MARANO®

LIGHT · STYLE · VISION

Fully modular aluminium fencing system

Front View   Rear View
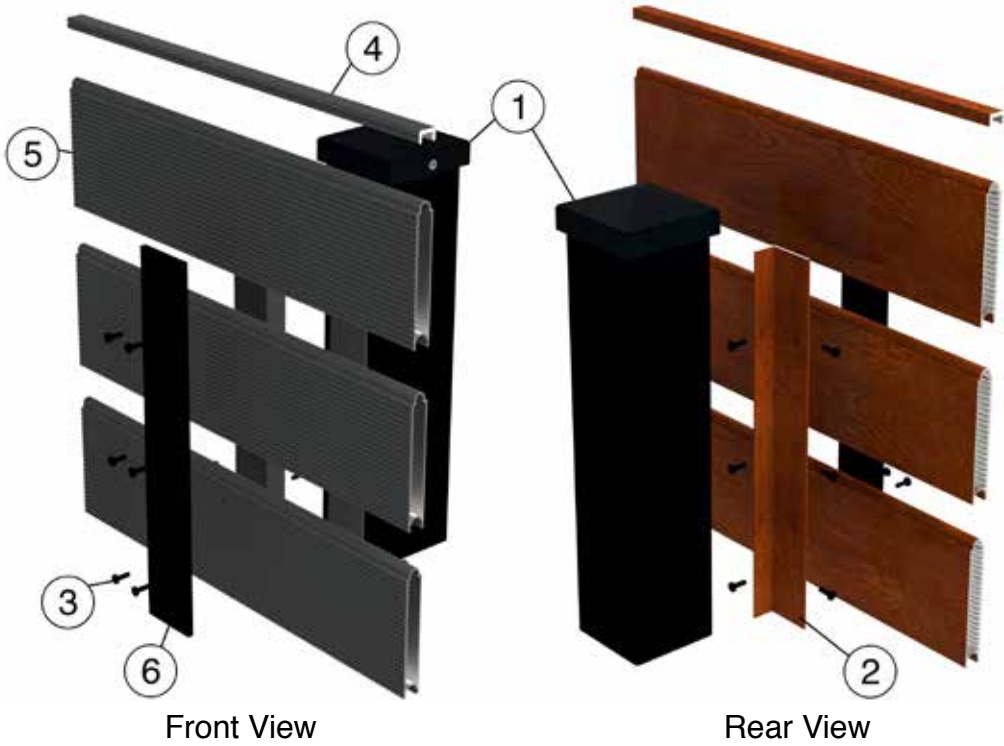
ID	Description	Size mm	Colour	Code
1	Bolt-Down Post for 1.2m High Fence	1185 x 50.8 x 50.8	Black Gloss	**76PB5012B**
	Concrete-In Post for 1.2m High Fence	1750 x 50.8 x 50.8	Black Gloss	**76PC5012B**
	Bolt-Down Post for 1.8m High Fence	1870 x 76.2 x 76.2	Black Gloss	**76PB7518B**
2	Angle 1.5mm Thick	1100 x 40 x 20	RAL 9005 Black	**76A001B12**
		1800 x 40 x 20	RAL 9005 Black	**76A001B18**
			RAL 7012 Basalt Grey	**76A001A18**
			Golden Oak Wood Effect	**76A001G18**
3	Self Tapping Screws Panhead - Stainless Steel (x 200)	4.2 x 13	–	**5004PS4213**
	Screws for Fixing Boards (x100)	4.2 x 12	Black	**76SS4212DB**
4	6m Long Top Cap	–	Mill Finish	**76S002TC**
			RAL 7012 Basalt Grey	**76S002TCA**
			Golden Oak Wood Effect	**76S002TCG**
5	6m Long Double Sided Slats Smooth/Grooved	–	Mill Finish	**76S002**
			RAL 7012 Basalt Grey	**76S002A**
			Golden Oak Wood Effect	**76S002G**
6	5mm Thick Flat Bar	1800 x 50	Black Gloss	**66FB50518**

All components are aluminium unless otherwise stated.

