

TUBE CLAMPS AND HANDRAIL Technical Catalogue

TUBE CLAMPS & TUBE TUBE CLAMPS - EASY TO USE

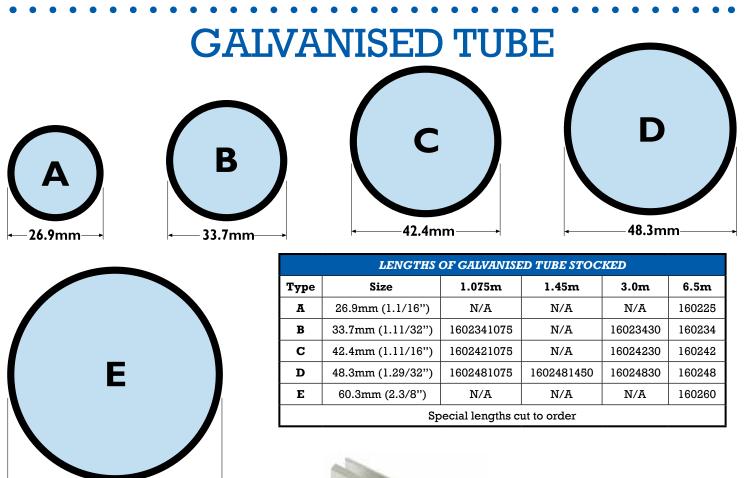
Tube Clamp fittings are manufactured with simplicity and ease of use very much in mind. No special skills are required - no welding, no bending, no threading, just an Allen key to tighten the set screws and you can join tubing together in a matter of seconds. The comprehensive range of fittings and sizes means Tube Clamps can be used in a wide variety of applications, temporary or permanent. For example in the construction of -

Handrails **Safety Barriers** Awnings & Carports Support Structures Children's Play Equipment Pallet or Garment Racking

Market Stalls **Exhibition Stands Temporary Buildings Lighting Grids**

TUBE – EASY TO ORDER

As with the fittings we've also made ordering simple. Each illustration in this manual carries a number - for example 16101. Look under the type column and you will see that this fitting is available in five different sizes ABCDE. Each of these letters refers to the size of the tube on which the fitting is to be used as indicated below. No letter after the fitting number indicates that size is not available at the time of printing. For example 16191 is only available to suit size D tubing.





Splice Lock - For Joining Tube 42.4mm - Code: 16177C 48.3mm - Code: 16177D

NOTE: The standard finish is hot-dipped galvanised to BSENISO1461

60.3mm

Tube Clamps can also be supplied, to order, polyester powder coated, in a range of colours.

Whilst every care has been taken to ensure that the information given in this manual is correct, F. H. Brundle reserve the right to alter and revise this information as and when they consider it necessary. This is in line with their policy of research and development.

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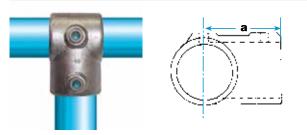
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The main cover photograph and the one above are of Guernsey harbour.

16101 : SHORT TEE

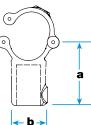


CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16101A	26.9	40						0.19
16101B	33.7	48						0.32
16101 C	42.4	60						0.44
16101D	48.3	67						0.52
16101E	60.3	86						0.78

Typically used on straight and level guardrail to connect the upright to the top rail or the end or mid rail to the upright. Tubes cannot be joined inside a 16101; to join tubes inside the fitting use a 16104. Normally used in conjunction with the 16119 fitting when building two rail guardrail.

6A101 : ADD ON SHORT TEE



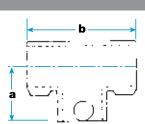


CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16A101C	42.4	60	55					0.60
16A101D	48.3	68	60					0.71

The Add On Short Tee allows exisiting structures to be extended without the need for any dismantling. The tube must not be joined within this fitting.

6104 : LONG TEE





CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16104A	26.9	40	80					0.35
16104B	33.7	48	96					0.60
16104 C	42.4	60	122					0.75
16104D	48.3	67	134					0.91
16104E	60.3	86	172					1.47

Typically used on straight and level guardrail to connect the upright to the top rail. Tubes can be joined inside a 16104 fitting. Normally used in conjunction with the 16119 fitting when building two rail guardrail.

WAY THROUGH



CODE

16119A

16119B

16119C

16119D

16119E

TUBE SIZE

26.9

33.7

42.4

48.3

60.3

40

48

60

67

86

conjunction with the 16104 fitting when building a two rail guardrail.

TUBE SIZE CODE 0 d 16116A 26.9 40 0.26 16116B 33.7 48 0.43 16116C 42.4 60 0.58 16116D 48.3 67 0.69 16116E 60.3 86 1.70

Typically used on straight and level guardrail to connect the mid rails to the upright at a 90° corner. Normally used in conjunction with the 16128 fitting when building two rail guardrail.

80

95

120

134

172

Typically used on straight and level guardrail to connect the mid rails to the upright. The upright must remain continuous with the cross rails being cut. Normally used in

C

d

Kg

0.36

0.43

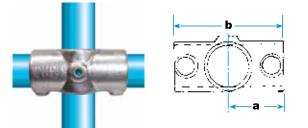
0.62

0.71

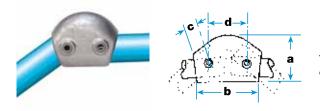
1.50

Ø

16119 : 2 SOCKET CROSS



124 : VARIABLE ELBOW

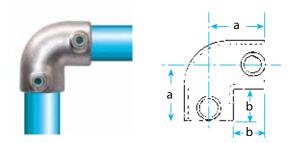


CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16124B	33.7	65	60	13	50			0.41
16124 C	42.4	80	66	16	55			0.68
16124D	48.3	95	75	17	55			0.89

Variable elbow for connecting two tubes together at angles between 15° & 60° on guardrails or handrails. This fitting avoids the need to bend tube.

sales@brundle.com

16125 : 2 WAY ELBOW

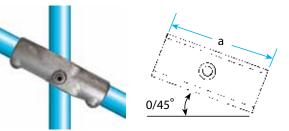


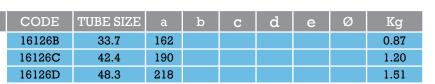
CODE TUBE SIZE b Ø Kg C 16125A 40 26.9 22 0.28 16125B 33.7 48 25 0.39 16125C 42.4 60 33 0.55 16125D 48.3 67 36 0.65 16125E 60.3 86 47 1.06

Typically used on straight and level guardrail to connect the top rail to the upright. Normally used in conjunction with the 16101 fitting when building an end post on a two raill guardrail. This fitting can also be used to create a 90° bend.

