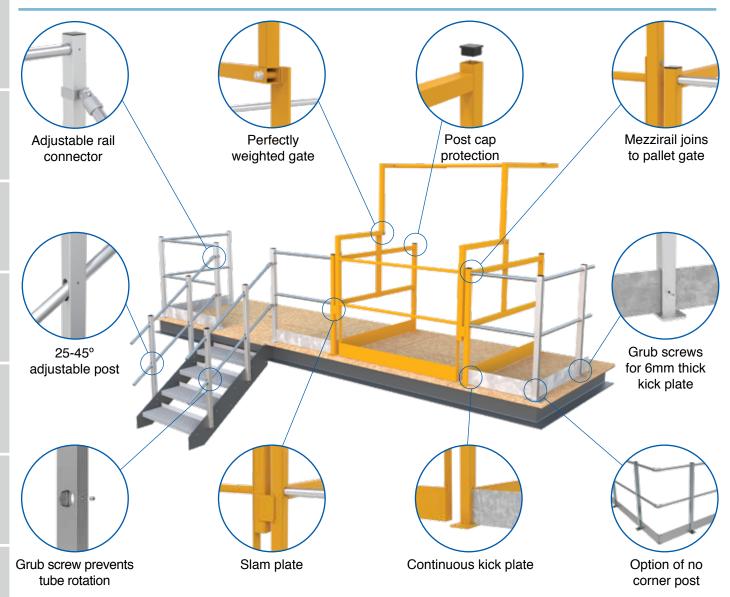
Height mm	Max. Width m	Code
600	2.06	1603TCG4D

#### **Double Leaf Gate**

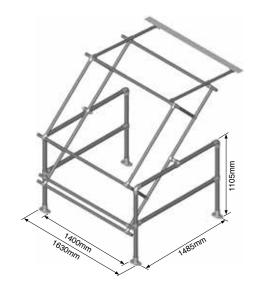
Polyester powder coated yellow



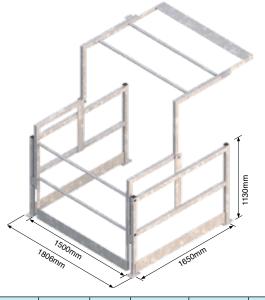
Height mm	Max. Width m	Code	
600	2.06	1603TCG4DY	



#### **Pallet Gates**







Sides Ø mm	Gate Ø mm	Max. Pallet H m	Max. Pallet W x D m	Code
48.3	33.7	1.6	1.4 x 1.48	1603PAD
48.3	33.7	1.6	1.4 x 1.48	1603PADY*

Colour	Sides mm	Gate Ø mm		Max. Pallet W x D m	Code
Galvanised	50 x 50	33.7	2.05	1.5 x 1.65	25PG175
PPC Yellow*	50 x 50	33.7	2.05	1.5 x 1.65	25PG175Y
		•			

\*RAL 1003. Powder coated only, not galvanised

\*Polyester powder coated yellow RAL 1021.

# BRUNDLE



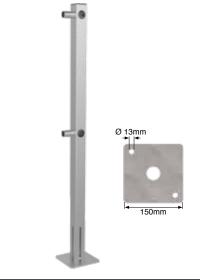


Code 25SPE

Height mm	□ mm	Thickness mm	Code
1130	50	2.5	25SPi

To suit any Ø 33.7mm tube. BZP.

**Bolt-Down Corner** 



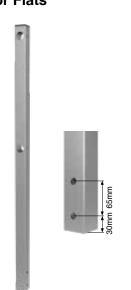
Height mm	□ mm	Thickness mm	Code
1130	50	2.5	25SPC

Corner post is only suitable for FHB seamless 2mm thick tube code: **13023373**. BZP.

### Side-Fix For Flats

Height mm ☐ mm Thickness mm

To suit any Ø 33.7mm tube. BZP.

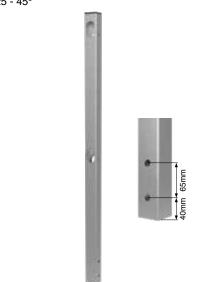


2.5

Height mm	□ mm	Thickness mm	Code
1250	50	2.5	25SFi

To suit any Ø 33.7mm tube. Fixing holes Ø 13mm, to suit M12. BZP.

## Side-Fix For Angles 25 - 45°



Height mm	□mm	Thickness mm	Code
1130	50	2.5	25SFiS

To suit any Ø 33.7mm tube. Fixing holes Ø 13mm, to suit M12. BZP.

#### Connector



Code	
6202S34	

To suit any  $\emptyset$  33.7mm tube and 50 x 50mm post.

## Tube & Fittings Tube



Ø mm	Length m	Code
33.7	3	13023373

2mm thickness. BZP.

#### Internal Connector



Code	
1302206B	
01 (1) T (1) C 00 T	0

Glue fit. To suit Ø 33.7 x 2mm wall thickness. See page 721 for Loctite 638. BZP.

#### **External Sleeve Joint**



400	
Code	
16149B	

For use with all Ø 33.7mm tube.

#### **External Swivel**



Co	de
16BC	538B



**Flat Profile** 



Code	Thickness	Height	Length
Code	mm	mm	m
25KP04	6	100	3
25KP02	6	150	3

#### **Flat Profile**



Length m	Height mm	Thickness mm	Code
4	100	3	30031003
4	150	3	3003150341
6	100	6	30031006
6	150	6	30031506

**Folded** 



Length	Height	Thickness	Code
m	mm	mm	
3	100	3	25KP03

1.5mm thick folded sheet.

**GRP Yellow "W"** 



Length m	Height mm	Width mm	Thickness mm	Code
6	100	14	3	33KP02Y6



Can be used with GRP foot code: 33132DY. See page 444 for GRP foot.



Colour	Length m	Height mm	Thickness mm	Code
Yellow	3	150	6	33KP01Y3

## **Kick Plate Clamp**



Туре	Code
С	16142C
D	16142D

**Kick Plate** Clamp

To Suit Ø mm

33.7

42.4 or 48.3



Code 25KP25

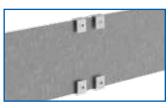
25KP40



Straight

Connector

**GRP** 



25KCB3	Code	
	25KCB3	

External **Corner Connector** 





	Code
Ī	25KCB2

Internal **Corner Connector** 





Code
25KCB1

#### **Kick Plate Bracket**





Height mm	Width mm	Depth mm	Thickness mm	Code
69	100	69	4.7	25KP01

Fixing holes Ø 10mm. BZP.





As the installation of kick plates has become more prevalent in mezzanines around factories, warehouses and the work place, so has our range of accessories to help the installer retro fit and conform to changing building regulations.

#### **C Section Kick Plate**



Length	Height	Width	Thickness	Code
m	mm	mm	mm	
3	150	25	2.2	25KF3000





#### **Adjustable Connector**



**End Cap** 



#### **Post Connector**



Code
25KFPH

Code	
25KFPE	

To Suit Ø mm Code 25KFSP25 33.7 25KFSP40 42.4 or 48.3

Plastic.

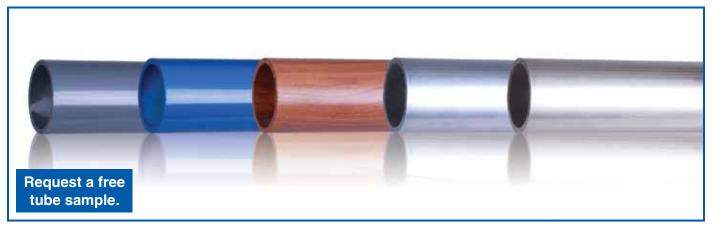




426

#### Ideal for use with tube clamps.





Lightweight and easy to handle aluminium tube with a superior smooth surface, ideal for use with tube clamp fittings.

- · Aluminium with a superior smooth surface
- · Powder coated & anodised finish
- Mill finish available for a colour of your choice
- · Lightweight and easy to handle

- 42.4mm diameter, C tube
- Ideal for use with tube clamp fittings
- 3mm wall thickness
- 6m lengths

#### Grey RAL 7012



Туре	Ø mm	_	Thickness mm	Code
С	42.4	6	3	7605700CA

#### Blue RAL 5010



Туре	Ø mm	_	Thickness mm	Code
С	42.4	6	3	7605700CB

**Oak Wood Effect** 



Туре	Ø mm	Length m	Thickness mm	Code
С	42.4	6	3	7605700CO

#### **Anodised**



Туре	Ø mm	Length m	Thickness mm	Code
С	42.4	6	3	7605700C

#### Mill Finish



Туре	Ø mm	_	Thickness mm	Code
С	42.4	6	3	7605700CR

Samples Available



Picture for illustration purposes only.

For a full range of tube clamp fittings see page 430.



2.4mm thick galvanised tube is thinner & more economical than our traditional 3.2mm.



## **Make Life Easier With Online Ordering!**





- Order products 24/7
- Check prices
- View purchase history
- Create quotes

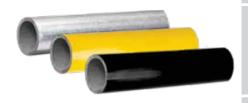
## Visit www.fhbrundle.co.uk



Tube clamps - easy to use

Tube Clamp fittings are manufactured with simplicity and ease of use in mind. Specialised skills are not required. No welding, no bending, no threading, just an Allen key to tighten the set screws and you can join tubes together in a matter of seconds. The comprehensive range of fittings and sizes means tube clamps can be used in a wide variety of temporary or permanent applications. For example in the construction of:

- Handrails
- · Safety Barriers
- · Awnings and Carports
- Support Structures
- Children's Play Equipment
- Market Stalls
- Exhibition Stands
- Temporary Buildings
- Lighting Grids
- Pallet or Garment Racking



#### **Tube - Easy To Order**

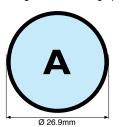
As with the fittings we've also made ordering simple. Each illustration carries a number - for example 16101. Look under the type column in the table below and you will see that this fitting is available in five different sizes A, B, C, D and E. Each of these letters refers to the size of the tube on which the fitting is to be used as indicated below. No letter after the fitting number indicates that size is not available at the time of printing. For example 16191 is only available to suit size D tubing.

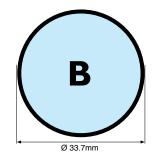
#### **Galvanised Tube**

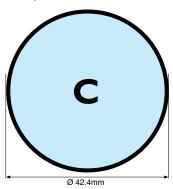
#### **Length Of Galvanised Tube Stocked**

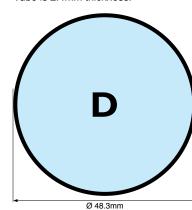
Colour	Туре	Ø mm	1.044m	1.050m	1.075m	1.15m	1.45m	2.0m	3.0m	6.5m
	Α	26.9	-	-	-	-	-	-	16022530	160225
	В	33.7	-	-	1602341075*	-	-	16023420	16023430	160234
		33.7	-	-	-	-	-	-	-	160234L****
Galv.	С	42.4	-	1602421050*	1602421075	1602421150**	1602421450***	16024220	16024230	160242
daiv.		42.4	-	-	-	-	-	-	-	160242L****
	D	48.3	1602481044*	-	1602481075	1602481150**	1602481450***	16024820	16024830	160248
			-	-	-	-	-	-	-	160248L****
	Е	60.3	-	-	-	-	-	-	-	160260
PPC Yellow	С	42.4	-	1602421050Y	-	-	-	-	-	160242Y
RAL 1018	D	48.3	1602481044Y	-	-	-	-	-	-	160248Y
PPC Black	С	42.4	-	1602421050B	-	-	-	-	-	160242B
RAL 9005	D	48.3	1602481044B	-	-	-	-	-	-	160248B

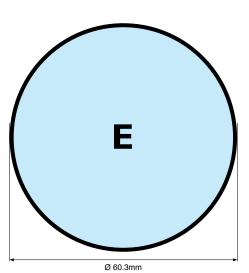
<sup>\*</sup>To give 1100mm high posts. \*\*To give 1.2m post centres. \*\*\*To give 1.5m post centres. 3.25mm thickness. \*\*\*\* Tube is 2.4mm thickness.











Special lengths cut to order.

See page 415.

Splice Locks

#### **Material Specifications**

Malleable cast iron to BS EN 1562 - grade 330 - 08 Ductile cast iron to BS EN 1563 - grade 450 - 10 Hot dipped galvanised to BS EN ISO 1461 - minimum 45 microns

NOTE: The standard finish is hot-dipped galvanised to BS EN ISO 1461. Tube clamps and tube can also be supplied to order, polyester powder coated in a range of colours.

# Fixings

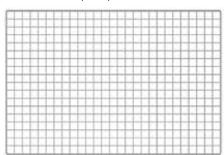
#### **Top Rail Post**



Post Type	Ø 42.4mm Code	Ø 48.3mm Code
End	1603004C	1603004D
Mid	1603005C	1603005D
Corner	1603006C	1603006D

#### Single Mesh Panel

For use with a top rail post



Panel H x W mm	Post Centres m	Code
972 x 1082	1.2	0102007B
972 x 1382	1.5	0102003B

Code

160242

160248

2 x 2" mesh, 10 gauge with an Ø 8mm frame.

Length m

6.5

6.5

Other lengths available, see page 427.

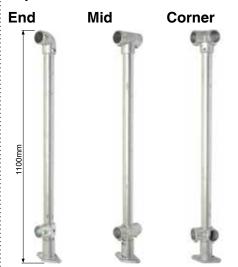
**Top Rail Tube** 

Ø mm

42.4

48.3

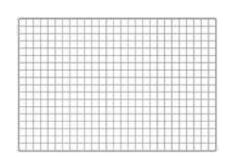
**Top & Bottom Rail Post** 



Post Type	Ø 48.3mm Code
End	1603007D
Mid	1603008D
Corner	1603009D

### **Single Mesh Panel**

For use with a top & bottom rail post



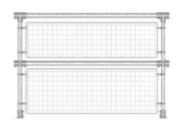
Panel H x W mm	Post Centres m	Code
826 x 1082	1.2	0102008B
826 x 1382	1.5	0102004B

2 x 2" mesh, 10 gauge with an  $\emptyset$  8mm frame.

#### **Mid Rail Tube**



	and the same of th			
Ø mm	Post Centres m	Length m	Code	
42.4	1.2	1.15	1602421150	
48.3	1.2	1.15	1602481150	
42.4	1.5	1.45	1602421450	
48.3	1.5	1.45	1602481450	



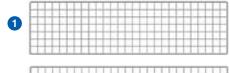
**Top & Mid Rail Post** 



Ро	st Type	Ø 42.4mm Code	Ø 48.3mm Code
Е	nd	1603001C	1603001D
N	⁄lid	1603002C	1603002D
	Corner	1603003C	1603003D

#### **Double Mesh Panel**

For use with a top & mid rail post





Panel	Panel H x W mm	Post Centres m	Code
0	369 x 1082	1.2	0102005B
1	369 x 1382	1.5	0102001B
	470 x 1082	1.2	0102006B
2	470 x 1382	1.5	0102002B

2 x 2" mesh, 10 gauge with an Ø 8mm frame.

#### **Mesh Clips**

Single

Double





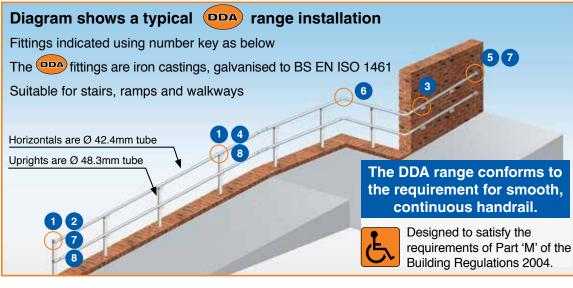
Description	Ø mm	Code
Single Clin	42.4	16170C
Single Clip	48.3	16170D
Double Clin	42.4	16171C
Double Clip	48.3	16171D

Also available in stainless steel Grade 316. See page 330.

## **DDA Handrail Fittings**

For disabled access





#### **Handrail Curve** For use with 16DDA01



Ø mm	Code
42.4	16DDA02

#### Wall Bracket



Ø mm	Code
42.4	16DDA03

**Intermediate Bracket** For use with 16DDA01



Ø mm	Code
42.4	16DDA04

**Wall Mounted Handrail Joiner** 

Ø mm

48.3

**Upright Connector** 



Code

16DDA01

Ø mm	Code
42.4	1699580C

#### **End Return** For use with 16150C



Ø mm	Code
42.4	16DDA05

90° Bend



Ø mm	Code
42.4	16DDA06

**Adjustable Bend** 

For use with 16150C

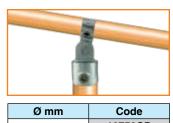


Ø mm	Code
42.4	16DDA09

#### **Internal Joint**



#### **Expanding Fitting**



Ø mm	Code
48.3	16750CD

#### **Washers**



Ø mm	Code
42.4	1699508C

Rubber.

Stop End



Ø mm	Code
48.3	16133D

Plastic.

The standard finish is hot-dipped galvanised to BS EN ISO 1461.

**Enquire now for Warmagrip™** 'warm to the touch' handrail system See page 447.





**Short Tee** 



Type	Code
Α	16101A
В	16101B
С	16101C
D	16101D
_	16101E

**Add On Short Tee** 



Туре	Code
Α	-
В	-
С	16A101C
D	16A101D
Е	-

**Long Tee** 



Type	Code
Α	16104A
В	16104B
С	16104C
D	16104D
Е	16104E

Corner With through centre tube



Type	Code
Α	16116A
В	16116B
С	16116C
D	16116D
E	16116E

#### L/H Sloping Down Side **Outlet Tee**

30 - 45° slope



Туре	Code
Α	-
В	-
С	16A116LHC
D	16A116LHD
E	-

R/H Sloping Down Side **Outlet Tee** 

30 - 45° slope



Code	Туре
-	Α
-	В
16A116RHC	С
16A116RHD	D
_	F

**Two Socket Cross** With centre vertical tube



Type	Code
Α	16119A
В	16119B
С	16119C
D	16119D
E	16119E

Acute Angle Elbow 30 - 45° slope



Туре	Code
Α	-
В	-
С	16122C
D	16122D
Е	-

**Acute Angle Elbow** 

11 - 30° slope



Туре	Code
A	-
В	-
С	16A122C
D	16A122D
Е	-

Acute Angle Elbow

40 - 70° slope



Туре	Code
Α	-
В	-
С	16123C
D	16123D
Е	-

Variable Elbow 15 - 60° from horizontal



Туре	Code
Α	-
В	16124B
С	16124C
D	16124D
	_

Variable Elbow

11 - 30° slope



Type	Code
Α	-
В	-
С	16A124C
D	16A124D
Е	-

A) size to suit Ø 26.9mm tube

- B) size to suit Ø 33.7mm tube
  - © size to suit Ø 42.4mm tube
- (E) size to suit Ø 60.3mm tube (D) size to suit Ø 48.3mm tube

\*These fittings are not to be used as a base plate for guardrails or dependent structures. No structure should be built using swivel fittings only.

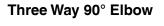
#### 90° Elbow

Type

С

D

Ε





Туре	Code
Α	16128A
В	16128B
С	16128C
D	16128D
E	16128E

L/H Sloping Down **Side Outlet Elbow** 30 - 45° slope



Type	Code
Α	-
В	-
С	16A128LHC
D	16A128LHD
E	-

R/H Sloping Down **Side Outlet Elbow** 

**Tube Clamps** 

30 - 45° slope



Туре	Code
Α	-
В	-
С	16A128RHC
D	16A128RHD
E	-

**Adjustable Short Tee** 30 - 60° slope

Code 16125A 16125B

16125C

16125D

16125E



Туре	Code
Α	-
В	16129B
С	16129C
D	16129D
E	-

**Two Socket Cross** With adjustable centre 30 - 45°



Туре	Code
Α	-
В	16130B
С	16130C
D	16130D
E	-

For Use In Retail



Wall Flange



Туре	Code
Α	16131A
В	16131B
С	16131C
D	16131D
Е	16131E

**Railing Base Flange** 



Туре	Code
Α	16132A
В	16132B
С	16132C
D	16132D
E	16132E

Stop End

**Gate Hinge** 



Туре	Code
Α	16133A
В	16133B
С	16133C
D	16133D
Е	16133E

**Ground Socket** 



Type	Code
Α	-
В	16134B
С	16134C
D	16134D
Е	-

Clamp On Tee



Type	Code
Α	16135A
В	16135B
С	16135C
D	16135D
E	16135E

Plastic.



Туре	Code
Α	16138A
В	16138B
С	16138C
D	16138D
E	-



Туре	Code
Α	16140A
В	16140B
С	16140C
D	16140D
Е	-

**Railing Side Support** 



Туре	Code
Α	-
В	16141B
С	16141C
D	16141D
F	_

**Kick Plate Clamp** 



Туре	Code
Α	-
В	-
С	16142C
D	16142D
E	-



**Gate Eye** 

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#### **Handrail Bracket**



Type	Code
Α	16143A
В	16143B
С	16143C
D	16143D
Е	-

#### **Railing Side Support** Vertical base



Туре	Code
Α	-
В	16144B
С	16144C
D	16144D
Е	-

### **Railing Side Support**



Type	Code
Α	-
В	16145B
С	16145C
D	16145D
E	-

**Side Palm Fixing** 



Code
-
16146B
16146C
16146D
-

#### **Internal Swivel Tee**



Туре	Code
Α	-
В	16147B
С	16147C
D	16147D
Е	-

For Use In Offices



**Short Swivel Tee** Used in pairs



Type	Code
Α	16148A
В	16148B
С	16148C
D	16148D
E	16148E

**Sleeve Joint** 



Туре	Code
Α	16149A
В	16149B
С	16149C
D	16149D
Е	16149E

**Internal Joint** 



Туре	Code
Α	-
В	16150B
С	16150C
D	16150D
E	-

Angle Base Flange 11 - 30° slope



Type	Code
Α	-
В	-
С	16151C
D	16151D
Е	-

**Angle Base Flange** 30 - 45° slope



Туре	Code
Α	-
В	-
С	16A151C
D	16A151D
E	-

**Base Flange** Allows slope up to 11°



Туре	Code
Α	-
В	-
С	16152C
D	16152D
E	-

**Short Tee** Allows slope up to 11°



Туре	Code
Α	-
В	-
С	16153C
D	16153D
E	-

**Elbow** Allows slope up to 11°



Туре	Code
Α	-
В	-
С	16154C
D	16154D
E	-

**Long Tee** Allows slope up to 11°



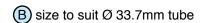
Туре	Code
Α	-
В	-
С	16155C
D	16155D
F	_

**Two Socket Cross** Allows slope up to 11°

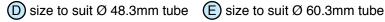


Туре	Code
Α	-
В	-
С	16156C
D	16156D
Е	-

(A) size to suit Ø 26.9mm tube



© size to suit Ø 42.4mm tube



<sup>\*</sup>These fittings are not to be used as a base plate for guardrails or dependent structures. No structure should be built using swivel fittings only.



**Four Way Cross** With centre tube





Type	Code
Α	16158A
В	16158B
С	16158C
D	16158D
Е	16158E

#### **Clamp On Crossover**



Туре	Code
Α	16160A
В	16160B
С	16160C
D	16160D
Е	16160E

## 90° Crossover

Also available in C/B, D/C, D/B



Туре	Code
Α	16161A
В	16161B
С	16161C
D	16161D
Е	16161E

#### 90° Combination Crossover

**Tube Clamps** 



Туре	Code
C/B	16161CB
D/B	16161DB
D/C	16161DC

For Recreational Use

**Add On Crossover** 



Туре	Code
Α	-
В	-
С	16A161C
D	16A161D
Е	-

**Combination Socket** 

Tee & crossover



Туре	Code
Α	16165A
В	16165B
С	16165C
D	16165D

**Double Swivel** Combination



Туре	Code
Α	16167A
В	16167B
С	16167C
D	16167D
E	16167E

**Double Male Section of Swivel** 



Tuna	Code
Туре	Code
Α	16167AM
В	16167BM
С	16167CM
D	16167DM
E	16167EM

90° Corner Swivel Combination



Туре	Code
Α	16168A
В	16168B
С	16168C
D	16168D
F	_

90° Corner Swivel Male Combination



Туре	Code
Α	16168AM
В	16168BM
С	16168CM
D	16168DM
E	-

**Swivel Base** 



Туре	Code
Α	16169A
В	16169B
С	16169C
D	16169D
E	16169E

**Swivel Base Section** 

Code 16169M

Mesh Panel Clip Single

Available in stainless steel Grade 316



Туре	Code
Α	16170A
В	16170B
С	16170C
D	16170D
E	16170E

**Mesh Panel Clip Double** Available in stainless steel Grade 316



4/	
Туре	Code
Α	16171A
В	16171B
С	16171C

16171D 16171E

#### Single Swivel Combination



Type	Code
Α	16173A
В	16173B
С	16173C
D	16173D
Е	16173E



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D

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# **Female Section Of**



Code
16173AF
16173BF
16173CF
16173DF
16173EF

#### **Single Male Section Of Swivel**



Туре	Code
Α	16173AM
В	16173BM
С	16173CM
D	16173DM
E	16173EM

#### **Swivel Tee**



Туре	Code
Α	-
В	-
С	-
D	16174D
E	-

#### **Swivel Elbow**



Туре	Code
Α	-
В	-
С	-
D	16175D
E	-

**Side Outlet Tee** 



Туре	Code
А	16176A
В	16176B
С	16176C
D	16176D
E	16176E

**Three Socket Tee** 

11 - 30° slope



Type	Code
Α	-
В	-
С	16177C
D	16177D
Е	-

**Two Socket Cross** 





Туре	Code
Α	-
В	-
С	16178C
D	16178D
Е	-

**Locking Collar** 



Туре	Code
Α	16179A
В	16179B
С	16179C
D	16179D
E	16179E

Hook



Type	Code
Α	16182A
В	16182B
С	16182C
D	16182D
E	-

For Use With Signage





Туре	Code
Α	-
В	16184B
С	16184C
D	16184D
F	-

27½° Eaves Fitting



Туре	Code
Α	-
В	-
С	-
D	16185D
F	_

27½° Ridge Fitting



Туре	Code
Α	-
В	-
С	-
D	16191D
E	-

**Base Flange** Weather Shield



Туре	Code
Α	•
В	16192B
С	16192C
D	16192D
F	

**Adjustable Fixing Bracket** 



Туре	Code
Α	-
В	16199B
С	16199C
D	16199D
F	_

In-Line Swivel Fitting



Type	Code
Α	-
В	16BC538B
С	16BC538C
D	16BC538D
E	-

A) size to suit Ø 26.9mm tube

- (B) size to suit Ø 33.7mm tube (C) size to suit Ø 42.4mm tube
- D size to suit Ø 48.3mm tube E size to suit Ø 60.3mm tube

<sup>\*</sup>These fittings are not to be used as a base plate for guardrails or dependent structures. No structure should be built using swivel fittings only.



### **Sloping Down Tee**

30 - 45° slope



Туре	Code
Α	-
В	-
С	16204C
D	16204D
Е	-

### **Sloping Up Tee**

30 - 45° slope



Type	Code
Α	-
В	-
С	16A204C
D	16A204D
E	-

#### **Sloping Down/Up Cross** 30 - 45° slope

**Tube Clamps** 

Туре	Code
Α	-
В	-
С	16219C
D	16219D

### **Single Socket Tee**

11 - 30° slope



For our range of aluminium tube see page 426.

Special tube lengths cut to order.

Туре	Code
Α	-
В	-
С	16229C
D	16229D
E	-

#### For Commercial Use







Type	Code
Α	16236A
В	16236B
С	16236C
D	16236D
E	16136E

**Three Socket Tee** 

30 - 45° slope



Type	Code
Α	-
В	-
С	16277C
D	16277D
Е	-

Single Glass clamp



Туре	Code
Α	-
В	-
С	-
D	16401D
E	-

#### **Double Glass clamp**



Туре	Code
Α	-
В	-
С	16402C
D	16402D
Е	-

**Expanding Fitting** Also available in C/D



Туре	Code
Α	-
В	-
С	16750C
D	16750D
Е	-

**Ladder Wall Clamp** 



Туре	Code
Α	-
В	-
С	-
D	25SL109D
Е	-

Cradle



Туре	Code
Α	-
В	-
С	-
D	16KG135D
Е	-



**Stair Tread Bracket** 

Code	Туре
-	Α
-	В
-	С
169972D	D
-	E

**Durbar Stair Tread** 

40mm turn up/down



W x D mm	Code
1000 x 265	44001

Can be used with stair tread bracket code: 169972D.

**Durbar Stair Tread** 

40mm turn up/down



	W x D mm	Code
F	1000 x 265	44001TC

Ø 42.4mm tube. Can be used with stair tread bracket code: 169972D.



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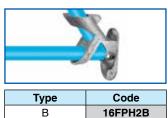
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Fixings

## Pole Holder



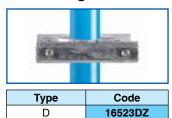
#### 2 Position Pole Holder



#### Single Sign Holder



#### 2 Sided Sign Holder



#### **Pole Holder Application**



16FPH1B

#### **Swivel Wheel Application**



#### **Single Sign Holder Application**



#### **Swivel Wheel With Expander & Brake**



Colour	Wheel Ø mm	Height mm	Туре	Code
			Α	16ZWB50A
		69*	В	16ZWB50B
	50	69*	С	16ZWB50C
Dlook				D
Black	75	75 100*	Α	16ZWB75A
			В	16ZWB75B
			С	16ZWB75C
		D	16ZWB75D	

Colour	Wheel Ø mm	Height mm	Туре	Code
			Α	16ZWS50A
	50	69*	В	16ZWS50B
	50	69	С	16ZWS50C
Silver			D	16ZWS50D
Silvei			Α	16ZWS75A
	75	100*	В	16ZWS75B
	75	100	С	16ZWS75C
			D	16ZWS75D

50mm: Dynamic load capacity 40kg, static load capacity 80kg. 75mm: Dynamic load capacity 75kg, static load capacity 150kg. \*Height is to shoulder of wheel only.

#### **Galvanised Tube**



For our range of galvanised tube see page 427.

#### **Ratchet Set**



Туре	Code
A - E	16233

Allen Key



Туре	Code
A - C	16232ABC
D-E	16232D

**Grub Screw Protectors** 



Туре	Code
A - B	16305BC
C - E	16305DE

Plastic.

#### **Grub Screws**



Code
16231A
16231BC
16231DE

#### **Concrete Bolt**

Self-tapping





Size mm	Code
M12 x 100	5002HCS12100

For cracked and non-cracked concrete.

#### Through Bolt

R-XPT



Size mm	Code
M12 x 100	162412

Zinc plated.

## **Tube Clamp Slope Fittings**

For railings on slopes and ramps between 0 - 70°. Available to suit Ø 42.4 and 48.3mm tube (C and D size).

N.B. The tolerance on standard tube clamp fittings is between 3 and 5°.

#### For Slopes Up To 11° **Base Flange**



5	
Type Code	
С	16152C

16152D

## **Short Tee**



[	Туре	Code
	С	16153C
Ī	D	16153D

**Elbow** 



Туре	Code
С	16154C
D	16154D

#### **Long Tee**



Туре	Code
С	16155C
D	16155D

#### **Two Socket Cross**



Туре	Code
С	16156C
D	16156D



For Slopes 11 - 30°



Туре	Code
С	16151C
D	16151D

**Three Socket Tee** 



Туре	Code
С	16177C
D	16177D

**Two Socket Cross** 



Туре	Code
С	16178C
D	16178D

#### **Acute Angle Elbow**



Туре	Code
С	16A122C
D	16A122D

#### **Variable Elbow**



Туре	Code
С	16A124C
D	16A124D

For slope applications greater than 11° see page 440.

### L/H Sloping Down **Side Outlet Tee**



Туре	Code
О	16A116LHC
D	16A116LHD

#### R/H Sloping Down **Side Outlet Tee**



Туре	Code
О	16A116RHC
D	16A116RHD

#### **Acute Angle Elbow**



Туре	Code
С	16122C
D	16122D

#### L/H Sloping Down **Side Outlet Elbow**



Туре	Code
С	16A128LHC
D	16A128LHD

R/H Sloping Down **Side Outlet Elbow** 



Туре	Code
С	16A128RHC
D	16A128RHD

**Two Socket Cross** With adjustable centre 30 - 45°



Туре	Code
В	16130B
С	16130C
D	16130D

#### **Angle Base Flange**



Туре	Code
С	16A151C
D	16A151D

#### **Sloping Down Tee**



Туре	Code
С	16204C
D	16204D

**Sloping Up Tee** 



Туре	Code
С	16A204C
D	16A204D

#### **Sloping Down/Up Cross**



Туре	Code
С	16219C
D	16219D

#### **Three Socket Tee**



Туре	Code
С	16277C
D	16277D

For slopes applications greater than 30° see page 440.

For our range of galvanised tube see page 427.

#### For Slopes 30° & Above Variable Elbow

15 - 60° from horizontal



Туре	Code
В	16124B
С	16124C
D	16124D

#### **Adjustable Short Tee**

30 - 60° slope



Туре	Code
В	16129B
С	16129C
D	16129D

#### **Acute Angle Elbow**

40 - 70° slope



Туре	Code
С	16123C
D	16123D



.dwg files are now available on our website: www.fhbrundle.co.uk



.Step files are now available on our website: www.fhbrundle.co.uk





- Galvanised square hollow tube 2.5mm wall thickness to EN 10219 parts 1 and 2 2006 Grade S235JRH
- Fittings are black malleable iron with a hot dip galvanised finish. Clamps supplied with fitted grub screws

#### **Short Tee**



Code 16S101

**Long Tee** 



Code 16S104

#### 3 Way Corner



Code 16S116

**Socket Cross** 



Code 16S119

**Internal Connector** 



Code 32S150

90° Elbow



Code 16S125

3 Way Elbow



Code 16S128

3 Way Outlet Tee



Code	
16S176	

**Square Base Flange** 

Plastic.



Code	
16S131	

**Railing Base Flange** 



Code 16S132

**Rail Support** 



Code 16S143

4 Way Cross



Code	
16S158	

**Swivel Locating Flange** 



Code	
16S169	

Single Swivel



Code 16S173

Male Swivel



Code 16S173M

Female Swivel



Code	
16S173F	



Code
16S182

**Hook Straight** 



Code 16S183

Double Sided Bracket

Code 16S198

Single Lugged Bracket



Code	
16S199	

Square Tube

**Hook Turned** 

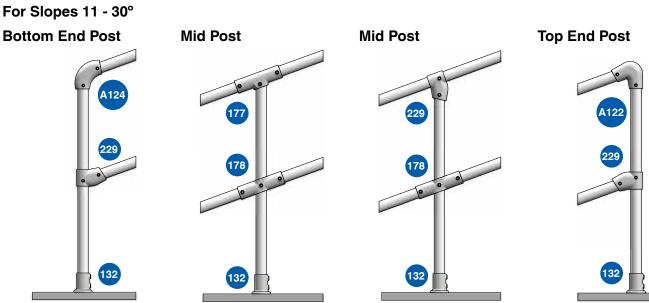


Size mm	Code
3m x 2.5mm	16024030S
6m x 2.5mm	160240S

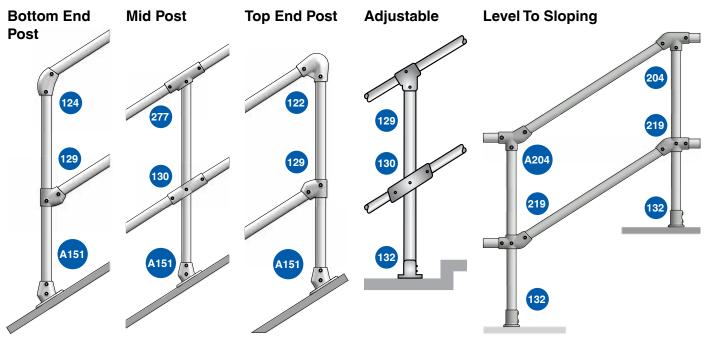
# **Application Guide**

# Construction of an in-line guardrail - sloping For Slopes 0 - 11° **Bottom End Post Mid Post Top End Post**





For Slopes 30 - 45°

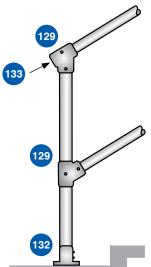


Zinc

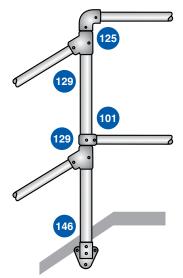






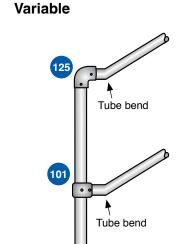


Level To Sloping





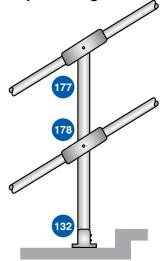
**Variable Slopes** 



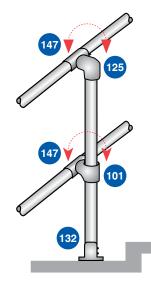
132

**End Post** 

0 - 45° Machined To Required Angle



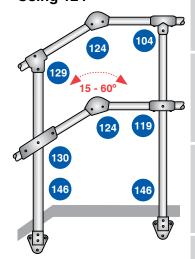
360° Rotation



90 - 180°

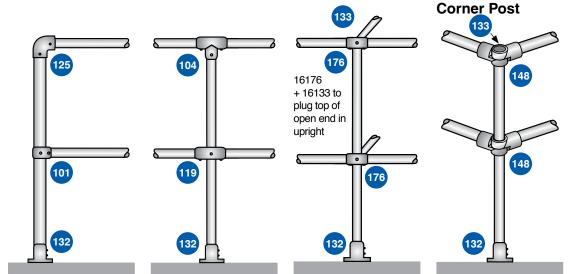
Level To Sloping Using 124

90°

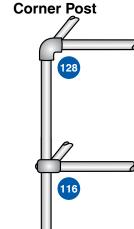


**Construction Of An In-Line Guardrail - Level** 

**Mid Post** 



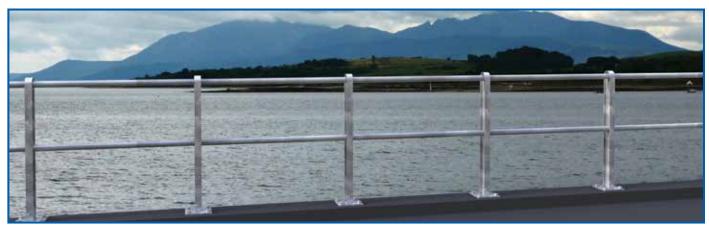
Divider



**Tube** 







# Specification:

- Upright 50 x 100mm
- Galvanised
- Suits Ø 48.3mm tube

# 2 Rail Post



Code 25RSJ02

• Overall height 1130mm

- Base plate 200 x 200mm
- Base plate fixing holes 22 x 40mm

For our range of galvanised tube see page 427.