Key:

| Description	Symbol	Information
Drill		You will need a crosshead M4 attachment
Aluminium Saw		Use a fine tooth aluminium saw with a clean, sharp blade when cutting posts or slats
Rubber mallet		For securing slats on top of each other and the top cap onto the last slat
Bolt-Down		4 x M12 bolts required to fix each bolt-down post
Concrete-In		Place 565-570mm into the ground. For further stability, we suggest inserting a galvanised steel tube Ø 26.9 x 300mm (cut from code: **160225**) horizontally through the concrete pouring hole
Silicone		Use to secure top cap (**76S002TCA/G**) on to the top board (**76S002A/G**)

One Board, Three Different Looks

Our unique double-sided, Stripe fencing system can create three very different and stylish looks with a single board.
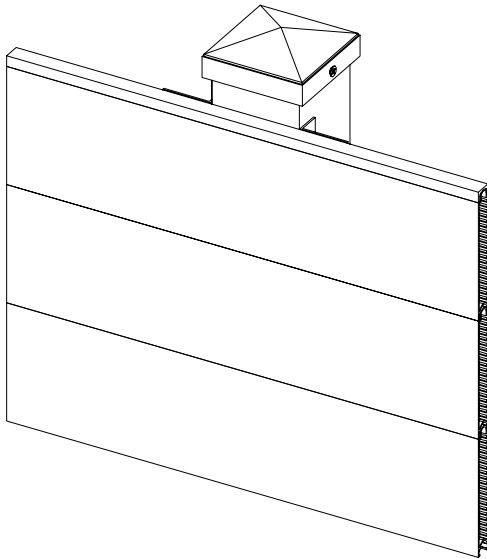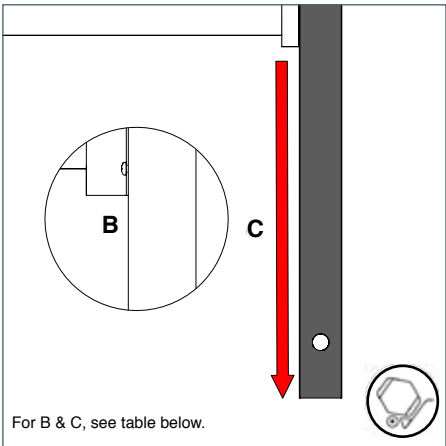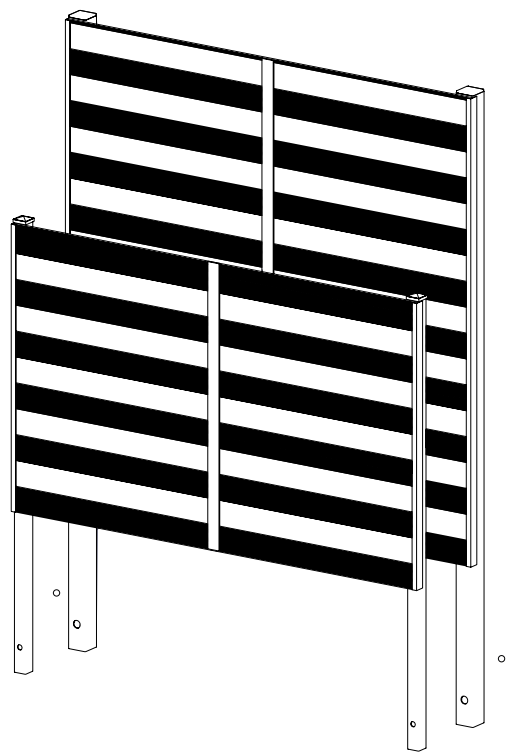
Smooth Board Finish
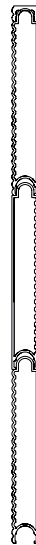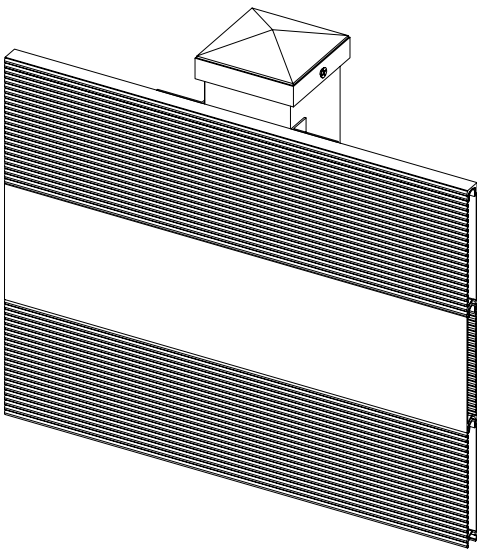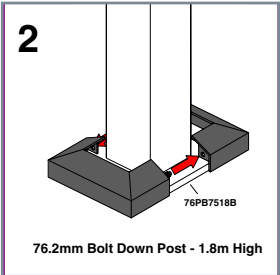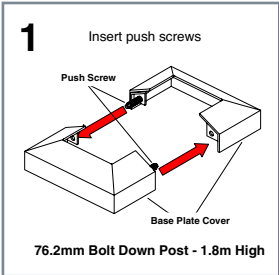
Alternate Board Finish
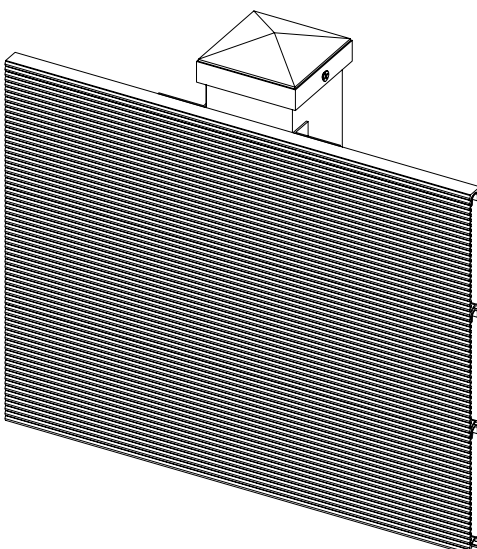
Ridged Board Finish