16126 : ANGLE CROSS UP TO 45°

16127 : ANGLE TEE UP TO 45°





Typically used on guardrail for connecting the mid or lower rails to the upright. The upright must remain continuous with the cross rails being cut. Normally used in conjunction with the 16127 fitting.

FITTINGS STOCKED AS BLANKS, MACHINED TO ORDER TO THE ANGLE SPECIFIED BETWEEN 0° AND $45^\circ.$

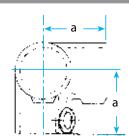
CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16127B	33.7	162						0.91
16127 C	42.4	190						1.31
16127D	48.3	218						1.63

Typically used on guardrail for connecting the top rail to the upright. Normally used in conjunction with the 16126 fitting.

FITTINGS STOCKED AS BLANKS, MACHINED TO ORDER TO THE ANGLE SPECIFIED BETWEEN 0° AND 45°.

16128 : 3 WAY 90° ELBOW





CODE

16129B

TUBE SIZE

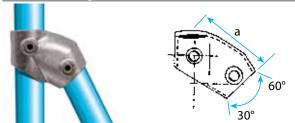
33.7

CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16128A	26.9	40						0.37
16128B	33.7	48						0.53
16128 C	42.4	60						0.80
16128D	48.3	67						1.05
16128E	60.3	84						1.82

Typically used on straight and level guardrail to connect the two top rails to the upright at a 90° corner post. Normally used in conjunction with the 16116 fitting when building two rail guardrail.

74

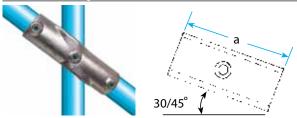
16129 : ADJUSTABLE TEE



 16129C
 42.4
 85
 Image: Constraint of the state of

30° & 60° with the upright remaining vertical. Tube cannot be joined within the fitting. Normally used in conjunction with the 16130 fitting.

16130 : ADJUSTABLE CROSS



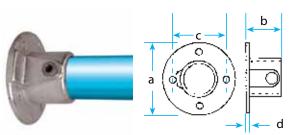
CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16130B	33.7	162						0.82
16130 C	42.4	190						1.17
16130D	48.3	218						1.50

Typically used on steeper slopes or stairs as an intermediate cross connector with an angle between 30° & 45° with the upright remaining vertical. Normally used in conjunction with the 16129 fitting when building two rail guardrail. The 16130 fitting is not recommended for use as the top fitting on guardrail.

Kg

0.58

16131 : WALL FLANGE



d

6132 : RAILING BASE FLANGE

16133 : PLASTIC END CAP

CODE	TUBE SIZE	a	b	С	d	Ø	Kg
16131A	26.9	86	42	57	4	11	0.32
16131B	33.7	89	45	64	6	14	0.40
16131 C	42.4	102	50	76	6	14	0.50
16131D	48.3	114	57	89	6	14	0.65
16131E	60.3	127	64	95	6	18	1.10

This fitting can be used for terminating cross rails to walls etc, it can also be used as a base plate for non-load bearing structures such as chairs, benches, tables etc. THIS FITTING IS NOT TO BE USED AS A BASE PLATE FOR GUARDRAIL OR IN LOAD BEARING APPLICATIONS.

TUBE SIZE CODE Ø d Kq 16132A 26.9 114 76 76 65 8 11 0.65 16132B 33.7 128 89 89 9 14 0.96 76 16132C 42.4 140 89 102 80 10 14 1.07 16132D 48.3 152 89 89 10 14 1.24 114 16132E 60.3 1.80 165 128 127 88 9 18

A structural base plate for all applications using vertical posts. For guardrail the fitting should be positioned with the base holes at 90° to the line of the rail to give maximum strength.

024

CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16133A	26.9							0.008
16133B	33.7							0.010
16133 C	42.4							0.010
16133D	48.3							0.016
16133E	60.3							0.024

A plastic end cap to seal the open end of tubes. This fitting is a frictional fit only. For a permanent fix, a suitable adhesive should be used. For a metal alternative use the 16136.

CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16134B	33.7	60	140	130	4.5			1.42
16134 C	42.4	60	140	130	4.5			1.42
16134D	48.3	60	140	130	4.5			1.42

Typically used as a base plate for a removable upright that can be removed without leaving any obstructions. The tube is held in place by the setscrew. The casting hole should be a minimum 300mm x 300mm x 300mm.

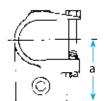
135 : CLAMP ON TEE

6134



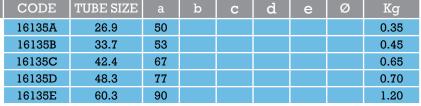
GROUND SOCKET

d



6236 : METAL DRIVE IN PLUG





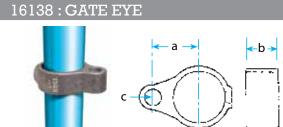
Typically used for adding to an existing inline structure without having to dismantle the original structure. MAXIMUM BOLT TORQUE 15N/M. Uses a M10 stainles steel bolt.

CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16236A	26.9							0.05
16236B	33.7							0.10
16236 C	42.4							0.12
16236D	48.3							0.17
16236E	60.3							0.29

A metal drive in plug that is difficult to remove. Please note this plug can only be used with 3.2mm wall thick tube. For a Plastic alternative use a 16133.

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	(C)	

	CODE	TU
	16135A	
<u></u> <u>-</u>	16135B	



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16138A	26.9	30	25	15				0.21
16138B	33.7	33	25	15				0.23
16138 C	42.4	38	25	15				0.25
16138D	48.3	41	25	15				0.29

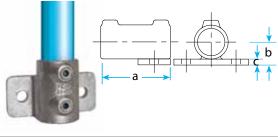
Female section of a two-part gate hinge, used in conjunction with the 16140 fitting. For heavy duty or wide gates use a 16147, 16101 & 16179 to construct the gate hinge, for details see drawing on page 20.

16140 : GATE HINGE d b

CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16140A	26.9	30	25	13	38			0.24
16140B	33.7	33	25	13	38			0.27
16140 C	42.4	38	25	13	38			0.30
16140D	48.3	41	25	13	38			0.33

Male section of a two-part gate hinge, used in conjunction with the 16138 fitting. For heavy duty or wide gates use a 16147, 16101 & 16179 to construct the gate hinge, for details see drawing on page 20.