**Wall Flange** 



Code
16131D



25RSJ03

90° Elbow



**Locking Collar** 



Code	
16125D	



Code
16179D

6.5 **Sleeve Joint** 

Stop Ends

Plastic

Material

Plastic

Metal

Length m

3.0



Code 16024830

160248

Metal

Code 16133D

16236D

Code	۱
	4
16149D	ı
	-

**Internal Joint** 

**Concrete Screw** 



Code
16150D

**Single Splice Lock** 



	Code	
	2502SL8	



	Code
	2502SL8D
Zinc plated.	

Zinc plated.

Through Bolt R-XPT

**Tarmac Fixing** 



Size mm	Code
M12 x 100	5002HCS12100

Size mm	Code
M12 x 100	162412

Size mm	Code
M12 x 80	1205TF12

For high strength retainer glue use code: 1899007638.



# BRUNDLE



Our modular GRP handrail system in yellow; it is lightweight and easy to install with low maintenance costs. Simply cut tube and fix on site. All posts and fittings are suitable for  $\emptyset$  50mm tube.

# **Pre-Assembled Posts**

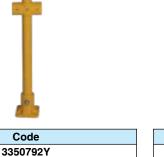
To give 1100mm finished handrail height







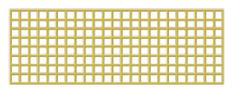
Mid



Corner



# **GRP Mesh Infill Panel**



Code

3350791Y

Mesh mm		Panel H x W mm	Code
50 x 50	12	462 x 1172	33IP015012Y

# **GRP Yellow 'W' Kick Plate**



Length m	Height mm	Width mm	Thickness mm	Code
6	100	14	3	33KP02Y6

Can be used with GRP foot code: 33132DY.

# Tube



Ø mm	Length m	Thickness mm	Code
50	5	5	33065055Y

For plastic cap use code: 3203505.

# **Single Mesh Clips**



Ø mm	Code
48.3	16170D
48.3	1806170D

# **Double Mesh Clips**



Ø mm	Code
48.3	16171D
48.3	1806171D

# Fixin be used with GRP 'W' profile kick plate.



A comprehensive range of yellow fittings suitable for Ø 50mm tube, simplifies the construction of an in-line handrail for a wide range of environments. Variable slopes and gradients are overcome with our range of adjustable fittings.

90° Mid Rail Cross With centre vertical tube



Code

33119DY Requires 3 fixing sets.

**Top Rail Corner** 

Mid Rail Corner With through centre tube



Code 33116DY Requires 4 fixing sets.

Single Adjustable

Code

33173DY

Requires 2 fixing sets.

90° Long Tee

# 60° Mid Cross Rail With centre vertical tube



Code 33130DY

Requires 3 fixing sets.

Code

60° Short Tee

Requires 1 fixing set.

**Double Adjustable** 



Code

33166DY

**Adjustable** 

**External Elbow** 

33167DY Requires 3 fixing sets.

Code 33124DY

Requires 2 fixing sets.

**Side Mount** 

Code

33125DY Requires 2 fixing sets.

**Adjustable** 

Internal Elbow

Code

33764DY

Requires 1 fixing set.

90° Elbow

Requires 3 fixing sets. 90° Short Tee



Code

33128DY

Code

33101DY Requires 2 fixing sets.

**Base Foot** 

**Hex Head** With Flange



Requires 3 fixing sets.

**Fixing Set** 



Code			
33146DY			
Fixing holes Ø 8mm.			

**Railing Flange** 

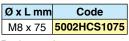


Code 33131DY

Fixing holes Ø 8mm.

ATA	
2000	
	 G( (M)

Code		ØxL	mm	
33132DY		M8 x	75	5002
ng holes Ø 13mm. Can	F	ack c	uant	ity 10



(€



Code

33129DY

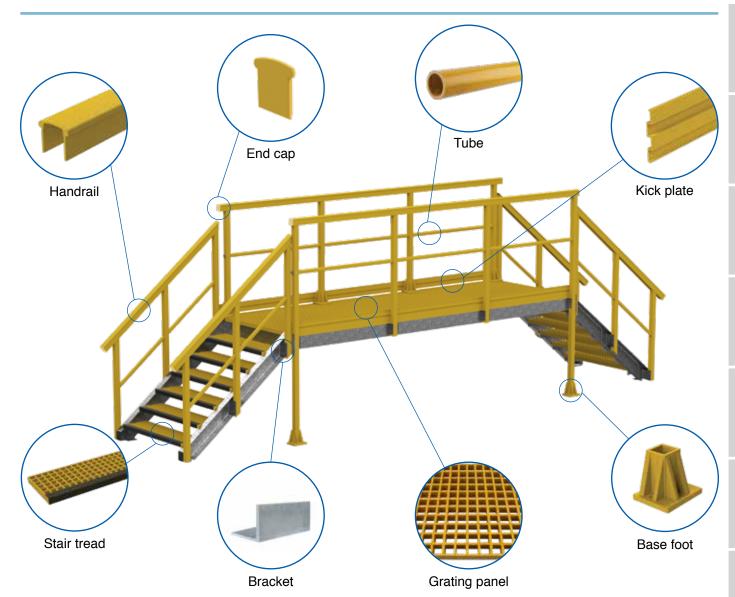
Requires 2 fixing sets.

Length	Code
50mm	3399M6X60

Sold as single. M6. For rivet tool use code: 189900667.

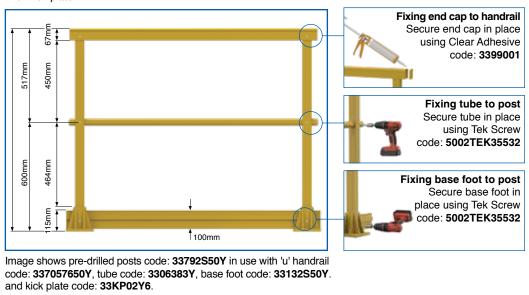
For GRP posts & mesh infill panels see page 443.





# **Application Image**

With kick plate



For our full range of GRP flooring & stair treads see page 399.



# **Pre-Drilled Posts**

# **Bolt-Down**

With base plate



6.3mm wall thickness. Supplied with base foot.

51

33792S50Y

Height mm	□ mm	Code
1450	51	33795S50Y

# Side-Fix / Concrete-In



# **Handrail & End Cap**

# 'U' Handrail



it 🗆	Code
	51mm

Size	Length	To suit □	Code
mm	m	mm	
67 x 73	6	51	337057650Y

5mm wall thickness.

# **End Cap**

For use with 'U' handrail





Code
334137650Y

For use as mid rail

1100



Ø mm		Wall Thickness mm	Code
38	6	3	3306383Y

# **Plastic End Cap**

For use with tube



Size Ø mm	Wall Thickness mm	Code
38	1.0 - 3.0	320337

# **Hollow Box Section**



□ mm	Length m	Wall Thickness mm	Code
51	6	3.2	33055132Y

# **Application Of Base Foot & Kick Plate**



100

# **Base Foot**

To suit hollow box section





To suit 🗆	Base Plate Thickness	Code
51	15	33132S50Y

Ø 12mm fixing holes.

# Angle

For side-fix posts



Height mm	Width mm	Length m	Code			
50	50	6	3304503GY			

3mm thickness.



**Kick Plate** 



Length m	Height mm	Code
6	100	33KP02Y6

# **Hex Head Bolt Set**

For fixing angles & side-fix posts



Code
3399M10X100

Supplied with 1 x M10 x 100mm stainless steel hexagon head set screw, 2 x M10 plain washers and 1 x M10 nyloc nut

# Hex No. 3 Drill Screw



Size mm	Pack Qty	Code
Ø 5.5 x 32	100	5002TEK35532

# **Adhesive**



	de
Clear 310 <b>3399</b>	001

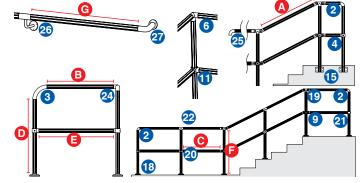
For use with a sealant gun code: 189900666.

For GRP square post system see page 445.



A "warm to the touch" DDA compliant handrail component system





# **PVC Handrail Tube**



	Length mm	Ø mm	Thickness mm	Grey Code	Yellow Code
A	790	45	6	52A014G790	52A014Y790
B	800	45	6	52A014G800	52A014Y800
<b>©</b>	845	45	6	52A014G845	52A014Y845
O	890	45	6	52A014G890	52A014Y890
<b>3</b>	900	45	6	52A014G900	52A014Y900
<b>(3)</b>	990	45	6	52A014G990	52A014Y990
G	1400	45	6	52A014G1400	52A014Y1400

# **Choice Of Top Rail Fittings** 90° Elbow



Colour	Code
Grey	52A002G
Yellow	52A002V

2 fixing sets supplied.

# **Hand Rail Bend**



Colour	Code
Grey	52A003G
Yellow	52A003Y

2 fixing sets supplied.

90° Tee



Colour	Code
Grey	52A022G
Yellow	52A022Y

3 fixing sets supplied.

# **Adjustable Tee**



Colour	Code
Grey	52A019G
Yellow	52A019Y

3 fixing sets supplied.

# 3 Way Elbow



Colour	Code
Grey	52A006G
Yellow	52A006Y

3 fixing bolts supplied.

# For our GRP flooring see page 400.

# **Choice Of Mid Rail Fittings** Mid Rail Single



Colour	Code
Grey	52A021G
Yellow	52A021Y

2 fixing sets supplied.

# **Adjustable Mid Rail Single**



Colour	Code
Grey	52A004G
Yellow	52A004Y

2 fixing sets supplied.

# Mid Rail Double



Colour	Code
Grey	52A020G
Yellow	52A020Y

3 fixing sets supplied.

# **Adjustable Mid Rail Double**

# **Mid Rail Corner**





Colour	Code
Grey	52A011G
Yellow	52A011Y

2 fixing sets supplied.

Yellow 3 fixing sets supplied.

Colour

Grey

# **Handrail & Adjustable Connector Fittings Adjustable Connector Set Wall Mounted Tee**

Code

52A009G

52A009Y



Colour	Code
Grey	52A024G
Yellow	52A024Y

2 fixing sets supplied.

# **Wall Mounted Elbow**



Colour	Code
Grey	52A027G
Yellow	52A027Y

1 fixing set supplied.

# **Accessories Handrail Fixing Caps**



Colour	Code
Grey	52HFCG
Yellow	52HFCY

Plastic.

# **Security Fixing Set Drill Bit**



Colour	Code
Grey	52A011G
Yellow	52A011Y
·	· · · · · · · · · · · · · · · · · · ·

Colour	Code
Grey	52A026G
Yellow	52A026Y

2 fixing sets supplied.

# Scroll End



Colour	Code
Grey	52A025G
Yellow	52A025Y

1 fixing set supplied.

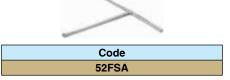
# **Floor Fixing Caps**



Colour	Code
Grey	52FFCG
Yellow	52FFCY

Plastic.

# **Security Fixing Tool**



# **Choice Of Base Fittings Base Foot Flange**



Colour	Code
Grey	52A018G
Yellow	52A018Y

1 fixing set supplied.

# **Side Mount Bracket**



Colour	Code
Grey	52A015G
Yellow	52A015Y

1 fixing set supplied.

For GRP posts & mesh infill panels see page 443.

# **Fixing Set**



Length mm	Code
40	52SFS
50	52LFS

Supplied with components.

# **Deburring Tool**



Code	
5299001	

Duplex

Hand held.

# BRUNDLE

# Tube



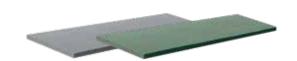
Colour	Length mm	Ø mm	Wall Thickness mm	Code
Grey	6000	19.00	3.00	3306193GY
Grey	6000	22.00	2.50	33062225GY
Grey	6000	25.00	2.50	33062525GY
Grey	6000	31.00	3.00	3306313GY
Yellow	6000	31.00	3.00	3306313Y
Grey	6000	38.00	3.00	3306383GY
Yellow	6000	38.00	3.00	3306383Y
Grey	1000	45.00	6.00	33064561GY
Yellow	1000	45.00	6.00	33064561Y
Grey	6000	45.00	6.00	33064566GY
Yellow	6000	45.00	6.00	33064566Y
Yellow	6000	48.50	6.75	33064867Y
Red	6000	48.50	6.75	33064867R
Grey	5000	50.00	5.00	33065055GY
Yellow	5000	50.00	5.00	33065055Y

# **Rounded Ribbed Plastic Insert**



Size mm	Wall Thickness mm	Code
50	5.0	3203505

# Flat Bar



Colour	Length mm	Width mm	Thickness mm	Code
Grey	6000	40	5.0	3303405GY
Grey	6000	80	8.0	3303808GY
Grey	3000	200	9.5	330320095GY
Green	3000	200	9.5	330320095GN
Grey	3000	936	3.1	330393631GY

# **Hollow Box Section**



Colour	Length mm	Width mm	Height mm	Thickness mm	Code
Grey	6000	25.00	25.00	3.00	3305253GY
Grey	6000	38.00	38.00	3.20	33053832GY
Yellow	6000	38.00	38.00	3.20	33053832Y
Grey	6000	38.00	38.00	5.00	3305385GY
Yellow	6000	38.00	38.00	5.00	3305385Y
Grey	6000	44.00	44.00	6.00	3305446GY
Yellow	6000	44.00	44.00	6.00	3305446Y
Grey	6000	51.00	51.00	3.20	33055132GY
Yellow	6000	51.00	51.00	3.20	33055132Y
Grey	6000	51.00	51.00	6.35	3305516GY
Yellow	6000	51.00	51.00	6.35	3305516Y
Green	6000	51.00	51.00	6.35	3305516GN
Grey	6000	60.00	60.00	4.50	3305606045GY
Yellow	6000	60.00	60.00	4.50	3305606045Y
Green	6000	60.00	60.00	4.50	3305606045GN
Grey	6000	76.00	76.00	6.35	33057676635GY
Grey	6000	101.60	101.60	6.35	330510161016635GY
Green	6000	101.60	101.60	6.35	330510161016635GN

# **Box End Cap**

Inserts



Colour	To Suit Hollow Section W x T mm	Code
Black	51 x 3.00	333202513
Black	51 x 6.00	333202516
Black	60 x 4.50	33320160
Black	76 x 6.35	33320176
Black	101 x 6.35	333201101

# **Ladder Rung**

Ribbed

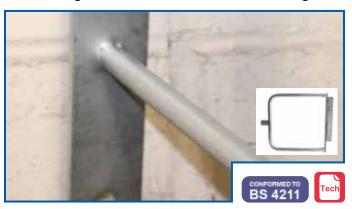


Colour	Length mm	Outside Ø mm	Inside Ø mm	Thickness mm	Code
Grey	6000	34.5	25.5	3.25	33R01GY
Yellow	6000	34.5	25.5	3.25	33R01Y

For our GRP flooring see page 400.



# Self-Closing Half Gate & 20mm Round Bar Rungs



The original ladder kit is of a safe, simple modular design offering individual parts which bolt together to form a complete ladder. These original ladder kits have rungs made from 20mm round bar. This system tries to eliminate the need for expensive site surveys and the preparation of detailed drawings which add to delivery time. It is flexible, easy to install and will solve virtually any access problem. Available from 2 - 6m, ladders are supplied "flat-pack" for ease of transportation.

# **Full Ladder Kits**

Rise Size mm	Code
2000 - 2300	25AX2000
2400 - 2700	25AX2500
2800 - 3200	25AX3000
3300 - 3800	25AX3500

Half height self-closing gate not supplied. Use code: 25AXSG04.

Rise Size mm	Code
3900 - 4300	25AX4000
4400 - 5200	25AX4500
5300 - 6000	25AX5500

Half height self-closing gate not supplied. Use code: 25AXSG04.

# **European Ladder Kit**



# Self-Closing Full Height Gate & Punched Ladder Rungs



Developed from the Original Ladder Kits, but with extra safety in mind. These European Kits have been designed with enhanced slip resistant ladder rungs, produced from punched ladder rung O2-30 / 30. This pattern has surface holes of Ø 9mm punched up and 5mm drainage holes affording both high slip resistance properties and excellent drainage. As with the Original Kits, these are available in 2 - 6m ladders and are supplied "flat-pack" for ease of transportation.

Components are generally compatible to BS EN ISO 14122-4:2004+A1:2010 (E). Ladder sections have been independently tested and they comply with the loading requirements as detailed in BS EN 131-2:2010+A1:2012.

# **Full Ladder Kits**

Rise Size mm	Code
1825 - 2150	25EX2000
2200 - 2650	25EX2500
2700 - 3150	25EX3000
3200 - 3650	25EX3500
3700 - 4150	25EX4000

Full height self-closing gate not supplied. Use code: 25AXSG05 which conforms with BS EN 14122-4.

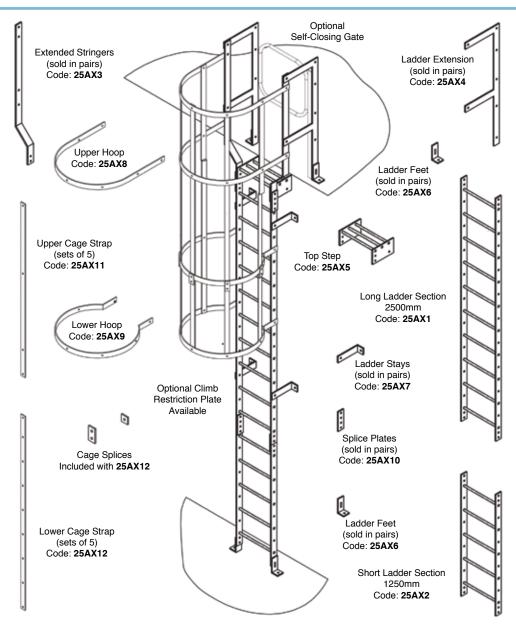
Rise Size mm	Code
4200 - 4650	25EX4500
4700 - 5150	25EX5000
5200 - 5650	25EX5500
5700 - 6000	25EX6000

Full height self-closing gate not supplied. Use code: 25AXSG05 which conforms with BS EN 14122-4.



# **Original Ladder Kit**

Ladder rungs & self-closing gate as an optional extra



Component Description	Code
Long ladder section - 2500mm	25AX1
Short ladder section - 1250mm	25AX2
Extended stringers (sold in pairs) - includes four M12 x 35mm bolts	25AX3
Ladder extension (sold in pairs) - includes four M12 x 35mm bolts	25AX4
Top step - includes four M12 x 50mm bolts	25AX5
Ladder feet (sold in pairs) - includes four M12 x 35mm bolts	25AX6
Ladder stays (sold in pairs) - includes four M12 x 35mm bolts	25AX7
Upper hoop - Ø 700 x 750mm with holes - includes five M12 x 36mm bolts	25AX8
Lower hoop - Ø 700 x 750mm with holes - includes five M12 x 36mm bolts	25AX9
Splice plates (sold in pairs) - includes six M12 x 35mm bolts	25AX10
Upper cage strap (sets of 5)	25AX11
Lower cage strap (set of 5) - includes cage splices and ten M12 x 50mm bolts	25AX12

# Universal Self-Closing Half Gate

Supplied with fixing bolts



Height mm	Code
550	25AXSG04

# Ladder Security Plate

Supplied with fixing bolts



Height mm	Width mm	Code
2000	415	25AXLSP01

Lock not included.

# **Ladder Wall Clamp**



Ø mm	Plate H x W	Code
48.3	75 x 125	25SL109D

125 x 51mm back plate. 70 x Ø 11.7mm thread.

# Upper Hoop Without holes



Ø x L mm	Bar Size mm	Code
700 x 750	50 x 8	25GC11

# Lower Hoop Without holes



Ø x L mm	Bar Size mm	Code
700 x 750	50 x 8	25GC12

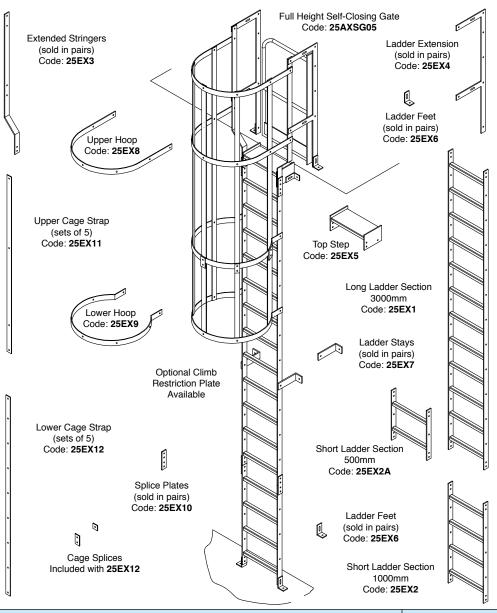
# **Ladder Rung**



Length mm	H x W mm	Code
2100	30 x 30	25R01



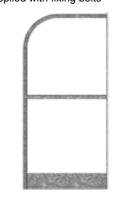
Enhanced slip resistant rungs included & self-closing gate as an optional extra



Component Description	Code
Long ladder section - 3000mm	25EX1
Short ladder section - 1000mm	25EX2
Short ladder section - 500mm	25EX2A
Extended stringers (sold in pairs) - includes four M12 x 35mm bolts	25EX3
Ladder extension (sold in pairs) - includes four M12 x 35mm bolts	25EX4
Top step - includes four M12 x 50mm bolts	25EX5
Ladder feet (sold in pairs) - includes four M12 x 35mm bolts	25EX6
Ladder stays (sold in pairs) - includes four M12 x 35mm bolts	25EX7
Upper hoop - Ø 700 x 750mm with holes - includes five M12 x 36mm bolts	25EX8
Lower hoop - Ø 700 x 750mm with holes - includes five M12 x 36mm bolts	25EX9
Splice plates (sold in pairs) - includes six M12 x 35mm bolts	25EX10
Upper cage strap (sets of 5)	25EX11
Lower cage strap (set of 5) - includes cage splices and ten M12 x 50mm bolts	25EX12

# **Universal Self-Closing Full Gate**

Supplied with fixing bolts



Height mm	Code	
1100	25AXSG05	

# **Ladder Security Plate**

Supplied with fixing bolts



Height mm	Width mm	Code
2000	415	25AXLSP01

Lock not included.

# **Ladder Wall Clamp**



Ø mm	Plate H x W mm	Code
48.3	75 x 125	25SL109D

125 x 51mm back plate. 70 x Ø 11.7mm thread.

# **Upper Hoop** Without holes



Ø x L mm	Bar Size mm	Code
700 x 750	50 x 8	25GC11

# **Lower Hoop** Without holes



Ø x L mm	Bar Size mm	Code
700 x 750	50 x 8	25GC12

# **Ladder Rung**



Length mm	H x W mm	Code
2100	30 x 30	25R01

# **Roof Edge Protection**

New for 2022! Now available to meet requirements of BS 13700 - 2021



Roof Edge Protection can now be designed and calculated to meet the new BS 13700 counterweighted guardrail systems standard. The Roof Edge Protection system requires no fixings or drilling and subsequently no repair to the roof membrane. It is suitable for flat or nearly flat roofs. The system operates on a counterbalance principle using PVC counterweights as the main component. A galvanised foot supports the handrail post, this includes an integral toeplate facility which is a requirement if there is no perimeter edge upstand.

# Features:

- TUV Certificate no. Z1A 04 03 50796 001
- Complies with BS EN 14122-3:2001 & EN 13374
- Rapid installation
- 25kg maximum component weight
- We can provide BS 1300 calculations
- No welding or special tools required

- Bolt on toeplate facility to comply with HSG 33
- For use on asphalt, coated steel sheet or concrete mineral felt roofs. The system is effectively maintenance free with galvanised to BS EN ISO 1461 malleable iron fittings, PVC counterweights & galvanised tube

# **Upright Post**



Post Height mm	Ø mm	Code
1100	48.3	16REG40

Includes post, 1.575m tube, collar and recycled PVC counterweight.

# **End Post**



Post Height mm	Ø mm	Code
1100	48.3	16REG40E

Includes post, 1.575m tube, collar and 2 x recycled PVC counterweight.

# **Curved Post**



Post Height mm	Ø mm	Code
1100	48.3	16REG40SS

Includes post, 1.075m tube, collar and recycled PVC counterweight.

# 90° Elbow



Ø mm	Code
48.3	16125D

# **Wall Flange**



Ø mm	Code
48.3	16131D

# **Sleeve Joint**



Ø mm	Code
48.3	16149D

# Tube



Ø mm	Length m	Code
42.4	1.0	1602421075
48.3	3.0	16024830
48.3	6.5	160248

For additional counterweights see page 454.

Free standing roof edge protection - Now available to comply with BS 13700



Foldshield® is the perfect solution for free standing edge protection when working on roofs. It can be easily folded, so it does not reduce the buildings aesthetics. Designed for use on slopes up to 10°, this folding system is suitable for use on asphalt, concrete, mineral felt or PVC sheet covered roofs and complies with the requirements of EN 13374.

# **Features & Benefits**

- Galvanised
- Suits Ø 48.3mm tube
- Can comply to BS 13700, EN 13374 & 14122
- Recycled PVC feet do not penetrate the roof membrane
- Folds down when not in use
- · Does not spoil building aesthetics
- · System can be raised & lowered in sections





The guard rail can easily be lifted into place when work is in progress and then quickly folded back down when finished. A simple locking pin is all that needs to be removed from the fitting to allow it to pivot.

# **Upright Post**



C	O	u	n	te	r۱	VE	϶ı	gı	π



Ø mm	Tube Length m	Code
48.3	1.075	16RE11G40SS
48.3	1.575	16RE11G40

Includes locking collar. Recycled PVC moulding.

Code

16149D

# **Run End Counterweight**



Ø mm	Tube Length m	Code
48.3	1.575	16RE12G40

Includes bar, long tee and locking collars. Recycled PVC moulding.

# Sleeve Joint



# **Internal Joint**



4	

Ø mm	Code
48.3	16150D

# 90° Elbow



w		-
Œ		7
	1	

Stop End

Ø mm	Code
48.3	16125D

Ø mm	Code
48.3	16133D

Plastic.

# **Hinged Base Foot**

Ø mm

48.3



Code

16RE00G40HBF

Ø mm	Code
48.3	16KG134D

# Cradle

Ø mm

48.3



Ø mm	Code
48.3	16KG135D

# Tube



Ø mm	Length m	Code
42.4	1.0	1602421075
48.3	3.0	16024830
48.3	6.5	160248







Topfix provides a roof edge protection solution for metal profile and standing seam roofs up to 45° pitch. The specially designed base plate, which incorporates multiple fixing centres, allows installation to a wide range of popular roofs. Base plates for standing seam roofs are fixed using non-penetrative 2-part clamps and metal profile roofs are fixed with minimal penetrations using rivets and butyl sealing strip to maintain the roof's integrity.

# **Features & Benefits**

- Galvanised
- Suits Ø 48.3mm tube
- · Complies with the test requirements of BS EN 14122 Part 3 & EN 13374 Class A
- Fixing centres for standing seam roofs: 305, 400 & 500mm

**Base Plate** 

- Fixing centres for trapezoidal profile roof panels: 310, 333, 400 & 500mm
- · Easier specification means less site visits
- · Non-penetrative solution for standing seam roofs
- · Watertight fixings for metal profile roofs

90° Elbow

# **Upright Post** 1100mm





L x W mm	Code
538 x 380	16KGTF1



**Sleeve Joint** 

Ø mm	Code
48.3	16149D



de
25D



Code

16133D

Plastic.

**Tube** 

Ø mm

48.3

Stop End

# For self-closing gates see page 420.



Ø mm

48.3





Ø mm	Code
48.3	16A151D

# **Adjustable Short** Tee

30 - 60° slope



Ø mm	Code
48.3	16129D



Order 2 x 5002M1230SET for fixing to base plate.

16RE00G40RBF

48.3

# **Standing Seam** Clamp



Code
16WPF6

# **Sealing Strip**



Code

16KG135D

Roll m	Width mm	Code
15	40	16KGSEAL
Butyl.		

**Rivets** 



Ø x L mm	Code
6 x 14.5	16KGRIVET
Pack of 100.	

**Fixing Set** 



Ø mm	Code	
M12	5002M1230SET	
Includes holt nut & washer		

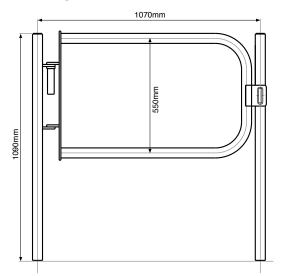
Ø mn		Length m	Code
48.	3	3.0	16024830
48.	3	6.5	160248

# **Self-Closing Fabricated Gates**





# **Self-Closing Gate**

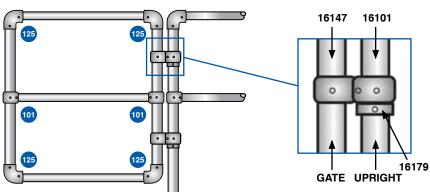


For use with tube clamps & roof edge protection system.

- · Supplied with hinge, post and slam post
- Galvanised
- Height 1100mm when tube clamp fitted
- Lockable with padlock through Ø 15mm hole
- Gate post centres 1070mm
- Not supplied with base fittings
- Image shows left hand opening inwards

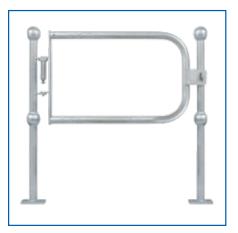
Ø mm	Left Hand	Right Hand
33.7	1603TCG1B	1603TCG2B
42.4	1603TCG1C	1603TCG2C
48.3	1603TCG1D	1603TCG2D

# **Gate Construction**



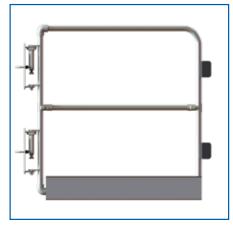
# **Heavy Duty Gate Hinge**

- Tighten the setscrew on the **16147** to the gate
- Tighten the setscrew on the 16101 to the 16147
- Tighten the setscrew on the **16179** to the upright
- · Leave the setscrew on the 16101 to the upright loose





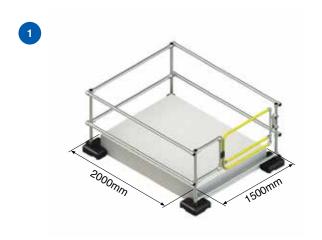
For self-closing handrail standards gates see page 420.

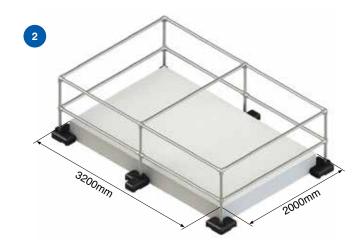


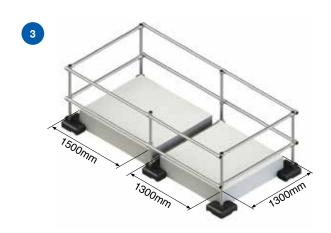


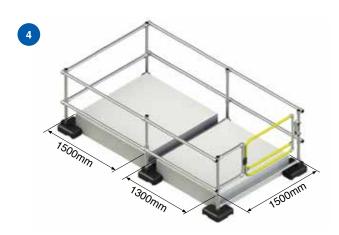


Roof Dome Maxi is a modular system designed specifically to prevent falls through skylights, roof hatches, and other roof openings. Sturdy recycled PVC bases lock the posts into position around the corners of a skylight then tube clamp fittings and tube are used to construct a rigid frame. Additionally, a gate can be incorporated for access to roof hatches.









# Completely free standing & eliminates the risk of damage to the roof membrane.

Kit	L x W mm	Code
1	2000 x 1500	16KDH3
2	4000 x 2000	16KDK3
3	3200 x 1500	16KDH2
4	3200 x 1500	16KDH1

# **FEATURES**

- Modular system using standard components
- Made from Ø 48.3mm tube (size D)
- Galvanised to BS EN ISO 1461
- Complies with EN 14122 pt3
- Recycled PVC feet
- Suitable for use on all roof surfaces with a maximum pitch of 3°





# Rope End





# **Handrail Bracket**





Material	To Suit Ø mm	Code
Brass	28	06001B
Chrome	28	06001C

Material	To Suit Ø mm	Code
Brass	28	06004B
Chrome	28	06004C

# Rope Eye On Plate





# **Rope Hook**





To Suit Ø mm	Code
28	06003B
28	06003C
	28

Material	To Suit Ø mm	Code
Brass	28	06002B
Chrome	28	06002C

# 3 Strand Polyhemp Rope



Length m	Ø mm	Code
1	28	06005RM



# Create a stunning finish with Rinato<sup>™</sup> deck boards









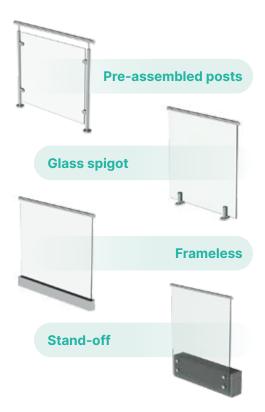






We supply quality, bespoke glass balustrade systems for balconies and stairs, indoor and outdoor mezzanines, gardens, patios and pool areas, and raised walkways.

- **1.** Select the balustrade design best suited to your project and head to our configurator to start customising!
- With complete freedom over every element, including metal types and finishing touches, our glass balustrades can be configured to your custom specifications, ready for seamless installation into any space.
- 3. Leave our software to crunch the numbers, and we'll email you a detailed quote pack within minutes, including free 3D models and technical drawings, a parts list and a quote everything you need to get started!



The perfect tool for everyone.
Start designing and receive
your <u>free CAD drawings</u> at

liveconfigurator.co.uk



The UK's largest stockist of components for immediate delivery





# **Adjustable Hollow**

Glass

mm

8.00 - 25.50

20 12.76 - 17.50

30 12.76 - 25.50

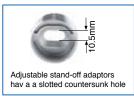


Ø mm

26

26

26



Glass Hole Satin Polish Mirror Finish PPC Black

Code

1806459M

1806460M

1806461M

1806462M

Code

1806459

1806460

1806461

10.5mm
Adjustable stand-off adaptors hav a a slotted countersunk hole

Code

1806460B

1806461B

1806462B

# Tilt Adjustable Hollow

Flat front with 2° tilt adjustment





The arc design in the adjuster body provides angle adjustment in any direction and will adapt to glass at any angle or uneven wall.

(A)	Glass	Glass Hole	Satin Polish
mm	mm	Ø mm	Code
38	10 - 21.5	22	1822464

Fixing bolt not supplied. Use code: 5004RS10100F.

# 8.00 - 25.50 26 1806462 Fixing bolt not supplied. Use code: 5004RS10100F.

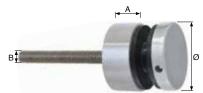
# Solid

(A)

mm

40

Flat front



(Ø) mm	(A) mm	(B) Ø mm	Glass mm	Glass Hole Ø mm	Satin Polish Code	Mirror Finish Code
30	15	8	6 - 12	15	1802404F	-
30	15	8	6 - 12	15	1806404F	-
50	20	10	8 - 19	22	1806455	1806455M
50	30	10	8 - 19	22	1806456	1806456M
50	40	10	8 - 19	22	1806457	1806457M
50	50	10	8 - 19	22	1806458	1806458M

# Solid

Domed front



	•		
Glass	Glass Hole	Satin Polish	Mirror Finish
mm	Ø mm	Code	Code
8 - 19	22	1804454F	-
8 - 19	22	1806454F	1806454FM

# **RKER II Hybrid Resin**

Suitable for use in dry & wet substrates & water filled holes



ml	Code
300	50RKER300

# **Spanner**



To Suit Ø mm	Code
30 - 50	189900104

# **Internal Threaded Anchor**

For use with adjustable stand-off adaptor





Code	
4BC10100E	

Size mm	Code
M10 x 100	5004RS10100F

Pack quantity 1.

# **Countersunk Screw**

CR-LX-CS-ZF



Size mm	Code
M10 x 75	5002CCS875
M10 x 100	5002CCS10100

Pack quantity 1.

# **Mesh Sleeve**



Fivings





# **Top Rail**

Please note when using a gasket this will add a few millimetres to the overall height.

**Square Slim** See page 495 **Aluminium Rectangular** See page 496

Square Mini See page 497 Round Mini See page 498 Round See page 499 Rectangular See page 500







Aluminium Round See page 502



Aluminium Square See page 502 Aluminium Rectangular See page 502













# 12mm Glass Panels

Thickness mm	Height mm	Width mm	Code
12	1087	500	1855125001087
12	1087	600	1855126001087
12	1087	700	1855127001087
12	1087	800	1855128001087
12	1087	900	1855129001087
12	1087	1000	18551210001087
12	1087	1200	18551212001087

For 15mm standard glass panels or made to order glass panels please see from page 470.

Hex Head With Flange See page 711 Hex Head Multi-Fix Bolt See page 711 Through Bolt See page 712 Countersunk Concrete Screw See page 711 Resin Socket See page 713 R-Stud With Flat Head See page 713













For our full range of fixings see page 704.





# Features:

- Economic frameless glass solution
- For use with 10 21.5mm glass

# **Round Spigot** No holes in glass needed



II.—	
67mm	
lo lo	121

Finish

**PPC Black** 

Satin

Mirror

**Grade 316 Cover Cap** 

To suit duplex round spigot

Finish	Code
Satin	1822009
Mirror	1822009M
PPC Black	1822009B

To suit 12 - 15mm glass. Height to glass from base is 67mm. For M8 x 75mm bolt use code: 5002CCS875. For M8 x 100mm bolt use code: 5002CCS8100.

• Duplex 2205 (ultra marine stainless) option, stronger & reduced cleaning frequency when compared to Grade 316

# **Square Spigot** No holes in glass needed



**Packing Shim** No holes in glass needed

. ~	 g.acccca	
	400	
	45.30	
	NC SEC	

Thickness mm	Code
3	1822010S

With Allen key head

Lag Screw

M12 x 120



1899006124

12 - 21.50	1822010	
Supplied with nut socket.		
To be used with M12 x 120mm		
lag screw with Allen key head		

code: 1899006124.

Glass Thickness mm

# Please order nut code: 189900639 and washer code: 189900633.

# **Round Spigot** No holes in glass needed

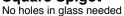




Description	Code
Round spigot	1822007
Cover cap	1822007CP

10 - 21.5mm Glass thickness. Height to glass when packer fitted is 45mm.

# Square Spigot



Code

1822009MCP

1822009CPB

1822009CP





Description	Code
Square spigot	1822008
Cover cap	1822008CP

10 - 21.5mm Glass thickness. Height to glass when packer fitted is 45mm.

# Square Spigot

Code

No holes in glass needed





Description	Code
PPC Black Square Spigot	1822011B
PPC Black Cover Cap	1822011CPB
Satin Square Spigot	1822011
Satin Cover Cap	1822011CP

12mm Glass thickness. Height to glass when packer fitted is 53mm.