Concrete-In Posts

For B & C, see table below.

Fence Height m	Ground Clearance (B) mm	Concrete-In (C) mm	Post Size H x W x D mm	Code
1060	50	555	1750 x 50.8 x 50.8	**76PC5012B**
1860	50	555	2440 x 76.2 x 76.2	**76PC7518B**

Bolt-Down Posts

For A, see table below.

50.8mm Bolt Down Post - 1.2m High
76PB5012B

1 Insert push screws

Push Screw

Base Plate Cover

76.2mm Bolt Down Post - 1.8m High

2

76PB7518B

76.2mm Bolt Down Post - 1.8m High
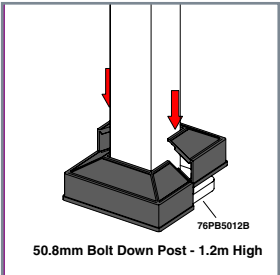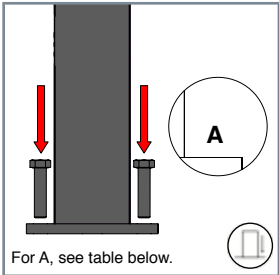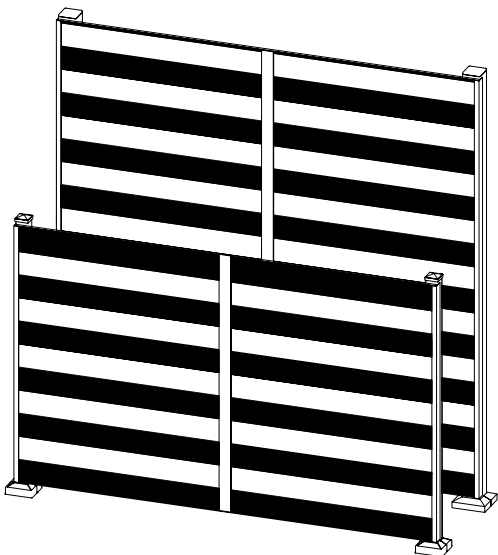
Fence Height m	Ground Clearance (A) mm	Post Size H x W x D mm	Code
1060	50	1155 x 50.8 x 50.8	**76PB5012B**
1860	50	1865 x 76.2 x 76.2	**76PB7518B**