16141 : RAILING HORIZONTAL SIDE SUPPORT



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16141B	33.7	90	30	12			18	0.92
16141 C	42.4	90	35	12			18	1.41
16141D	48.3	90	41	15			18	1.53

The Railing Horizontal Side Support is designed to provide a base for railings and other structures that need a side mounted flush fixing plate. When used as a secondary inline fixing the base needs to be reamed out to allow the tube to pass through.

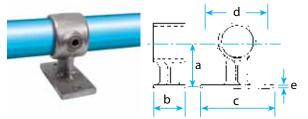
16142 : BASE FLANGE & INTEGRATED TOEBOAR

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RD	CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
	16142 C	42.4	45	90	58	30	100	18	2.00
	16142D	48.3	45	90	58	30	100	18	2.12

The Base Flange with Integrated Toeboard is ideal for guardrailing and balustrading applications where the addition of a toeboard or kick plate is required. The slotted holes in the back plate allow for sideways movements to ease installation.

143 : HANDRAIL BRACKET



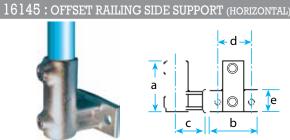
CODE TUBE SIZE d Ø Kq e 9 16143A 26.9 55 44 78 57 6 0.45 16143B 33.7 44 82 63 11 0.49 57 6 16143C 42.4 63 44 102 8 11 0.60 76 16143D 48.3 67 48 108 85 0.63 8 11

Typically used for wall mounted handrailing, this fitting can also be used to hold in place kick plate on guardrail or even display boards at exhibitions. THIS FITTING IS NOT TO BE USED AS A SOLITARY BASE PLATE FOR GUARDRAIL OR SIMILAR LOAD BEARING APPLICATIONS.

16144 : RAILING SIDE SUPPORT (VERTICAL) d а

CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16144B	33.7	104	96	67	65	45	14	0.91
16144C	42.4	114	109	72	65	50	14	1.20
16144D	48.3	120	123	86	65	60	14	1.50

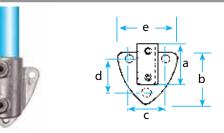
Typically used as an offset structural side palm fixing for either straight or sloping guardrail. The tube is unable to pass through the standard fitting, should this be required then the base must be reamed out. Use in conjunction with a 16143 when a secondary inline base fixing is required.



ı)	CODE	TUBE SIZE	a	b	С	d		Ø	Kg
	16145B	33.7	104	98	62	65	44	14	0.95

Typically used as an offset non-structural side palm fixing for either straight or sloping guardrail. The tube is unable to pass through the standard fitting, should this be required then the base must be reamed out. Use in conjunction with a 16143 when a secondary inline base fixing is required.

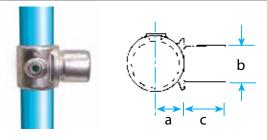
16146 : SIDE PALM FIXING



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16146B	33.7	76	89	71	63	97	11	0.65
16146 C	42.4	84	98	82	72	108	11	0.82
16146D	48.3	92	104	86	78	112	11	0.88

Typically used as a structural side palm fixing for the upright on either straight or sloping guardrail keeping the upright as close as possible to the slope or stairs. When used as a secondary inline fixing the base needs to be machined to allow the tube to pass through and the bottom fixing hole then becomes redundant. **BASE THICKNESS 7MM**

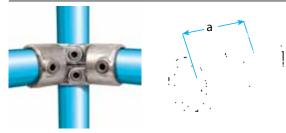
16147 : INTERNAL SWIVEL TEE



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16147B	33.7	23	33	34				0.39
16147 C	42.4	29	42	40				0.58
16147D	48.3	31	48	44				0.66

Typically used for offset variable angle sloping guardrail in conjunction with a 16101 or 16125 fitting. This fitting eliminates the need for specialised angle fittings such as the 16126 or 16127.

16148 : SHORT SWIVEL TEE



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16148A	26.9	65						0.31
16148B	33.7	66						0.32
16148 C	42.4	73						0.54
16148D	48.3	81						0.49
16148E	60.3	110						1.14

Typically used on level guardrail to create a corner at other than 90° with an upright. Creates angles on plan between 85° & 235°. When using the 16148 the top of the tube needs to be closed using a 16133 end cap. The 16148 fittings are used in pairs.

Kq

0.33 0.39

0.50 0.55 1.14

Kg

0.25

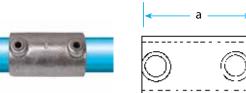
0.35

0.45

Ø

Ø

16149 : SLEEVE JOINT



	CODE	TUBE SIZE	a	b	C	a	e
	16149A	26.9	76				
>	16149B	33.7	89				
	16149 C	42.4	102				
	16149D	48.3	100				
1	16149E	60.3	120				
4							

TUBE SIZE

33.7

42.4

48.3

75

75

75

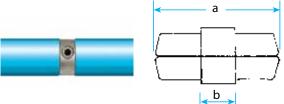
Inline external connector for joining two tubes together in a run. For an inline joint that is the same diameter as the tube the 16150 fitting should be used. Not recommended as a structural joint.

19

19

19

16150 : INTERNAL JOINT



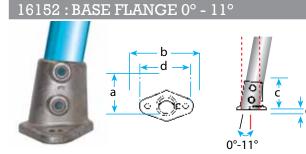


CODE

16150B

16150C

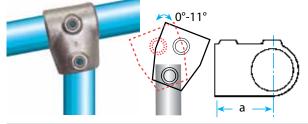
Inline internal connector for joining two tubes together. Only medium gauge 3.2mm wall thick tube can be used. The 16150 should never be used as a load bearing joint. The 16150 must be used within 100mm of an upright.



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16152 C	42.4	91	140	79	102	10	14	0.90
16152D	48.3	96	152	80	114	10	14	1.40

Typically used as a structural base for sloping guardrail between 0° and 11° enabling the upright to remain vertical.

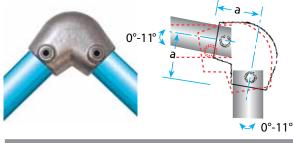
16153 : SHORT TEE 0° - 11°



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16153 C	42.4	60						0.62
16153D	48.3	68						0.76

Typically used on shallow sloping guardrail between 0° and 11° to connect the upright to the top rail or the end or mid rail to the upright. Tubes cannot be joined inside this fitting, to join tubes use the 16155. Normally used in conjunction with the 16154 fitting.

16154 : ELBOW 0° - 11°



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16154 C	42.4	60						0.87
16154D	48.3	67						1.02

Typically used on shallow sloping guardrail between 0° and 11° at the start or end of a run to connect the upright to the top rail. This fitting can be used at either the bottom or top of an incline. Normally used in conjunction with the 16153 fitting.