# **Fixings**

Description	Size mm	Pack Qty	Code
Locator Nut - For use with cover plate. Excess thread to be cut off after installation	M12	1	1829012N
Covered Locator Nut - For use instead of cover cap. Hides bolt thread under nut	M12	1	1829012DN
Lag Screw with Allen key head	M12 x 120	1	1899006124
Concrete Bolt Self-tapping - For cracked and non-cracked concrete	M12 x 75	1	5002HCS1275
Concrete Bolt Self-tapping - For cracked and non-cracked concrete	M12 x 100	1	5002HCS12100





# Features:

- Duplex 2205 (ultra marine stainless)
- Satin polish

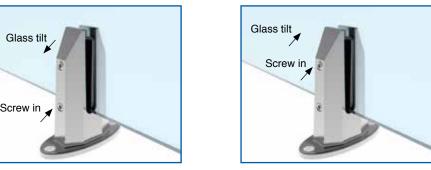
# Tilt-Loc™ Tightening



- New adjustable Tilt-Loc<sup>™</sup> technology
- · Adjustment from one side

# Tilt-Loc™ Adjustment





Level by hand and tighten the grub screws once in position for a perfect finish in half the time compared to a standard non-adjustable spigot. The Tilt-Loc™ system can easily be hand adjusted from one side by one person.

Tilt-Loc™ - Bolt Down

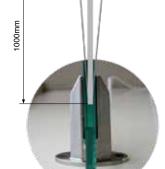


Glass mm	Height to Glass with Packer mm	Code
12 - 17.50	51	1822001
19 - 25.50	46	1822002

Tilt-Loc™ - Side - Adjustable Tilt



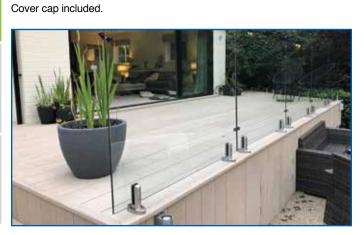
Glass mm	Height from Packer to Top of Fitting mm	Code
10 - 17.52	120	1822013

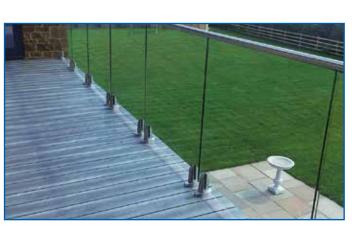


Tilt-Loc™ - Edge



Glass mm	Height to Glass with Packer mm	Code
12 - 17.50	43	1822005
19 - 25.50	43	1822006





Zinc

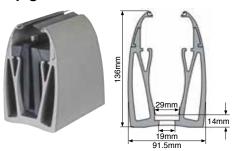




Using a similar but updated clamping and adjusting method as the Posi-Glaze balustrade system to give a quick and easy installation, Spig-Lite Pro can be bolted directly into the substrate without the need for a channel, ensuring clean lines and greater visibility. Our channel free system allows a 23mm gap between the substrate and glass enabling free dispersal of water and debris such as leaves.

With only two spigots required per metre of glass and only a single bolt per spigot, this system is currently one of the fastest to install on the market. Our new vertical adjustment device ensures each panel of glass can be horizontally adjusted once in position, and now tightened to a torque guaranteeing alignment and efficient installation every time.

# Spig-Lite Pro Kit



Glass mm	Height to Glass with Packer mm	Code
12.0	23	180500212
15.0	23	180500215
21.5	23	1805002215

Kit includes: 2 x glass spigots, 2 x glass clamps, 4 x top clips, 4 x gasket sections. 5mm Allen key is required to tighten glass clamps code: **189900602**.

# Slot 16 x 12mm 62.75mm 12mm 12mm 125.50mm Please note the hole is slotted.

# **End Cap**



# Code 1805002EC

Optional end caps can be fitted using a similar process to top clips (point 4 below).

# Suitable for fixing to various substrates including concrete & steel.

# Installation



Position spigots at 500mm centre's on 1 metre panels, starting 250mm from the end.

Use appropriate M10 fixing as per manufacturers specification.



Support the glass off the floor using suitable blocks and loosely fit the slip clamps. Slide the halves together and position for spigots and squeeze tight. Lower glass into spigots.



Place cap screw through the clamp bar and loosely screw on the nut, angled side of bar should be nearest the glass. Slide unit into V in profile, then use 5mm Hex key to tighten screws on both sides to hold glass in desired position. Finish tightening using torque wrench to 6Nm.



Insert gasket into the top clips and cut to size. Slide clips onto spigots. Apply neutral cure silicone to the underside of the bead, remove any excess. Once finished clean the system with a non abrasive cloth, warm water and neutral detergent.

For our range of glass panels see from page 470.



We'll help create your project from start to finish



# 1. Design your build

Our groundbreaking software allows you to configure your own project in a matter of minutes, using our templates.

- ✓ Real-time design
- ✓ Completely customisable
  - ✓ Eliminate mistakes



# 2. Receive a quote pack

Within minutes you'll receive a comprehensive quote pack, complete with parts list, and free detailed drawings and 3D models.

- ✓ Receive your pack in minutes
  - ✓ Fully detailed drawings
  - ✓ Accurate 3D visuals



# 3. Place your order

Give our sales team a call to get your order placed and they'll be more than happy to answer any questions, too.

- ✓ Discuss with our experts
- ✓ Nationwide distribution
  - ✓ No wastage



# **Balustrades**

We supply a wide range of glass balustrade systems for both indoor and outdoor applications, from glass spigot balustrades and frameless glass balustrades, to stand-off adaptors which can be configured for your own measurements.

# **Stairways**

Use our stairways balustrade configurator to design and draw bespoke glass, handrails, posts, and fittings for internal and external stairways, produced according to your dimensions.



# **Bespoke Glass**

Use our bespoke glass configurator for your special glass panels. You can also add up to 14 holes wherever you need them. Rectangles and parallelograms are ready to be configured, and we also have a wide range of standard panels in stock.



For decking we have a simple to use calculator to help select the numbers of deck boards and clips you will need. Our range of decking covers a wide choice of eco-friendly boards and modern colours, to bring your vision to life.







The perfect tool for everyone.

Come and have a look and start designing your project at

liveconfigurator.co.uk



# Porcelain Tiles & Aluminium Deck Boards

As part of our Synergised decking system we offer two high quality, cost effective and non-combustible decking solutions that will help transform your outdoor space.

Both systems are easy to install and are suitable for domestic and commercial environments. Installation could not be easier, with our high-quality porcelain tiles installed directly onto a flat concrete floor. Our aluminium deck boards can be mounted onto our mill finished adjustable cradles and joists. Or combined with our unique innovative perimeter base system, which allows for a wide range of base fix handrailing solutions to be bolted to the perimeter, providing a safe edge protection where there is a fall of more than 600mm.

# **Porcelain Tiles**



- Italian porcelain from one of Italy's top design houses
- Stunningly realistic natural wood effect
- · Low maintenance & easy to install
- Low surface temperature & UV resistant
- Anti-slip

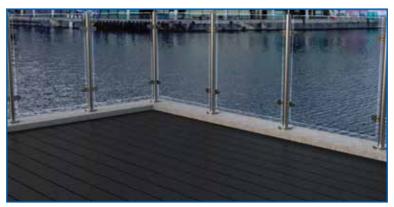
- Non-combustible
- · Two collections with a choice of 5 colours in each
- 100% recyclable
- Ideal for elevated patios, all decking applications, and all types of balconies







# **Aluminium Deck Boards**



- Achieves Euroclass Classifications of A1 & A2fl-s1
- Made from structural grade 6063 T6 aluminium
- · Ideal for high rise concrete balconies & terraces
- Up to 50% cost saving compared to other systems



- 100 micron Qualicoat<sup>™</sup> premium powder coating
- Low surface temperatures
- · Long lasting and low maintenance
- · Lightweight and easy to install

Request a FREE sample today!

For more details see from page 374.

# **Balustrade Systems**

- Systems to suit 12 33mm glass
- Side or base-fix options
- Satin polish or mirror finish





Frameless glass & spigot systems



- 12 & 15mm thick toughened monolithic clear float glass
- 17.5 & 21.5mm thick PVB toughened laminated glass

- · Polished all round and dubbed corners
- Handrail should be used with toughened glass

# 12mm Toughened Panels

Thickness mm	Height mm	Width mm	Code
12	1087	500	1855125001087
12	1087	600	1855126001087
12	1087	700	1855127001087
12	1087	800	1855128001087
12	1087	900	1855129001087
12	1087	1000	18551210001087
12	1087	1200	18551212001087

# 15mm Toughened Panels

Thickness mm	Height mm	Width mm	Code
15	1087	500	1855155001087
15	1087	600	1855156001087
15	1087	700	1855157001087
15	1087	800	1855158001087
15	1087	900	1855159001087
15	1087	1000	18551510001087
15	1087	1200	18551512001087

# 17.5mm PVB Toughened Laminated Panels

Thickness mm	Height mm	Width mm	Code
17.5	1087	500	18561755001087
17.5	1087	600	18561756001087
17.5	1087	700	18561757001087
17.5	1087	800	18561758001087
17.5	1087	900	18561759001087
17.5	1087	1000	185617510001087
17.5	1087	1200	185617512001087

# 21.5mm PVB Toughened Laminated Panels

Thickness mm	Height mm	Width mm	Code
21.5	1087	500	18562155001087
21.5	1087	600	18562156001087
21.5	1087	700	18562157001087
21.5	1087	800	18562158001087
21.5	1087	900	18562159001087
21.5	1087	1000	185621510001087
21.5	1087	1200	185621512001087

# **Top Rail**

Please note when using a gasket this will add a few millimetres to the overall height.

**Square Slim** See page 495

See page 496

Aluminium Rectangular Square Mini

Round Mini See page 498

Round See page 499 Rectangular See page 500



















**Aluminium Round** 

See page 502

















Aluminium Rectangular



**Mirror Finish Round** 

# **Spigots & Frameless Glass**











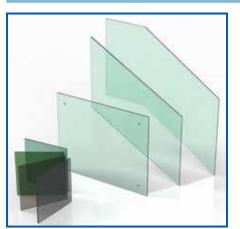




For our range of pre-assembled posts see from page 512.

For our range of glass stand-off adaptors see page 461.

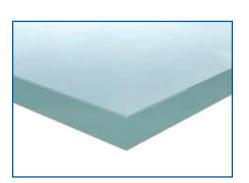




Our custom sized per square metre glass panels are polished on all edges and come with docked corners for safety and aesthetic reasons. Glass can be supplied with radius corners, shaped, with cut-outs and drilled at extra cost. A range of coloured glass, etched glass and self-clean coatings also available. The current meterage rates can be checked online using the following codes and we can then prepare a detailed quote to meet your exact requirements. You will need to add 30% to the meterage price for shapes and cut-outs.

Consult with local building authorities and structural engineers to ensure correct glass specifications and fixings are used to achieve the required I oadings. Where possible we have tested our systems and individual test reports are available online. For further information on the classification of building occupancy & glass loadings, visit www.fhbrundle.co.uk.

# **Toughened Glass**



Code

185508M

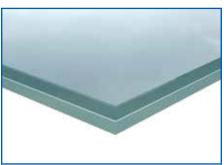
185510M

185512M 185515M

185519M

185525M

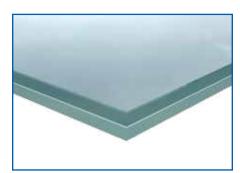
# **Toughened Laminated Glass**



Thickness mm	Code
11.52	1856115M
13.52	1856135M
17.50	1856175M
21.50	1856215M
25.50	1856255M

# SentryGlas®

lonoplast interlayer toughened glass



kness mm	Code
12.89	18571289M
16.89	18571689M
20.89	18572089M
25.50	1857255M

Up to 5 times stronger and 100 times stiffer than conventional interlayers.

# **Templating Sheets**

Thickness mm

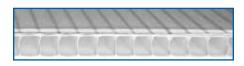
8

10

12

15 19

25



We can provide suitable templating material that can be cut to suit any special shapes on site. This is sent to our factory for production to match the template exactly, using modern imaging scanning technology to duplicate your design. Price and availability for bespoke panels are available on application.

Height mm	Width mm	Thickness mm	Code
2440	1220	4	185900201

# **Bond It Glass Cleaner**

Fast acting all purpose cleaner with non smear formulation



Litre	Code
1	1859GC1

# Micro Fibre Cloth

Pack of 10



Colour	Size mm	Code
Yellow	400 x 400	29MFC40

# **Glass Cleaning**

For stainless steel cleaner see page 722.



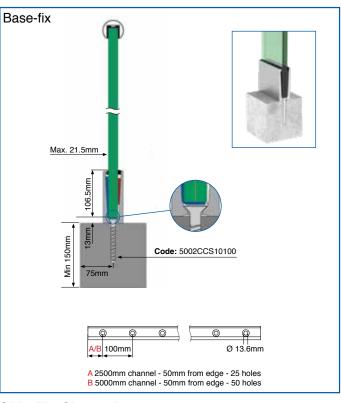


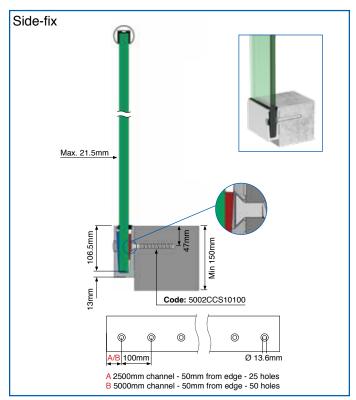


# Features:

- · Available in satin anodised & mill finish
- Stainless cladding not required
- Great value
- Quick to install

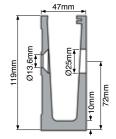
- Pre-drilled channel fixing holes
- · Height to glass when packer fitted is 13mm
- Packer height 2mm





# **Side-Fix Channel**





7	Glass Thickness mm		Height to Glass with Packer mm		Code
	12 - 21.5	2.5	13	Satin Anodised	1805440SSA
	12 - 21.5	5.0	13	Satin Anodised	18054405SSA

Channel fixing holes are Ø 13.6mm at 100mm centres to suit a Ø 12mm bolt with a Ø 22mm countersunk head.

# Internal 90° Corner

For use with side-fix channel



Finish	Code	
Satin Anodised	1805440SIC	
	1000110010	

Inside length 155mm each side. Outside length 200mm each side.

**External 90° Corner** For use with side-fix channel

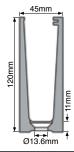


Finish	Code
Satin Anodised	1805440SEC

Inside length 155mm each side. Outside length 200mm each side.

# **Base-Fix Channel**





			£ 10.0111	
Glass Thickness mm		Height to Glass with Packer mm		Code
12 - 21.5	2.5	13	Satin Anodised	1805440BSA
12 - 21.5	2.5	13	Mill Finish	1805440BR
12 - 21.5	5.0	13	Satin Anodised	18054405BSA

Channel fixing holes are Ø 13.6mm at 100mm centres to suit a Ø 12mm bolt with a Ø 22mm countersunk head.

# **Underside Cladding**

For use with base plate & base fix channel



Material/Finish

Satin Anodised

I	Material/Finish	Code
I	Mill Finish	1805445R

Supplied with countersunk bolt and nut.

# Internal 90° Corner

For use with base-fix channel



Material/Finish	Code
Satin Anodised	1805440BIC
Mill Finish	1805440BICR

Inside length 155mm each side. Outside length 200mm each side.

# **End Cap**

For use with underside cladding



Material/Finish	Code
Satin Anodised	1805443EC

# **External 90° Corner**

**Wedge-Loc™ System** 

For use with base-fix channel



Material/Finish	Code
Satin Anodised	1805440BEC
Mill Finish	1805440BECR

Inside length 155mm each side. Outside length 200mm each side.

# **End Cap**

For use without cladding



Material/Finish	Code
Stainless Steel	1805442E
Mill Finish	1805442ER

# Wedge Set

**Base Plate** 

To side fix a base channel



Glass Thickness mm	Code
12.00 - 12.76	180544112
13.52	180544113
15.00	180544115
16.76	180544116
17.50	180544117
19.00	180544119
20.76	180544120
21.50	180544121

Supplied with rubbers and wedges. To suit 2.5m long channel.

Our frameless balustrade systems also look great with our top rail systems see page 494.

# Wedge Insertion & Removal Tool

Code 1805443UC



Code
190500001

ı	Code
	180599001

# **Concrete Screw**



Size mm	Pack Qty	Code
M10 x 100	1	5002CCS10100

See page 704 for a full range of fixings.

For side-fix channel



Code	
1805444PP	

# Plastic.

# **Boxed Sample**



Code
1001 1111
18SLIM1

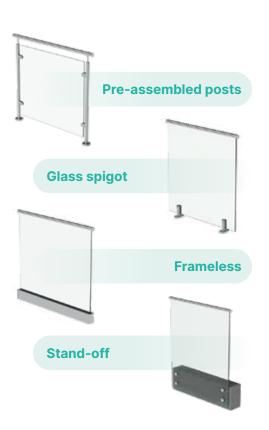
Sample cost refunded against your first order.



# Design and configure your **bespoke glass balustrade** system in minutes

We supply quality, bespoke glass balustrade systems for balconies and stairs, indoor and outdoor mezzanines, gardens, patios and pool areas, and raised walkways.

- **1.** Select the balustrade design best suited to your project and head to our configurator to start customising!
- With complete freedom over every element, including metal types and finishing touches, our glass balustrades can be configured to your custom specifications, ready for seamless installation into any space.
- 3. Leave our software to crunch the numbers, and we'll email you a detailed quote pack within minutes, including free 3D models and technical drawings, a parts list and a quote everything you need to get started!



The perfect tool for everyone.
Start designing and receive
your <u>free CAD drawings</u> at

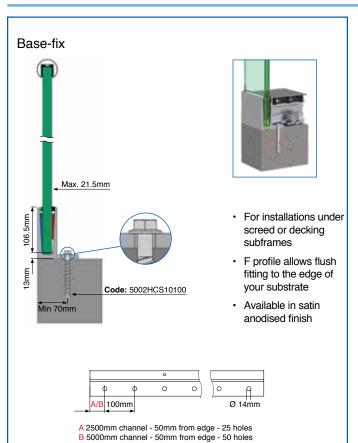




The UK's largest stockist of components for immediate delivery



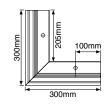




# Internal 90° Corner

For use with base-fix channel





Glass Thickness mm	Code
12 - 21.5	1805570BIC

Satin anodised.

# **End Cap**



Material/Finish	Code
Satin Anodised	1805572E

# Wedge Insertion & **Removal Tool**



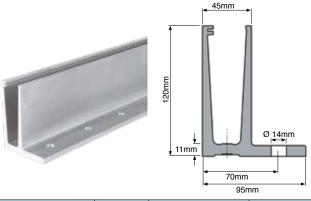
Code	
180599001	

# **Boxed Sample**



Code 18FTYPE1 Sample cost refunded against your first order.

# **Base-Fix Channel**



**Wedge-Loc™ System** 

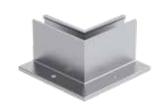
Glass Thickness mm	Length m	Height to Glass with Packer mm	Code
12 - 21.5	2.5	13	1805570BSA
12 - 21.5	5.0	13	18055705BSA

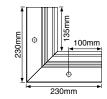
Channel fixing holes are Ø 14mm at 100mm centres to suit a Ø 12mm bolt.



# **External 90° Corner**

For use with base-fix channel





Glass Thickness mm	Code
12 - 21.5	1805570BEC

Satin anodised.

# Wedge Set



TOTAL

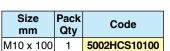
Glass Thickness mm	Code
12.00 - 12.76	180544112
13.52	180544113
15.00	180544115
16.76	180544116
17.50	180544117
19.00	180544119
20.76	180544120
21.50	180544121

Supplied with rubber gasket and wedges. To suit 2.5m long channel.

# **Concrete Bolt**

Self-Tapping





For fixing to cracked and non-cracked concrete.

> See page 704 for a full range of fixings.

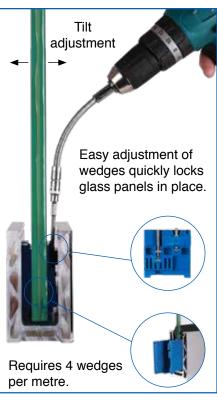
# cing

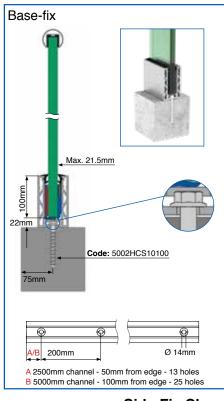


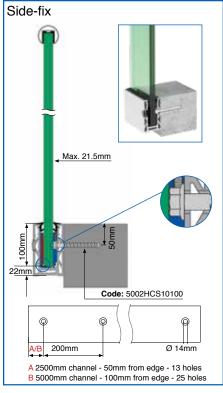


#### Features:

- · Adjustable grips to allow quick alignment of glass
- A fast and cost effective frameless glass solution
- Available in satin anodised, PPC black & mill finish
- For installations up to 1.5kN in commercial applications
- +/-1° adjustment on glass





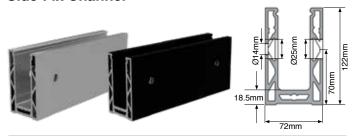


#### **Base-Fix Channel**



Glass Thickness mm	Length m	Finish	Code
15 - 21.5	2.5	PPC Black	180556025BB
15 - 21.5	2.5	Satin Anodised	180556025BSA
15 - 21.5	2.5	Mill Finish	180556025BR
15 - 21.5	5.0	PPC Black	18055605BB
15 - 21.5	5.0	Satin Anodised	18055605BSA
15 - 21.5	5.0	Mill Finish	18055605BR

#### **Side-Fix Channel**



Glass Thickness mm	Length m	Finish	Code
15 - 21.5	2.5	PPC Black	180556025SB
15 - 21.5	2.5	Satin Anodised	180556025SSA
15 - 21.5	2.5	Mill Finish	180556025SR
15 - 21.5	5.0	PPC Black	18055605SB
15 - 21.5	5.0	Satin Anodised	18055605SSA
15 - 21.5	5.0	Mill Finish	18055605SR

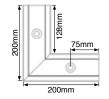
Base and side-fix channel fixing holes are Ø 14mm at 200mm centres to suit 12mm bolts. Height to glass with packer 22mm.



#### Internal 90° Corner

For use with base-fix channel



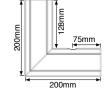


Finish	Code
Satin Anodised	1805560BIC
PPC Black	1805560BICB

#### Internal 90° Corner

For use with side-fix channel

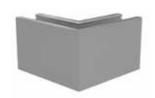


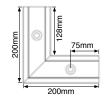


Finish	Code
Satin Anodised	1805560SIC
PPC Black	1805560SICB

#### **External 90° Corner**

For use with base-fix channel



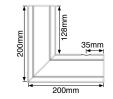


Finish	Code
Satin Anodised	1805560BEC
PPC Black	1805560BECB

#### External 90° Corner

For use with base-fix channel





Finish	Code
Satin Anodised	1805560SEC
PPC Black	1805560SECB

#### Cladding

2.5m length.

For 2.5m length

For side-fix channel



Finish	Code
Satin Anodised	1805565S
PPC Black	1805565SB

Adjustable Wedge Pack

#### **End Cap**

For base & side-fix channel



Finish	Code
Satin Anodised	1805562
PPC Black	1805562B

#### Plua

For side-fix channel

Finish

Satin Anodised

PPC Black



Code

1805564B

1805564

Code
1805569
Please order 2 pins per connection.

**Connecting Pin**For base & side-fix channel

13 plugs per 2.5m, 26 plugs per 5m channel and 2 plugs per corner.

#### Flexible Hex Bit

For adjustable wedges



Code

1805566
Attaches to a standard powerdriver for ease of tightening wedges.

**Boxed Sample** 



Code	
18DUO1	

Includes rubber & wedges. Requires flexible hex bit, code: **1805566**.

#### **Concrete Bolt**

Glass Thickness mm

15.00 16.76 - 17.50

19.00

20.76 - 21.50

Self-tapping



Code 180556115

180556117

180556119

180556120

Size mm	Pack Qty	Code
M10 x 100	1	5002HCS10100

M10 x 100 1 | 50021 For fixing to cracked and non-cracked concrete.



#### **Loctite 638 Adhesive**

For use with tube fittings

ml



Code
1899007638

See page 704 for a full range of fixings.

Sample cost refunded against your first order.

For our Pro-Railing® Protect Range see page 572.



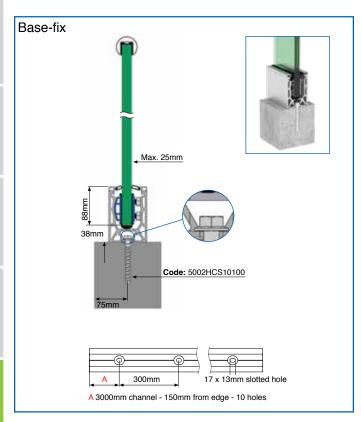


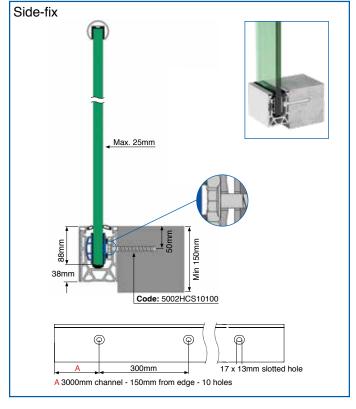
Our top quality aluminium Tilt-Loc<sup>™</sup> System has a unique patented rotating pressure plate system which allows for fast easy installation of frameless glass.

#### **FEATURES:**

- Satin anodised (Grade 6063 T6) aluminium
- Up to 30mm tilt adjustment on glass
- · Adjustment from inside the balcony

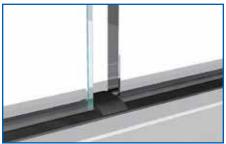
- All holes are pre-drilled and fixings can be concealed
- Suitable for glass from 12 25mm thickness
- · Glass easily installed and aligned with a spanner







Up to 30mm tilt adjustment back and forward from inside the balcony.



EDPM dividing gasket to expel water and dirt.



Alignment pins x 2 included in channel kit.

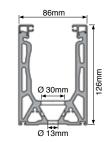
#### A full range of glass is available from page 470.

# Fixings

# BRUNDLE

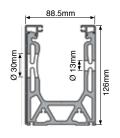
#### Base-Fix





#### Side-Fix





Tilt-Loc™ Channel

#### **Channel Kits Include:**

- 1 x 3m aluminium channel
- 2 x top cladding & rubber gaskets for base fix kit only
- 1 x top, 1 x side cladding & rubber gaskets for side fix kit only
- 2 x alignment pins
- Adjustable grips to suit a 3m channel for relevant glass thickness

#### Satin Anodised Base-Fix Channel Kit





#### Satin Anodised Side-Fix Channel Kit

Fixing Type		Clamps Supplied Per Kit		Height to Glass with Packer mm	3m Channel Code
	12.0	6	2	38	1805540S12
Side	15.0	9	3	38	1805540S15
	17.5	6	2	38	1805540S175
	19.0	9	3	38	1805540S19
	21.5	9	3	38	1805540S215
	25.0	6	2	38	1805540S25



Internal 90° Corner

For base & side-fix channel



Description	Code
Base-Fix	1805540BIC
Side-Fix	1805540SIC

External 90° Corner

Racheting Spanner

For use with clamps

For base & side-fix channel



Description	Code
Base-Fix	1805540BEC
Side-Fix	1805540SEC

**End Cap**For base & side-fix channel



Inside len	gth 64mm e	each side.	Outside	length
150mm e	ach side			

#### **Concrete Bolt**

Self-tapping



 _	-
(ETA)	(6

Size mm	Pack Qty	Code
M10 x 100	1	5002HCS10100

 Size
 Code

 M12
 1805546

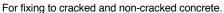
Quick lock function.

#### **Boxed Sample**



Code
18TILT1

Sample cost refunded against your first order.



# **Posi-Glaze System**



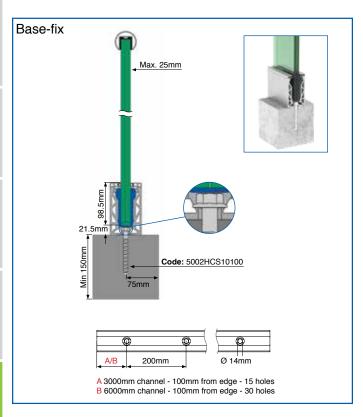


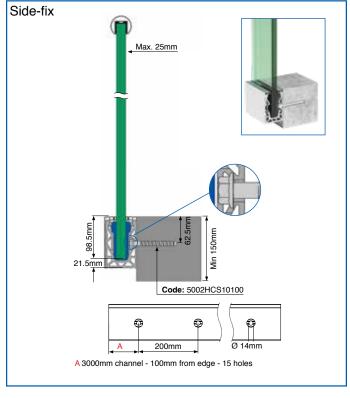
Posi-Glaze is our innovative aluminium channel system that holds glass panels in place for use on balustrades and partitions. Posi-Glaze allows the installer to easily adjust the glass panels once in place. Simply adjust the bolt screw to align the glass. Fast and simple saving both time and money!

#### Features:

- · Fast install and fully adjustable
- · Light weight and extremely strong

- Suitable for domestic and commercial applications
- · Available in silver anodised brush or black finish



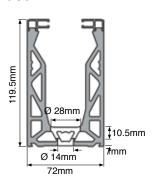




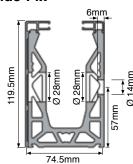
#### **Black Finish**



#### **Base-Fix**



Side-Fix





# **Posi-Glaze System**

#### **Channel Kits Include:**

- 1 x aluminium channel
- 2 x top cladding for base-fix kit only
- 1 x top & 1 x side cladding for side-fix kit only
- 2 x rubber gasket seals
- 4 x clamps per metre for relevant glass thickness
- Available in silver anodised brush or black finish

#### **Satin Anodised Base-Fix Channel Kit**

Fixing Type	Glass Thickness mm	Height to Glass with Packer mm	3m Length Code	6m Length Code
	12.0	24.5	1805470BM12	18054706BM12
Base	13.5	22.5	1805470BM135	18054706BM135
	15.0	23.0	1805470BM15	18054706BM15
	17.5	22.5	1805470BM175	18054706BM175
	19.0	21.5	1805470BM19	18054706BM19
	21.5	22.5	1805470BM215	18054706BM215



#### Satin Anodised Side-Fix Channel Kit

Fixing Type	Glass Thickness mm	Length m	Height to Glass with Packer mm	Code
	12.0	3	24.5	1805470SM12
	13.5	3	22.5	1805470SM135
Cido	15.0	3	23.0	1805470SM15
Side	17.5	3	22.5	1805470SM175
	19.0	3	21.5	1805470SM19
	21.5	3	22.5	1805470SM215



#### **Black Base-Fix Channel Kit**

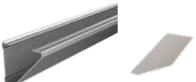
Fixing Type	Glass Thickness mm	Length m	Height to Glass with Packer mm	Code
	12.0	3	24.5	1805470BM12B
	13.5	3	22.5	1805470BM135B
Booo	15.0	3	23.0	1805470BM15B
Base	17.5	3	22.5	1805470BM175B
	19.0	3	21.5	1805470BM19B
	21.5	3	22.5	1805470BM215B



#### **Additional Components**

#### 90° Corner





Anodised	Black
Code	Code
1805470C	1805470CB

Outside length 135mm. For use with base-fix channel.

Description	Length m	Code
Underside cladding	3	1805475U
End cap - left side	_	1805478L
End cap - right side	_	1805478R

Finish	Description	Code
Anodised	Without cladding	1805477
Anodised	One side cladding	1805477S
Anodised	Both sides cladding	1805477B
Black	Without cladding	1805477BB*
*Pre-drilled.		

#### Sample cost refunded against your first order.

#### Sample



Code	
18POSI1	

#### Concrete Bolt Self-tapping



Size mm	Pack Qty	Code
M10 x 100	1	5002HCS10100

**Clamp Spanner** 



To Suit	Code
M10	1805476

Sale Sale

**Joining Dowels** 

**End Cap** 

Code 1805479



ml	Code
125	180547PB125

## Posi-Glaze R-Lock System

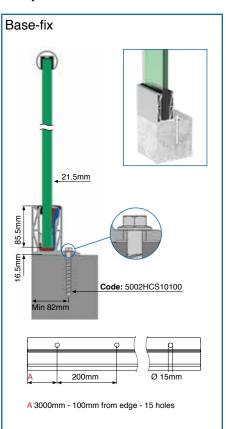
0.74kN

482

Features: · Installation from one side • F-profile for flush edge fitting Lightweight & strong

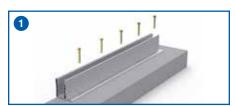
Designed to provide the simplest possible adjustment, this system enables each glass panel to be perfectly aligned during installation. The perfect choice for residential installations where access to one side of the balustrade during installation is challenging. Using a wedge and resin-pod system, R-Lock is as easy to install as it is to uninstall and its F-profile allows it to be installed flush to the edge of your concrete or steel substrate.

- · Easily adjust the glass once in place
- Use with 21.5mm PVB laminate Glass
- · Fully anodised in stainless steel effect

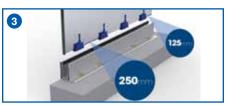




#### Installation:



Fit channel to steel or concrete substrate using an appropriate screw or bolt.



Assemble the resin pods and attach to the underside of the glass, making sure the funnel side is on the inside.

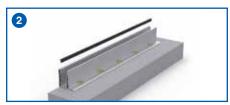


Slide wedge against the wedge holders, the serrated edges need to grip each other. Knock these in so they are flush with the top of the wedge holder.



Use a sealant gun to pump the R-Lock resin into the pods through the funnels until the resin starts seeping from the pods inside the channel. 20 minutes gel time at 5°C, shorter in warm conditions.

316



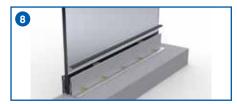
Clip external rubber gasket to the outside edge of the channel. It is essential you carry out this step at this stage.



Make up the wedge holders and place them between the pods on the outer edge of the glass panel.



Adjust glass by hand so it sits in the desired position. From vertical there is 10mm movement outwards and 23mm movement inwards at 1100mm.



Attach the internal rubber gasket to the inside edge of the channel.

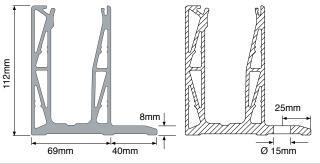


# Posi-Glaze R-Lock System

#### **Base-Fix Channel Kit**

Complete with channel, grips & seals





Glass Thickness mm	Length m	Height to Glass with Packer mm	Code
21.5	3	16.5	1805550BM215

Channel fixing holes are Ø 15mm at 200mm centres to suit Ø 12mm bolts. Holes start 100mm in from edge of channel.



#### **Channel Kit Includes:**

- 1 x 3m aluminium channel
- 2 x wedge holders
- 1 x external cladding
- 1 x internal cladding
- 4 x resin pod kits
- 1 x R-Lock resin

#### 90° Corner

For use with base-fix channel



Size mm	Code
200 x 200	1805550C

Stainless steel effect.

#### Wedge Breaker

De-glazing tool



	Code	
	1805559	
Sold in pairs.		

Thickness mm	Code
0.9	1805557

Code	
180555WBT	

Brushed finish.

**₩** (€

**End Cap** 

#### **Fixings & Accessories**

#### **Concrete Bolt**

**Joining Dowels** 

Self-tapping





Size mm	Pack Qty	Code
M12 x 100	1	5002HCS10100

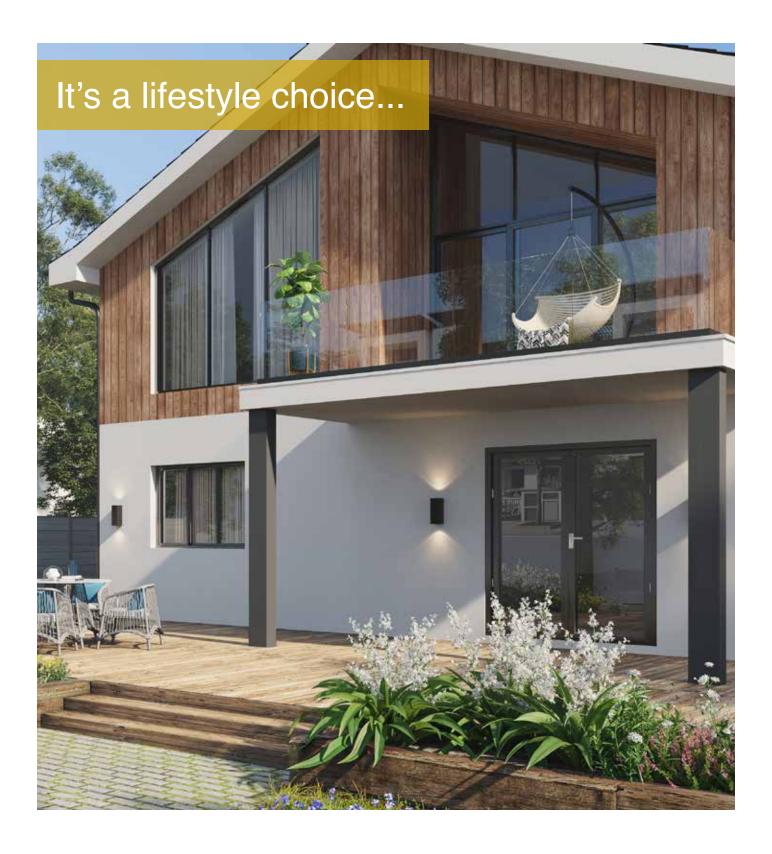
For fixing to cracked and non-cracked concrete.

Component	Description	Code
Resin Pod Kit	Complete set for 3m channel. For use with 21.5mm glass	1805551215
External Gasket	Fits the outer side of the channel. Rubber	1805555AB
Internal Gasket	Fits the inner side of the channel. Rubber	1805555IB

#### 21.5mm PVB Toughened Laminated Panels



Thickness mm	Height mm	Width mm	Code
21.5	1087	500	18562155001087
21.5	1087	600	18562156001087
21.5	1087	700	18562157001087
21.5	1087	800	18562158001087
21.5	1087	900	18562159001087
21.5	1087	1000	185621510001087
21.5	1087	1200	185621512001087





rinato<sup>™</sup> boards without compromise



TO SEE THE FULL RANGE OF COMPONENTS USED TO CREATE THIS DESIGN SCAN HERE



# **OnLevel Systems**

Type 6020, 6021, 3010 & 3011



OnLevel's unique frameless glass balustrade systems are slimline, low-maintenance, cost effective and elegant. They have a pivot point of the glass on the same level as the rubber seals, therefore the rubber seals are never directly subjected to an increased or decreased load. As a result dirt affects the balustrade much less.