Our 1.2 and 1.8m posts for the Marano Stripe system can be easily cut to size to suit your needs. Boards can also be cut to length as required.
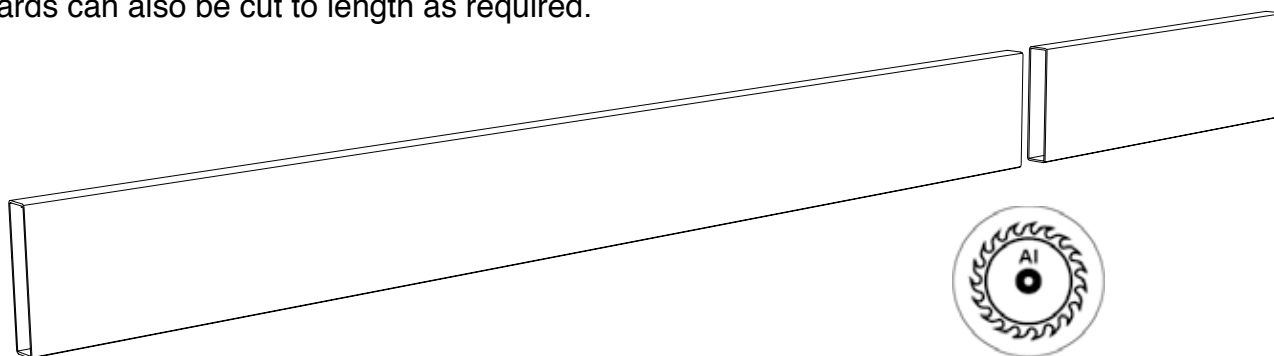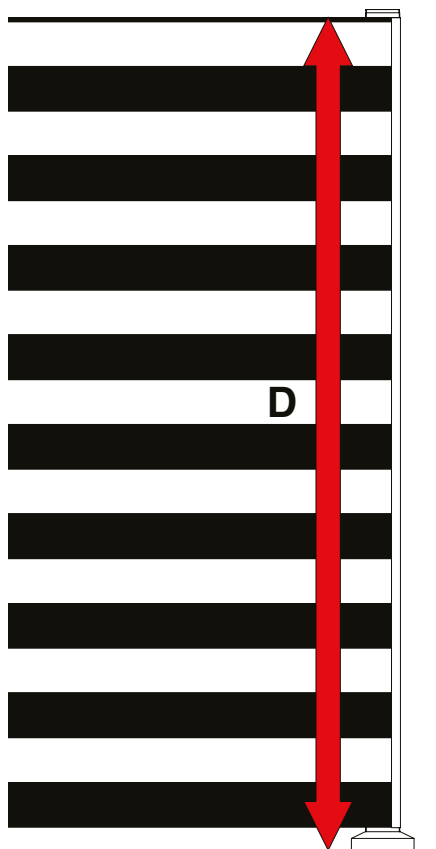

IMPORTANT: Please refer to the table below when determining fence height and gap between boards.
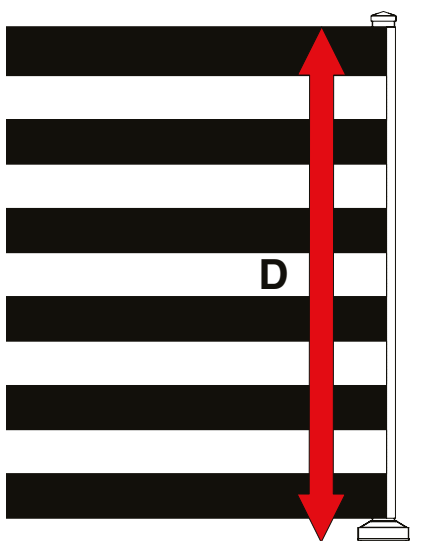
O/A Fence Height (D) mm	Ground Clearance mm	Number of Boards
960	50	9
1060	50	10