16155 : LONG TEE 0° - 11°

16156 : TWO SOCKET CROSS 0° -

Ó

0°-11°

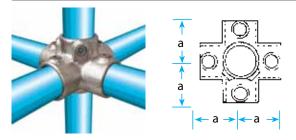
CODE	TUBE SIZE	a	b	с	d	е	Ø	Kg
16155 C	42.4	60	144					1.02
16155D	48.3	67	158					1.10

Typically used on shallow sloping guardrail between 0° and 11° to connect the upright to the top rail. Tubes can be joined inside this fitting. Normally used in conjunction with the 16156 fitting.

CODE	TUBE SIZE	a	b	С	d	е	Ø	K
16156 C	42.4	144	72					0.9
16156D	48.3	158	79					1.0

Typically used on shallow sloping guardrail between 0° and 11° to connect the mid or lower rails to the upright. The upright must remain continuous with the cross rails cut. Normally used in conjunction with the 16155 fitting.

16158 : FOUR WAY CROSS



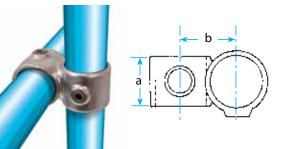
CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16158A	26.9	41						0.60
16158B	33.7	48						0.84
16158 C	42.4	60						1.21
16158D	48.3	67						1.19
16158E	60.3	86						2.50

A Four Way Cross for joining tubes together in the centre of a structure. The fitting allows the upright to pass through the centre with the cross rails joining at 90° to the upright.

.g 93 00

16160 : CLAMP ON CROSSOVER

6161:90° CROSSOVER



6

b

h

CC	DE	TUBE SIZE	a	b	С	d	е	Ø	Kg
161	60A	26.9	28						0.18
161	.60B	33.7	34						0.30
161	60 C	42.4	43						0.47
161	60D	48.3	49						0.65
161	60E	60.3	62						0.81

Typically used for adding to an existing offset structure without the need for any dismantling.

CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16161A	26.9	36	35					0.20
16161B	33.7	40	40					0.34
16161 C	42.4	45	49					0.41
16161D	48.3	51	55					0.54
16161E	60.3	61	64					1.06
16161BC	33.7 / 42.4	45	45					0.46
16161BD	33.7 / 48.3	51	48					0.50
16161 C D	42.4 / 48.3	51	52					0.59

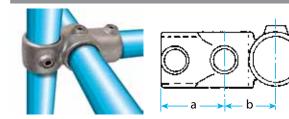
Typically used for racking systems or offset guardrail. Tubes cannot be joined inside this fitting.

CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16A161C	42.4	49	46					0.65
16A161D	48.3	55	50					0.73

The Add On Short Tee allows additions to exisiting structures without the need for any dismantling. This fitting is designed to give a 90 degree offset crossover joint. The tubes cannot be joined within this fitting.

16165 : COMBINATION SOCKET

16A161 : ADD ON 90° CROSSOVER



67M : DOUBLE MALE SECTION OF SWIVEL

CODE TUBE SIZE 0 Kg G 16165A 26.9 40 35 0.30 16165B 33.7 48 40 0.57 16165C 50 42.4 60 0.79 16165D 48.3 67 56 0.96 16165E 60.3 86 68 1.65

A combination fitting typically used for the construction of pallet racking or shelved racking systems. Tube cannot be joined inside this fitting.

CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16167A	26.9	32	40	8				0.27
16167B	33.7	32	44	8				0.28
16167 C	42.4	32	49	8				0.34
16167D	48.3	32	52	8				0.35
16167E	60.3	50	63	8				0.63

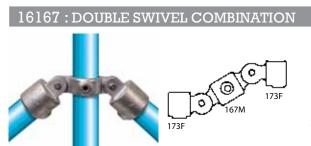
Double male fitting with the connection lugs at 180° to each other. This fitting can also be used to retain display panels etc. in place.

THIS FITTING IS NOT DESIGNED TO WITHSTAND LATERAL LOADINGS.

CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16167A	26.9							0.90
16167B	33.7							1.06
16167 C	42.4							1.25
16167D	48.3							1.45
16167E	60.3							2.50

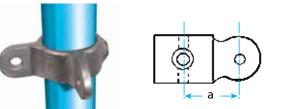
A double inline swivel connector. Typically used on sloping guardrail. This fitting combines 1 x 16167M & 2 x 16173F. The swivels can travel approximately 85° from the horizontal in both directions.

THIS FITTING IS NOT DESIGNED TO WITHSTAND LATERAL LOADINGS. AN ENTIRE STRUCTURE SHOULD NOT BE BUILT USING ONLY SWIVEL FITTINGS, THIS WOULD BE UNSTABLE.



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6168 : 90° CORNER SWIVEL COMBINATION

173F

168M

173F

CODE **TUBE SIZE** Kq Ø d 16168AM 26.940 0.28 16168BM 33.7 44 0.30 16168CM 42.4 49 0.34 16168DM 48.3 53 0.38

Double male fitting with the connection lugs at 90° to each other. This fitting can also be used to retain display panels etc. in place.

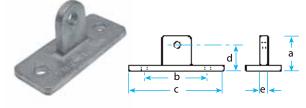
THIS FITTING IS NOT DESIGNED TO WITHSTAND LATERAL LOADINGS.

CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16168A	26.9							0.90
16168B	33.7							1.06
16168 C	42.4							1.29
16168D	48.3							1.50

A double corner swivel connector typically used for sloping guradrail. This fitting combines 1 x 16168M & 2 x 16173F. The swivels can travel approximately 85° from the horizontal in both directions.

THIS FITTING IS NOT DESIGNED TO WITHSTAND LATERAL LOADINGS. AN ENTIRE STRUCTURE SHOULD NOT BE BUILT USING ONLY SWIVEL FITTINGS, THIS WOULD BE UNSTABLE.

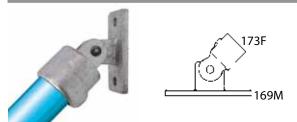
6169M : SWIVEL BASE SECTION



CODE TUBE SIZE Ø d Kq 50 81 40 0.35 16169**C**M N/A 111 8 10

Non-structural male locating base, typically used to create a swivel base. THIS FITTING IS NOT DESIGNED TO WITHSTAND LATERAL LOADINGS.