#### Features:

- Slender, attractive design & low maintenance
- Wider drilling distances means reduced costs
- · Increased stability
- Drainage holes
- Available in aluminium, anodised aluminium & mill finish
- Suitable for use with bolt anchors
- Flex-Fit set adjusts the position of each glass panel up to 34mm in relation to the vertical axis
- Connecting pins allow high precision fit
- Suitable for all surface types
- For use with 12 21.50mm glass thicknesses

#### **Currently In Our OnLevel Range We Stock:**

- **TYPE 6020** Wider mounting distances, enables the use of the profile also on an anchor bolt without countersunk head. Therefore, mounting the product is not only faster & more cost efficient, but also statics have improved considerably.
- TYPE 6021- This is the side fix system of Type 6020.
- TYPE 3010 Very well suited for balconies & terraces. It enables an especially small edge distance & therefore gains valuable additional space on the deck itself. Moreover, this system is ideally suited for new installations under screed.
- TYPE 3011 Elongated fixing holes allows easy height adjustment. The profile is suited for both interior and exterior applications.

#### **Drainage Holes**

A combination of water and cold can be detrimental to glass balustrades. To avoid problems, OnLevel base and side fix channels include drainage holes at 1m intervals.







#### Installation









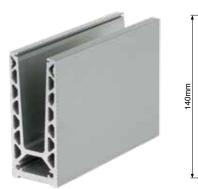


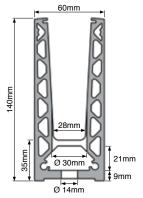






#### **Base-Fix Channel**

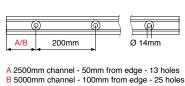




Finish	Length m	Height to Glass with Packer mm	Code
Mill Finish	5.0	42	1805490B5
Anodised	2.5	42	1805490BA25
Anodised	5.0	42	1805490BA5

Channel fixing holes are Ø 14mm at 200mm centres to suit Ø 12mm bolts.

# Base-fix Max. 21.52mm Code: 5002RS10130



#### Left/Right End Cap

**Drainage Spacer** 

**Finish** 

Mill Finish

**Concrete Bolt** 

Self-tapping

Fixing hole Ø 14mm. 13 per pack.



Finish	Code
Mill Finish	1805497B
Anodised	1805497BA

For use where there is no drainage on a balcony

Code 1805494

#### Internal/External 90° Corner



Finish	Code
Mill Finish	1805490CB
Anodised	1805490CBA

Inside length 140mm each side. Outside length 200mm each side.

#### Joining Dowels



Ø mm Length mm Code				
6	40	1805499		

8 per pack.

R-Stud With flat head



Thread Ø mm	Anchor Length mm	Code
M10	130	5002RS10130

Pack quantity 1.



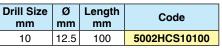
For Flex-Fit set & tools see page 490.

Sample



Sample cost refunded against your first order.

Code	
18ONLE1	



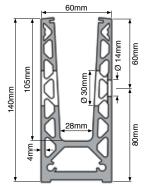
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Pack quantity 1. For fixing to cracked and non-cracked concrete.

304 Mild steel Galvanised Aluminium Duplex 316 Zinc Zamac 486

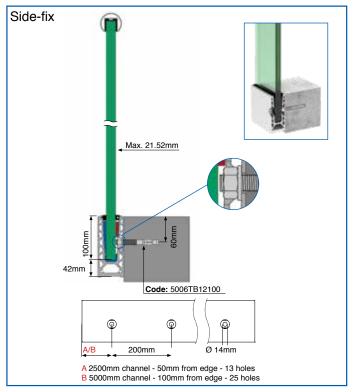
#### **Side-Fix Channel**





Finish	Length m	Height to Glass with Packer mm	Code
Mill Finish	5.0	42	1805490S5
Anodised	2.5	42	1805490SA25
Anodised	5.0	42	1805490SA5

Channel fixing holes are Ø 14mm at 200mm centres to suit Ø 12mm bolts.



#### **End Cap**

**Finish** 

Mill Finish

Anodised

Mill Finish

Anodised



Side

Left

Left

Right

Right

Ella Cap	
For use with	side cladding



Finish	Side	Code
Mill Finish	Left	1805497LSC
Anodised	Left	1805497LSAC
Mill Finish	Right	1805497RSC
Anodised	Right	1805497RSAC

Internal 90° Corner



Finish	Code
Mill Finish	1805490ICS
Anodised	1805490ICSA

Inside length 140mm each side. Outside length 200mm each side.

**External 90° Corner** 



Finish	Code
Mill Finish	1805490ECS
Anodised	1805490ECSA

Inside length 140mm each side. Outside length 200mm each side.

#### **Side Cladding**



**Joining Dowels** 



Code

1805497LSA

1805497RSA

1805497LS

1805497RS

Finish	Length m	Code
Anodised	2.5	1805495SA25
Anodised	5.0	1805495SA5

#### **Top Cladding**



Finish	(A) mm	Code
Anodised	3	1805495TA503
Anodised	10	1805495TA510
Anodised	20	1805495TA520

5m length.

#### Plug



Ø mm	Length mm	Code
6	40	1805499

8 per pack.

Ø mm	Colour	Code
30	Grey	1805494P

10 per pack. 17 required per 2.5m.



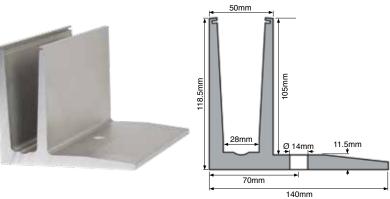
Size mm	Pack Qty	Code
M12 x 100	1	5006TB12100

For fixing to cracked and non-cracked concrete.

# **OnLevel Systems**

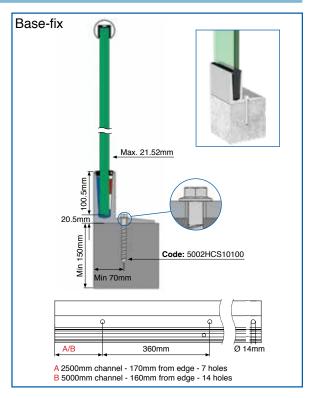






Finish	Length m	Height to Glass with Packer mm	Code
Mill Finish	5.0	20.5	1805500B5
Anodised	2.5	20.5	1805500BA25
Anodised	5.0	20.5	1805500BA5

Channel fixing holes are Ø 14mm at 360mm centres to suit Ø 12mm bolts.



#### Internal 90° Corner



Finish	Code
Mill Finish	1805500iCB
Anodised	1805500iCBA

Inside length 60mm each side. Outside length 200mm each side.

#### **External 90° Corner**



Finish	Code
Mill Finish	1805500ECB
Anodised	1805500ECBA

Inside length 60mm each side. Outside length 200mm each side.

#### **End Cap**





Finish	Side	Code
Mill Finish	Left	1805507LS
Anodised	Left	1805507LSA
Mill Finish	Right	1805507RS
Anodised	Right	1805507RSA

#### **End Cap**

For use with cladding



Finish	Side	Code
Mill Finish	Right	1805507RSC

#### **Concrete Bolt**

Self-tapping



Size mm	Pack Qty	Code
M12 x 100	1	5002HCS12100

For fixing to cracked and non-cracked concrete.

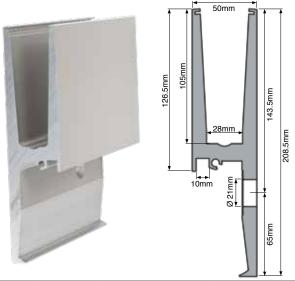


For our glass panels see page 514.

For Flex-Fit set & tools see page 490.



#### **Side-Fix Channel**



Finish	Length m	Height to Glass with Packer mm	Code
Mill Finish	5.0	110	1805520B5
Anodised	2.5	110	1805520BA25
Anodised	5.0	110	1805520BA5

Channel fixing holes are Ø 21mm at 370mm centres to suit Ø 12mm bolts.

# Side -fix Max. 21.52mm Code: 5002HCS10100 A 2500mm channel - 140mm from edge - 7 holes B 5000mm channel - 95mm from edge - 14 holes

#### **End Cap**

Finish

Anodised



Left

End	Cap
Earin	oo with o

For use with cladding



Finish	Side	Code
Mill Finish	Left	1805527LSC
Anodised	Left	1805527LSAC
Mill Finish	Right	1805527RSC
Anodised	Right	1805527RSAC

#### Internal 90° Corner



Finish	Code
Mill Finish	1805520iCB
Anodised	1805520iCBA

Inside length 150mm each side. Outside length 200mm each side.

**External 90° Corner** 



Finish	Code
Mill Finish	1805520ECB
Anodised	1805520ECBA

Inside length 150mm each side. Outside length 200mm each side.

#### Side Cladding



Code

1805527LSA

Finish	Length m	Code
Anodised	5.0	1805520SA5

Not available in 2.5m length.

#### Joining Dowels



Ø mm	Length mm	Code
6	40	1805499

8 per pack.

#### **Spacer Plate**

For drainage when used outdoors



Finish	Code
Anodised	1805524

To create space between the base shoe and the facade of the balcony.

#### **Concrete Bolt**

Self-tapping



Size mm	Pack Qty	Code
M12 x 100	1	5002HCS12100

For fixing to cracked and non-cracked concrete.

#### **Mounting Block**

With teeth for force-locked connection



Finish	Code
Anodised	1805525

Requires 7 blocks per 2.5m length. Fixing hole Ø 11mm. 8 per pack.

See from page 704 for a full range of fixings.

490

# **OnLevel Systems**





#### Flex-Fit Set

All of the OnLevel systems are easily installed using the Flex-Fit set. It can adjust any glass panel individually while positioning it up to 34mm in relation to the vertical axis. It can be handled exclusively from the balcony side, this applies to the entire installation, making it much safer and saving unnecessary costs for scaffolding or lifting platforms. With one single hand movement Flex-Fit set can adjust the glass with precision.

#### **Neutral Position**

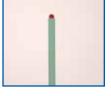
The slide is in neutral position and so is the glass.



Flex-Fit Set





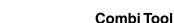


Flex-Fit Tool



do so move the slide to the right.

so move the slide to the left.

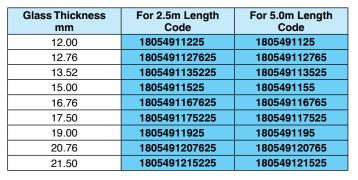


Adjustment 2 - Tilt the glass towards the void side, to do



Code	
180599FFT	





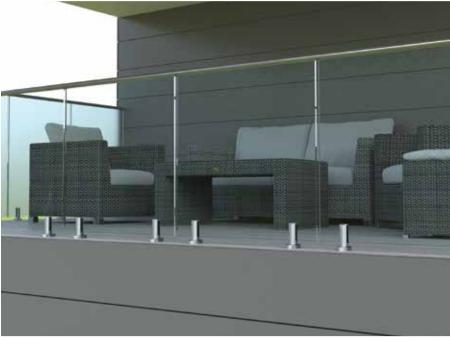
For our range of glass panels see page 470.



Create a stunning finish with glass and top rail













# **PATENTED**



This heavy-duty and fully adjustable 3kN frameless balustrade system provides public safety and durability in large commercial installations. Mega-Grip has been produced specifically for public spaces with high volumes of people traffic.

Our latest patented design uses a 13mm hexagonal bolt, making it incredibly easy to adjust and fix the glass with a 1/4" torque wrench and extension arm. This also means it is possible to install the glass from one side.

Mega-Grip works with many glass thicknesses by simply changing the internal clamps.

#### Features:

Base-fix

- 3kN Loadings
  - 25 33mm glass types all achieve less than 25mm deflection Simple To Install
- No Specialist Tools Standard 13mm socket to adjust & tighten the clamp

Max. 33mm

200mm

A 3000mm channel - 100mm from edge - 15 holes

75mm

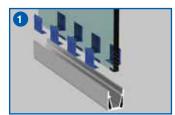
Code: 5002HCS10100

- Aluminium anodised in stainless steel effect

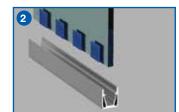
Clamps simply attach to the glass & can be placed in the channel

 Safety Standards Tested to BS 6180

#### Installation



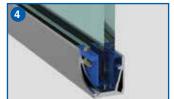
Squeeze the glass clamps onto the glass (4 per metre).



Seat the glass within the channel.



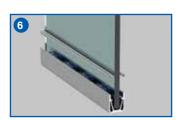
Insert the clamp bar through the anchor and loosely tighten the bolt.



Slide the clamp bars down and through the channel so they sit in position on the glass clamp.



Adjust the glass into desired position and tighten the nuts on each side of the system to 15Nm.



Finally, insert the gasket into the top recess of the cladding and firmly press on to the channel.



# **Mega-Grip System**

#### **Channel Kit**

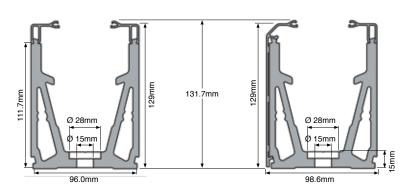
Complete with channel, clamps & seals



#### Base-Fix

#### With top cladding

#### Base-Fix With side cladding



Fixing Type	Glass Thickness mm	Length m	Height to Glass with Packer mm	Top Cladding Kit Code	Side Cladding Kit Code
	25.0	3	22	1805480BMA25	1805480BM25
Page	25.5	3	23	1805480BMA255	1805480BM255
Base	31.5	3	20	1805480BMA315	1805480BM315
	33.0	3	20	1805480BMA33	1805480BM33

Channel fixing holes are  $\emptyset$  13mm at 200mm centres to suit  $\emptyset$  12mm bolts.

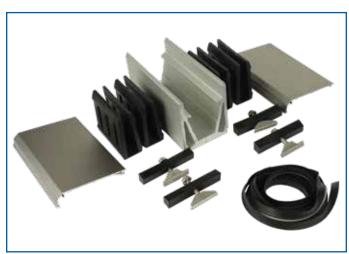
#### **Top Cladding Channel Kit Includes:**

- 1 x 3m anodised aluminium channel
- 2 x top cladding
- 2 x rubber gasket seals
- 12 x clamps (4 per metre), for relevant glass thickness
- 12 x clamp bars

#### **Side Cladding Channel Kit Includes:**

- 1 x 3m mill finish aluminium channel
- 2 x side cladding
- 2 x rubber gasket seals
- 12 x clamps (4 per metre), for relevant glass thickness
- 12 x clamp bars





#### **Additional Components**

**End Cap** 



Description With top cladding

With side cladding

Code

1805487 1805487B

ang	$^{\circ}$ C $^{\circ}$	nor



Code
1805480C

**Joining Dowels** 



Code	
1805479	

Sold in pairs.

#### **Concrete Bolt** Self-tapping



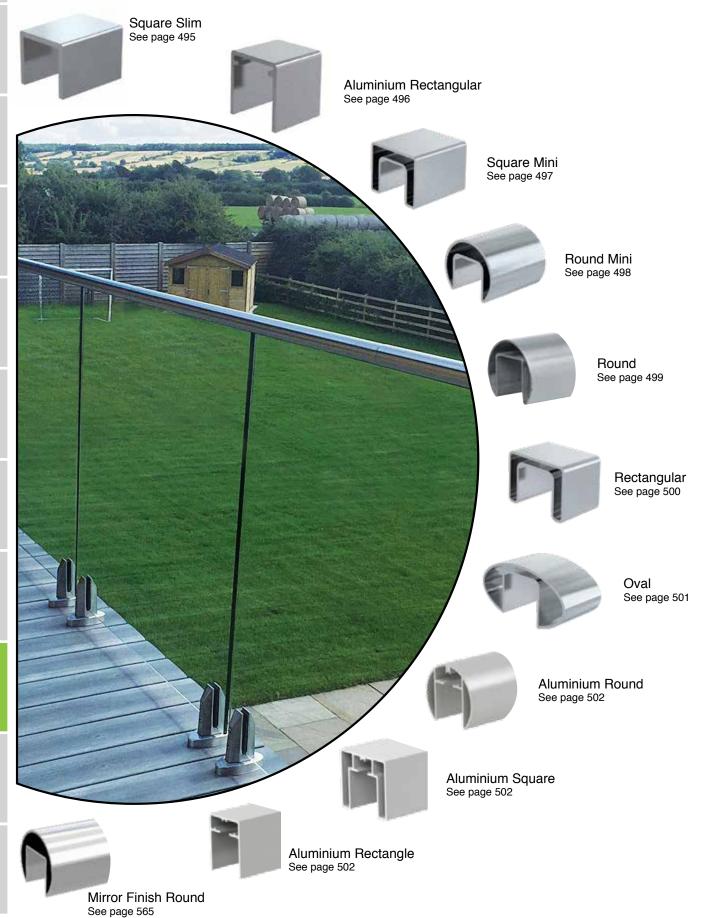


Size mm	Pack Qty	Code
M10 x 100	1	5002HCS10100

For fixing to cracked and non-cracked concrete.

- Systems to suit 8 21.50mm glass
- Anodised, PPC black or stainless steel Grade 304 & 316
- Reduced visual impact

- No welding required
- Satin polish or mirror finish
- Choice of 11 profiles

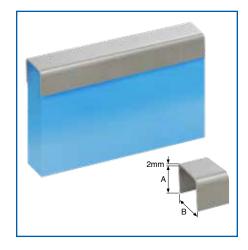


# **Square Slim Top Rail**

#### **Anodised Aluminium**



To Suit Glass mm	Length m	(A) mm	(B) mm	Code
12.00	2.5	13	12.5	150501
15.00	2.5	13	15.5	150502
16.76 - 17.50	2.5	18	18.0	150503
19.00	2.5	18	19.5	150504
21.50	2.5	18	22.0	150505

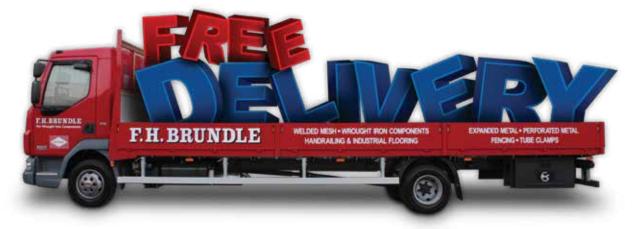


#### **Stainless Steel**



To Suit Glass mm	Length m	(A) mm	(B) mm	Code
12.00	2.5	13	12.5	150601
15.00	2.5	13	15.5	150602
16.76 - 17.50	2.5	18	18.0	150603
19.00	2.5	18	19.5	150604
21.50	2.5	18	22.0	150605

### FREE\* DELIVERY on orders over £150!













































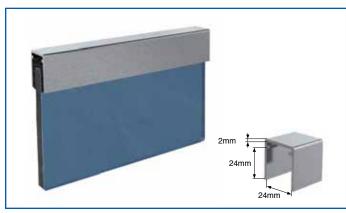


\*Within our standard area and elsewhere at cost.



#### **FEATURES**

- Designed for 8 21.5mm glass with rubber gasket
- · No welding required
- Reduced visual impact of top rail
- Connectors simply slide into the top rail for a neat joint
- · Flush fit fittings
- Satin anodised aluminium & PPC black RAL 9005







Length m	Anodised Code	PPC Black Code
3	1505063	1505063B

90° Top Rail



Anodised Code	PPC Black Code
150506411	150506411B

Inside length 342mm each side. Outside length 370mm each side.

#### **Internal Connector**

90° Corner Internal Connector

**End Cap** 



Length mm	Code
100	150506412

	Code
150	50641290

Inside length 76.5mm each side. Outside lengtl
100mm each side.

#### **Anodised Code PPC Black Code** 150506413 150506413B

#### Gasket



To Suit Glass mm	Length m	Code
8 - 11	1	189903811C
11.5 - 13.5	1	189903115135C
15	1	18990315C
16 - 17.5	1	18990316175C
19	1	18990319C
20 - 21.5	1	18990320215C

Rubber. Sold in 1m lengths.

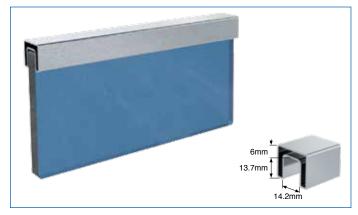


# **Square Mini Top Rail System** 25 x 21mm profile



#### **FEATURES:**

- Designed for 10 12mm glass with rubber gasket
- No welding required
- Reduced visual impact of top rail
- · Straight joiner slides into the top rail for a neat joint
- · Flush fit fittings
- All products are satin polish finish stainless steel Grade 316



#### **Split Tube**



Length m	Code
3.0	18067053S25
5.8	1806705S25

#### Gasket



To Suit Glass mm	Length m	Code
10	1	1899031010

Rubber. Sold in 1m lengths.

#### Gasket



To Suit Glass mm	Length m	Code
12	1	1899031012

Rubber. Sold in 1m lengths. **Adjustable Joiner** 

#### **Adjustable Corner**



Code
1806418S25

#### 90° Joiner



Code
1806411S25



Code
1806416S25

#### **End Cap**



	_
Code	
1806413S25	

#### **Wall Bracket**



1806415S25

#### **Joiner**



Code
1806412S25

# **Round Mini Top Rail System**

Ø 25mm profile

BRUNDLE

200

rought Iron components

Gate Hardware

Sliding Door Gear

Gate Automation

200

Stair Tread

ing

\_

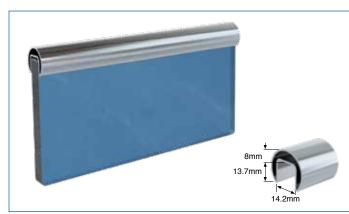
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#### **FEATURES:**

- Designed for 10 12mm glass with rubber gasket
- No welding required
- Reduced visual impact of top rail
- · Straight joiner slides into the top rail for a neat joint
- Flush fit fittings
- All products are satin polish finish stainless steel Grade 316



#### **Split Tube**



Length m	Code
3.0	18067053A
5.8	1806705A

#### Gasket



To Suit Glass mm	Length m	Code
10	1	1899031010

Rubber. Sold in 1m lengths.

#### Gasket



To Suit Glass mm	Length m	Code
12	1	1899031012

Rubber. Sold in 1m lengths.

#### 90° Joiner



Code	
1806411A	

#### **Adjustable Corner**



Code
1806418A

Adjustable Joiner



Code	
1806416A	

#### **End Cap**



Code	
1806413A	

#### **Wall Bracket**



Code	
1806415A	

#### Joiner



Code
1806412A
1806412A



# **Round Top Rail System**

Ø 42.4 & 48.3mm profiles



The round top rail system offers a stylish solution to the top of any glass balustrade and also provides a visual break. We can shape to match if you're planning radiused glass in your design.

#### **Split Tube**

14mm 24mm

Ø

mm

42.4

48.3

42.4

48.3

Ø 42.4mm

Ø 48.3mm
13mm
30mm
4→  27mm

5.8m Length Code

1804706C

1804706D

1806706C

1806706D

100		
To Suit Glass mm	Ø 42.4mm Code	Ø 48.3mm Code
8 - 11	189903811C	189903811D
11.5 - 13.5	189903115135C	189903115135D
15	18990315C	18990315D
16 - 17.5	18990316175C	18990316175D

18990319C

20 - 21.5 **18990320215C** Rubber. Sold in 1m lengths.

Ø mm	Code
42.4	1804411C
48.3	1804411D
42.4	1806411C
48.3	1806411D

90° Horizontal Corner

1.5mm wall thickness.

**Adjustable Corner** 

Code

1806418C

25 - 55° Downwards **Adjustable Connector** 

Gasket

25 - 55° upwards **Adjustable Connector** 

18990319D

18990320215D

90° Vertical Corner



3m Length

Code

18047053C

18047053D

18067053C

18067053D



Ø mm	Code
42.4	1804416C
48.3	1804416D
42.4	1806416C

1806416D



Ø mm	Code
42.4	1804417C
48.3	1804417D
42.4	1806417C
48.3	1806417D



Ø mm	Code
42.4	1804410C
48.3	1804410D
42.4	1806410C
48.3	1806410D

**End Cap** 

Ø mm

42.4



Ø mm	Code
42.4	1804413C
48.3	1804413D
42.4	1806413C
48.3	1806413D

Wall/Floor Flange



Ø mm	Code
42.4	1804415C
48.3	1804415D
42.4	1806415C
48.3	1806415D

**Tube Adaptor** 



Ø mm	Code
42.4	1804414C

**In-Line Connector** 



Ø mm	Code
42.4	1804412C
48.3	1804412D
42.4	1806412C
48.3	1806412D

For our mirror finish round top rail system see page 565.

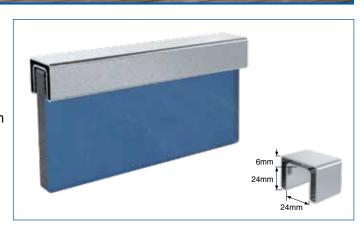
# **Rectangular Top Rail System**

40 x 30mm profile



#### **FEATURES:**

- Designed for 8 21.5mm glass with rubber gasket
- No welding required
- · Joiner simply slides into the top rail for a neat joint
- Flush fit fittings
- Split tube is stainless steel Grade 316 with a satin polish finish
- Components are Duplex 2205 with a satin polish finish



#### **Split Tube**



Length m	Code
3	180670534030
6	18067054030

#### Gasket



To Suit Glass mm	Length m	Code
8 - 11	1	189903811C
11.5 - 13.5	1	189903115135C
15	1	18990315C

Rubber. Sold in 1m lengths.

**Adjustable Corner** 

90° - 180° Left or Right

To Suit Glass mm Length m Code 18990316175C 16 - 17.5 18990319C 19 18990320215C 20 - 21.5

**Adjustable Joiner** 

45° Up & 90° Down

Rubber. Sold in 1m lengths.

#### 90° Joiner

**End Cap** 



Code	
18224114030	

18224134030

Code	
1922/11/020	



Code	
18224184030	

Code 18224164030

#### **Wall Bracket**



Code
18224154030

#### **Joiner**



Code
18224124030

Code 18990316175C

18990320215C

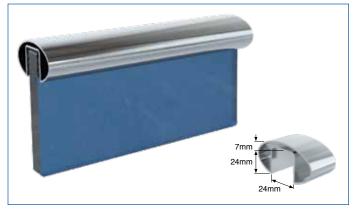
18990319C





#### **FEATURES:**

- Designed for 8 21.5mm glass with rubber gasket
- No welding required
- · Joiner simply slides into the top rail for a neat joint
- · Flush fit fittings
- Split tube is stainless steel Grade 316 with a satin polish finish
- Components are Duplex 2205 with a satin polish finish



#### **Split Tube**



Length m	Code
3	180670536030
6	18067056030

#### Gasket



To Suit Glass mm	Length m	Code
8 - 11	1	189903811C
11.5 - 13.5	1	189903115135C
15	1	18990315C

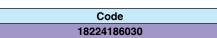
Rubber.

**Wall Bracket** 



Adjus	table	Corne	er
<b>90°</b> - 1	180° L	eft or	Right





#### Rubber.

**Adjustable Joiner** 45° Up & 90° Down

To Suit Glass mm Length m

16 - 17.5

19

20 - 21.5



Code

	End	Cap
Liia Gap		Oup

90° Joiner



Code

18224116030

Code	
18224136030	

14	R		
674	r	₩	'n
	•	4	P
		- 4	r .

Cod	e		
0-4	_		

	18224166030		
Joiner			



Code	
18224126030	

**PPC Black** 

Code

1805707S264 1805707S264B

#### **FEATURES**

- Designed for 8 21.5mm glass with rubber gasket
- · No welding required
- Reduced visual impact of top rail
- Connectors simply slide into the top rail for a neat joint on flat runs & staircases
- Satin anodised aluminium & PPC black RAL 9005

# 40mm Ø 42.4mm 24mm

Rectangular

Length

2.5

#### Split Tube



Gasket



Length	Anodised	PPC Black
m	Code	Code
2.5	1805707C	1805707CB

#### Square



Length	Anodised	PPC Black
m	Code	Code
2.5	1805707S40	1805707S40B

Length m	Anodised Code	PPC Black Code
2.5	1805707S40	1805707S40B

To Suit Glass mm	Code
8 - 11	189903811C
11.5 - 13.5	189903115135C
15	18990315C
16 - 17.5	18990316175C
19	18990319C
20 - 21.5	18990320215C

For our range of glass panels see pages 470, 471 & 515.

**Anodised** 

Code

Rubber. Sold in 1m lengths.

**End Cap** 

#### Round



Anodised Code	PPC Black Code
1805413C	1805413CB

Suitable for round split tube.

#### **Square**



Anodised Code	PPC Black Code
1805413S40	1805413S40B

Suitable for square split tube.

#### Rectangular





Anodised Code	PPC Black Code
1805413S264	1805413S264B

Suitable for rectangular split tube.

#### **Wall Flange**

#### Round





Anodised Code	PPC Black Code
1805415C	1805415CB

Suitable for round split tube.

#### **Square**





Anodised Code	PPC Black Code
1805415S40	1805415S40B

Suitable for square split tube.

#### Rectangular





Anodised Code	PPC Black Code
1805415S264	1805415S264B

Suitable for rectangular split tube.

#### 180° Connector



Size mm	Code
100	1805412

For use with all split tube on this page.

90° Connector



Size mm	Code
50	180541290

For use with all split tube on this page.

90°-180° Adjustable **Connector Horizontal** 



Size mm	Code

Size mm	Code
50*	1805418

For use with all split tube on this page. \*50mm each side up to hinge position.

90°-180° Adjustable

**Connector Vertical** 

Size mm	Code
50 <b>*</b>	1805416

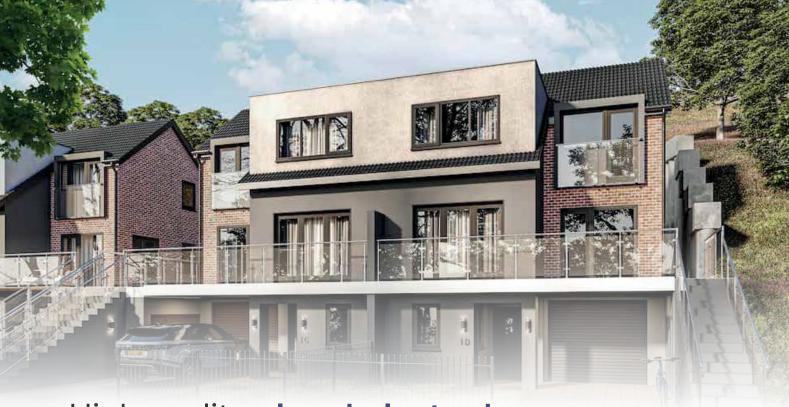
For use with all split tube on this page. \*50mm each side up to hinge position.







Zinc



High quality glass balustrade stairway systems configured to your specifications

We supply quality, pre-assembled post balustrade systems for stairs and balconies, decks and raised patios in indoor and outdoor settings.

- 1. Our amazing stairways configurator will configure flights of stairs with landings using our Bolt-down posts. Saving hours of time, it offers unerring accuracy to make life easier.
- 2. Liveconfigurator™ stairways comes complete with impressive detailed technical drawings showing the layout and glass sizes and angles. You will also receive a quote, a parts list, and free CAD drawings and 3D models.
- Our stairways balustrades are excellent value and are suitable for internal or external use and are also perfect for offices.



#### **Bolt-down**

Our stair balustrades use our pre-assembled bolt-down posts, with bespoke posts produced where necessary

The perfect tool for everyone. Start designing and receive your <u>free CAD drawings</u> at





The UK's largest stockist of components for immediate delivery





Marano® Edge and Curve are a range of innovative railing systems designed to be fully modular. The pre-assembled aluminium posts have a stunning satin anodised finish and are available in square and round profiles ready to install. Fully engineered to meet the requirements of most applications, the systems can be installed with or without a top rail to provide an economical solution for a post and glass panel design. Each system can be fully fitted using basic equipment.

#### Features:

- Fully assembled posts
- · Aluminium & satin anodised finish
- To suit 10mm glass
- Suitable for indoor & outdoor installations
- Quick, safe & easy installation

#### **Square Posts With Handrail**

Railing height 1125mm



Glass panel is H 930 x W 1174mm

- Gap between handrail & glass is 80mm
- · Bottom edge of glass to floor is 90mm
- Tested to 1.2m posts centres
- Posts available in bolt-down & side-fix
- Posts are supplied complete

#### **Square Posts Without Handrail**

Post height to 1100mm



- Glass panel is H 1010 x W 1174mm
- You will need to buy blanking caps or notched post caps to suit design

When using standard glass width 1174mm, you will have approximately 13mm between post centre and glass for ease of installation.

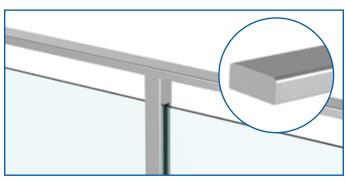


Image shows a square post using a rectangular handrail.



Image shows a round post using an oval handrail.

Rectangular & oval handrails can be used with both square & round posts. For handrails see page 507.

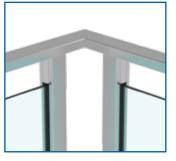
Handrailing





**How To Tackle Corners** 

#### **Mitred Cut Without Post**



**Mitred Cut With Post** 

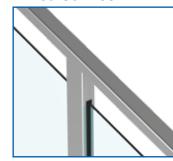


**How To Tackle Gradients** 

#### **Mitred Cut Handrail**

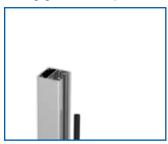


**Mitred Cut Post** 

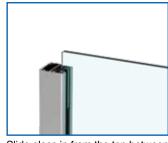


**Fitting Glass** 

Fitting glass is easy with our 4 step guide.



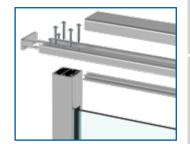
Fit back rubber to the post.



Slide glass in from the top between posts.



Fit glass retaining rubber, top packer & infill.



Fit the handrail (using the location jig, see pages, 506 & 509). Slide on the handrail under-cap and top handrail.

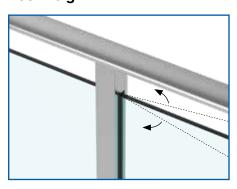


When fitting glass make sure the back rubber is fitted to the post, then install retaining rubber once glass is in place.

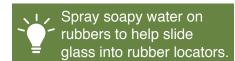


Installation guide & video can be found on our website: www.fhbrundle.co.uk

#### **Post Height**



- Posts can be cut down if a shorter height is needed
- Capping will slide back in to give 80mm gap from glass to rail
- Allows 8 10° glass angle each side with rubbers



For glass panels see page 506.

# **Posts**

#### **Bolt-Down End**



Height mm	□ mm	Code
1100	50	6805791S50

Supplied with post caps, packers, rubbers, handrail screws and base plate cover.

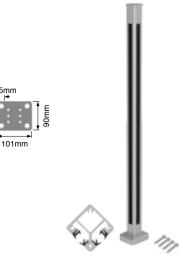
#### **Bolt-Down Mid**



Height mm	□ mm	Code
1100	50	6805792S50

Supplied with post caps, packers, rubbers, handrail screws and base plate cover.

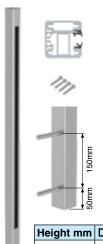
#### **Bolt-Down Corner**



mm	⊔mm	Oouc
)	50	6805793S50
	)	50

Supplied with post caps, packers, rubbers, handrail screws and base plate cover.

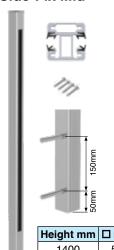
#### Side-Fix End



Height mm	□ mm	Code
1400	50	6805794S50

Fixing holes Ø 13mm. Supplied with post caps, packers, rubbers, handrail screws and two M12 x 120mm fixing screws. nuts and washers.

#### Side-Fix Mid



Height mm	□ mm	Code
1400	50	6805795S50

Fixing holes Ø 13mm. Supplied with post caps, packers, rubbers, handrail screws and two M12 x 120mm fixing screws, nuts and washers.

#### Clear Float Toughened Glass Panel

For use without handrail



Height mm	Width mm	Code
1010	1174	18551010101174

#### **Clear Float Toughened Glass Panel**

For use with Marano top rails



Height mm	Width mm	Code
930	1174	1855109301174

#### Notched Post Caps - brings post height to 1100mm

#### **End Cap**



Code 6805ECES50

#### **Handrail/Post Location Jigs End/Mid Jig**

For drilling through handrail

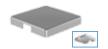




Code	
6899732J	

Plastic.

#### Mid Cap



Code 6805ECMS50

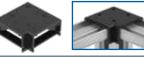
#### **Corner Jig**

For drilling through handrail





	Code
	6899733J
L	



~	
	Code
	6899733J

Plastic.

#### **Corner Cap**



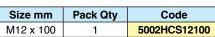
Code 6805ECCS50

#### **Fixings Concrete Bolt**

Self-tapping





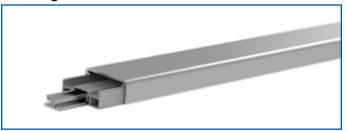


For cracked and non-cracked concrete.



#### **Handrails**

#### **Rectangular Handrail**



Length m	□ mm	Code
3.0	62 x 25	680570536225
5.8	60 x 25	68057056225

#### **Oval Handrail**



Length m	△ mm	Code
3.0	72 x 27	680570537227
5.8	72 x 27	68057057227

#### **Handrail Connectors**

#### In-Line connector

For rectangular & oval handrails



* 4	
Code	
6805412i	

Internal fix. Supplied with four screws.

#### 90° Corner Connector

For rectangular & oval handrails





Code	
6805411i	

Internal fix. Supplied with four screws.

#### **Adjustable Handrail Joiners**

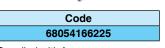
#### Vertical - 35° Up/80° Down

For use with rectangular handrail



Supplied with two screws.

Horizontal +/- 80°



Supplied with four screws.

#### Vertical - 35° Up/80° Down

For use with oval handrail

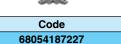


Code
68054167227
O lil itl- f

Supplied with four screws.

Horizontal +/- 80° For use with oval handrail





Supplied with four screws.

#### **Handrail End Caps End Cap**

For use with rectangular handrail



Code
68054136225
Supplied with two screws

Supplied with two screws.

#### **Wall Bracket**

For use with rectangular handrail

Code

68054186225



Code 68054156225				
				_

Supplied with four screws.

#### **End Cap**

For use with oval handrail



Code	
68054137227	

Supplied with two screws.

#### **Wall Bracket**

For use with oval handrail



	Code	
	6805415722	7
 	 	,

Supplied with four screws.