Bolt-down post for 1.2m high fence. Code: **76PB5012B**.
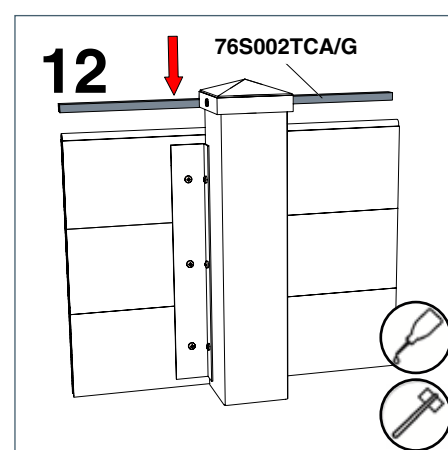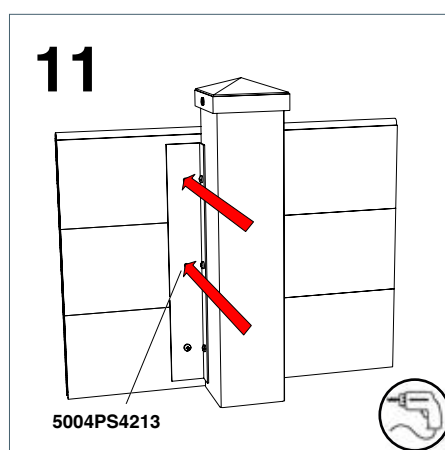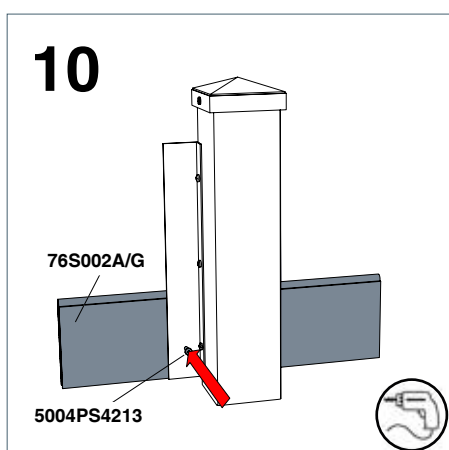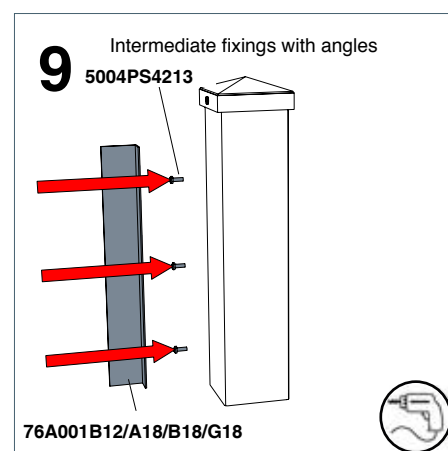Concrete-in post for 1.2m high fence. Code: **76PC5012B**.

O/A Fence Height (D) mm	Ground Clearance mm	Number of Boards
1360	50	13
1460	50	14
1560	50	15
1660	50	16
1760	50	17

Bolt-down post for 1.8m high fence. Code: **76PB7518B**.
Concrete-in post for 1.8m high fence. Code: **76PC7518B**.

This system can also be fitted between brick pillars or wooden posts providing the width of the openings is correct.

1

1800mm

Bolt Down or Concrete-In Posts.