6169 : SWIVEL BASE

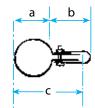


CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16169A	26.9						10	0.64
16169B	33.7						10	0.77
16169 C	42.4						10	0.94
16169D	48.3						10	0.98
16169E	60.3						10	1.29

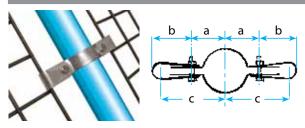
Non-structural male locating swivel. This fitting combines 1 x 16169M & 1 x 16173F. The swivel can travel approximately 85° from the horizontal in both directions. THIS FITTING IS NOT TO BE USED AS A BASE PLATE FOR GUARDRAIL. THIS FITTING IS NOT DESIGNED TO WITHSTAND LATERAL LOADINGS.

16170 : MESH PANEL CLIP - SINGLE





: MESH PANEL CLIP DOUBLE

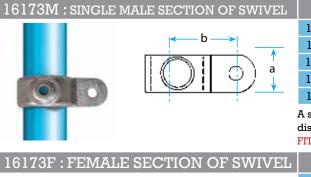


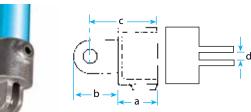
CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16170A	26.9	27	26	58				0.06
16170B	33.7	30	26	61				0.07
16170 C	42.4	33	26	64				0.08
16170D	48.3	38	26	68				0.09
16170E	60.3	44	26	75				0.09

A single mesh panel clip. Typically used for retaining weld mesh panels into guardrail. To correctly retain the weld mesh panel in place using this clip, the mesh should be framed with a 8mm bar. Note - Dimension C can be increased by up to 10mm.

CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16171A	26.9	27	26	58				0.09
16171B	33.7	30	26	61				0.12
16171 C	42.4	33	26	64				0.13
16171D	48.3	38	26	68				0.13
16171E	60.3	44	26	75				0.14

Typically used for retaining weld mesh panels into guardrail. To correctly retain the weld mesh panel in place using this clip, the mesh should be framed with a 8mm bar. Note - Dimension C can be increased by up to 10mm.





173M

173F

а

16173 : SINGLE SWIVEL COMBINATION

CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16173AM	26.9	32	38					0.18
16173BM	33.7	32	42					0.20
16173 C M	42.4	32	47					0.21
16173DM	48.3	32	50					0.24
16173EM	60.3	48	60					0.53

A single male fitting with one connection lug. This fitting can also be used to retain display panels etc. in place.

FITTING IS NOT DESIGNED TO WITHSTAND LATERAL LOADINGS

CODE TUBE SIZE d Ø Kq 39 16173AF 26.9 35 53 10 0.28 16173BF 33.7 41 35 60 10 0.34 16173CF 42.4 44 63 10 35 0.41 16173DF 48.3 50 35 70 10 0.46 16173EF 60.3 95 10 0.88 70 40

Female section used in conjunction with the male fittings (16167M, 16168M, 16169M & 16173M).

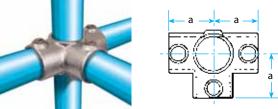
FITTING IS NOT DESIGNED TO WITHSTAND LATERAL LOADINGS.

CODE **TUBE SIZE** d 16173A 26.9 0.48 16173B 33.7 0.60 16173C 42.4 0.71 16173D 48.3 0.86 16173E 60.3 1.47

Typically used on sloping guardrail. This fitting combines 1 x 16173M & 16173F. The swivels can travel approximately 85° from the horizontal in both directions. NOT DESIGNED TO WITHSTAND LATERAL LOADINGS. AN ENTIRE STRUCTURE SHOULD NOT BE BUILT ONLY USING SWIVEL FITTINGS, THIS WOULD BE UNSTABLE.

16176 : SIDE OUTLET TEE

16179 : LOCKING COLLAR



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16176A	26.9	40						0.42
16176B	33.7	48						0.49
16176 C	42.4	60						0.94
16176D	48.3	66						0.87
16176E	60.3	86						1.67

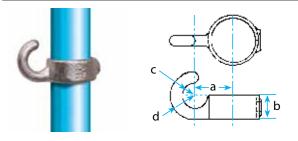
Typically used for constructing market stall or play frame structures.

CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16179A	26.9	22						0.15
16179B	33.7	25						0.15
16179 C	42.4	25						0.18
16179D	48.3	25						0.21
16179E	60.3	40						0.31

Typically used as a locking collar or for providing additional strength to fittings on high load structures.

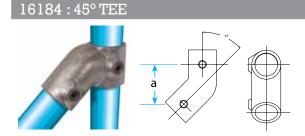
16182 : HOOK

12



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16182A	26.9	32	25	10	25			0.17
16182B	33.7	34	25	13	21			0.25
16182 C	42.4	39	25	13	25			0.25
16182D	48.3	41	25	13	25			0.30

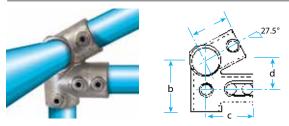
This is not recommended as a permanent chain location, for permanent chain locations one end should be retained in place using a 16173M fitting and fixed with a nut and bolt.



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16184B	33.7	45						0.49
16184 C	42.4	54						0.69
16184D	48.3	60						0.91

The 45° Tee is used as a bracing and strut component for strengthening structures.

16185 : 27¹/₂° EAVES FITTING



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16185D	48.3	67	89	83	51			1.19

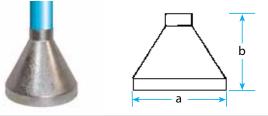
Typically used for the eaves end of a roof system in conjunction with the 16191.



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16191D	48.3	67	89					0.96

Typically used for the ridge of a roof system in conjunction with the 16185.

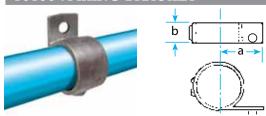
16192 : WEATHER SHIELI	D
------------------------	---



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16192B	33.7	140	125					0.25
16192 C	42.4	150	150					0.30
16192D	48.3	166	150					0.35

Typically used for weather protection around a 16132 fitting on a flat roof guardrail system. This fitting needs to be sealed with a suitable sealant. For installation details see page 20.

16199 : FIXING BRACKET



16231 : EXTRA SET SCREWS



CODE	a
16231A	1/4" BSP SHORT
16231BC	1/4" BSP
16231DE	3/8" BSP

Proprietary coated, case hardened setscrews. The setscrews when tightened to a torque of 39Nm give a slip load of 900kg to a safety factor of 2.

CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16199B	33.7	45	25				6	0.18
16199 C	42.4	53	40				11	0.34
16199D	48.3	56	40				11	0.37

Typically used for fixing panels, display boards or flooring to structures. The fitting is supplied with a pre-drilled hole.

16232 : HEXAGON KEY



CODE	a	C
16232ABC	1/4" A/F	16
16232DE	5/16" A/F	16
(AF - across flat)	L. C.	(A

Hexagonal Allen Key. This is the only tool required to tighten up a setscrew.