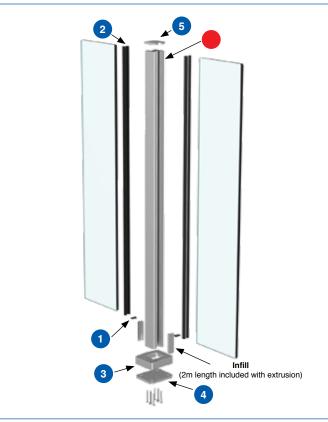
Product	Code
Rubber gasket set 1100mm	68RG1100
Rubber gasket set 6000mm	68RG6000
Eraser for cleaning marks and scratches on anodising	6899AE01
Assembly tool. For rubber sealing strips	6899RR01

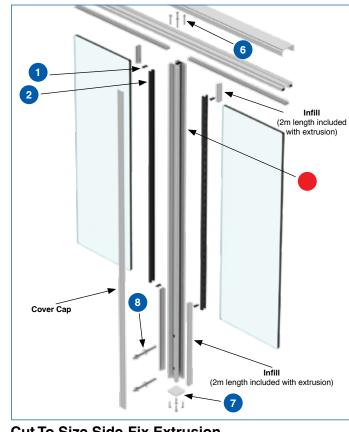


For corners with no post use a 90° corner connector to strengthen the handrail.

If no handrail is required, 1100mm rubbers will need to be ordered.

Create your own posts, for any height, using our individual components below.





#### **Cut To Size Bolt-Down Extrusion**



Post

End

Mid Corner





□ mm	Code
50	6805691S50
50	6805692S50
50	6805693S50

Supplied with 2m infill. Please order rubber gaskets separately.

Height m

6 6

#### **Cut To Size Side-Fix Extrusion**









Post	Height m	□mm	Code
End	6	50	6805694S50
Mid	6	50	6805695S50

Supplied with 2m infill and 6m cover cap. Please order rubber gaskets separately.

#### Choose from the components below to suit your exact requirements.

#### **Packers**





Code	
68PP01	

Pack of 10. Plastic.

**Post Cap** 



	Z promoo.
Length m	Code
1.1	68RG1100
6.0	68RG6000

& 1 x glass retaining rubber.

#### **Top Rail Fixings**



Code	
6805PC01	

#### **Rubber Gaskets**

Sold in pairs, 1 x back rubber



Code	
68HF01	

Pack of 4. For attaching handrail to post.

#### **Cover Plate**

Use with bolt-down base plate



Code	
680520850	

#### **Base Plate**

Use with bolt-down posts



	Code
ĺ	680520750
	Supplied with 6 fixings to attach to

extrusion.

#### **Post Base Cover**

Use with side-fix posts



		Co	de	
	68	05P	BC01	

Supplied with 4 fixings.

Zinc

#### **Post Fixings**

Use with side-fix posts

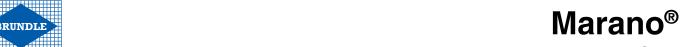


Code
68PF01

Sold in pairs.

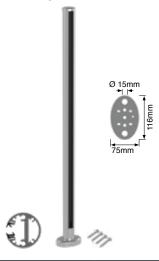








#### **Posts Bolt-Down End**



Height mm	Ø mm	Code
1100	5.4	6805701B5/

Supplied with post caps, packers, rubbers, handrail screws and base plate cover.

#### **Base Plate Cover**



Code
Oouc
680520854
00002000.

To suit Ø 54mm round post.

#### **Handrail/Post Location Jigs End/Mid Jig**

For drilling through handrail

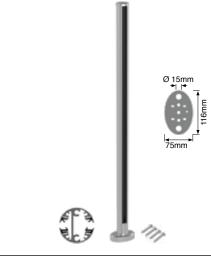




Code
6899732J54

Plastic.

#### **Bolt-Down Mid**



Height mm	Ø mm	Code
1100	54	6805792R54

Supplied with post caps, packers, rubbers, handrail screws and base plate cover.

#### Clear Float Toughened Glass Panel

For use without handrail



Height mm	Width mm	Code
1010	1174	18551010101174

#### **Corner Jig**

For drilling through handrail

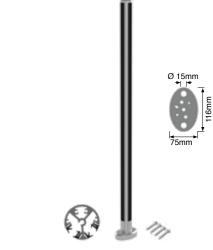




Code		
6899733J54		

Plastic.

# **Bolt-Down Corner**



Height mm	Ø mm	Code
1100	54	6805793R54

Supplied with post caps, packers, rubbers, handrail screws and base plate cover.

#### **Clear Float Toughened Glass Panel**

For use with Marano top rails



Height mm	Width mm	Code
930	1174	1855109301174

#### **Fixings Concrete Bolt**

Self-tapping



ETA	(6
242	

Size mm	Pack Qty	Code
M12 x 100	1	5002HCS12100

For cracked and non-cracked concrete.

For square posts see page 506.



We'll help create your project from start to finish



#### 1. Design your build

Our groundbreaking software allows you to configure your own project in a matter of minutes, using our templates.

- ✓ Real-time design
- ✓ Completely customisable
  - ✓ Eliminate mistakes



#### 2. Receive a quote pack

Within minutes you'll receive a comprehensive quote pack, complete with parts list, and free detailed drawings and 3D models.

- ✓ Receive your pack in minutes
  - ✓ Fully detailed drawings
  - ✓ Accurate 3D visuals



#### 3. Place your order

Give our sales team a call to get your order placed and they'll be more than happy to answer any questions, too.

- ✓ Discuss with our experts
- ✓ Nationwide distribution
  - ✓ No wastage



#### **Balustrades**

We supply a wide range of glass balustrade systems for both indoor and outdoor applications, from glass spigot balustrades and frameless glass balustrades, to stand-off adaptors which can be configured for your own measurements.

#### **Stairways**

Use our stairways balustrade configurator to design and draw bespoke glass, handrails, posts, and fittings for internal and external stairways, produced according to your dimensions.



#### **Bespoke Glass**

Use our bespoke glass configurator for your special glass panels. You can also add up to 14 holes wherever you need them. Rectangles and parallelograms are ready to be configured, and we also have a wide range of standard panels in stock.



For decking we have a simple to use calculator to help select the numbers of deck boards and clips you will need. Our range of decking covers a wide choice of eco-friendly boards and modern colours, to bring your vision to life.







The perfect tool for everyone.

Come and have a look and start

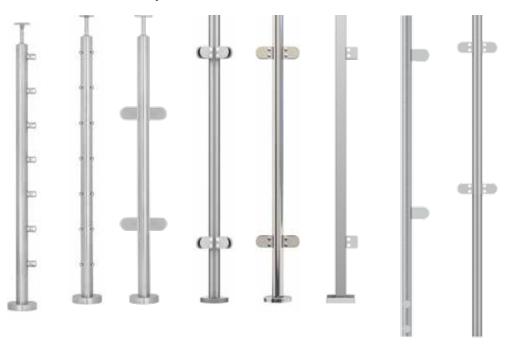
designing your project at

liveconfigurator.co.uk

PRO-PAILING
The Stainless Steel Handrall Component System

Handrailing made easy!
More designs - More options
Straight out the box and ready
to install.

Save a huge amount of time and money with our extensive range of pre-assembled posts, supplied from stock. They are all tested to BS 6180. No drilling of tubes, no bolting on of glass clamps and no welding of base plates required. We've done the work for you!



Straight out of the box and Ready to install:

Ø 42.4 & 48.3mm round posts

40 x 40mm square posts

Strand wire rope posts

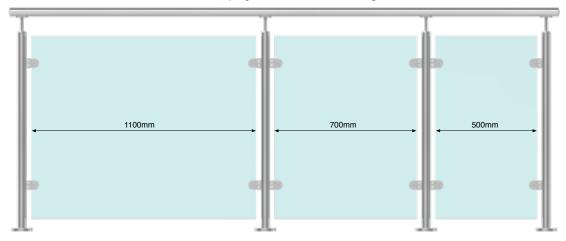
Crossbar holder posts

Satin & mirror finish

Stainless steel Grade 304 & 316

# Standard glass panels

We stock a large range of widths of 10mm toughened glass panels in 100mm increments to make your installations even quicker, easier and more cost effective. See page 515 for our full range.



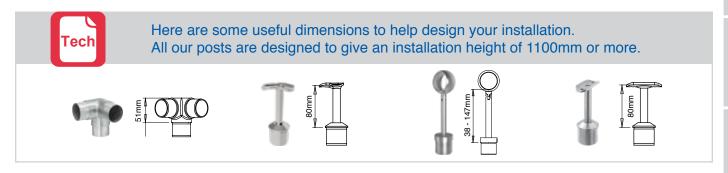
For competitive square metre glass panel prices visit www.fhbrundle.co.uk



# **Pre-Assembled Posts**

Choose your own post top

Our pre-assembled glass clamp posts are supplied without a saddle or post cap, so you can choose the exact design to suit your requirement. The choice of tops available allows you to pick and mix from a huge range of options that will allow you to end up with your very own bespoke solution.



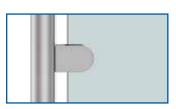
#### For full technical drawings visit our website. If you don't see what you need please ask.



Welded base fitting complete with rubber 'O' ring and cover.



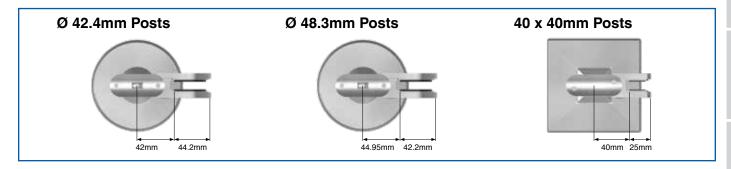
Welded base fitting complete with cover.

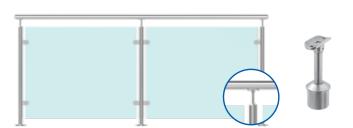


Glass clamp for 10mm glass (8 and 12mm rubbers available).



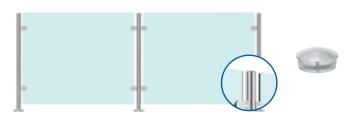
Variable fixing bolt.





# Timeless - Stainless Steel Posts And Glass Panels With Handrail

Our Timeless post systems that use 10mm glass panels and have a top rail, are all tested to BS6180 loading requirements.



# Contemplation – Stainless Steel Posts And Glass Panels Without Handrail

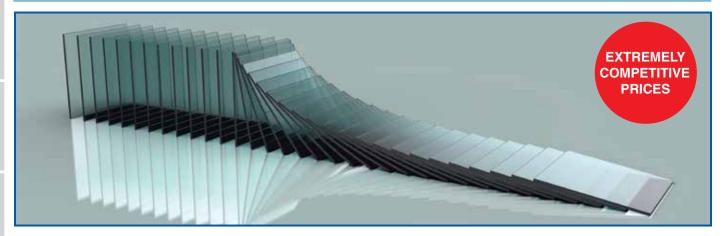
Our Contemplation post systems that use 10mm glass panels and have no top rail, will not pass BS6180 loading requirements and should therefore only be used as demarcation, or in areas where the fall is not more than 600mm.

For our Pro-Railing® Protect Range see page 519.

For our standard stocked glass panels see pages 515.



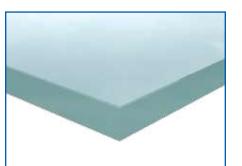




Our custom sized per square metre glass panels are polished on all edges and come with docked corners for safety and aesthetic reasons. Glass can be supplied with radiused corners, shaped, with cut-outs and drilled at extra cost. A range of coloured glass, etched glass and self-clean coating is also available. The current meterage rates can be checked online using the following codes and we can then prepare a detailed quote to meet your exact requirements. You will need to add 30% to the meterage price for shapes and cut-outs.

Consult with local building authorities and structural engineers to ensure correct glass specifications and fixings are used to achieve the required loadings. Where possible we have tested our systems and individual test reports are available online. For further information on the classification of building occupancy & glass loadings, visit www.fhbrundle.co.uk

#### **Toughened Glass**



Code 185508M

185510M

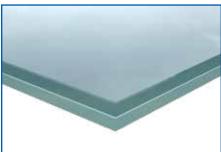
185512M

185515M

185519M

185525M

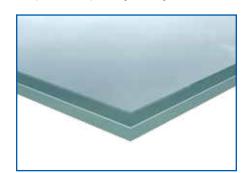
#### **Toughened Laminated Gass**



Thickness mm	Code
11.52	1856115M
13.52	1856135M
17.50	1856175M
21.50	1856215M
25.50	1856255M

#### SentryGlas®

lonoplast interlayer toughened glass



Thickness mm	Code
12.89	18571289M
16.89	18571689M
20.89	18572089M
25.50	1857255M

Up to 5 times stronger and 100 times stiffer than conventional interlayers.

#### **Templating Sheets**

Thickness mm

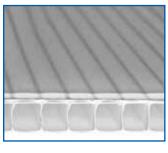
8 10

12

15

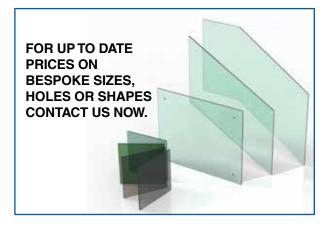
19

25



We can provide suitable templating material that can be cut to suit any special shapes on site. This is sent to our factory for production to match the template exactly, using modern imaging scanning technology to duplicate your design. Price and availability for bespoke panels are available on application.

Height mm	Width mm	Thickness mm	Code
2440	1220	4	185900201

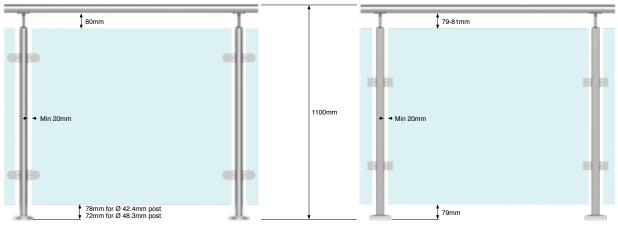


# **Standard Glass Panels**

#### **Timeless - Round Posts**

#### **Timeless - Square Posts**

Standard glass panels for Timeless & Contemplation pre-assembled posts



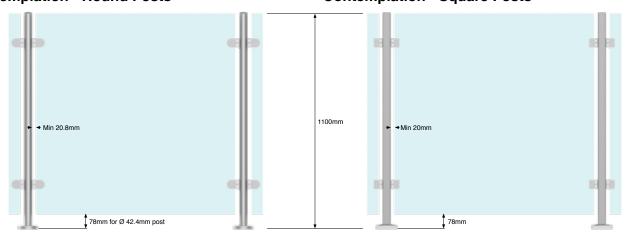
#### **Timeless - Glass Panels**

Thickness	Height	Width	Minimum* Post Centres For			Code
mm	mm	mm	Ø 42.4mm Post	Ø 48.3mm Post	☐ 40mm Post	Code
10	900	100	184	190	180	185510100900
10	900	200	284	290	280	185510200900
10	900	300	384	390	380	185510300900
10	900	400	484	490	480	185510400900
10	900	500	584	590	580	185510500900
10	900	600	684	690	680	185510600900
10	900	700	784	790	780	185510700900
10	900	800	884	890	880	185510800900
10	900	900	984	990	980	185510900900
10	900	1000	1084	1090	1080	1855101000900
10	900	1100	1184	1190	1180	1855101100900

<sup>\*</sup>Minimum only applies to round posts, square posts are fixed centres.

#### **Contemplation - Round Posts**

#### **Contemplation - Square Posts**



#### **Contemplation - Glass Panels**

Thickness	Height	Width	Minimum* Post Centres For			Code
mm	mm	mm	Ø 42.4mm Post	Ø 48.3mm Post	☐ 40mm Post	Code
10	1024	100	184	190	180	1855101001024
10	1024	200	284	290	280	1855102001024
10	1024	300	384	390	380	1855103001024
10	1024	400	484	490	480	1855104001024
10	1024	500	584	590	580	1855105001024
10	1024	600	684	690	680	1855106001024
10	1024	700	784	790	780	1855107001024
10	1024	800	884	890	880	1855108001024
10	1024	900	984	990	980	1855109001024
10	1024	1000	1084	1090	1080	18551010001024
10	1024	1100	1184	1190	1180	18551011001024

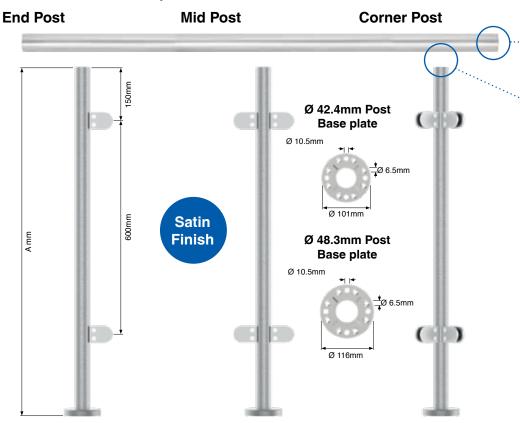
<sup>\*</sup>Minimum only applies to round posts, square posts are fixed centres.

ii inde









Ø mm	A mm	Code
42.4	978	1804791C
48.3	972	1804791D
42.4	978	1806791C
48.3	972	1806791D

Dim A is post only with no top. Top fitting not included.

**Hex Head With Flange** 

Length

mm

75

₩ (€

Code

5002HCS875

For fixing to concrete

Ø

mm

M8

Pack quantity 1.

_				
Ø mm	A mm	Code		
42.4	978	1804792C		
48.3	972	1804792D		
42.4	978	1806792C		
48.3	972	1806792D		

Dim A is post only with no top. Top fitting not included.

# Multi-Fix Hex Head Bolt For fixing to wood

MERCHANIST THE PARTY OF THE PAR

Ø nm	Length mm	Code
/11 N	75	E002ME10975

|--|

	,				
	Ø mm	A mm	Code		
	42.4	978	1804793C		
	48.3	972	1804793D		
	42.4	978	1806793C		
	48.3	972	1806793D		
_	Disc A is seed and so the seeds				

Dim A is post only with no top. Top fitting not included.

#### **Loctite 638 Adhesive**

For use with tube fittings



ml	Code
50	1899007638



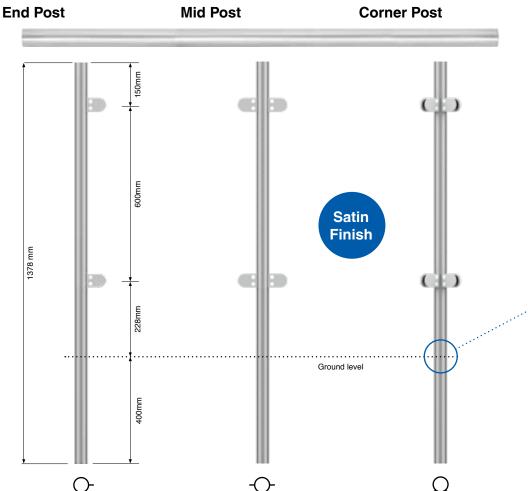


516 Zinc Zamac Mild steel Galvanised Aluminium Duplex









Ø mm	Code
42.4	1806781C

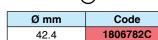
Height of post only with no top. Top fitting not included.

#### **Donut Cover Plate**



Ø mm	Code
42.4	1806247C

Fit at time of installation. For silicone use code: **189901201**.



Height of post only with no top. Top fitting not included.

#### **Retro-Fit Cover Plate**



Retro-fitted after installation. For silicone use code: **189901201**.

 Ø mm
 Code

 42.4
 1806783C

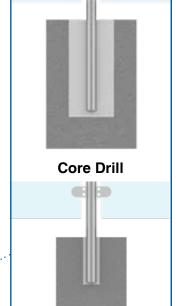
Height of post only with no top. Top fitting not included.

#### **Cover Cap**



Ø mm	Code
42.4	1806208C

Fit at time of installation. For silicone use code: **189901201**.



Concrete-In





Post Concrete
Coarse aggregate blend



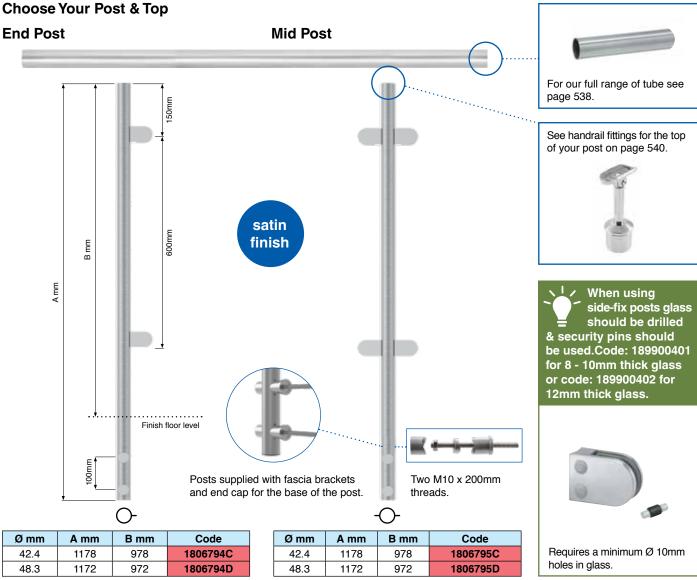
kg	Code
20	50CR20

Fast set. A 20kg bag will fill a hole W 20 x D 45cm.

Tivings







 $\operatorname{Dim} A \& B$  is post only with no top. Top fitting not included.

Dim A & B is post only with no top. Top fitting not included.

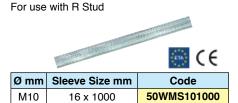
#### **RKER II Hybrid Resin**



ml	Code
300	50RKER300

Suitable for use in dry and wet substrates and water filled holes.

#### **Wire Mesh Sleeve**



For Loctite adhesives & glue see page 721.

Pack quantity 1.

# Pro-Railing® Protect



Pro-Railing® Protect provides a highly durable, flexible, super smooth, breathable and 'superphobic' Nano coating which has the added benefit of being organic. This means that it repels oil, water, and dry soiling. Contaminants will not stick to the treated surface and liquids are unable to penetrate the coating. This is because each filament of every fibre is protected with a nanoscale layer of glass. Most significantly, almost all treated surfaces can be cleaned with water alone.

- Protect all your glass & metal surfaces from weathering, corrosion & climatic degradation
- 100% invisible, anti-abrasion, anti-bacterial & superphobic
- Easy to apply system using our convenient wipes or larger kits instruction videos available online
- Single application can last up to 2 years

# Clean & Protect Wipe



Easy to apply using the 2 wipes.

#### Contents:

1 x 6ml pre-cleaner wipe

Coverage m<sup>2</sup>

 1 x 6ml surface protection coating wipe

Cicaii a i	IOLOGE
Standard	Kit

Clean & Protect



For use on newly installed products to prevent the build up of pollutants and discolouration.

#### Contents:

- 1 x 100ml pre-cleaner
- 1 x 100ml surface protection
- 1 x microfibre cloth

Coverage m <sup>2</sup>	Code
10	1899009LGSK

# Clean & Protect Refresher Kit



For use on older already installed products and contains a stainless steel cleaner to use before you apply the other products.

Code 1899009LGSS

#### Contents:

- 1 x 50ml stainless steel cleaner
- 1 x 100ml pre-cleaner
- 1 x 100ml surface protection
- 1 x microfibre cloth

Coverage m <sup>2</sup>	Code
10	1899009LGSRK

# Clean & Protect Trade Refresher Kit



Larger version of the standard refresher kit.

#### Contents:

- 1 x 250ml stainless steel cleaner
- 1 x 1000ml micro-particle remover
- 1 x 1000ml pre-cleaner
- 1 x 1000ml surface protection
- 1 x decontamination towel
- 10 x microfibre cloths

Coverage m <sup>2</sup>	Code
200	1899009LGTRK

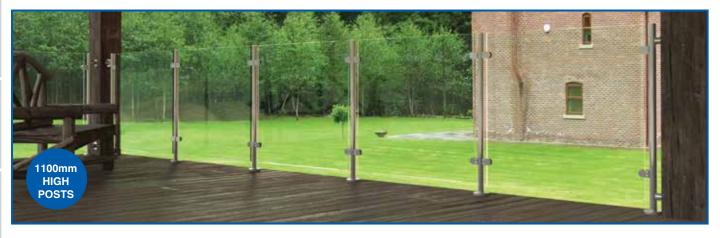
#### **Protect Metal Surfaces**

Avoid weathering, corrosion and degradation with Pro-Railing Protect.

If heavy staining is already present, the 3-Part Tea Staining Cleaner Kit which contains stainless cleaner, purified water and a stainless polish can remove this. To remove heavy discolouration use the Pickling Gel before treatment with the 3-Part Tea Staining Cleaner Kit.



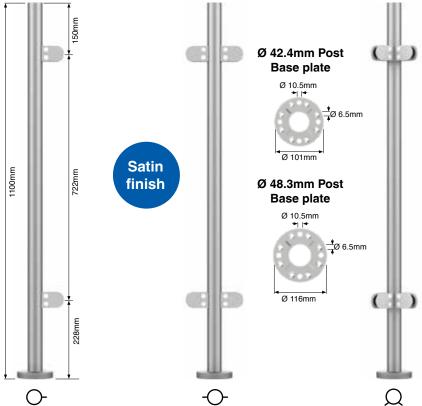






10mm glass infill panels, without a handrail, will not pass building regulations. This system is only suitable where a drop of less than 600mm is present.





Ø mm	Code
42.4	1806761C
48.3	1806761D

**Concrete Fixings** 

Sold as single.

**Hex Head With Flange** 

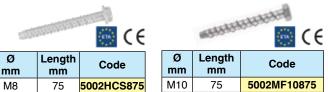
Ø mm	Code
42.4	1806761C
48.3	1806761D

42.4	1806/616	42.4
48.3	1806761D	48.3
op fitting not incl	uded.	Top fitting not i

included.

Ø mm	Code
42.4	1806762C
48.3	1806762D

#### **Multi-Fix Hex Head Bolt**



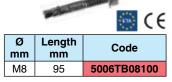
Pack quantity 100.

## **Through Bolt**

Top fitting not included.

Ø mm

42.4 48.3



Code 1806763C

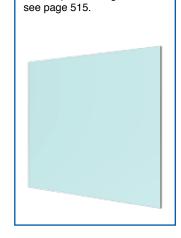
1806763D

Sold as single.

# **Range Of End Caps** To be used with bolt-down and concrete-in posts. See page 538. Raised Top



7 Groove Flat Top

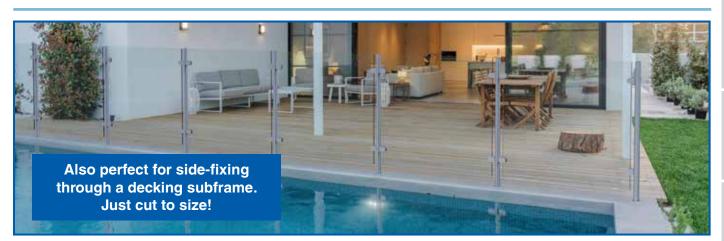


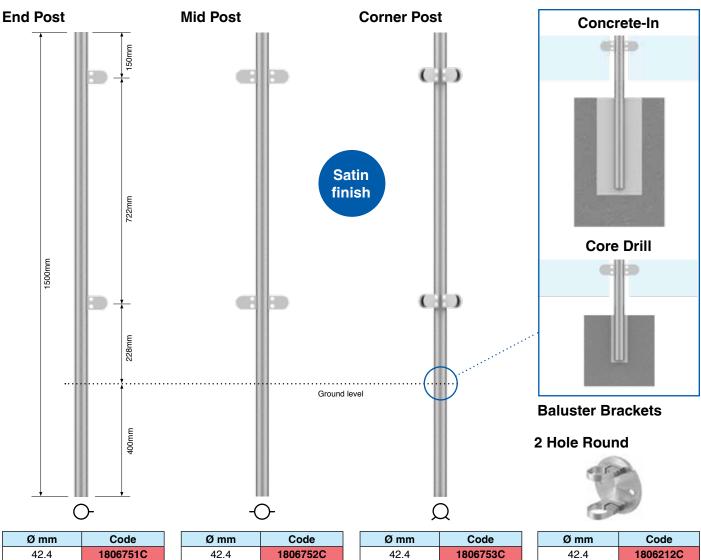
Allen Key For glass clamps



Code
189900606







#### **Donut Cover Plate**

Top fitting not included.



Ø mm	Code
42.4	1806247C

Fit at time of installation. For silicone use code: **189901201**.

#### **Retro-Fit Cover Plate**

Top fitting not included.



Retro-fitted after installation. For silicone use code: **189901201**.

#### **Cover Cap**

Top fitting not included.



Ø mm	Code
42.4	1806208C

Fit at time of installation. For silicone use code: 189901201.

# Adjustable Corner Internal / External

For side-fixing.posts.



Ø mm	Code
42.4	1806253C

For side-fixing.posts.

Flat Top End cap

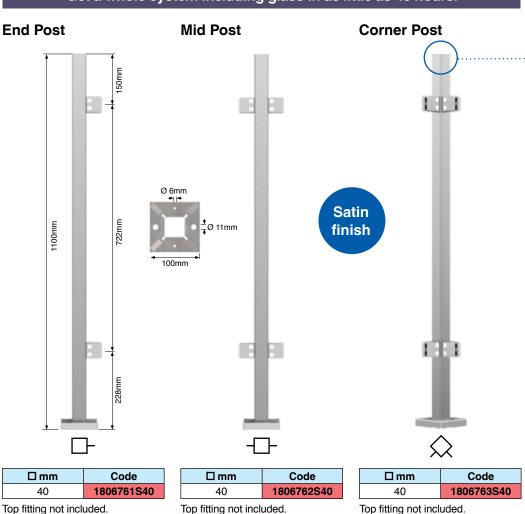
Code: 1806215S40

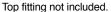
**All Posts Have:** 

Glass clamps for 10mm glass (8mm rubbers available).



We stock a range of standard 10mm glass panels in 100mm increments to reduce supply times, see page 515. Get a whole system including glass in as little as 48 hours.





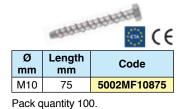
**Concrete Fixings Hex Head With Flange** 

Length

Code

5002HCS875

#### **Multi-Fix Hex Head Bolt**



#### **Through Bolt**



Sold as single.

Zinc

For our full range of square fittings see page 553.

Welded base fitting complete

Galvanised Aluminium Duplex

**522** 

Ø

mm

M8 Sold as single.

304

316

Zamac

Mild steel

with cover.



# **Timeless & Contemplation**

Make your own posts





#### **Pre-Assembled Plain Post**

Stainless Steel Tube No Holes









	n
13	
Į	is

Ø mm	A mm	Code
48.3	972	1806799D
42.4	978	1806799C
42.4	1100	1806760C
48.3	1100	1806760D

978

#### **Mirror Finish** 42.4

Dim A is post only with no top. Top fitting not included.



For our full range of glue fit components see from page 538.

Ø mm	Height mm	Code
42.4	1000	1804708CB
48.3	1000	1804708DB
42.4	1000	1806708CB
48.3	1000	1806708DB
42.4	1200	1804708CL
48.3	1200	1804708DL
42.4	1200	1806708CL
48.3	1200	1806708DL
42.4	1500	1804708CXL
48.3	1500	1804708DXL
42.4	1500	1806708CXL
48.3	1500	1806708DXL

#### Mirror Finish

42.4	1000	1806708CBM
48.3	1000	1806708DBM

These posts can be drilled, bolted, cut to size, welded & more!

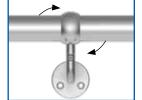
# **Handrail Kit**





Code

1804221C



Kit includes 1.2m stainless steel Grade 304 tube and 2 x wall brackets.

#### Extend your handrail kit to any length with these additional components.

#### **In-Line Connector**



Ø mm

42.4

**Raised Top** 

**Adjustable Elbow** 



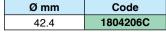




0	1
1	

Ø mm	Code
42.4	1804215C

Ø mm	Code
42.4	1804203C



Ø mm	Code
42.4	1804215C

# **Sleeve Fit Brackets**





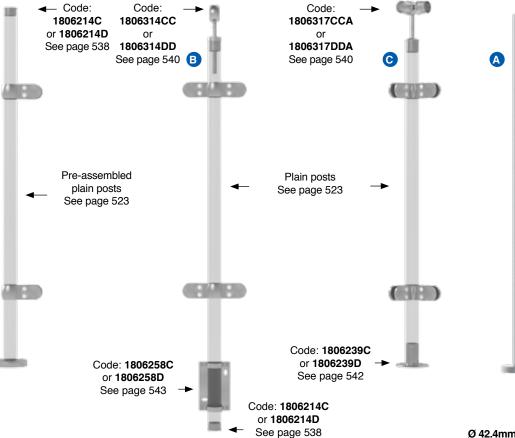
Code: 1806522C10 Code: 1806521C10 Code: 1806318CC Code: 1806523C10 Code: 1806314CC

Just tighten the grub screw to fix to post

# Create A Wide Range Of Posts With No Drilling!

- 1 Select your post height.
- 2 Choose your post top (end caps page 538, railing saddles page 540)
  - Choose your base (Bolt-down page 542, side-fix page 543)

#### **Stainless Steel Tube**



# Ø 42.4mm Post

#### Just slide everything into place & tighten!





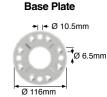
The enlarged image shows sleeve fit brackets being used on a staircase.

Ø 42.4mm Post
Base Plate

P | Ø 10.5mm

Ø 101mm

Ø 6.5mm



Post	Length mm	Ø mm	Code
Α	1100	42.4	1806760C
_ ^	1100	48.3	1806760D
В	1500	42.4	1806708CXL
	1500	48.3	1806708DXL
С	978	42.4	1806799C
	972	48.3	1806799D



# **Sleeve Fit Brackets**



**End Bracket** 



Glass Thickness mm	Ø mm	Code
10	42.4	1806521C10
10	48.3	1806521D10

8 or 12mm rubbers available below.

#### **Mid Bracket**



Glass Thickness mm	Ø mm	Code
10	42.4	1806522C10
10	48.3	1806522D10

8 or 12mm rubbers available below.

#### 75 - 185° Adjustable **Corner Bracket**



Glass Thickness mm	Ø mm	Code
10	42.4	1806523C10
10	48.3	1806523D10

8 or 12mm rubbers available below.

#### **Adjustable Angle Bracket**



Adjustable angle

Code

1806318CC 1806318DD

#### **Adjustable Handrail Support Bracket**



Ø mm	Code
42.4	1806314CC
48.3	1806314DD

**End Cap** 

Flat top

Locked in place with a grub screw.

**Fascia Bracket** For tube

Ø mm 42.4

48.3



Ø mm	Code
42.4	1806258C
48.3	1806258D

## **Internal Fit Tube Flange** Hammer-fix



Ø mm	Code
42.4	1806239C
48.3	1806239D



Ø mm	Code
42.4	1806214C
48.3	1806214D

#### **Handrail Bracket With** +/- 90° Adjustable Elbow



Ø mm	Code
42.4	1806317CCA
48.3	1806317DDA

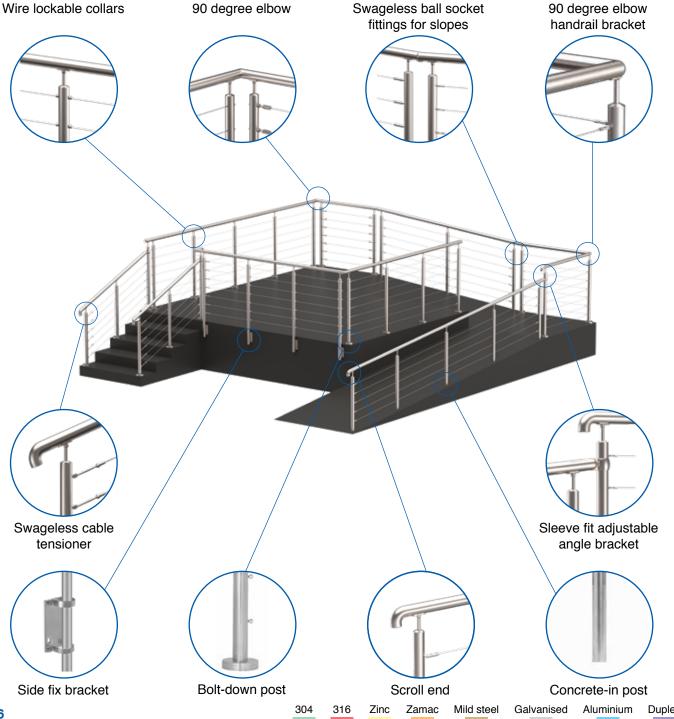
Rubber For use with 401 clamps



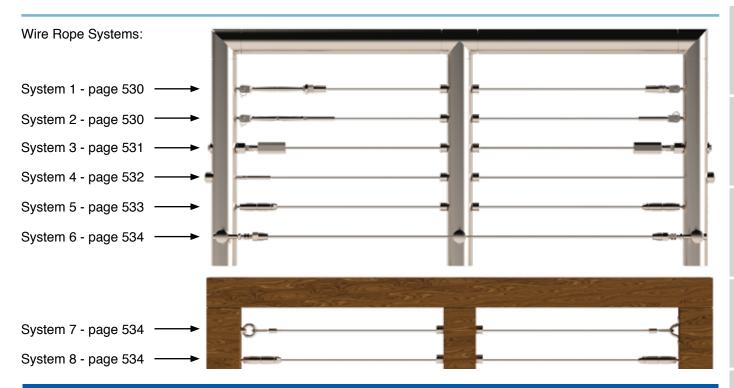
Size mm	Code
8	189900108
12	189900112



Stainless steel Ø 3 and 6mm strand wire rope system is a simple and cost effective alternative to our crossbar system. It can be fixed to most surfaces including wood, metal and brick and is ideal for external applications in residential and commercial environments. Suitable for self assembly and simple to install using self locking, crimped or glued connectors.







#### Please note that our posts are not to be used with 6mm wire.

	System 1 (Swageless)	System 2 (Swaged)	System 3 (Swageless)	System 4 (Swaged)	System 5 (Swageless)	System 6 (Swaged)
3mm wire	<b>✓</b>	<b>/</b>	<b>✓</b>	<b>✓</b>	<b>√</b>	<b>√</b>
Grade 316	<b>√</b>	<b>√</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>
Face fix	_	-	-	-	<b>V</b>	-
In-line	<b>✓</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>
Pre-assembled posts	<b>√</b>	<b>√</b>	_	_	-	_
Bespoke posts	_	_	✓	<b>√</b>	<b>J</b>	<b>J</b>
Bespoke posts on stairs	<b>✓</b>	<b>√</b>	<b>✓</b>	<b>√</b>	<b>V</b>	<b>√</b>
Wooden posts	_	_	_	-	-	<b>√</b>
Square posts	<b>✓</b>	<b>√</b>	_	<b>√</b>	<b>√</b>	<b>√</b>
Ø 42.4mm posts	<b>√</b>	<b>√</b>	✓	<b>√</b>	<b>J</b>	_
Ø 48.3mm posts	/	<b>V</b>	/	/		_

#### Swageless (no crimp)



A Tension the wire by inserting a screwdriver and rotating.