2

To start a run
76A001B12/A18/B18/G18

Post

5004PS4213

3

76S002A/G

5004PS4213

4

76S002A/G

5

5004PS4213

6

76S002TCA/G

7

Fix angle to end a run

76A001B12/A18/B18/G18

5004PS4213

8

9

Intermediate fixings with angles

5004PS4213

76A001B12/A18/B18/G18

10

76S002A/G

5004PS4213

11

5004PS4213

12

76S002TCA/G
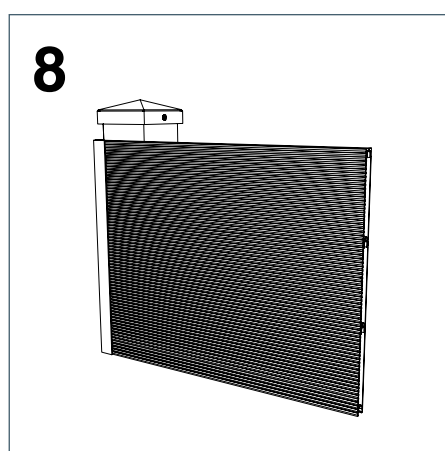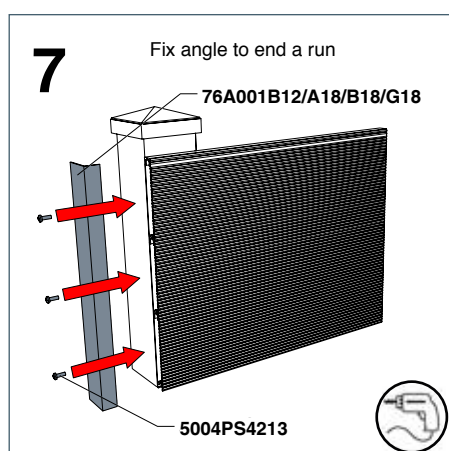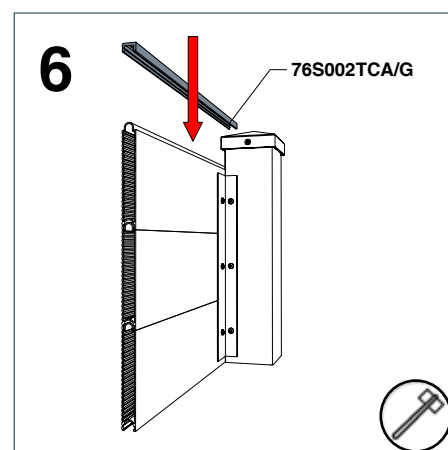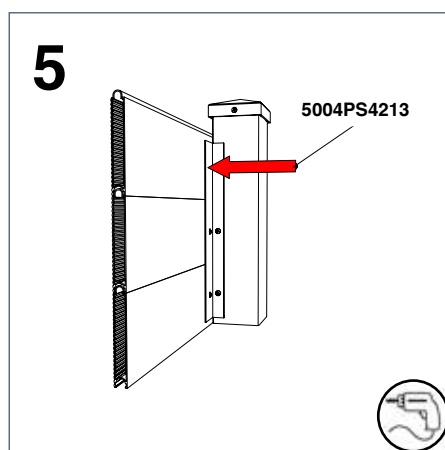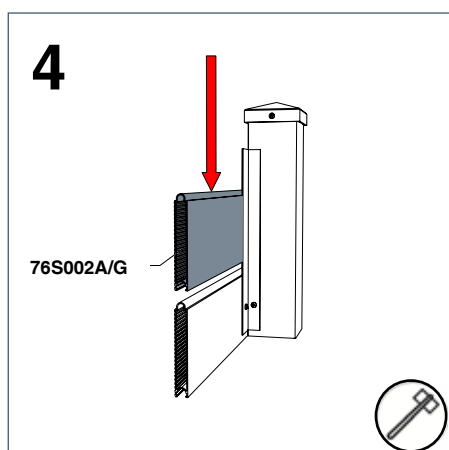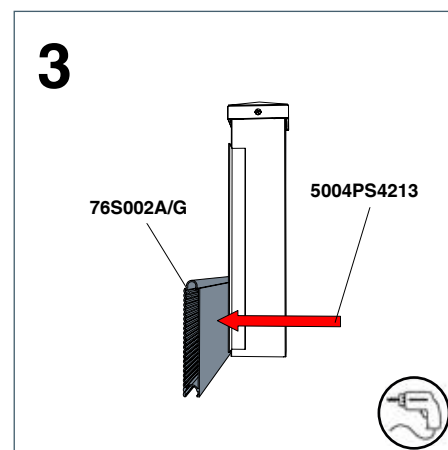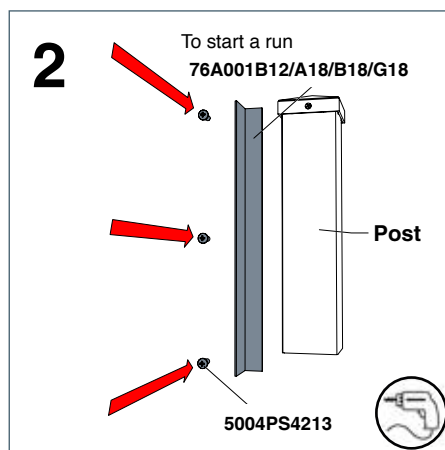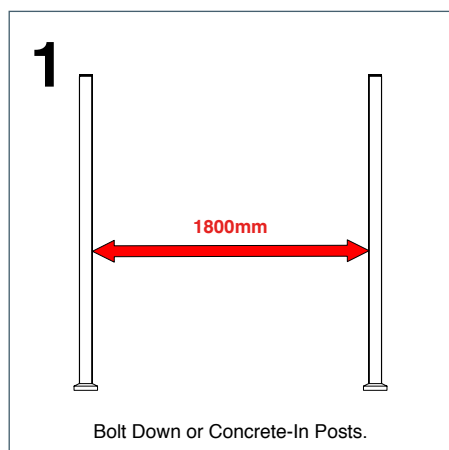
Meeting Two Boards at Intermediate Post - continue from Step 8