16233 : DUAL RATCHET



Dual Headed Ratchet Key. The ratchet is supplied with two removable hexagon heads to enable all setscrews to be tightened to the correct torque.

Handrailing for the disabled

The DDA range has been designed to meet the requirements laid down in the Disability Discrimination Act by providing a non-discriminatory handrail solution that complies with Part 'M' of the Building Regulations 2004 and is a smooth continuous handrail of 42.4mm diameter. DDA fittings are supplied Hot Dip Galvanised as standard. DDA fittings can be powder coated making them more visible and in cold temperatures a powder coated finish will give the impression of being warmer to touch.

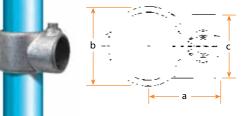


Ka



A01 : UPRIGHT CONNECTOR	CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
	16DDA01		55	40	48.3				0.38

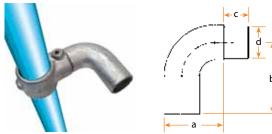
CODE TUBE SIZE



Connector for attaching the 16DDA04 intermediate bracket or the 16DDA02	
handrail connector to the 48.3mm o/d upright.	

16DDA02	: HANDRAIL	CONNECTOR

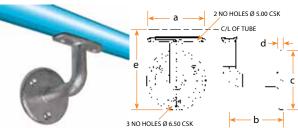
16DD.



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16DDA02		51	86	30	38			0.48

Connector for attaching the end of the 42.4mm o/d handrail tube at 90° to the 48.3mm o/d upright. This bracket is used in conjunction with 16DDA01 & 16DDA07.

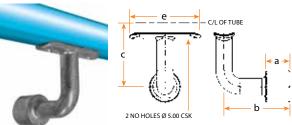
16DDA03 : WALL BRACKET



16DDA03		88	82	90	8	84		0.62
Bracket for sup	porting the 42.4	4mm o	o/d hand	drail tub	e to a w	vall. The	e 42.4m	m o/d

Bracket for supporting the 42.4mm o/d nandrall tube to a wall. The 42.4mm o/d $d \rightarrow | \leftarrow$ tube is fixed to the 16DDA03 using either 2 x self tapping screws or 2 x pop rivets.

16DDA04 : INTERMEDIATE BRACKET



CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16DDA04		30	51	84	38	88		0.44

Bracket for supporting the top or middle rail tube at an upright in conjunction with a 16DDA01. The 42.4mm o/d tube is fixed to the 16DDA04 using either 2 x self tapping screws or 2 x pop rivets.

16DDA05 : END RETURN



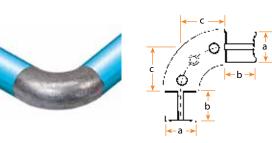
	16DDA05		90	82	8	86	46		0.64	
	Bracket for terminating the 42.4mm o/d handrail tube back to a wall. This bracket is									
_	used in conjunction with a 16DDA07.									

TUBE SIZE

CODE

3 NO HOLES Ø 6.50 CSK

16DDA06 : 90° BEND



16DDA07 : INTERNAL CONNECTOR

CODE	TUBE SIZE	a	b	C	d	е	Ø	Кg
16DDA06		33.7	35	50				0.93

Expanding elbow for creating a smooth 90° bend in the 42.4mm o/d tube.

	∢ — a —
<u>M</u>	
	b

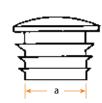
CODE	TUBE SIZE	a	b	С	d	е	Ø	Kg
16DDA07		42.4	75	19				0.35

Expanding internal connector for joining sections of 42.4mm o/d tube, or other DDA fittings as and when required.

16133D : END CAP - PLASTIC



16DDA



 $48.3 \rm mm$ o/d plastic end cap for inserting into the open tube on the top of the upright. For a permanent fix, a suitable adhesive should be used.

109 : ADJUS'I'ABLE BEND	CODE	TUBE SIZE	a	b
	16DDA09		31	86



Fitting for creating an adjustable bend between the horizontal and the vertical.

d

Kg

0.61

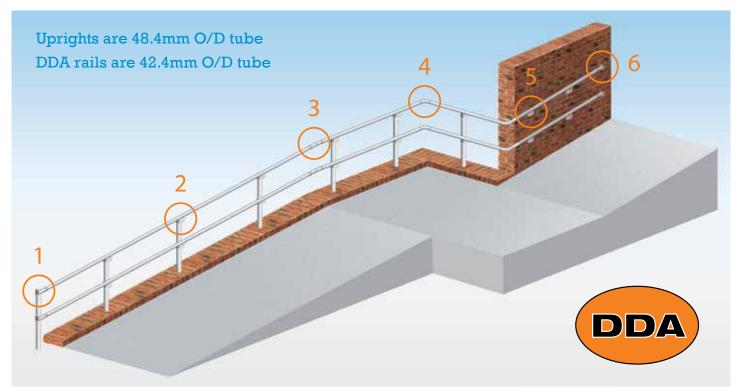
0

DDA FITTINGS

DDA uprights are 48.4mm O/D tube. DDA rails are 42.4mm O/D tube with a 3.2mm wall thickness. The DDA range conforms to the requirement for smooth continuous handrail between 40 - 45mm O/D.

When using 16DDA03 or 16DDA04 fittings the tube can be connected using either self tapping screws or pop rivets.