#### Swaged (crimp)



A Secure the wire by crimping or gluing. B Swaged connector.





# Wire Rope System

Posts & fittings

7 Hole End/Mid











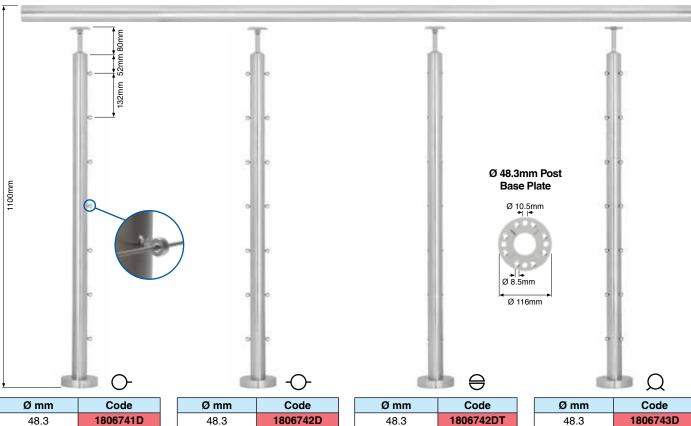




# 14 Hole Mid Straining

14 Hole Mid **Post** Ø 6mm through holes

14 Hole Corner **Post** M6 eyebolts



For use with Ø 3mm wire only.

For use with Ø 3mm wire only.

48.3 1806742DT For use with Ø 3mm wire only.

For use with Ø 3mm wire only.

**Post Fitting Adaptor Ring** 

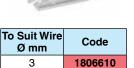


**Thimble** 

Ø mm

6





1806670



**Ferrule** 

To Suit Wire Ø mm	Code
3	1806609
3	1301609
6	1806669

#### **Locking Collar**



To Suit Wire Ø mm	Code
3	1806604
6	1806664

#### **Eyebolt Connector**



To Suit Wire Ø mm	Code
3	1806603
3	1301603
6	1806663*

M6 thread. \*M10 thread.



Ø mm Code 1806335C 42.4 1806335D 48.3

M6 thread.

**Swageless Cable Tensioner** 



To Suit Wire Ø mm	Code
3	1806611
6	1806671

**Swageless Buckle** 



To Suit Wire Ø mm	Code
3	1806612
6	1806672

**Swaged Cable Tensioner** 



To Suit Wire Ø mm	Code
3	1806601
6	1806661

#### **Swaged Buckle Connector**



To Suit Wire Ø mm	Code
3	1806602
6	1806662

#### For adhesive, crimping & cutting tools see page 531.

1806681C 1806681D

#### **Swageless Internal Threaded Terminal**

With thread for metal posts



#### Suitable for maximum 24 & 34° angles.



Wire Rope System

To Suit Wire Ø mm	Screw Size	Suitable For Maximum Angle	Code
3	M6	24°	1806625M
6	M8	34°	1806685M

To Suit Wire Ø mm	Suitable For Maximum Angle	Code
3	24°	1806625W
6	34°	1806685W

**Swageless Internal Threaded Terminal** 

#### **Cable Tensioner**

For flat runs



en e		 - 00
The Bearing	_	
- 4	W.	_

To Suit Wire Ø mm	Size mm	Code
3	Flat	1806617
3	42.4	1806617C
3	48.3	1806617D
6	Flat	1806667
6	42.4	1806667C
6	48.3	1806667D

Includes 1 x threaded cable tensioner, cover cap and end fitting.

#### **Cable Tensioner**

For stairs and slopes



To Suit Wire Ø mm	Size mm	Code
3	Flat	1806618
3	42.4	1806618C
3	48.3	1806618D
6	Flat	1806677
6	42.4	1806677C
6	48.3	1806677D

Includes 1 x threaded cable tensioner, cover cap and end fitting.

#### **Upward Angled** Wire Rope Holder

With screw for wooden posts

For angles + / - 35°



To Suit Wire Ø mm	Size mm	Code
3	Flat	1806622
3	42.4	1806622C
3	48.3	1806622D
6	Flat	1806682
6	42.4	1806682C
6	48.3	1806682D

Downward	Angled
Wire Rope	Holder
For angles + / - 3	35°



Code	Size mm	To Suit Wire Ø mm
1806621	Flat	3
1806621C	42.4	3
1806621D	48.3	3
1806681	Flat	6

48.3

#### **Cable Tensioner**

Through fitting



To Suit Wire Ø mm	Size mm	Code
3	N/A	1806613
6	N/A	1806673

#### **Angled Wire** Rope Holder

Left hand side



Tighteners to secure wire.

		,
To Suit Wire Ø mm	Size mm	Code
3 & 6	Flat	1806615
3	42.4	1806615C
3	48.3	1806615D

Order screws code: 189900603.

#### **Angled Wire** Rope Holder



To Suit Wire Ø mm	Size mm	Code
3	Flat	1806616
3	42.4	1806616C
3	48.3	1806616D
6	Flat	1806676

Order screws code: 189900603.

#### **Angled Wire Rope Holder**

Right hand side

6



Code	Size mm	To Suit Wire Ø mm
1806614	Flat	3 & 6
1806614C	42.4	3
1806614D	48.3	3

Order screws code: 189900603.

#### **Wire Rope**

1 x 19 strands



Length m	Thickness mm	Code
10	3	180660510
10	6	180666510
50	3	180660550
50	6	180666550
100	3	1806605100
100	6	1806665100

#### **Articulated Wire Tensioner**



Code	To Suit Wire Ø mm	Ø mm
1804607C	3	42.4
1806607C	3	42.4
1806607D	3	48.3
1000007D	٥	40.3

#### Pad Eye



To Suit Wire Ø mm	Code
3	1806608
6	1806668

Fixing holes Ø 4.5mm.

#### **Eyebolt Woodscrew Thread**



To Suit Wire Ø mm	Code
3	1806606
6	1806666

#### Secured with grub screw.

#### **Cover Cap**

With locking ends



To Suit Wire Ø mm	Code
3 & 6	1806619

#### **End Fitting**



To Suit Wire Ø mm	Code
3	1806624
6	1806684

#### **Cable Release Tool**

For end fitting



To Suit Wire Ø mm	Code
3	1806620
6	1806680

#### **Counter Sunk Screw**



Ø x L mm	Code
M6 x 20	189900603

# Wire Rope System

System 1 & 2 in-line

# Straight to rake Intermediate Up to wall Bottom of rake Corner







To Suit Wire Ø mm	Code
3	1806604

#### **Eyebolt Connector**



Thread mm	To Suit Wire Ø mm	Code
M6	3	1806603

M6 thread.

#### **Post Fitting Adaptor Ring**



Ø mm	Code
42.4	1806335C
48.3	1806335D



Example of post fitting adaptor ring with 6mm eye bolt code: 1806663 and swaged buckle connector code: **1806602** 

#### **Swageless Cable Tensioner**



To Suit Wire Ø mm	Code
3	1806611

#### **Swageless Buckle**



To Suit Wire Ø mm	Code
3	1806612

#### **Swaged Cable Tensioner**



To Suit Wire Ø mm	Code
3	1806601

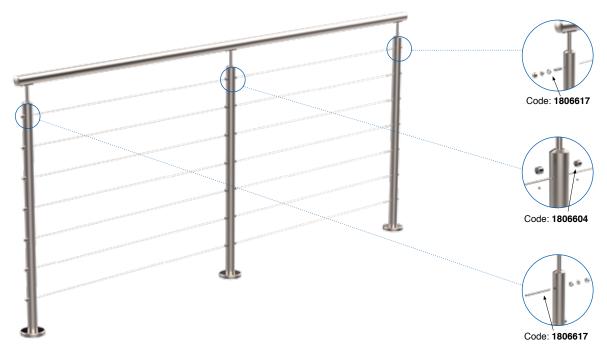
#### **Swaged Buckle Connector**



To Suit Wire Ø mm	Code
3	1806602

Swageless connectors can be secured using the 454 Loctite adhesive code: 1899007454. when left for 72 hours they will be able to carry a load of 322kgs. so in a 7 wire system the infill at one end of the post can resist over 2 tonnes!





#### **Cable Tensioner**

To Suit Wire
3
3

3

For flat runs



42.4

48.3

		_
Ø mm	Size mm	Code
	Flat	1806617

1806617C

1806617D

Includes 1 x threaded cable tensioner, cover cap and end fitting.

#### **Locking Collar**



To Suit Wire Ø mm	Code
3	1806604

For wire rope see page 529.

#### **Universal Strand Wire Components**



Make your own handrailing, in stainless, aluminium or mild steel and create your infills using our range of universal components to suit  $\emptyset$  3 & 6mm wire.

#### **Crimping Tool**

Code

189900102

#### **Hydraulic Crimping Tool**

Code
189900103

#### Wire Cutting Tool



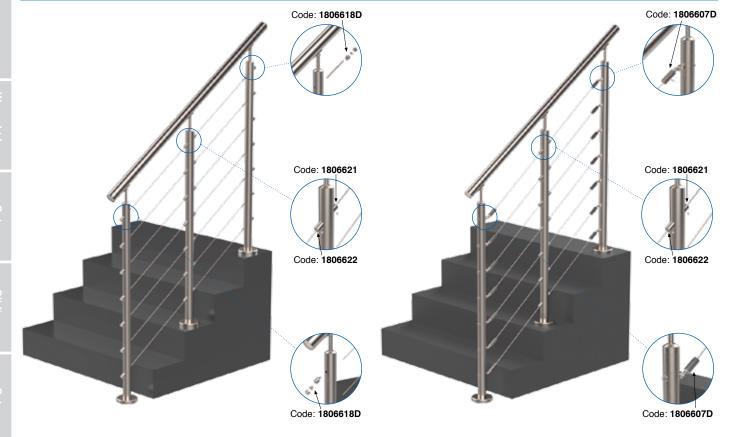
Code
080569

#### **Instant Adhesive**

For gluing wire in crimped connectors



50 1899007454
Supplied with plunger and needle for accurate application.





Size

mm Flat

42.4

48.3

Includes 1 x threaded cable tensioner, cover cap and end fitting.

To Suit Wire

Ø mm

3



For angles + / - 35°



Size mm	Code
Flat	1806622
42.4	1806622C
48.3	1806622D
	mm Flat 42.4

#### **Downward Angled** Wire Rope Holder

For angles + / - 35°



To Suit Wire Ø mm	Size mm	Code
3	Flat	1806621
3	42.4	1806621C
3	48.3	1806621D

#### **Articulated Wire Tensioner**



Ø mm	To Suit Wire Ø mm	Code
42.4	3	1806607C
48.3	3	1806607D

Secured with grub screw.

#### For cable release tool see page 529.

#### **Installation Using Cable Tensioner**

Code

1806618

1806618C

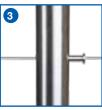
1806618D



Crimp wire into cable tensioner and insert through pre-drilled hole on starter post.



Add washer and nut and loosely tighten.



Insert end fitting through end post, pull tight, cut wire flush with fitting.



Screw on cover cap.



Tighten nut on starter post to bring the wire under tension.



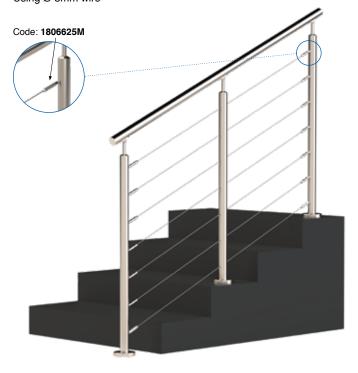
Cut excess protruding thread and screw on cover cap.

For Loctite adhesives & glue see page 721.

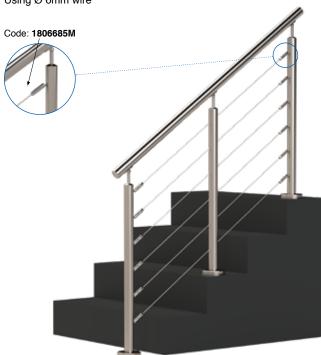
For a full range of stainless steel tube, handrail fittings & accessories see from page 538.

# Wire Rope System System 5 for steps on 24 or 34 degrees





**34° Stairs** Using Ø 6mm wire



#### **Swageless Internal Threaded Terminal**

With thread for metal posts





Suitable for maximum 24 & 34° angles.



**Swageless Internal Threaded Terminal** 

To Suit Wire Ø mm	Screw Size	Suitable For Maximum Angle	Code
3	M6	24°	1806625M

To Suit Wire	Screw	Suitable For	Code
Ø mm	Size	Maximum Angle	
6	M8	34°	1806685M



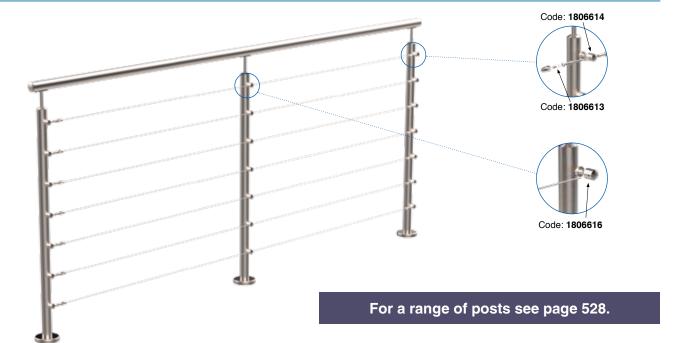




You can order online 24 hours a day, 7 days a week, scan here or visit www.fhbrundle.co.uk

# Wire Rope System







To Suit Wire Ø

mm

3



To Suit Wire

Ø mm

3 and 6

3

**Thimble** 

To Suit Wire

Ø mm

Code

1806610

Size

mm

Flat 42.4

48.3

Order screws code: 189900603.



Code

1806615

1806615C

1806615D





**Angled Wire Rope** 

To Suit Wire Ø mm	Size mm	Code
3	Flat	1806616
3	42.4	1806616C
3	48.3	1806616D

Order screws code: 189900603.

#### **Angled Wire Rope** Holder

Right hand side



To Suit Wire Ø mm	Size mm	Code
3 and 6	Flat	1806614
3	42.4	1806614C
3	48.3	1806614D

Order screws code: 189900603.

#### Systems 7 & 8 For Wooden Posts

Code

1806613



**Swageless Internal Threaded Terminal** 



To Suit Wire Ø mm	Code
3	1806625W
6	1806685W

With screw for wooden posts.

**Ferrule** 



To Suit Wire Ø mm	Code
3	1806609
3	1301609

Pad Eye



To Suit Wire Ø mm	Code
3	1806608

Fixing holes Ø 4.5mm.

**Eyebolt With Woodscrew Thread** 



To Suit Wire Ø mm	Code
3	1806606







Our crossbar system can provide a modern handrail and balustrade for many applications. Offering another practical alternative to a glazed balustrade. Flexible components allow for 7 rails to be fitted as standard.

#### **Round 7 Hole Post**



3m length.

Ø mm

12

12

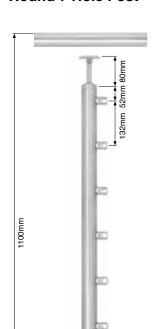
**Tube Connector** 

#### **Hollow Tube**

Ø mm

12

12





Ø mm	Code
12	1804500
12	1806500

Code

1804524

1806524

3m length. 1mm wall thickness.

#### **Crossbar Holder** Flat mounting



400	The same of the sa
	-
9.1	400
100	

Code

1804501F

	ŀ
roc	L

Ø mm	Code
42.4	1804501C
48.3	1804501D
42.4	1806501C

Code 1804510

1806510

**Crossbar Holder** 

Tube mounting

Ø 12.2mm through hole requires M6 button head fixing bolt code: 5006BS06X20.

1806501D 48.3 Ø 12.2mm through hole requires M6 button head fixing bolt code: 5006BS06X20.

**Angle Joint Connector** 



1804507

1806507

Corner	
	The state of the s



	Ne y		No.
68	100	No.	1
Allin	gar -		

90° Elbow Radiused

	Ø mm	Code
	12	1804525
	12	1806525

**Solid End Ball** 



Ø mm	Code
20	1301502
20	1804502
20	1806502

# Multi-Fix Hex Head Bolt Allen Key &

Code

5002MF10875



mm

M10

 $\mathbf{m}\mathbf{m}$ 

Metric Ø x L mm	Length mm	Code
M8 x 75	75	5002HCS875

Fitted with 12mm bar/tube holders.

**Hex Head With Flange** 

Ø mm

42.4

48.3

Pack quantity 1. Pack quantity 100.

Code

1806737C

1806737D

# **Button Head Bolt**



Ø x L mm	Code
_	189900607
M6 x 20	5006BS06X20
	mm –

For Loctite adhesives & glue see page 721.

# Rectangular Handrail System

Type 40 x 10mm



Our 40 x 10mm rectangular handrailing system adds a contemporary look to your installation. It's easy to glue together and can work with any number of flat top saddle handrail brackets.

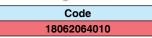
#### **Rectangular Handrail**



Code
18067044010
18067004010

Code 18062144010





#### 90° Joiner



Code 18062024010

#### **Adjustable Connector**



Code 18062274010

1.5mm wall thickness.

**End Cap** 

Wall mounting

**Joiner** 



**Handrail Bracket** 

Code	
18063054010	

#### Adjustable Handrail **Bracket**

Glass/flat



Ø mm	To Suit	Code
50	Flat	1806334FF

82mm distance from glass to centre of bracket. To suit 12 -30mm glass thickness.

#### **Adjustable Handrail Bracket**

Wall/flat



☐ mm To Suit Code		Code	
40	Flat	1806303S40F	

92mm distance from wall to centre of bracket. Requires threaded dowel code: 189900622 for wall fixing.

# FREE\* DELIVERY on orders over £150!











































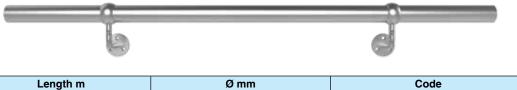


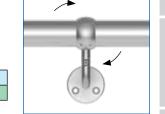




Galvanised Aluminium







Kit includes 1.2m stainless steel Grade 304 tube and 2 x wall brackets.

#### Extend your handrail kit to any length with these additional components.

#### **Handrail Bracket**

**In-Line Connector** 

Ø mm

42.4

1.2

Wall/tube



Adjustable an	
Ø mm	Code
42.4	1804308FC

85mm distance from wall to centre of bracket.

#### **Hollow Tube**

42.4



Ø mm	Code
42.4	1804708CL

1.2m length.

#### **Scroll End**



1	-	THE.
Æ)	r	
	В	

Ø mm	Code
42.4	1804221C

#### **Adjustable Elbow**



Ø mm	Code
42.4	1804203C

#### **Raised Top**

Ø mm	Code	Ø mm	Code
42.4	1804221C	42.4	1804215C

1804803C

#### Wall/Tube



Code

1804206C

Ø mm	Length mm	Code
42.4	42.5	1804309FC

# **Elevator Rail Bracket**



#### **Hollow Tube For Handrails & Posts**



#### 1.0m Length

Ø mm	Code
42.4	1804708CB
48.3	1804708DB
42.4	1806708CB
48.3	1806708DB

2mm wall thickness.

1.2m Length

Ø mm	Code
42.4	1804708CL
48.3	1804708DL
42.4	1806708CL
48.3	1806708DL

2mm wall thickness.

1.5m Length

Ø mm	Code
42.4	1804708CXL
48.3	1804708DXL
42.4	1806708CXL
48.3	1806708DXL

2mm wall thickness.

3.0m Length

Ø mm	Code
42.4	1804704C
48.3	1804704D
42.4	1806704C
48.3	1806704D

2mm wall thickness.

5.8m Length

	Ø mm	Code
	42.4	1804701C
	48.3	1804701D
ĺ	42.4	1806701C
ĺ	48.3	1806701D

2mm wall thickness.

#### **Hollow Tube**

Code 1804510 1806510

Solid Bar

**Edging Section** 

**Square Hollow Tube** 



Length m

3



Ø mm	Length m	Code
12	3	1804500
12	3	1806500



Ø mm	Length m	Code
18	3	1504P011

1.25mm wall thickness.

□ mm	Length m	Code
40	2.9	1806704S40
40	5.8	1806700S40

2.5mm wall thickness.

All stainless fittings are supplied in a satin polish finish grit 320. They can also be supplied in a mirror polish finish. See page 564.

# **End Caps**

**Flat Top** 

Ø mm

12

1mm wall thickness

7 Groove Flat Top



**Dome Top** 







Ø mm	Code
42.4	1806274C
48.3	1806274D

Glue fit.



Ø mm	Code
42.4	1804215C
48.3	1804215D
42.4	1806215C
48.3	1806215D



Ø mm	Code
42.4	1804216C
48.3	1804216D
42.4	1806216C
48.3	1806216D

Aluminium

Duplex

# For our range of mirror finish components see from page 564.



#### **Adjustable Height - Fixed Spigot**

#### Wall/Tube



Ø mm	Code
42.4	1804303FC
48.3	1804303FD
42.4	1806303FC
48.3	1806303FD

68mm distance from wall to centre of bracket.

#### Glass/Tube



Ø mm	Code
42.4	1804333FC
48.3	1804333FD
42.4	1806333FC
48.3	1806333FD

82mm distance from glass to centre of bracket. To suit 12 - 30mm glass thickness.

#### **Single Wall Mount** Wall/Tube

**Handrail Brackets** 



Ø mm	Code
42.4	1806315FC
48.3	1806315FD

72mm distance from wall to centre of bracket.

#### **Fixed Spigot** Wall/Tube



Ø mm	Code
42.4	1804305FC
48.3	1804305FD
42.4	1806305FC
48.3	1806305FD

63.5mm distance from wall to centre of bracket.

#### Wall/Tube



Ø mm	Code
42.4	1804305FCB
48.3	1804305FDB
42.4	1806305FCB
48.3	1806305FDB

85mm distance from wall to centre of bracket.

#### Wall/Flat



Code		
	1804305FF	

63.5mm distance from wall to centre of bracket.

#### **Adjustable Spigot**

Wall/tube



Ø mm	Code
42.4	1804308FC
48.3	1804308FD
42.4	1806308FC
48.3	1806308FD

85mm distance from wall to centre of bracket.

#### Satin Polish Weldable Handrail Bracket & **Cover Plate**



Code
171166
171169

76mm distance from wall to centre

#### **Handrail Bracket Plate & Rubbers**

To suit glass balustrading



Ø mm	Glass mm	Code
50	8 - 19	1804358G
50	8 - 19	1806358G

Glass hole size Ø 22mm. M8 thread.

#### Allen Key

For tightening grub screws in handrail brackets



Code	
189900607	

#### **Fixings**

#### **Countersunk Screw**

For fixing flat saddles



Ø x L mm	Pack Qty	Code
M5 x 20	1	189900619

Self-tapping. Pilot holes required. Use drill bit code: 189901004.

#### **Pan Head Screw**

For fixing Ø 42.4 & 48.3mm saddles



Ø x L mm	Pack Qty	Code
M5 x 20	1	189900620

Self-tapping. Pilot holes required. Use drill bit code: 189901004.

#### **Button Head Bolt**

For fixing handrail brackets in threaded holes



Ø x L mm	Pack Qty	Code
M5 x 20	1	5006BS05X20
M6 x 20	1	5006BS06X20

Pilot holes required.

#### **Fixed Spigot** Floor/Tube



Ø mm	Code	
42.4	1804307FC	
48.3	1804307FD	
42.4	1806307FC	
48.3	1806307FD	
Height 62mm.		

#### Tube/Tube



Ø mm	Code	
42.4	1804310CC	
48.3	1804310DD	
42.4	1806310CC	
48.3	1806310DD	

#### 90° Tube/Tube



Ø mm	Code
42.4	1804311CC
48.3	1804311DD
42.4	1806311CC
48.3	1806311DD

For 201 type elbows used with handrails.

# **Adjustable Spigots**

Tube/Tube

Ø mm

42.4

48.3

42.4

48.3



#### Tube/Tube





Ø mm	Code
42.4	1806322CC
48.3	1806322DD

90° Fixed Saddle Tube/Tube



Ø mm	Code	
42.4	1806321CC	
48.3	1806321DD	

**Adjustable Handrail Support Bracket** 



	J	
Ø mm	Code	
42.4	1804314CC	
48.3	1804314DD	
42.4	1806314CC	
48.3	1806314DD	

# **Handrail Support Brackets**

Adjustable angle

Code

1804312CC

1804312DD

1806312CC 1806312DD

**Handrail Bracket With** 90° Fixed Elbow



Ø mm	Code	
42.4	1804311CCA	
48.3	1804311DDA	
42.4	1806311CCA	
48 3	1806311DDA	

#### **Handrail Bracket With** +/- 90° Adj Elbow



Ø mm	Code
42.4	1804317CCA
48.3	1804317DDA
42.4	1806317CCA
48.3	1806317DDA

**Fixed Saddles** 90° Corner Top



Ø mm	Code
42.4	1804356C
48.3	1804356D
48.3	1806356D
Flat	1804356F

**Straight Top** 



Ø mm	Code
42.4	1804351C
48.3	1804351D
42.4	1806351C
48.3	1806351D
Flat	1804351F
Flat	1906251E

#### Pan Head Thread Rolling Bolt

For fixing railing saddles to tube



Ø x L mm	Pack Qty	Code
M5 x 20	1	189900686

Self-tapping. Pilot holes required. Use drill bit code: 189901005.

#### **Cobalt Drill Bit**

To suit 5mm screws & bolts



Description	Code
4.2mm drill for self-tapping screw	189901004
4.5mm drill for thread rolling bolt	189901005

For Loctite adhesives & glue see page 721.



# 90° Elbow Radiused Corner



Ø mm	Code
42.4	1804200C
48.3	1804200D
42.4	1806200C
48.3	1806200D

# 90° Elbow Round Corner



Ø mm	Code
42.4	1804201C
48.3	1804201D
42.4	1806201C
48.3	1806201D

# 90° Elbow Square Corner



Ø mm	Code
42.4	1804202C
48.3	1804202D
42.4	1806202C
48.3	1806202D

#### 135° Elbow

**Tube Fittings** 



Ø mm	Code
42.4	1804220C
48.3	1804220D
42.4	1806220C
48.3	1806220D

90° Weldable Elbow



Ø mm	Code
42.4	1804E42
48.3	1804E48
42.4	1806E42
48.3	1806E48

Adjustable Elbow +/- 90°



Ø mm	Code
42.4	1804203C
48.3	1804203D
42.4	1806203C
48.3	1806203D

Adjustable Elbow Smooth 0 - 70°



Ø mm	Code
42.4	1804227C
48.3	1804227D
42.4	1806227C
48.3	1806227D

Rotating Elbow



Ø mm	Code
42.4	1804233C
48.3	1804233D
42.4	1806233C
48.3	1806233D

Adjustable Handrail Adaptor 0 - 70°



Ø mm	Code
42.4	1806316CC
48.3	1806316DD

**Tube Adaptor** 



Ø mm	Code
42.4	1804313CC
48.3	1804313DD
42.4	1806313CC
48.3	1806313DD



3 Way Corner

Ø mm	Code
42.4	1804204C
48.3	1804204D
42.4	1806204C
48.3	1806204D

#### **Long Tee**



Ø mm	Code
42.4	1804205C
48.3	1804205D
42.4	1806205C
48.3	1806205D

**4 Way Cross** 



Ø mm	Code
42.4	1804222C
48.3	1804222D
42.4	1806222C
48.3	1806222D



**In-Line Connector** 

Ø mm	Code
42.4	1804206C
48.3	1804206D
42.4	1806206C
48.3	1806206D

**Scroll End** 



Ø mm	Code
42.4	1804221C
48.3	1804221D
42.4	1806221C
48.3	1806221D

#### **Extended Scroll End**



Ø mm	Length mm	Code
42.4	400	1804EA42180
48.3	400	1804EA48180
42.4	400	1806EA42180
48.3	400	1806EA48180

#### **Panel Infill Adaptor**



Ø mm	Code
42.4	1804503C
42.4	1806503C

Suits material 1.5 - 10mm thick. Requires 6mm fixing bolt code: **5006BS06X20**.

# Adjustable Angle Bracket



Adjustable angle

Ø mm	Code
42.4	1806318CC
48.3	1806318DD

Locked in place with grub screw.

#### **External Round Tube Flange**



Ø mm	Code
42.4	1804209C
48.3	1804209D
42.4	1806209C
48.3	1806209D

# **Adjustable Internal Fit** Base Flange +/- 55°





Code
1804210C
1804210D
1806210C
1806210D

Internal Fit Floor Base Glue fix

#### Weldable Round Wall Flange



Ø mm	Code
42.4	1804217C
48.3	1804217D
42.4	1806217C
48.3	1806217D

Weld On Round **Base Plate** 





**Cover Plate** To suit 217



Ø mm	Code
42.4	1804218C
48.3	1804218D
42.4	1806218C
48.3	1806218D

**Adjustable Elbow Tube Flange** 



~	
Ømm	Code
42.4	1804229C
48.3	1804229D
42.4	1806229C
48.3	1806229D

48.3 1804234D 42.4 1806234C 48.3 1806234D

Code

1804234C

Ø mm

42.4

**Internal Fit Tube Flange** Glue fix, no cover plate required

Code

1804225C

1804225D

1806225C

1806225D

Ø mm

42.4

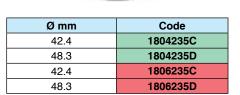
48.3

42.4

48.3

**Internal Fit Tube Flange** 





**Internal Fit Tube Flange** Hammer fix



Ø mm	Code
42.4	1804239C
48.3	1804239D
42.4	1806239C
48.3	1806239D

Ø mm Code 1804237C 42.4 48.3 1804237D 42.4 1806237C 48.3 1806237D

**Weld-On Round** 



**Base Plate** 

Ø mm	Code
42.4	1804207C
48.3	1804207D
42.4	1806207C
48.3	1806207D

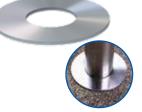
**Cover Cap** 



Ø mm	To Suit 207 Code	To Suit 225 Code	To Suit 235 Code
42.4	1804208C	1804226C	1804236C
48.3	1804208D	1804226D	1804236D
42.4	1806208C	1806226C	1806236C
48.3	1806208D	1806226D	1806236D

Fit at time of installation. For silicone use code: 189901201.

#### **Donut Cover Plate**



Ø mm	Code
42.4	1806247C
48.3	1806247D

Fit at time of installation. For silicone use code: 189901201.

**Retro-Fit Cover Plate** 

Ø mm	Code
42.4	1806248C
48.3	1806248D

Retro-fitted after installation. For silicone use code: 189901201. Aluminium

Duplex



#### 2 Hole Round



Ø mm	Code
42.4	1804212C
48.3	1804212D
42.4	1806212C
48.3	1806212D

2 Hole Round
With tube support spigot



Ø mm	Code
42.4	1804219C
48.3	1804219D
42.4	1806219C
48.3	1806219D

# 2 Hole Round Folded Weld fix



Ø mm	Code
42.4	1806256C
48.3	1806256D

#### Adjustable Corner - Internal/External

**Baluster Brackets** 



Ø mm	Code
42.4	1806253C
48.3	1806253D

**Rectangular Back** 



Code
1806213C
1806213D

**Fascia Bracket** 



Ø mm	Code
42.4	1806258C
48.3	1806258D

**Wall Bracket** 



Ø mm	Code
48.3	1806257D

Tube Support

For extra support.



Ø mm	Code
48.3	1806519D

**Single Side Support** 



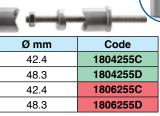
Ø mm	Code
42.4	1804511C
42.4	1806511C
48.3	1806511D

**Double Side support** 



Ø mm	Code
42.4	1804512C
42.4	1806512C
48.3	1806512D

**Tube To Wall Connector** 



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CHECKOUT

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Convert standard posts into adjustable angles



- Allows for angles +/- 85 degrees
- Minimum radius achievable is 1.5m

· No specialist drilling needed. Mid post can be used to change the angle of a straight run with the addition of the angles



-	
CO	

Flat Fix

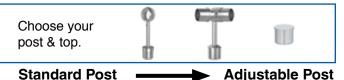
Ø mm Code 42.4 1806401HC 48.3 1806401HD

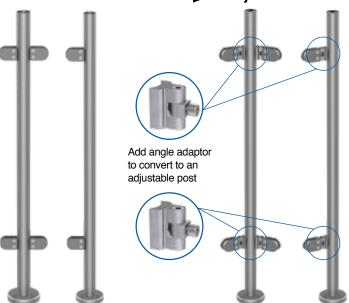
Code 1806401HF Supplied with 1 x M8 bolt.

Supplied with 1 x M8 bolt.

#### **Convert Standard Posts To Adjustable Posts**

Using our standard mid or end posts and adding 2 of these angle adaptors to each side of the post, you can create a post that can be adjusted to the required angle at the point of installation.

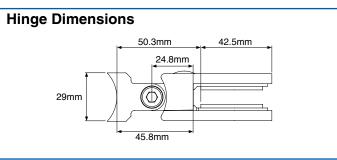






Flat fix angle adaptors are a useful fitting for attaching glass panels to a wall or brick pillar at an angle.





#### Plan View

Showing adaptors in use with no handrail and Contemplation Posts





#### **Plan View**

Showing adaptors in use with handrail and Timeless Posts







If the angle adaptors are required with a top rail, the installer needs to be aware that the glass panels and top rail will not run in alignment.



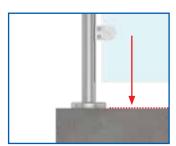




The most popular method for providing a glazed balustrade, while at the same time keeping the outlook open and views beyond visible. Glass clamps are simple to install and are offered in either a square or radiused option, providing a glazed system between posts. Compatible with 8 to 21.5mm thick glass, clamps can be used over any length of installation as well as slopes and staircases.

# **Glass Fixing Information**

If using glass clamps in any installation where the glass is fixed to the outside of a staircase and overhanging, then security pins (code: **189900401** or **189900402**) and drilled glass must be used.



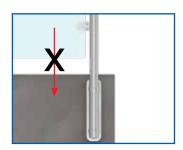


Pin - **189900401** or **189900402** not required



Pin - **189900401** or **189900402** required

Requires a minimum  $\emptyset$  10mm holes in glass.



Cast Zamac clamps are a cheaper alternative to stainless steel. Available in a mirror finish, satin finish or mill finish (suitable for powder coating). Not for external use.

Cast Aluminium clamps are a new innovation, that can be used internally or externally.

Cast Stainless 304 clamps are available in satin polish and are for internal use.

Cast Stainless 316 clamps are available in both mirror and satin polish and for external use.

Cast Duplex 2205 (ultra marine) for external applications, ideal for use in close proximity to the coast.











# **Shelf Clamp**

#### Satin Finish Small

Flat back



Glass mm	Code
6	1806400F06
8	1806400F

Not suitable for handrailing applications. Typical uses are for display and shelving. H  $20 \times L 40 \times D 16$ mm.



#### **Mirror Finish**

Flat back



Glass mm	Back	Code
8	Flat	1802401FP08
10	Flat	1802401FP

Type 401.

#### **Raw Finish**

Round back



Glass mm	Ø mm	Code
8	42.4	1802401CZ08
10	42.4	1802401CZ
8	48.3	1802401DZ08
10	48.3	1802401DZ

Type 401. Suitable for powder coating.

#### **Mirror Finish**

Flat back



Glass mm	Code
8	1806401FM08
10	1806401FM

Type 401.

#### **Raw Finish**

Flat back



Glass mm	Back	Code
8	Flat	1802401FZ08
10	Flat	1802401FZ

Type 401. Suitable for powder coating.

#### **Round Glass Clamp** Flat back



Glass mm	Back	Code
10	Flat	1805401FBS

Supplied as a pack of 4, with cover caps and bolts for fixing to post. Cast aluminium.

#### Mirror Finish

Round back



Glass mm	Ø mm	Code
8	42.4	1806401CM08
10	42.4	1806401CM
8	48.3	1806401DM08
10	48.3	1806401DM

Type 401.

#### **PPC Matt Black**

Round back



Glass mm	Ø mm	Code
8	42.4	1805401CB08
10	42.4	1805401CB
12	42.4	1805401CB12
8	48.3	1805401DB08
10	48.3	1805401DB
12	48.3	1805401DB12

Type 401. Cast aluminium.

#### **PPC Matt Black**

Flat back



Glass mm	Code
8	1805401FB08
10	1805401FB
12	1805401FB12

Type 401. Cast aluminium.

#### Satin Finish

Round back



Glass mm	Ø mm	Code
8	42.4	1802401C08
10	42.4	1802401C
8	48.3	1802401D08
10	48.3	1802401D
8	42.4	1804401C08
10	42.4	1804401C
12	42.4	1804401C12
8	48.3	1804401D08
10	48.3	1804401D
12	48.3	1804401D12
8	42.4	1806401C08
10	42.4	1806401C
12	42.4	1806401C12
8	48.3	1806401D08
10	48.3	1806401D
12	48.3	1806401D12

Type 401.

546

For fixings see page 547.

#### Satin Finish

Flat back



Glass mm	Code
8	1802401F08
10	1802401F
8	1804401F08
10	1804401F
12	1804401F12
8	1806401F08
10	1806401F
12	1806401F12

Type 401.

#### **Black Rubber Gasket** Make your own glass clamp rubbers



1899001CS15

300 x 40 x 1.5mm. Self-adhesive backing.

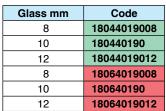
#### Satin Finish 180° Double



Glass mm	Code
8	180440118008
10	1804401180
12	180440118012
8	180640118008
10	1806401180
12	180640118012

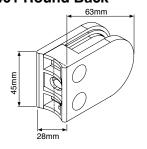
H 45 x L 107 x D 28mm.

Satin Finish 90° Double



H 45 x L 73 x W 73 x D 28mm.

#### **Dimension Drawings** 401 Round Back





Duplex



#### Satin Finish

Round back



Glass mm	Ø mm	Code
6	42.4	1806442C06
8	42.4	1806442C08
10	42.4	1806442C
6	48.3	1806442D06
8	48.3	1806442D08
10	48.3	1806442D

#### Satin Finish Flat back



Glass mm	Code
6	1806442F06
8	1806442F08
10	1806442F

Type 442.

#### Satin Finish 180° Double



Glass mm	Code
6	180644218006
8	180644218008
10	1806442180

H 45 x L 70 x D 27.6mm.



Satin Finish 90° Double

**Glass Clamps** 

Glass mm	Code
6	18064429006
8	18064429008
10	180644290

H 45 x W 60 x D 27.5mm.

Type 442.