9 Intermediate fixings with angles

5004PS4213

76A001B12/A18/B18/G18

10

76S002A/G

5004PS4213

11

5004PS4213

12 76S002TCA/G

13 Intermediate fixing with flat bar

76SS4250D   66FB50518

14
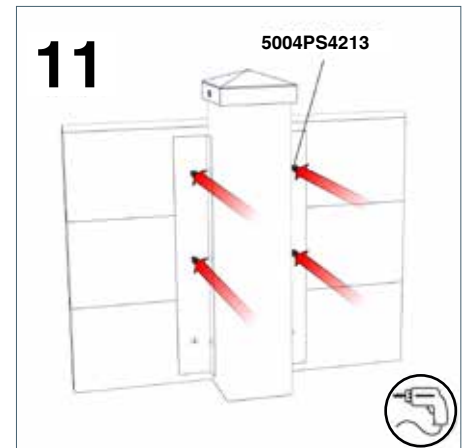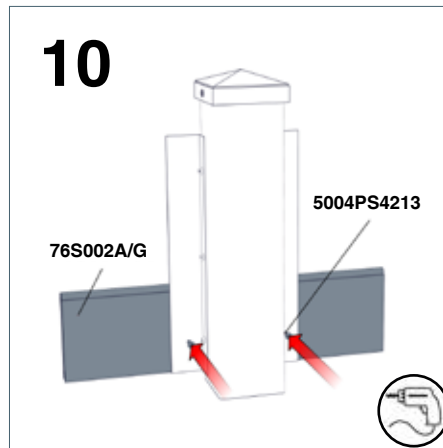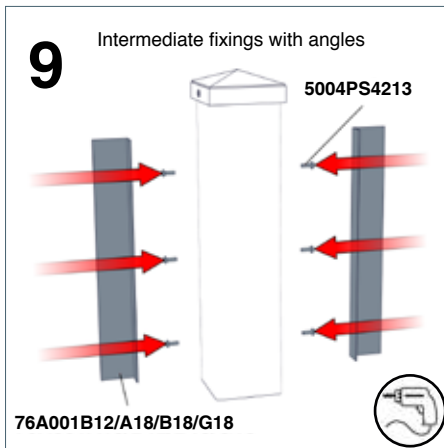
Front View

Rear View

Please note: Post centre measurements are shown as a guide only. Whilst we do our best to advise and guide, it remains the installers responsibility to ensure the final installation complies with any current building regulations and is securely installed. As we have no knowledge of the location, ground type, or the layout of your system, we would always advise customers to consider these factors and adjust as appropriate.

STRIPE

7