This Diagram Shows a Typical DDA Range Installation





16133D, 16DDA01, 16DDA02, 16DDA07



16133D, 16DDA01, 16DDA04



16DDA07, 16DDA09, 16DDA07



16DDA06



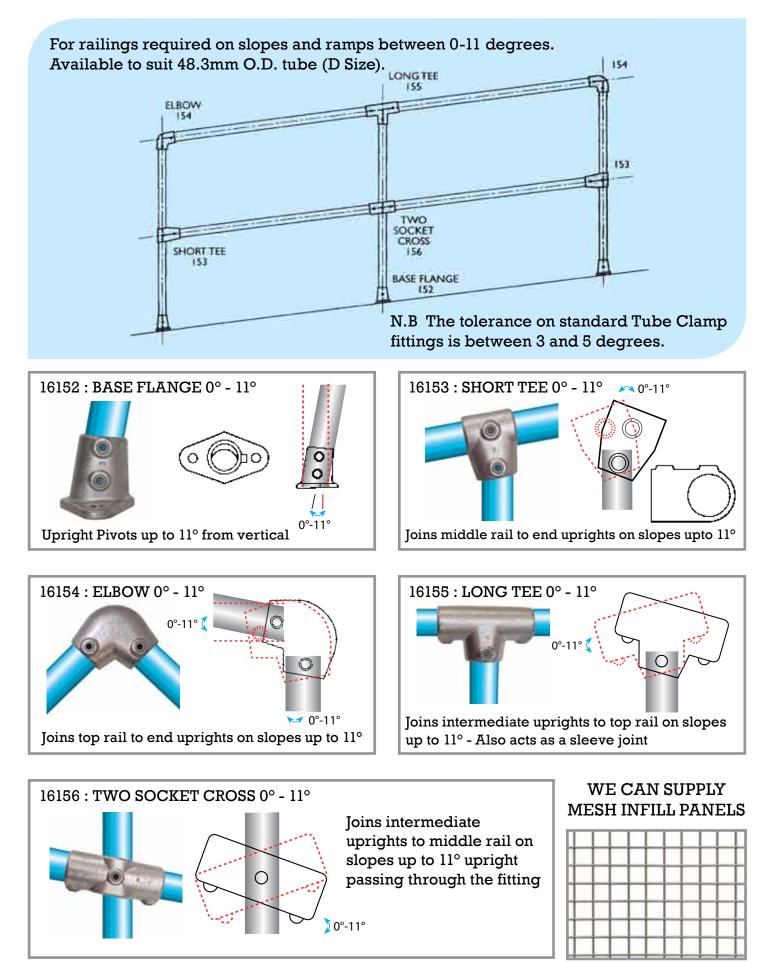
16DDA03



16DDA07, 16DDA05

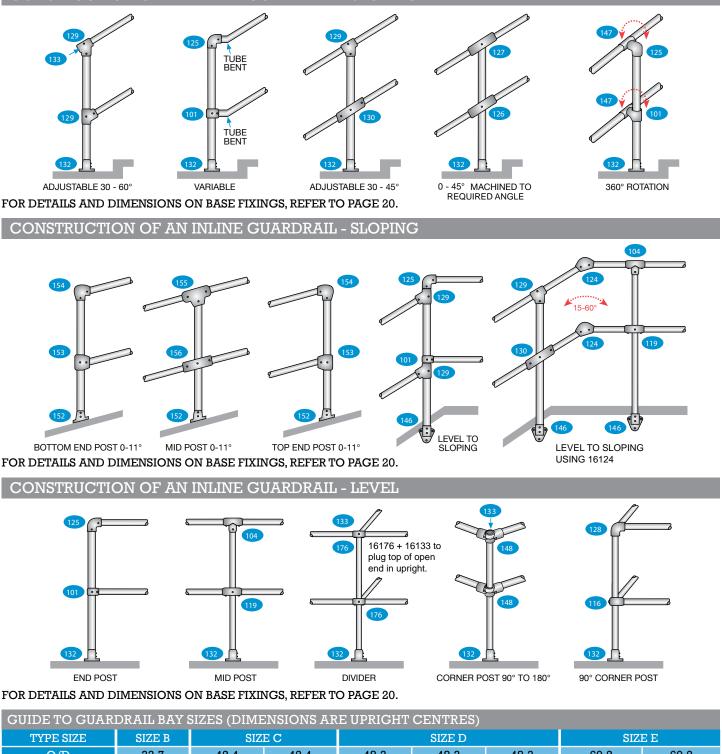
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HANDRAIL SLOPE FITTINGS



See page 9 for dimensions.

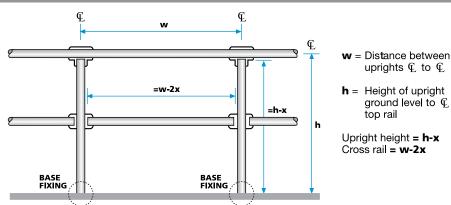
CONSTRUCTION OF AN INLINE GUARDRAIL - SLOPING



TYPE SIZE	SIZE B	SIZE C			SIZE D	SIZE E		
O/D	33.7	42.4	42.4	48.3	48.3	48.3	60.2	60.2
Wall in mm	3.2	3.2	4.0	3.2	4.0	5.0	3.7	4.5
Design Load N/m				GUARDRAIL HEIGHT 900mm				
360	814	1369	1595	1828	2584	3052	3265	3858
740	396	666	776	889	1257	2229	1588	1876
Design Load N/m				GUARDRAIL H	HEIGHT 1100r			
360	666	1120	1305	1496	2114	2778	2671	3155
740	324	545	635	728	1028	1824	1300	1535
1500	160	269	313	359	507	900	641	757

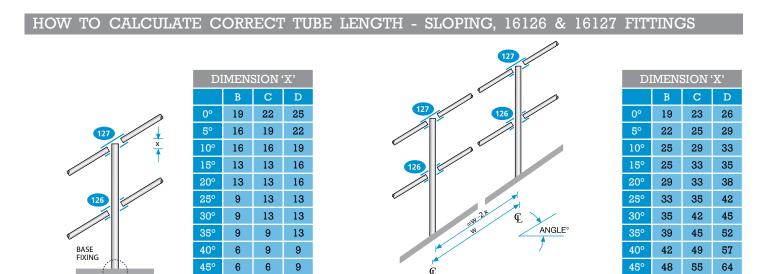
Upright wall thickness as per chart, cross rails are 3.2mm wall thickness tube. The above are based on the maximum permissable bending moment of the tube. THE DIMENSIONS ABOVE ARE FOR GUIDANCE ONLY AND ARE NOT INTENDED TO BE USED AS AN AUTHORISED SPECIFICATION DIMENSION.

HOW TO CALCULATE CORRECT TUBE LENGTH - LEVEL



CUTTIN	G CHART
SIZE	x
A	14
В	17
С	22
D	25
F	30

FOR DETAILS AND DIMENSIONS ON BASE FIXINGS, REFER TO PAGE 20.

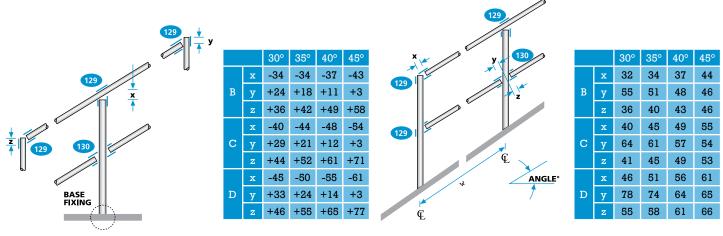


Add dimension 'x' to the upright height.

Subtract 2 x dim 'x' from the upright centres. The upright centres must be measured on the slope.

FOR DETAILS AND DIMENSIONS ON BASE FIXINGS, REFER TO PAGE 20.