#### Satin Finish

Round back



Glass mm	Ø mm	Code
8	42.4	1804402C08
10	42.4	1804402C
12	42.4	1804402C12
8	48.3	1804402D08
10	48.3	1804402D
12	48.3	1804402D12
8	42.4	1806402C08
10	42.4	1806402C
12	42.4	1806402C12
8	48.3	1806402D08
10	48.3	1806402D
12	48.3	1806402D12

#### Satin Finish

Flat back



Glass mm	Code
8	1802402F08
10	1802402F
12	1802402F12
8	1804402F08
10	1804402F
12	1804402F12
8	1806402F08
10	1806402F
12	1806402F12

Type 402.

#### Satin Finish

Flat back



Glass mm	Code
15.0	1806445F
17.5	1806445F175
19.0	1806445F19
21.5	1806445F215

H 70 x L 60 x D 44mm. Type 445.

For our range of sleeve fit brackets see page 525.

#### Satin Finish

Flat back

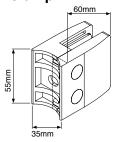


Glass mm	Code
15.0	1806440F
17.5	1806440F175
19.0	1806440F19
21.5	1806440F215

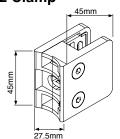
H 70 x L 60 x D 41mm. Type 440.

#### Type 402.

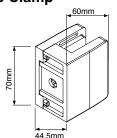
#### **Dimension Drawings** 402 Clamp



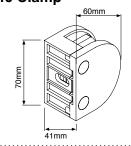
#### 442 Clamp



#### 445 Clamp



#### 440 Clamp



#### **Fixings Metal Security Pins**

For Glass



For Clamp	Pack Qty	Code
401	1	189900401
402	1	189900402
440	1	189900440
445	1	189900445

Requires min. Ø 10mm hole in glass.

#### Variable Fixing Bolt

+/- 5° adj on round back clamps



Description	Code	
M8 x 20mm	189900602A	
Allen Key*	189900606	

\*Allen key is used for glass clamps.

#### Socket Head Cap Screw Plastic Screw Cover Caps

For fixing clamps into posts



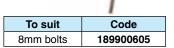
Size mm	Code
M8 x 20	13i0323*
M6 x 20	189900601
M8 x 20	189900602

<sup>\*</sup>Zinc plated.



Colour	Pack Qty	Code
Grey	1	189900501
Silver	1	189900502

#### Allen Key



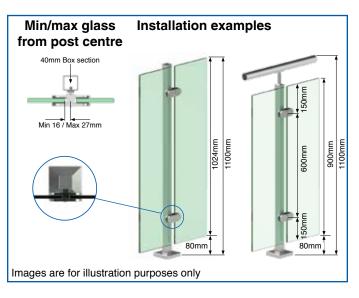
# **Face Fix Glass Clamps**

For square posts



- Suitable for 8 12mm glass thickness
- Satin finish, Duplex 2205 for strength & corrosion resistance
- To suit minimum 40mm box section
  - 180°, 90° internal, 90° external & end clamp models

### Make your own RHS posts to complement this stylish, modern glass clamp system.







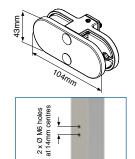
	162
Pack Qty	Code
1	189900403

For use in any installation where glass is overhanging the outside of a floor or staircase. Drilled glass requires and needs minimum Ø 10mm hole.

180° Mid Clamp







Glass mm	Code
8	182243208
10	1822432
12	182243212

### 90° End Clamp



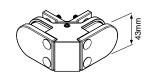


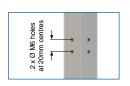
2 x Ø M6 holes at 14mm centres 
---------------------------------------

Glass mm	Code
8	1822432E08
10	1822432E
12	1822432E12

### 90° Corner Clamp External





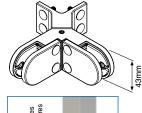


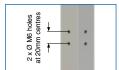
Glass mm	Code
8	1822432EC08
10	1822432EC
12	1822432EC12

### 90° Corner Clamp

Internal







Glass mm	Code
8	1822432iC08
10	1822432iC
12	1822432iC12

Aluminium

Duplex

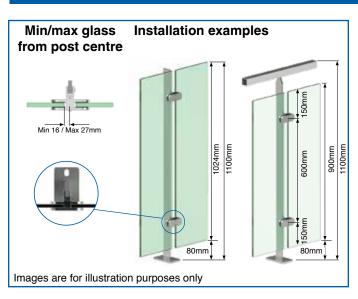
Galvanised

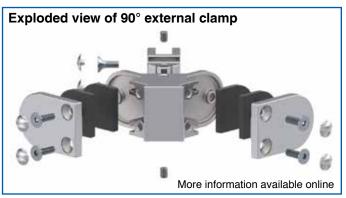
# **Face Fix Glass Clamps**



- Suitable for 8 12mm glass thickness
- Satin finish, Duplex 2205 for strength & corrosion resistance 180°, 90° internal, 90° external & end clamp models
- To suit 10 12mm flat bar

### Make your own blade posts to complement this stylish, modern glass clamp system.





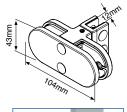
### **Security Pin**

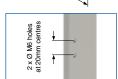


For use in any installation where glass is overhanging the outside of a floor or staircase. Drilled glass requires and needs minimum Ø 10mm hole.

### 180° Mid Clamp







Glass mm	Code
8	182243108
10	1822431
12	182243112

### 90° End Clamp



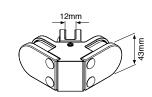


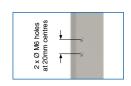
2 x Ø M6 holes at 20mm centres	
--------------------------------	--

Glass mm	Code
8	1822431E08
10	1822431E
12	1822431E12

### 90° Corner Clamp External





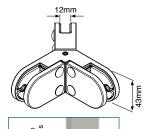


Glass mm	Code
8	1822431EC08
10	1822431EC
12	1822431EC12

### 90° Corner Clamp

Internal





2 x Ø M6 holes at 20mm centres	<del> </del>
-----------------------------------	--------------

Glass mm	Code
8	1822431iC08
10	1822431iC
12	1822431iC12





### **FEATURES:**

- To join glass panels & tie glass panels back to the building
- To suit 10 21.5mm glass thickness

# 90° Bracket



Glass mm	Code
10.00 - 12.00	180242112B
13.52 - 15.00	180242115B
16.76 - 19.00	180242119B
20.00 - 21.50	180242122B



Code	Glass mm
180242212B	10.00 - 12.00
180242219B	16.76 - 19.00
180242222B	20.00 - 21.50

### 180° Bracket





Code	Glass mm
180242312B	10.00 - 12.00
180242315B	13.52 - 15.00
180242319B	16.76 - 19.00
180242322B	20.00 - 21.50

### **Wall Bracket**

• Made from cast steel or duplex 2205 ultra marine stainless

• Available in a BZP with PPC matt black finish or satin polish



Code	Glass mm
180242012B	10.00 - 12.00
180242015B	13.52 - 15.00
180242019B	16.76 - 19.00
180242022B	20.00 - 21.50



Glass mm	Code
10.00 - 12.00	182242112
13.52 - 15.00	182242115
16.76 - 19.00	182242119
20.00 - 21.50	182242122



Code	Glass mm
182242212	10.00 - 12.00
182242215	13.52 - 15.00
182242219	16.76 - 19.00
182242222	20.00 - 21.50

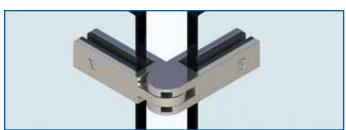


Glass mm	Code
10.00 - 12.00	182242312
13.52 - 15.00	182242315
16.76 - 19.00	182242319
20.00 - 21.50	182242322



Code	Glass mm
182242012	10.00 - 12.00
182242015	13.52 - 15.00
182242019	16.76 - 19.00
182242022	20.00 - 21.50





# **Glass Connector**

### **Domed Front & Back**



Ø mm	Glass mm	Code
50	12 - 21.5	1806454





# **Weldable Glass Clamps**



An economic alternative to the traditional glass clamp system. They not only look good, but are easy to install with no on-site fixing and if required the mild steel clamps can be galvanised and powder coated after fabrication.

### Specification:

- Stainless steel Grade 316 M8 dome nut & countersunk bolt
- Rubber washer
- 6mm plate & disc
- Suits 8 12mm glass thickness

**External Corner** 

• Mild steel & stainless steel

### **Short Single**



### **Long Single**

Size mm

120 x 40 x 6

120 x 40 x 6

**Round Disc** 



Code

1801406F

1801408F\*

1806406F

### **Straight Double**



Code

1801409F

1806409F

Size mm	Code
80 x 80 x 40 x 6	1801409EC

Size mm	Code
80 x 40 x 6	1801405F
80 x 40 x 6	1801407F*
80 x 40 x 6	1806405F

\*With stainless steel discs.

**Nylon Spacer** 

120 x 40 x 6 \*With stainless steel discs.



Ø mm	Code
40	1899405RD

### Rubber Inlay

Size mm

160 x 40 x 6

160 x 40 x 6



Ø mm	Code
40	1899405Ri

**Bolt & Dome Nut** 



Ø x Length mm	Code
M8 x 34.6	1899405TA

### Specification:

Ø mm

- Weldable lug
- For square or round steel posts Stainless steel Grade 316 flush 8mm screw

Code 1899405NS

- Suitable for 10mm glass

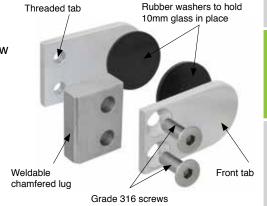
• No pre-drilled glass required



• Size 40 x 80 x 26mm

Description	Code
BZP tabs with cast steel lug	1801401F
Satin polished 316 tabs with cast steel lug	1801401F316
Satin polished 316 tabs with cast stainless steel 316 lug	1806401W
Spare rubber washer for 1801401F clamp	1899001RW

Only use where glass does not overhang an edge/balcony.



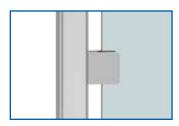


You can order online 24 hours a day, 7 days a week. Visit our website: www.fhbrundle.co.uk

# **Timeless**

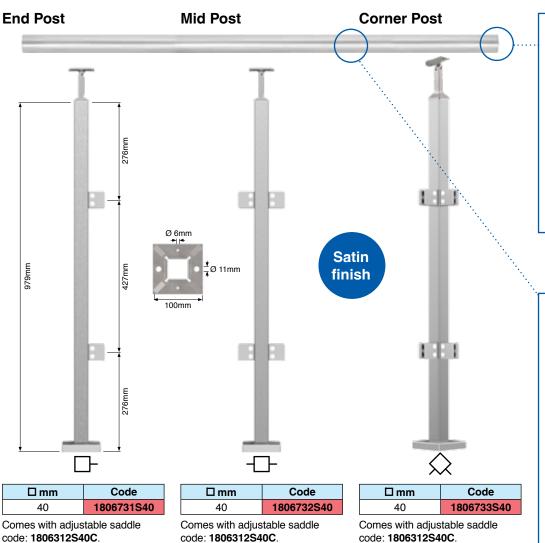
Bolt-down square post - satin finish







### **Choose Your Post & Handrail Tube**





For our full range of tube see pages 538.

For compatible handrail fittings see page 553.









We stock a range of standard 10mm glass panels in 100mm increments to reduce supply time, see page 515.

### **ALL POSTS HAVE:**



304

316

Zinc

Zamac

Mild steel

Galvanised

Aluminium



Tube/tube

### Adjustable Spigot Saddle

90° Fixed Spigot Saddle Tube/tube

Adjustable Spigot Saddle Tube/flat

90° Fixed Spigot Saddle Tube/flat

**Square Fittings** 



mm	To Suit Ø mm	Code
40	42.4	1806312S40C



_ E	To Suit Ø mm	Code
40	42.4	1806311S40C



□ mm	To Suit Ø mm	Code
40	Flat	1806312S40F

2 Hole Baluster Bracket



mm	To Suit Ø mm	Code
40	Flat	1806311S40F

### **Adjustable Handrail Bracket**

Wall/tube

**Adjustable Handrail Bracket** 

Wall/flat







□ mm	To Suit Ø mm	Code
40	42.4	1806303S40C



□ mm	To Suit	Code
40	Flat	1806303S40F



□mm	Code
40	1806256S40
Weld fix.	

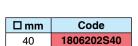
Code □ mm 1806213S40 40

3 Way Corner **Long Tee** 

**Adjustable Elbow In-Line Connector** 



90° Elbow





□mm	Code
40	1806204S40

Code



□ mm	Code
40	1806205S40



□mm	Code
40	1806227S40



□mm	Code
40	1806206S40

**Tube** 

Flat Top End Cap

Code

1806215S40

□ mm

**Cover Plate** 

Weld On Base plate

Code

**Wall Flange** 



	El .
□mm	Code
40	1806209S40



1000	
Code	Le
6209S40	

L	ength m	Code
	2.9	1806704S40
	5.8	1806700S40

□ mm 1806208S40 1806207S40 40

To suit code: 1806207S40.

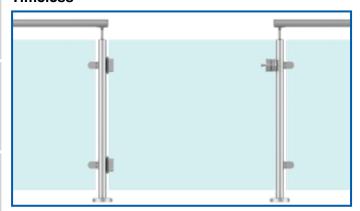
□ mm

☐ 40 x 40mm. 2.5mm wall thickness.

For square glass clamps see page 547.

For Loctite adhesives & glue see page 721.

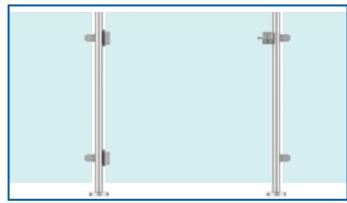
### **Timeless**



Panel	Thickness mm	Height mm	Width mm	Code
Gate	10	900	1000	185510GSP01

Gives 1100mm handrail height when used on a flat surface with saddles and top rail. Achievable with round or square posts and fittings.

### Contemplation



Panel	Thickness mm	Height mm	Width mm	Code
Gate	10	1024	1000	185510GSP61

Gives 1100mm glass height when used on a flat surface with end caps. Achievable with round or square posts and fittings.

### **Hinges & Latches**

### **Magnetic Latch**

Glass to round post



To Suit Glass mm	Code
8 - 12	1806518C

### **Self-Closing Hinge**

Glass to round post



To Suit Glass mm	Code
8 - 12	1806516C

Sold in pairs.

### Magnetic Latch

Glass to square post



To Suit Glass mm	Code
8 - 12	1806518F

### **Self-Closing Hinge**

Glass to square post



To Suit Glass mm	Code
8 - 10	1806516F

Sold in pairs.

### **Magnetic Latch**

Glass to glass



To Suit Glass mm	Code
8 - 12	1806517

Holes required in glass, screws compress plate onto glass. For use where there are no posts.

### **Self-Closing Hinge**

Glass to glass



-	
To Suit Glass mm	Code
8 - 12	1806515

Sold in pairs. For use where there are no posts.

### **Self-Closing Glass Gate Hinge**



Туре	To Suit Ø mm	Code
Vinyl	50	05GC09

For fixing 8 and 10mm glass weighing up to 25kg on to round posts. Glass needs to be pre-drilled. Sold in pairs.

### **Self-Closing Safety Gate Hinge**



Description	Code
For stainless tube	18SGH

Weldable.

### **Latch & Catch**



Ø mm	Code
42.4	1806513C
48.3	1806513D

### **Gate Hinge Pin & Bolt**



Ø mm	Code
42.4	1806514C
48.3	1806514D

For our full range of standard 10mm glass panels see page 515.

> For Pro-Railing® Protect see page 519.

# **Wooden Handrail Systems**





If you would prefer the benefits of a wooden handrail system, the fusion of wood with stainless steel is possible with our integration range of components with handrails available in hard or softwood.

### Fittings To Suit Ø 45mm Wooden Handrails

### **Flat End Cap**



Code
1807214C

Supplied with 1 x plastic support.

### **Adjustable Elbow**



Code	
1807203C	
0 11 1 11 0 1 11	

Supplied with 2 x plastic supports.

### **Rounded End Cap**



			C	ode	!	
		1	807	721	5C	
_	 					

Supplied with 1 x plastic support.

### **Cranked Handrail** Support



Code	
1807305FC	

### **Handrail Connector Elbow Round Corner**



Code
1807206C

Supplied with 2 x plastic supports.

### **Spare Plastic Support**



Code	
40000704	-
189900701	

Included with above tube fittings.

### Ø mm Length mm Code 189900622 M8 50

BZP.

### Ø 45mm Softwood For Internal Use **Untreated Varnished**



Length m	Code
3.0	18077033



Length m	Code
3.0	18077013

### **Beech Effect**



Length m	Code
3.0	18077003

### Wengé Effect



Code 1807201C

Supplied with 2 x plastic supports.

**Threaded Dowel** For use with handrail brackets

Length m	Code
3.0	18077023



You can order online 24 hours a day, 7 days a week. Visit our website: www.fhbrundle.co.uk

# **Wooden Handrail Systems**

Ø 48.3mm handrail

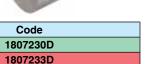


These three fittings have been developed for wood-to-wood and wood-to-stainless balustrades, allowing a smooth transition between Ø 48.3mm solid wooden handrail and all of the standard Ø 48.3mm Pro-Railing tube and fittings.

### Fittings To Suit Ø 48.3mm Wooden Handrails







### Connector



Code
1807231D
1807234D

Adaptor



Code 1807232D Not supplied with screws. Fixing hole Ø 6mm.

Fixing hole Ø 6mm.

### **How To Use These Fittings**

Requires code: 1807232D.



Stainless / Wood **Fusion** 







**End Cap** 



**Wood To Wood** Connector



90° Elbow To Wood



We are able to offer a wide range of solid hardwood handrails which are available unfinished for a final stain or lacquer to be applied after installation. High grade raw materials ensure consistent top quality handrails and our unique adaptor allows the use of our stainless steel components to simplify the installation.

### Ø 48.3mm Hardwood For External Use

18077063

**American White Oak** 

3.0





l enath m	Code	
	THE RESERVE TO THE PERSON NAMED IN	



Length m	Code
3.0	18077073









Illumirail is a stylish and practical lighting application for incorporating into handrailing installations. With the option of RGB, coloured and bright white LEDs, it doesn't just aesthetically provide the finishing touch to any handrail project, it also offers a solution to safety and security issues surrounding dark stairwells and walkways. Illumirail can be fitted in wall mounted or post mounted handrailing.

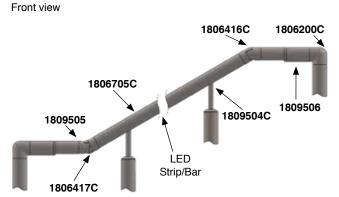
### There are 3 choices for illuminating your handrail:

- Strip System Fitted into our standard 42.4mm split tube handrail and will accept generic LED lights. It uses 12V DC, and requires a 33W transformer connected to a 240V AC 50Hz supply, that is supplied in the LED kit
- Bar System Fits into our standard 42.4mm split tube handrail. It uses 24V DC and requires a 100W transformer connected to 240V AC 50Hz
- Pod System Can be fitted into any round 42.4 or 48.3mm handrailing. It uses a 12V DC and requires a 70W transformer connected to 230V AC 50Hz

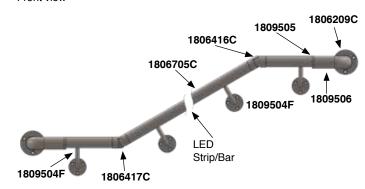
Illumirail strip system ideal for specification in a wide range of applications including residential, restaurants, offices, night clubs, leisure and retail. In fact anywhere that requires inside illumination. This system is not waterproof and rated to IP20.

Illumirail bar system is ideal for specification in a wide range of applications including residential, restaurants, offices, night clubs, leisure and retail. In fact anywhere that requires illumination, inside or out, with stainless steel Grade 316 as standard. These systems are waterproof and fully rated to IP67. They can be used with PIR movement sensors, daylight sensors (dusk to dawn) and the solid colours can also be linked into emergency lighting back-up systems.

# Mounting Guides For Strip & Bar System Handrail With Return To Floor Ends



## Handrail With Return To Wall Ends For Cable Front view





For further technical information & wiring solutions, download a copy of our Illumirail® technicals, visit <a href="https://www.fhbrundle.co.uk">www.fhbrundle.co.uk</a>

# Illumirail® Strip System

**Fittings** 

Stee

Wrought Iro

Gate Hardware

# White

### White LED Strip Kit

To suit aluminium profile



Colour LED Strip Length m		Code	
White	5	1809602	

Supplied with LED driver, cables, wires and connectors.

### **RGB LED Strip Kit**

To suit aluminium profile



Colour	LED Strip Length m	Code
RGB - 7.2w	5	1809602RGB*
RGB - 14.4w	5	1809603RGB*

Supplied with LED driver, infra red controller & receiver, remote control, cables, wires and connectors.





Single colour LED bars in red,

green, blue and yellow

are available to order.

### **Aluminium Profile**

For use with LED strips or coils



Length m	Code	
5	1809601	

For use with LED strips or coils.

For all handrail components see page 560.

# Illumirail® Bar System

**Bar & Lighting Information** 



Our Illumirail LED bar fits discreetly and securely into our  $\emptyset$  42.4mm split tube. It can be fitted with an optional trunking that offers a tidy cable management system. Plus a full range of fittings to provide a handrailing solution that can work on post or wall mounted handrails.

Illumirail LED bar is available in both 425 and 850mm lengths. The standard length is 850mm and is designed to fit between our 1200mm Pro-Railing post centres.

### Standard colours:

- Warm white (3000K), 1035 lumens per metre and 135 lumens per watt
- RGB (colour changing)

LED bar is a sealed one piece unit rated to IP67, with 54 LEDs totalling 12.24W. With a brightness of 3000K. They are supplied with a 200mm cable with waterproof connectors.



# Illumirail® Bar System

Fixed colours & RGB colour changing



Colour	425mm Length Code	850mm Length Code		
White (3000K)	18095015	1809501		
Blue	18095015B	1809501B		
Green	18095015G	1809501G		
Red	18095015R	1809501R		
Yellow	18095015Y	1809501Y		



Colour	425mm Length Code	850mm Length Code
RGB	18095015RGB	1809501RGB

Supplied with 4 gel crimps.

Supplied with 2 gel crimps.

### Choose Your Internal/External Handrailing Colours With Our Colourtouch 4.3" Controller





With thousands of colours to choose from, it's easy to create the right mood or ambience in any environment. The ColourTouch 4.3" controller is at the heart of the RGB bar system enabling it to change colour, flash, pulse, dim and fade on and off. The ColourTouch controller can be sited in any location up to 50m from the installation and requires a 24V DC supply. Where this is outdoor, the unit must be contained within a waterproof enclosure. Our bar system can be used with a variety of infill options such as glass, wire rope or our 7 bar systems.

### Cables

Description	Fixed Colour	RGB	Length	Code
2 pin M-F, over-moulded IP67 cable. 5 amp max. DC connection cable for LED bar	✓		5m	180919
2 pin M-F, over-moulded IP67 cable. 5 amp max. DC extension cable	✓		10m	180919B
2 pin small sealing cap M. Makes end of run of LED bar watertight. For DC power cables	✓			180926
4 pin M-F over-moulded IP67 cable. 5 amp max. DC connection cable		✓	5m	180919A
4 pin M-F, over-moulded IP67 cable. 5 amp max. DC connection cable		✓	10m	180919C
4 pin M-F, over-moulded IP67 cable. 5 amp max. DC connection cable		✓	20m	180919E
3 pin sealing cap M. Makes end of run of cables watertight. For signal cables	✓	✓		180925B
4 pin sealing cap M. Makes end of run of cables watertight. For RGB power cables		✓		180925A
STP signal cable, bare ends. Connects between PIR enclosures and ColourTouch controller		✓	Per metre	180927
STP signal cable, bare ends to M. Connects in-line relays and PWM's to PIR or ColourTouch enclosure	✓	✓	10m	180927A
STP signal connection cable M to M. Connects between PWMs and in-line relays	✓	✓	10m	180927B
STP signal connection patch cable M to M. Connects between PWMs and in-line relays	✓	✓	300mm	180927C
STP signal extension cable M to F. Extends cables	✓	✓	10m	180927D

### **Controls**

Description		RGB	Code
ColourTouch control enclosure with colour changing system and built in timer		✓	1809507
In-line PWM RGB driver module. Male 2 pole female 4 pole, one per transformer		✓	180929A
Power supply for ColourTouch control		✓	1809507PS
PIR enclosure, one or many per installation	✓	✓	1809PIR
In-line relay module, one per transformer	✓		1809IR

### **LED Driver**



### Specification:

- 100W
- 230V AC to 24V DC
- CE approved
- IP67, supplied with waterproof connector on the DC output
- PFC 98%
- Efficiency >88%
- Supplied with one end cap

Description	Code
LED Driver - 24V DC/100W - IP67 Rated	1809006

### Split Tube 1.5mm wall thickness

Wall Bracket For split tube clamping



Ø mm	Length m	Code
42.4	3	18067053C

### Cable Tidy

Glue fit



Ø	Length	Depth	Code
mm	mm	mm	
42.4	300	20	1809CTC

Thickness 1.2mm.

Ø mm

42.4

For split tube clamping



For ease of application

Handrail Saddle, Adjustable Spigot 25 - 55° Downwards Adjustable Connector



Clip Length mm	Code
60	1809504F

With cable hole.

With cable hole.



Ø mm	Code
42.4	1806416C

25 - 55° Upwards



Ø mm Code	
42.4 <b>1806417C</b>	

### Split Tube To Plain Tube Connector



Clip Length mm

Ø mm	Code
42.4	1809505

**In-Line Connector** 



Ø mm	Code
42.4	1806412C

90° Elbow Radiused Corner



Ø mm	Code
42.4	1806200C

### **Scroll End**



Ø mm	Code
42.4	1806221C

**Tube Section** 



Code

1809504C

Ø mm	Length mm	Code
42.4	55	1809508
42 A	70	1809506

**End Cap** 

Ø mm	Code
42.4	1806413C

### **Wall Connector**



Ø mm	Code	
42.4	1809209C	

With cable hole.

**Short Clip** For securing LED bar



Code
1809502
Two cline required per LED

**High Strength Retainer** 





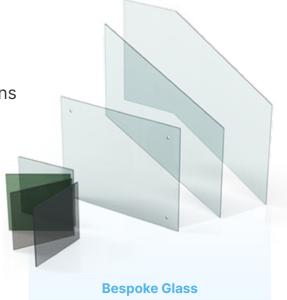
Number	Description	ml	Code
1	For use with tube fittings	50	1899007638
2	For use on assembled posts	10	189900763810



Quality bespoke glass cut to custom sizes and angles for all applications

Use our bespoke glass configurator to design glass panels produced to your own specifications for internal or external applications.

- With the capacity to add holes to your design if required, our configurator enables to you produce free technical drawings for your bespoke glass panels with ease.
- 2. Liveconfigurator™ bespoke glass provides detailed drawings showing hole positions, angles and sizes for as many panels as you require. You will also receive a quote, parts list and free CAD and 3D models.
- 3. We can arrange delivery to your door. Your new glass panels are safely packed on stillages for your convenience, with the weight of the panels shown on our bespoke glass configurator.



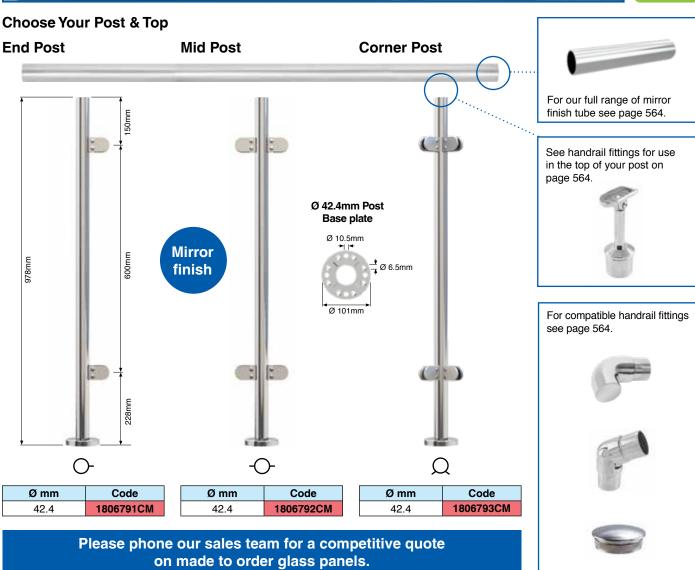
We offer various thicknesses in toughened glass as well as laminated glass.

The perfect tool for everyone. Start designing and receive your <u>free CAD drawings</u> at

liveconfigurator.co.uk



The UK's largest stockist of components for immediate delivery



# **3-Part Tea Staining Cleaner Kit** Keeps stainless handrail & fittings in

top condition long after installation



Code	
189900902	

### **Stainless Steel Cleaner**

Degreases & cleans surfaces ready for gluing



ml	Code
400	18990097063

### **Bond It Glass Cleaner**

Fast acting all purpose cleaner with non smear formulation



Litre	Code
1	1859GC1



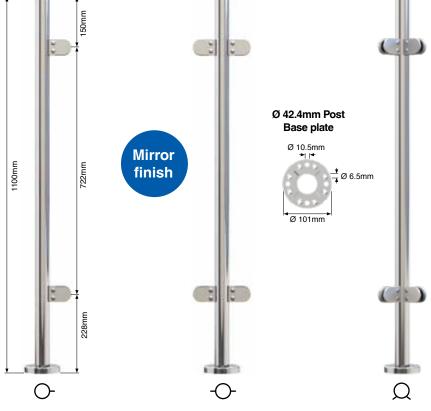






10mm glass infill panels, without a handrail, will not pass building regulations. This system is only suitable where a drop of less than 600mm is present.

### **End Post Mid Post Corner Post**



Ø mm	Code
42.4	1806761CM

**Hex Head With Flange** 

Length

**₩** (€

Code

5002HCS875

Top fitting not included.

**Concrete Fixings** 

Ø

mm

M8 Sold as single.

### Top fitting not included.

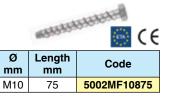
Ø mm

42.4

Ø mm

42.4

Top fitting not included.



**Multi-Fix Hex Head Bolt** 

Code

1806762CM

Pack quantity 100.

### **Through Bolt**



Code

1806763CM

Sold as single.

# Range of end caps

To be used with bolt-down and concrete-in posts. See page 564.



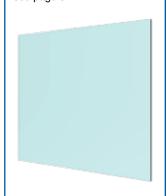
Raised Top



7 Groove Flat Top

### **Glass Panels**

For our full range of standard glass panels to suit our Contemplation range, see page 517.



**Allen Key** For glass clamps



Code
189900606

# Fixin

# Handrail Bracket Fixed Spigot Wall/tube













0	(V)	

Ø mm	Wall to Bracket Centre mm	Code	
42.4	85	171176CM	
48.3	85	171176DM	

 Ø mm
 Code

 42.4
 1806311CCM

Ø mm Code 42.4 1806312CCM

Scroll End

90° Elbow Round Corner Adjustable Elbow



Adjustable Elbow



Ø mm	Code
42.4	1806201CM

Ø mm	Code
42.4	1806203CM

 Ø mm
 Code

 42.4
 1806227CM

Ø mm Code 42.4 1806221CM

**In-Line Connector** 

**External Round Tube Flange** 





Weld On Base Plate With 'O' Ring & Cover







	5	
4	10	b.
0		)

Ø mm	Code
42.4	1806206CM

Ø mm	Code
42.4	1806209CM

**Raised Top End Cap** 

 Ø mm
 Code

 42.4
 1806212CM

 Ø mm
 Code

 42.4
 1806228CM

Cover Plate
To suit 235C, see page 542



7 Groove	Flat	Тор	End
Сар			



	and the same of th		CEONE .		4
ú	_				
9	2/5000			-	
	3/200	3/02			۳

Ø mm	Code
42.4	1806236CM

Ø mm	Code
42.4	1806215CM

 Ø mm
 Code

 42.4
 1806274CM

 48.3
 1806274DM

thus fit

 Ø mm
 Length m
 Code

 42.4
 3.0
 1806704CM

 42.4
 5.8
 1806701CM

 48.3
 3.0
 1806704DM

 48.3
 5.8
 1806701DM

2mm thickness.

**Tube** 

For mirror finish pre-assembled posts see from page 562.

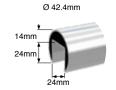
For Loctite adhesives & glue see page 721.

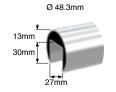
# Mirror Finish Split Tube Rail System

Ø 42.4 & 48.3mm profiles



**Split Tube** 







3m Length

Ø mm	Code
42.4	18067053CM
48.3	18067053DM

1.5mm wall thickness.

5.8m Length

	•
Ø mm	Code
42.4	1806706CM
48.3	1806706DM

1.5mm wall thickness.

6m Length

Ø mm	Code
48.3	1806705DM

1.5mm wall thickness.

Ø 42.4mm

Glass Thickness mm	Code
8 - 11	189903811C
11.5 - 13.5	189903115135C
15	18990315C
16 - 17.5	18990316175C
19	18990319C
20 - 21.5	18990320215C

Rubber. Sold in 1m lengths.

Ø 48.3mm

Glass Thickness mm	Code
8 - 11	189903811D
11.5 - 13.5	189903115135D
15	18990315D
16 - 17.5	18990316175D
19	18990319D
20 - 21.5	18990320215D

Rubber. Sold in 1m lengths.

90° Horizontal Corner



Ø mm	Code
42.4	1806411CM
48.3	1806411DM

25 - 55° Downwards Adjustable Connector



Ø mm	Code
42.4	1806416CM
48.3	1806416DM

25 - 55° Upwards **Adjustable Connector** 



Ø mm	Code
42.4	1806417CM
48.3	1806417DM

**End Cap** 



Ø mm	Code
42.4	1806413CM
48.3	1806413DM

Wall/Floor Flange



Ø mm	Code
42.4	1806415CM
48.3	1806415DM

**In-Line Connector** 



Ø mm	Code
42.4	1806412CM
48.3	1806412DM

### For our full range of balustrade systems see page 469.

















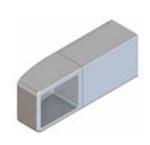


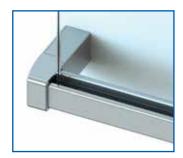


### **FEATURES:**

- To suit 40 x 30mm rectangular top rail system, see page 500
- · No welding required
- Designed for 12 21.5mm glass

### **Bracket Set**



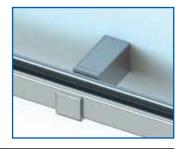


Fixing Holes Ø mm	Code
12	1822JBS4030

Sold in pairs, left & right hand side.

### **Centre Support Bracket**





Fixing Hole Ø mm	Code
12	1822CSB4030

### **Split Tube**



Length m	Code
3	180670534030
6	18067054030

For our full range of glass panels see pages 470, 471 & 515.

### • Reduced visual impact

- · Glass is 80mm off the wall
- · All products are satin polish finish

### **Exploded Bracket**



### **Glass Support Bracket**





Fixing Hole mm	Code
13 x 22	1822GSBS

### Gasket



To Suit Glass mm	Length m	Code
8 - 11	1	189903811C
11.5 - 13.5	1	189903115135C
15	1	18990315C
16 - 17.5	1	18990316175C
19	1	18990319C
20 - 21.5	1	18990320215C

Rubber. Sold in 1m lengths.

# **Elegance Romeo Balcony**



### **FEATURES:**

- To suit 60 x 30mm oval top rail system, see page 501
- No welding required
- Designed for 12 21.5mm glass

### **Bracket Set**



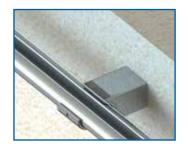


Fixing Hole Ø mm	Code
12	1822JBS6030

Sold in pairs, left & right hand side.

### **Centre Support Bracket**





Fixing Hole Ø mm	Code
12	1822CSB6030

### **Split Tube**



Length m	Code
3	180670536030
6	18067056030

For our full range of glass panels see pages 470, 471 & 515.

### • Reduced visual impact

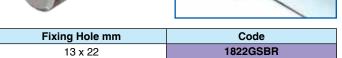
- · Glass is 80mm off the wall
- · All products are satin polish finish

### **Exploded Bracket**



### **Glass Support Bracket**





### Gasket



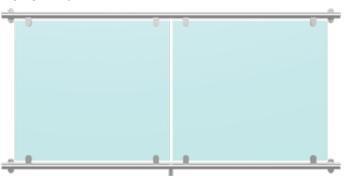
To Suit Glass mm	Length m	Code
8 - 11	1	189903811C
11.5 - 13.5	1	189903115135C
15	1	18990315C
16 - 17.5	1	18990316175C
19	1	18990319C
20 - 21.5	1	18990320215C

Rubber. Sold in 1m lengths.





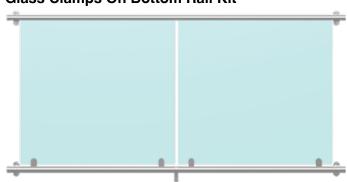
### Glass Clamps On Top & **Bottom Rail Kit**



Opening Width mm	Overall Width mm	Ø mm	Glass Thickness mm	Code
2300	2650	48.3	10	18068JBGC

Please order glass panels separately. Supplied with four wall brackets

### Split Tube On Top Rail & Glass Clamps On Bottom Rail Kit



Opening Width mm	Overall Width mm	Ø mm	Glass Thickness mm	Code
2300	2650	48.3	10	18068JBST

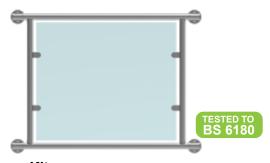
Please order glass panels separately. Supplied with four wall brackets and one trellis bracket.



For extra wall or tube support brackets see page 543.

For our full range of glass panels see from page 515.

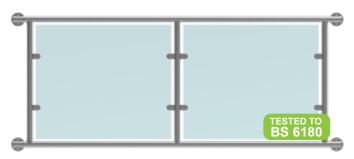
# **Juliet Balcony Kit**



### Single Door Kit

Finish	Ø mm	Max Opening m	Glass H x W mm	Code
Satin	48.3	1.1	900 x 1100	1806811D
Mirror	48.3	1.1	900 x 1100	1806811DM

To suit 10mm glass thickness. If glass is required please order code: 1855101100900.



### **Double Door Kit**

Finish	Ø mm	Max Opening m	Glass H x W mm	Code
Mirror	48.3	2.3	900 x 1100	1806812DM

To suit 10mm glass thickness. If glass is required please order 2 x code: 1855101100900.

Both kits require upright posts to be glued to cross rails.





### **Small Panel**



Bar

■ mm

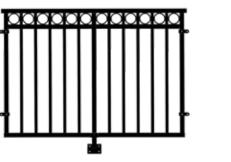
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Code

58JB13

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					_		



Width	Height	Frame	Bar	Code
mm	mm	□ mm	■ mm	
1564	1120	38	25	58JB16

Supplied with plastic caps and side fixing brackets. UV powder coated stylish black sand RAL 9005.

Frame

□ mm

38

Supplied with plastic caps, bottom and side fixing brackets. UV powder coated stylish black sand RAL 9005.

### **Large Panel**

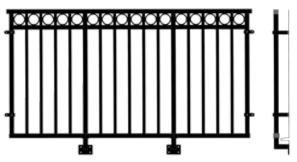
Width

mm

1314

Height

1120



Width	Height	Frame	Bar	Code
mm	mm	□ mm	■ mm	
2077	1120	38	25	58JB21

Supplied with plastic caps, bottom and side fixing brackets. UV powder coated stylish black sand RAL 9005.

Your Juliet balcony will be supplied with the appropriate number of brackets, fixings and caps.

Side Fixing Brackets

**Bottom Fixing Brackets** 

**Plastic Caps** 







For glass Juliet balconies see page 570.

# Brackets For Making Your Own Juliet Balconies.

Bracket	Code
Side fixing	58JBSFB
Bottom fixing	58JBBFB

For our full range of plastic caps see page 15.





Sky Force French balcony is the first practically invisible system on the market. Cost effective and simple to install thanks to its 'slide & click' design, it can be mounted directly on the window frame or masonry. Best of all, Sky Force can cover widths of up to 3000mm with only one 2-part balcony kit.

### Features:

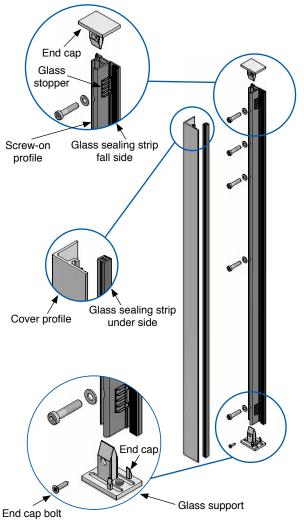
- Quick and simple mounting on stone, concrete, steel, plastic, aluminium & wooden frames
- Max. width up to 3000mm
- · Aluminium anodised

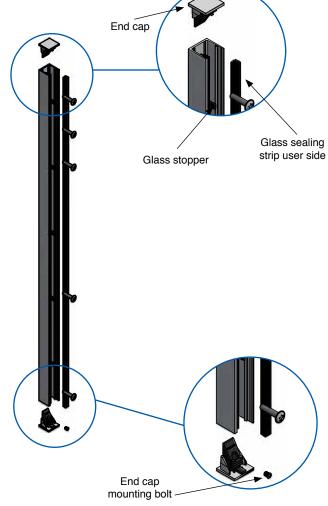
- With drainage channel
- Suitable for 10 21.50 mm glass
- General building inspection test certificate ABP & BS 6180

### Kit Includes:

Each 2-part balcony kit includes two sets of the parts listed below, for the left & right hand side of the balcony. Centrepiece includes one set of the top-fix parts listed below. Each balcony kit requires 10 fixing anchors, that's 5 per post to fix onto a frame. Centrepiece requires 5 fixing anchors.

### Top Side-Mount





304 316 Zinc Zamac Mild steel Galvanised Aluminium Duplex

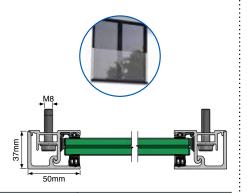


# **Sky Force Balcony**

### 2-Part Balcony Kit

Front-fix TOP





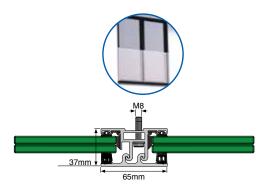
Glass Thickness mm	1000mm Height Code	1100mm Height Code
10.00 - 13.50	18057BK1010	18057BK1110
16.76 - 21.50	18057BK10175	18057BK11175

Glass not included.

### **Middle Piece Kit**

Front-fix for added support TOP





Glass Thickness mm	1000mm Height Code	1100mm Height Code
10.00 - 13.50	18057CP1010	18057CP1110
16.76 - 21.50	18057CP10175	18057CP11175

Glass not included.

### 2-Part Balcony Kit

Side-fix



Glass Thickness mm	1000mm Height Code	1100mm Height Code
10.00 - 13.50	18057BKS1010	18057BKS1110
16.76 - 21.50	18057BKS10175	18057BKS11175

Glass not included.



# Fixings Fixing Anchor

For plastic frames



The system of invisibility

Length mm	Pack Qty	Code
55	20	1899006133
65	20	1899006134
75	20	1899006135
85	12	1899006136
95	12	1899006137
105	20	1899006138
125	20	1899006139
150	20	1899006140

Suitable for top-fix and side-fix kits.

### **Fixing Anchor**

For aluminium frames



Description	Pack Qty	Code
Top-Fix	10	1899006115

### **Fixing Anchor**

For steel



Description	Pack Qty	Code
Top-Fix	10	1899006117

### **Fixing Anchor**

For concrete



Description	Pack Qty	Code
Top-Fix	10	1899006119
Side-Fix	10	1899006130

### Fixing Anchor

For stone



Description	Pack Qty	Code
Top-Fix	10	1899006118
Side-Fix	10	1899006131

### **Assembly Tool**

For rubber sealing strips



	Code	
ı	Oouc	
	1899006RAT	

For Pro-Railing® Protect see page 519.

### Clean & Protect Wipe



### Contents:

• 1 x 6ml pre-cleaner wipe

Coverage m<sup>2</sup>

1 x 6ml surface protection coating wipe

Code

1899009LGSS

### Clean & Protect Standard Kit



### Contents:

- 1 x 100ml pre-cleaner
- 1 x 100ml surface protection
- 1 x microfibre cloth

Coverage m<sup>2</sup>

### **Clean & Protect** Refresher Kit



### Contents:

- 1 x 50ml stainless steel cleaner
- 1 x 100ml pre-cleaner
- 1 x 100ml surface protection
- 1 x microfibre cloth

### Clean & Protect Trade Refresher Kit



### Contents:

- 1 x 250ml stainless steel cleaner
- 1 x 1000ml micro-particle remover
- 1 x 1000ml pre-cleaner
- 1 x 1000ml surface protection
- 1 x decontamination towel
- 10 x microfibre cloths

Coverage m <sup>2</sup>	Code	
10	1899009LGSRK	

Coverage m		Code
	200	1899009LGTRK

# Stainless Steel Cleaning Methods

To achieve maximum protection for your stainless steel, we recommend using Pro-Railing Clean & Protect products directly after installation and then use the cleaning methods below where applicable.

Code

1899009LGSK

Problem Cleaning Method		Comments
Standard cleaning Soap & water		Sponge, rinse with clean water and wipe dry
Fingerprints	Soap & warm water or stainless steel cleaner (18990097063)	Rinse with clean water and wipe dry
Oil/grease marks, other stains & light discolouration	Either use Pro-Railing Protect refresher kits (1899009LGSRK or LGTRK) or Pro-Railing Enviro-Shield (189900902)	Follow instructions on the box
Heavy discolouration	Stainless steel cleaning gel (18990094023)	Rinse well with clean water then use either Pro-Railing Protect refresher kits (1899009LGSRK or LGTRK) or Pro-Railing Enviro-Shield (189900902)
Scratches on satin finish (Mirror finish will need repolishing properly)	Slight scratches Use fine polishing cloth (189901101) coated with stainless steel cleaner (18990097063) Deeper scratches Use coarse cloth (189901102) first then fine cloth with cleaner (as above)	Do not use steel based cleaning products (wire wool) as this will embed in the surface & will cause further surface damage & discolouration
Paint/Graffiti	Use a generic paint stripper dependent on type of paint	Use a soft bristle brush & treat afterwards with either Pro-Railing Protect refresher kits (1899009LGSRK or LGTRK) or Pro-Railing Enviro-Shield (189900902)

### **Polishing Cloths**

For removal of light scratches on stainless tube & fittings



Description	Code
Fine (Grey)	189901101
Medium (Red)	189901102

### **Stainless Steel** Cleaner (400ml)

Degreases & cleans surfaces ready for gluing



Code	
18990097063	

### **Stainless Cleaning** Gel (2kg)

Pickling gel helps remove rust, dirt & grime from stainless steel



Code	
18990094023	

### **After Care Tea Staining** 3-Part Cleaner Kit

Keeps stainless handrail & fittings in top condition long after installation



Code
189900902

# **Glass Handling Accessories**



### **Latex Gloves**

Size	Code	
8	185900101	

The PGK10 glove from Marigold is based around a 10 gauge 100% Kevlar liner with a natural rubber latex crinkle coating that provides good grip in wet or dry conditions, abrasion & tear resistant. The thumb is fully coated to protect the most vulnerable part of the hand.



### Degreasing

Dirt left on the surface after the fabrication process can have a serious affect on the corrosion resistance of stainless steel. Not only will it prevent the steel from oxidizing, it can contain corrosive particles, which will start rusting at a later date.

### **Pickling**

Pickling requires the use of strong chemicals (hydrofluoric acid and nitric acid) to dissolve the surface of the steel. This process completely removes any surface contaminants and will help to restore the chromium level to the weld affected areas.

The heat from the welding process drives chromium away from the weld area. The area adjacent to the weld is often low in chromium and high in iron. These areas are always the most susceptible to corrosion once the component is in use.

Iron dissolves more readily than chromium, therefore, the pickling process leaves the surface chromium-rich and in a condition where it can form a dense oxide layer.

### **Passivation**

Stainless steel will passivate in the open atmosphere - assuming that it is spotlessly clean to begin with and so is the air it is sat in. It is a slow process and, depending on the grade of stainless, can take between 24 - 48 hours to occur.

The chromium-oxide layer that protects stainless from corrosion is relatively fragile. It can be broken or damaged during fabrication, if scratched and/or contamination is allowed to settle on the surface.

Cleaning Interval

The most effective way to form the passive layer is to force it by subjecting the steel to an oxidizing chemical. These are typically acid solutions containing nitric acid or citric acid. This process speeds up the reaction time and typically takes around 2-3 hours contact time to fully form a dense and effective layer.

Simply cleaning a corroded piece of stainless steel with a stainless steel cleaner and a scouring pad (usually phosphoric acid or citric acid based) does not passivate it. These acids will help to dissolve the corrosion (iron oxides) and leave the surface in a condition in which it can self-passivate.

Rain washing regularly will reduce the risk of tea staining (brown discolouration). This is a visual impairment only, and does not affect the structural integrity or longevity of the material. The best way to prevent it is to follow the cleaning chart below, but as a general rule of thumb the recommendation is that the stainless steel needs cleaning as often as the glass.

Remember bad design can result in poor performance e.g. partially sheltered systems will greatly reduce the benefit of natural washing by rain. Maintenance of stainless steel should be considered in the design process.

### **Recommended Cleaning Intervals For Stainless Steel Handrail Systems**

Building	Roof or wall washed by rain		Building Roof or wall washed by rain Eaves, Soffits or sheltered areas not washed by rain		
Structure	No deposits	Deposits accumulate	No deposits	Deposits accumulate	
Cleaning in rural, suburban & residential areas	4/year	6/year	12/year	24/year	
Cleaning for seaside, industrial & severe areas	8/year	12/year	24/year	52/year	

### Notes

Cleaning frequency is dependant on surface finish, design details, environment, cleaning procedure & expectations of performance Cleaning involves using Pro-Railing Enviro-Shield (189900902) - which comprises of stainless steel cleaner, demineralised water & protection spray.

Stainless steel is not self-cleaning!



Generally any raised area with an unprotected edge, such as a walkway, platform or staircase, from which a fall of more than 0.5m could happen, must be fitted with a guardrail. These may be of tubular or solid construction or a combination of both.

Handrails supplied from the Pro-Railing range follow the recommendations of BS 6399 Part 1, BS 5395 and BS 6180. Usually 2 horizontal rails, consisting of a top rail and a mid-rail or alternatively a top rail and an infill panel. For staircases or ladders bounded by a wall, only a single handrail is required with a minimum hand clearance of 65mm as recommended by EEUA.

Wherever possible handrails should be continuous and follow the exposed edge of the raised platform and/or staircase. The minimum handrail height for platforms and walkways is 100mm above the surface and for staircases the handrail height is between 900 and 1100mm above the pitch line. Handrails should finish in a swept end, either to the wall, knee rail or return to the upright standard.

Sharp corners, protrusions and exposed ends should be avoided and return bends should not protrude more than 350mm from the centre line of the upright. At the foot of staircases no extrusion should extend beyond the maximum extension of the stringer.

BS 5395: Part 3 recommends the minimum design imposed lateral loads that should be used in industrial situations:

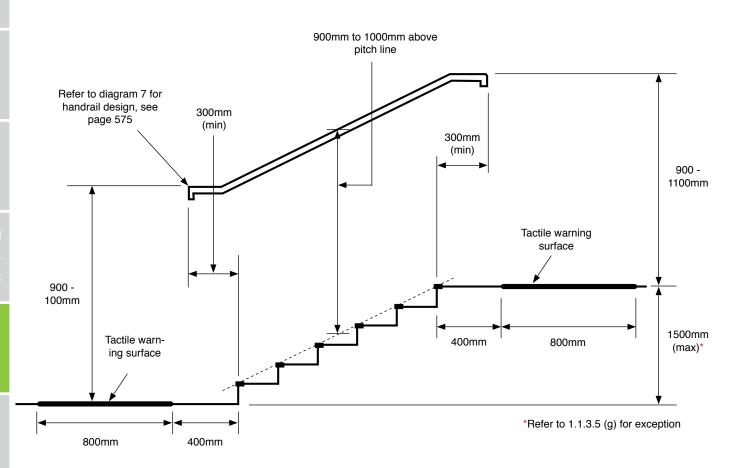
**LIGHT DUTY** – Access limited to one person: 0.36 kN/m

**GENERAL DUTY** – Regular pedestrian traffic: 0.36kN/m

**HEAVY DUTY** – High density traffic (escape route): 0.74kN/m

Areas subject to crowding **OVER 3m WIDE**: 3.00kN/mm

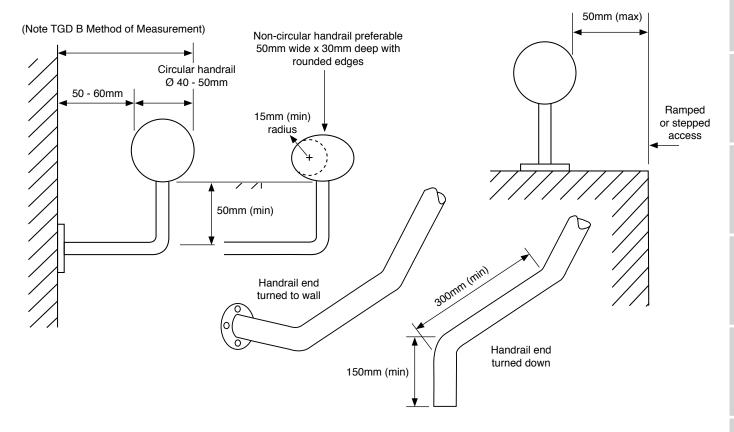
### Diagram 6 External Steps & Stairs - Key Dimensions



Extract from Building Regulations Part K & Part M can be found on our website.



### Diagram 7 Handrail Design



### Extract From Building Regulations Part K & Part M;

### 1.1.3.6 Handrails

General guidance on handrails and guarding is given in TGD K, but the guidance that follows applies to handrails on accessible access routes.

Where handrails are provided on a ramped or stepped access route:

- (a) The vertical height to the top of the upper handrail from the pitch line of the surface of a flight should be between 900 and 1000mm and from the surface of a landing should be between 900 and 1100mm (refer to Diagram 6). Where a second handrail on stairs is provided for children or those of short stature the vertical height to the top of a second lower handrail from the pitch line of the surface of a flight should be between 600 and 700mm;
- **(b)** Where there are two or more flights separated by a landing or landings, the handrails should be continuous across flights and landings, except where broken by side access routes on landings;
- **(c)** Where the handrail is not continuous the handrail should extend at least 300mm beyond the top and bottom of a ramped approach and the top and bottom risers of a stepped approach, and terminate in a closed end which does not project into a route of travel. Handrails should be terminated in such a way that reduces the risk of clothing being caught;

(d) The background against which the handrails are seen should contrast visually without being highly reflective (refer to 1.6.4);

**Handrails & Guardrails** 

- **(e)** The profile should be either circular with a diameter of between 40 to 50mm or oval with a width of 50mm (refer to Diagram 7);
- (f) Handrails should not protrude more than 100mm into the surface width of the access route where this would impinge on the stair width requirement of TGD B Methods of Measurement:
- **(g)** There should be a clearance of at least 50 to 60mm between the handrail and any adjacent wall surface (refer to Diagram 7);
- (h) There should be a clearance of at least 50mm between a cranked support and the underside of the handrail (refer to Diagram 7). The handrail support should meet the handrail centrally on its underside. Rationale: This will minimise the risk of the handrail supports interrupting the smooth running of a person's hand along the rail;
- (i) The handrails inner face should be located no more than 50mm beyond the surface width of the access route (refer to Diagram 7);
- (j) Handrail fixings should be designed to meet the loading recommendations of I.S. EN 1991-1-1:2002.



F.H. Brundle has found the following extracts from leading authorities in the field of glass, which you may find useful for UK projects. We cannot be held liable for the compliance of our components to local or national building regulations. In some instances we have tested our handrail systems to certain criteria. These reports can be found online. Regulations are always changing and it is highly recommended that you consult with local structural engineers, building inspectors and local regulations in the country of the installation. It remains the responsibility of the customer

Tables based on page 7, section 7, Architectural Glazing Systems, of the Glass Loading Data Sheet 7.2 publication November 2014, with glass loading guidelines as issued by the Glass and Glazing Federation.

**TABLE A1** - Classification of building occupancy types by barrier loadings.

Class	Occupancy	
1	Domestic and Residential – single family dwellings Office and Work Areas – light pedestrian traffic routes	
2	Domestic and Residential – multi-occupancy, balconies and edges of roofs  Office and Work Areas – areas not susceptible to over crowding  Areas without obstacles for moving people and not susceptible to over crowding – stairs, landing, corridors, and balconies.	
3	Areas where people might congregate – areas having fixed seating within 530mm of the barrier Areas with tables or fixed seating – restaurants and bars Areas susceptible to over crowding – footways or footpaths less than 3 metres wide, adjacent to sunken areas Retail areas – all retail areas including banks, building societies or betting shops	
4	Areas susceptible to over crowding – theatres, cinemas, shopping malls, assembly areas.  Footways or pavements greater than 3 metres wide adjacent to sunken areas	

**TABLE A2** - Design loads for protective barriers.

to ensure the current regulations are met.

Building	Design Loads				
Occupancy Class	Line load in kN/m run applied 1100mm above finished floor level	UDL (Uniformly Distributed Load) in kN/m2 applied to the whole of the infill panel below the line load height	Concentrated load in kN applied to any part of the infill panel below the line load height		
1	0.36	0.50	0.25		
2	0.74	1.00	0.50		
3	1.50	1.50	1.50		
4	3.00	1.50	1.50		

TABLE A7 - Thickness of glass required for single glazed free standing glass protective barriers.

	Thickness For Glass Type mm					
Building Occupancy Class	Thermally toughened safety glass	Toughened/laminate PVB in	d safety glass using terlayer	Toughened/laminated safety glass using lonoplast interlayer		
	With handrail	With handrail	Without handrail	With handrail	Without handrail	
1	12	15.5	17.5	13.5	17.5	
2	15	19.5	21.5	15.5	19.5	
3	19	23.5	31.5	19.5	25.5	
4	25	28.5	39.5	25.5	31.5	



A full 'Glass Loading data sheet 7.2' can be found on our website: www.fhbrundle.co.uk



# **Toughened Safety Glass**

For free-standing glass protective barriers

**TABLE 3 -** Glass thickness for free-standing protective barriers - Pilkington Toughened Safety Glass. Based on page 7, section Design, of the Glass and Mechanical Strength Technical Bulletin publication January 2001, with glass loading guidelines as issued by Pilkingtons Glass.

Design Level Horizontal UDL (Line Load) (kN/m)	Pilkington Toughened Safety Glass Thickness (mm)
0.36	12
0.74	15
1.50	19
3.00	25

### **Infill Panels For Barriers**

**TABLE 4 -** Maximum spans for bolted Pilkington Toughened Safety Glass Infill panels for barriers (Applicable only for pane widths greater than 700mm). Based on page 8, section Design, of the Glass and Mechanical Strength Technical Bulletin publication January 2001, with glass loading guidelines as issued by Pilkingtons Glass.

Infill Loading From BS 6180		Span Limit For Bolted Pilkington Toughened Glass (mm)			
UDL (kN/m2)	Point Load (kN)	6mm*	8mm*	10mm	12mm
0.5	0.25	1400	1750	2100	2400
1.0	0.50	900	1450	1750	2050
1.5	1.50	n/a	n/a	1200	1600

\*6 and 8mm Pilkington Toughened Safety Glass will not be suitable if the free path perpendicular to the barrier is larger than 1.5m, since it will not give containment (i.e. remain intact) at Class A of BS 6206: 1981.



The Full 'Pilkington Glass And Mechanical Strength Technical Bulletin' can be found on our website: www.fhbrundle.co.uk

# **Guidance On Position Of Holes In Glass**

### For The Quality Of Thermally Toughened Soda Lime Silicate Safety Glass For Building

Information based on page 4 - 5, section 4, Products, Glazing Techniques and Maintenance, of the GGF Standard Data Sheet 4.4 publication October 2004, with guidelines as issued by the Glass and Glazing Federation.

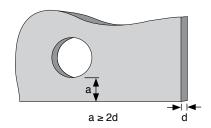
**6.3.3 LIMITATIONS ON POSITION OF HOLES -** In general, the limitations on hole positions relative to the edges of the glass pane, the corners of the glass pane and to each other depends on:

- The nominal glass thickness (d)
- The dimensions of the pane (B, H)
- The diameter of hole (ø)

- The shape of the pane
- The number of holes

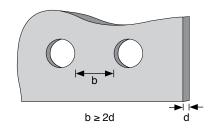
The recommendations given below are those, which are normally available and are limited to panes with a maximum of 4 holes.

# Figure 7: Relationship Between Hole And Edge Of Pane



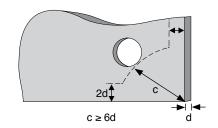
1) The distance, a, of the edge of a hole to the glass edge should be not less than 2d.

# Figure 8: Relationship Between Two Holes



2) The distance, b between the edges of two holes should be not less than 2d.

Figure 9: Relationship Between Hole And Corner Of Pane



3) The distance, c, of the edge of a hole to the corner of the glass should not be less than 6d.

Note: If one of the distances from the edge of the hole to the edge of the glass is less than 35mm, it can be necessary to position the hole asymmetrically with respect to the corner. The manufacturers should be consulted.



A full 'GGF Standard data sheet 4.4' can be found on our website: www.fhbrundle.co.uk

# Create a stunning finish with Rinato<sup>™</sup> deck boards















Introduction to the range



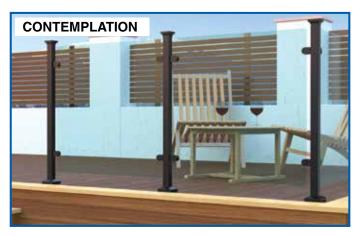


Fortitude Traditional railings are one of the easiest, most versatile, off-the-shelf handrail solutions on the market today. The range consists of a series of railing panels, posts and brackets that can provide a number of different design solutions. Available in a long lasting, UV resistant, stylish black sand finish.

The steel panels can be cut to size on site, to suit different post centres. The innovative and unique steel raking panel can be adjusted, to allow the installation of railings on stairs and gradients, without needing to pre-fabricate. The panels are cleverly designed to conceal the pivot points of each spindle.

Our Fortitude Contemplation range of posts with glass clamps and 10mm standard glass panels, provide an off-the-shelf, stylish handrailing system, which maximises the view from your deck. There is nothing to stop the mixing of Traditional steel panels and Contemplation glass panels, to open up the view in specific sections of an installation.

The two styles of Contemporary Glass Panels or Slats, are supplied in a kit with an aluminium top and bottom rail, that cleverly integrates the glass into the design. The glass is available in a clear or grey tint. If you wish to cut the kits to length, glass can be supplied made to order to suit.









# **Fortitude**<sup>™</sup>

Introduction to the range

Available in a contemporary polyester powder coated black sand finish. Fortitude is a high quality, long lasting handrailing solution. It is made from pre-galvanised steel, which is then sprayed with a protective zinc phosphate coating, then treated with a further coating, before finally getting treated with a high quality Akzo Nobel UV resistant powder coated finish.



Request a FREE sample.

For ease and simplicity all our brackets are supplied with suitable fixings for use on steel or wooden posts.





Raking panels adjust to max. 40°

**Bracket For Brick Pillars** 



**Bracket For Wooden Posts** 

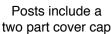


**Glass Clamps For Steel Posts** 









Corner brackets adjust to 120°

Post caps easily slide on top of the posts

Stair bracket can adjust 60° up/down & angle adaptor can adjust to 40° up/ down or left/right

# **Fortitude**<sup>™</sup>

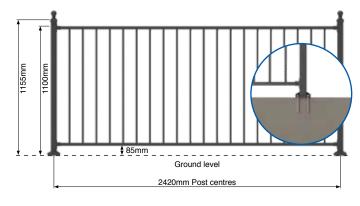
Introduction to the range



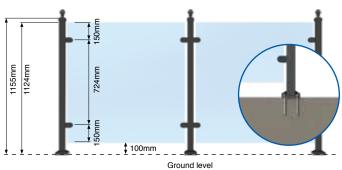


### **Application Scenarios**

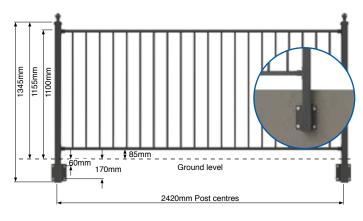
### **Bolt-Down Posts**



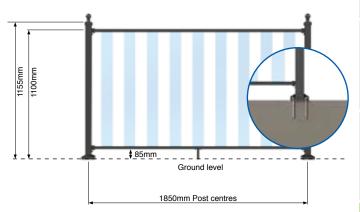
### **Pre-Drilled Posts For Glass Clamps**



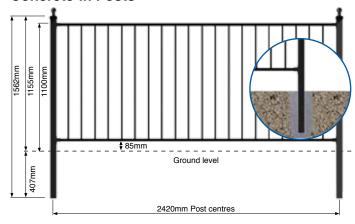
### **Side-Fix Posts With Fascia Brackets**



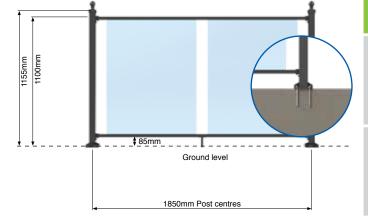
### **Channel Kit With Glass Slats**



### **Concrete-In Posts**



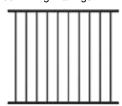
### **Channel Kit With Glass Panels**



# RUNDLE

# Traditional Steel Railing Panels Fixed Railing Panel

To give 1100mm high railings

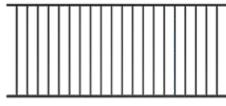


Colour	Height mm	Width mm	Code
Black Sand	1016	1200	64FR1012B

Horizontal rails: □ 25mm x 1.5mm wall thickness. Infill bars: □ 16mm x 1.2mm wall thickness.

### **Fixed Railing Panel**

To give 1100mm high railings

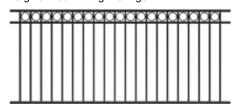


Colour	Height mm	Width mm	Code
Black Sand	1016	2370	64FR10B

Horizontal rails:  $\square$  25mm x 1.5mm wall thickness. Infill bars:  $\square$  16mm x 1.2mm wall thickness.

### **Fixed Circles Railing Panel**

To give 1100mm high railings

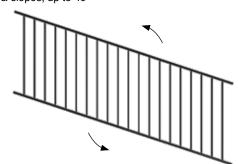


Colour	Height mm	Width mm	Code
Black Sand	1016	2370	64FRC10B

Horizontal rails: □ 25mm x 1.5mm wall thickness. Infill bars: □ 16mm x 1.2mm wall thickness. Circles: Ø 96 x 8mm.

### **Adjustable Raking panel**

For stairs & slopes, up to 40°



Colour	Height mm	Width mm	Code
Black Sand	863	2320	64ARP10B

Horizontal rails: □ 25mm x 1.5mm wall thickness. Infill bars: □ 16mm x 1.2mm wall thickness.

# A time & money saving solution for stairs or slopes Adjustable up to 40°. Easy to install.

### Railing Gate Kit

To be used with a cut to size railing panel



Black Sand 64GK5011B	Colour	Code
	Black Sand	64GK5011B

□ 38mm tube to create gate frame.

**Unsprung Hinge** 

Suitable for 25 - 50mm posts

Gate Hinge With 2 legs

Magna-Latch

General purpose magnetic gate latch



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H x W mm	Code
90 x 70	09FA30
110 x 75	09FA31

Maximum gate weight 50kg per pair. Polymer.



Size mm	Code (Pair)
23 / 23	09FA20

Maximum gate weight 52kg per pair. Polymer.

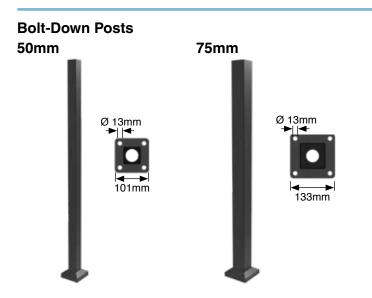
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	7		

Code 09FA27

Non-lockable. Side Pull. Polymer.

For our range of posts see pages 583 & 584.





Concret	e-In	Posts
50mm		75mm
	407mm	Ground level

Code	
64PB5011B	
64PB7511B	
59PBF5011BS*	2
59PBF7511BS*	

Height Colour Code mm mm 64PC5011B Black Sand 1562 50 64PC7511B Black Sand 1562 75

2.3mm thickness. Supplied with protective cap.

Supplied with base cover plate & protective cap. For fixing bolts use code: 5002HCS1075. \*Marano® aluminium posts.

mm

50

75

50

75

**Thickness** 

2.3

2.3

3.0

3.0

For post caps & brackets see page 585.

### **Pre-Drilled Bolt-Down End**

Height

 $\mathbf{m}\mathbf{m}$ 

1155

1155

1155

1155

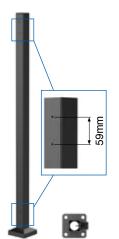
Colour

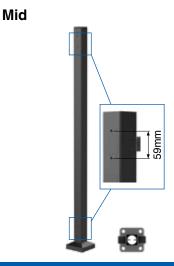
Black Sand

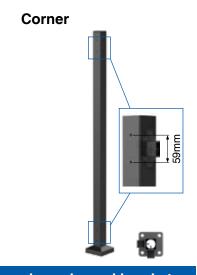
Black Sand

Black Sand

Black Sand







### Only for use with superior horizontal angle bracket or superior universal bracket.

Description	Colour	Height mm	□ 50mm Code	☐ 75mm Code
End	Black Sand	1155	64PBE5011B	64PBE7511B
Mid	Black Sand	1155	64PBM5011B	64PBM7511B
Corner	Black Sand	1155	64PBC5011B	64PBC7511B

2.3mm thickness. Supplied with base cover plate & protective cap. Ø 5mm pre-drilled holes. For use with fixed panels. Gives 1100mm high handrail on flat surfaces. For fixing bolts use code: 5002HCS1075.

### **Hex Head With Flange**

R-LX-HF-ZF



Description	Size mm	Pack Qty	Code
For fixing fascia brackets	M10 x 75	1	5002HCS1075
For bolt-down posts	M12 x 75	1	5002HCS1275

For cracked and non-cracked concrete. Wood fixings available on request.

### R-Stud

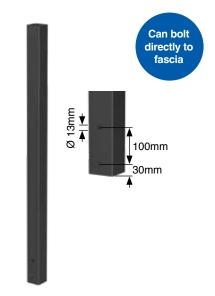
With hex head

Description	Size mm	Pack Qty	Code
For fixing 75mm posts	M10 x 130	1	5002RS10130

### Marano® Side-Fix Post

Aluminium

### **75mm**



Colour	Size □ mm	Height mm	Code
Black Sand	75	1345	59PSF7513BS

3mm thickness. Post cap sold separately, see page 585.

### For railing panels see page 582.

### **Hex Head With Flange** R-LX-HF-ZF

Description	Size mm	Pack Qty	Code
For fixing fascia brackets	M10 x 75	1	5002HCS1075
For bolt-down posts	M12 x 75	1	5002HCS1275

For cracked and non-cracked concrete. Wood fixings available on request.





### Marano® Side-Fix Posts With Fascia Bracket Aluminium

End/Mid **Inside Corner Outside Corner** 

Description	Colour	Size □ mm	Height mm	Black Code
End	Black Sand	50	1345	59PSM50BS
Inside Corner	Black Sand	50	1345	59PSIC50BS
Outside Corner	Black Sand	50	1345	59PSOC50BS

3mm thickness. Post supplied with fascia bracket and 4 screws to assemble. Post cap sold separately. See page 585.

### R-Stud

⊕ (€

With hex head

Description	Size mm	Pack Qty	Code
For fixing 75mm posts	M10 x 130	1	5002RS10130







### **Ball Post Cap**



Colour

Black Sand

Black Sand



50mm cap 75mm cap To Suit

□ mm

50

75

9
75mm can

Code

64CB50B 64CB75B

Colour	To Suit □ mm	Code
Black Sand	50	64CD50B
Black Sand	75	64CD75B

### **Pyramid Post Cap**



Colour	To Suit □ mm	Code
Black Sand	50	64CP50B
Black Sand	75	64CP75B

### **Choice Universal Bracket**

For use with fixed & raking panels



Colour	To Suit □ mm	Code
Black Sand	25	64CUB25B

Supplied as a pack of 4, with steel & wood fixings.

### **Choice Angle Adaptor**

**Pressed Post Cap** 

For horizontal & vertical angle applications, using the choice universal bracket, 40° left/right & up/down



Colour	Code
Black Sand	64CAA25B

Supplied as a pack of 4, with set screws to screw to the universal bracket.

### **Superior Stair Bracket**

For use with raking panel, 60° up & down



Colour	To Suit □ mm	Code
Black Sand	25	64SSB25B

Supplied as a pack of 4, with steel & wood fixings.

### **Superior Horizontal Angle Bracket**

For use with fixed panels, 60° left & right



Colour	To Suit □ mm	Code
Black Sand	25	64SCB25B

Supplied as a pack of 4, with steel & wood fixings.

### **Superior Universal Bracket**

For use with fixed panels



Colour	To Suit □ mm	Code
Black Sand	25	64SUB25B

Supplied as a pack of 4, with steel & wood fixings.

### Cap Rail Clip

For wooden handrail



Colour	To Suit □ mm	Code
Black Sand	25	64CR25B

Supplied as a pack of 4, with wood/composite fixings.

### **Touch Up Paints Spray**



Colour	ml	Code
Black Sand	400	29PC400SBS

### **Brushable**



Colour	ml	Code
Black Sand	125	29PC125TBS

Supplied with brush.

### **Drilling Template**

### **Universal Bracket Template**

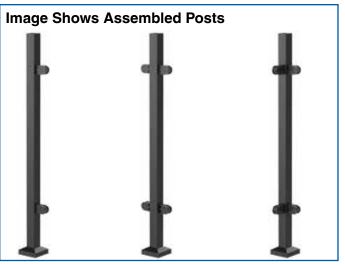
To ensure quick & easy positioning of brackets



Code	
64UT25	







### **Glass Panels**

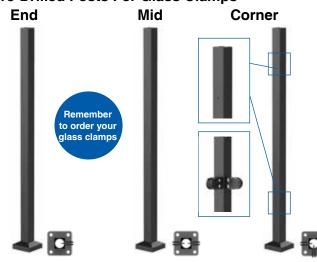
1024mm height x 10mm thickness



Width mm	Code
100	1855101001024
200	1855102001024
300	1855103001024
400	1855104001024
500	1855105001024
600	1855106001024
700	1855107001024
800	1855108001024
900	1855109001024
1000	18551010001024
1100	18551011001024

Gives 1100mm high handrail on flat surfaces.

### **Pre-Drilled Posts For Glass Clamps**



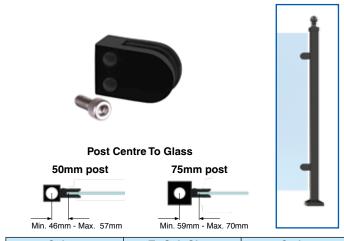
Description	Colour	Height mm	☐ 50mm Code	☐ 75mm Code
End	Black Sand	1155	64PB76150B	64PB76175B
Mid	Black Sand	1155	64PB76250B	64PB76275B
Corner	Black Sand	1155	64PB76350B	64PB76375B

2.3mm thickness. Supplied with base cover plate & protective cap. Pre-drilled holes for use with glass clamps code: 1805401FBS. For fixing bolts use code: 5002HCS1075.

> For our glass slats & panel systems see page 587.

### **Aluminium Round Glass Clamp**

Flat back



Colour	To Suit Glass	Code
Black Sand	10mm	1805401FBS

Supplied as a pack of 4, with cover caps and bolts for fixing to post. Cast aluminium.







### **Glass Panels System**



### To achieve this look, order:

- 1 x channel kit, colour options below
- 2 x glass panels 760 x 1000 x 8mm, code: **1855087601000**
- 1 x railing bracket (pack of 4) colour options below

### Marano® Aluminium Railing Kit

To suit 8mm glass panels



Finish/Colour	Length m	Height mm	Width mm	Code
Black Gloss	1.8	25	38	59AC3818BG
Black Sand	1.8	25	38	59AC3818BS

Kit includes 2 x channels, 4 x gaskets, 6 x wedges, 1 x support foot with 1 x wood screw and 2 x self-drilling screws. Glass and railing brackets sold separately.

### Marano® Aluminium Railing Bracket

Pack of 4



Finish/Colour	To suit $\square$ mm	Code	
Black Gloss	25 x 38	59BR3825B	
Black Sand	25 x 38	59BR3825BS	

Supplied as a pack of 4, with 12 x self-drilling screws.

### **Glass Slats System**

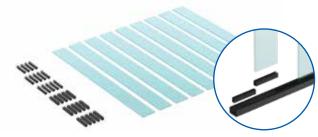


### To achieve this look, order:

- 1 x channel kit, colour options below
- 1 x glass slats kit, see glass colour options right
- 1 x railing bracket (pack of 4) colour options below

### **Glass Slats Kit**

For use with Channel Kit



Glass	Height m	Width mm	Thickness mm	Code
Clear	1.0	95	8	59GP188C
Grey Tinted	1.0	95	8	59GP188T

Kit includes 9 x slats, 18 x gaskets and 14 x wedges to cover a 1.8m length.