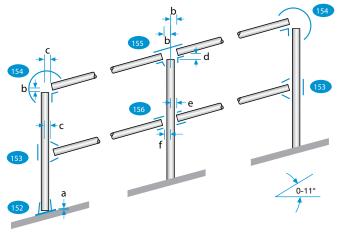
HOW TO CALCULATE CORRECT TUBE LENGTH - SLOPING, 16129 & 16130 FITTINGS



Select the orientation for the 16129 fitting. Add or subtract the relevant dimension. Subtract the relevant dimensions from the upright centres. The upright centres must be measured on the slope.

FOR DETAILS AND DIMENSIONS ON BASE FIXINGS, REFER TO PAGE 20.

HOW TO CALCULATE CORRECT TUBE LENGTH - SLOPING, 0 - 11° SLOPE FITTINGS



Upright

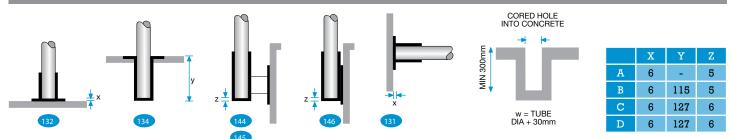
Calculating the upright height - select the top rail fitting (16153, 16154, 16155). Subtract the relevant dimension from the upright length. Add or subtract the dimension for the ground fitting being used.

Cross rail

Calculating the cross rail width - select the fittings to be used and subtract the relevant dimension from the upright centres. The upright centres must be measured on the slope.

CUTTING CHART						
DIMENSION						
A	7					
В	25					
С	28					
D	28					
Е	28					
F	35					

CUTTING DIMENSIONS FOR BASE AND WALL PLATES



Dimensions X and Z subtract from upright length. Dimension Y added to upright length. Uprights cast into concrete pockets must be flat on one end and the hole min 300mm x 300mm x 300mm.

16192 WEATHER FLANGE INSTALLATION PROCESS

2.



Concrete Remove asphalt down to the concrete. Fix 16132 fitting to concrete.

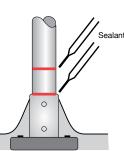
SELF CLOSING

FABRICATED GATE & TWO POSTS

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550



Dress asphalt around the 16132 fitting. Insert upright and apply sealant as illustrated.

Available in 48.3mm

complete with rubber

backing pad and

tube only.

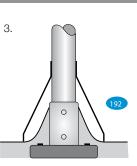
Slam Plate

slotted hole.

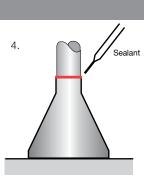
Left hand gate Code: 1603TCG1D

Right hand gate

Code: 1603TCG2D

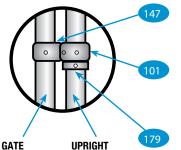


Place 16192 fitting on upright ensuring that the sealant is drawn down with it.



Seal top of 16192 fitting to the upright.

WIDE GATE HINGE MADE FROM FITTINGS



Tighten the setscrew on the 16147 to the gate.

Tighten the setscrew on the 16101 to the 16147.

Tighten the setscrew on the 16179 to the upright.

Leave the setscrew on the 16101 to the upright loose.

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ROOF EDGE PROTECTION (No fixings required)



MAIN SYSTEM PARTS



Upright Post - Code: 16RE00G40

• 48mm diameter, 1100mm tall factory assembled upright comprising of: 2 Cradles, 1 Base and an End Cap

Galvanised Tube with 3.2mm thick wall

- Code: 160248H in lengths of 6.5 metres
- Code: 16024820H in lengths of 2 metres



90° Elbow - Code: 16125D

• A means to change direction at 90° without bending the tube



Wall Flange - Code: 16131D

• An alternative method of finishing a run of guardrail by fixing to the wall



Sleeve Joint - Code: 16149D

• To connect adjoining handrail sections together

WHY ROOF EDGE PROTECTION?

- TUV Certificate no. Z1A 04 03 50796 001
- Satisfies the CEN harmonised European standard BS EN ISO 14122-3:2001
- Base fitting allows the option of installing the uprights at up to 10° from the vertical
- Rapid installation
- · 25 kgs maximum component weight
- No welding or bending required on site
- No special tools required
- Bolt on toeplate facility to comply with HSG 33
- For use on Asphalt, coated steel sheeted or concrete mineral felt roofs
- The system is effectively maintenance free with Hot Gip Galvanised to BS EN ISO 1461 malleable iron fittings, PVC counterweights and Hot Dip Galvanised tube



Counterweight - Code: 16RE11G40

Curved Post - Code: 16RE00G40SS • 48mm diameter, 1100mm high curved factory assembled upright comprising of: 3 Cradles, 1 Base and an End Cap

• Recycled PVC moulding containing a locking collar to secure and lock the Roof Edge Tube in position. The counterweight is slim and deemed a low trip hazard



Run End Counterweight - Code: 16RE12G40

 Double counterweight assembly which is used in conjunction with all end posts on installations with "free ends" (This part is supplied loose for site assembly)

ROOF EDGE PROTECTION is a system that requires no fixings or drilling and subsequently no repair to the roof membrane. It is suitable for flat or nearly flat roofs.

ROOF EDGE PROTECTION operates on a counterbalance principle using curved PVC counterweights as the main component. A galvanised malleable iron foot supports the handrail post, this includes an integral toeplate facility which is a fundamental requirement if there is no perimeter edge upstand.

ROOF EDGE PROTECTION (No fixings required)

ROOF EDGE PROTECTION ASSEMBLY Free Ends

I Refer to the project drawing.

- **2** Lay the first post at the start position.
- **3** Attach a run end counterweight assembly to the first post.
- **4** Position the second post.
- 5 Attach a counterweight to the second post.
- 6 Position the third post.
- **7** Position the fourth post and attach a counterweight.
- 8 Drop handrail and kneerail into cradle fittings.
- 9 Repeat the procedure until completion.
- 10 Check that the maximum spacing for posts is no greater than 2000mm.
- 11 Check that the maximum spacing for counterweights is no greater than 4000mm.
- 12 Check that there is a run end counterweight and adjacent counterweight at each end of a run.

Closed Installations

- *I* Refer to the project drawing.
- **2** Lay the first post at the start position.
- 3 Attach a counterweight to the first post.
- **4** Position the second post.
- **5** Position the third post and attach a counterweight.
- 6 Drop handrail and knee rail into cradle fittings.
- 7 Repeat the procedure until completion.
- 8 Check that the maximum spacing for posts is no greater than 2000mm.
- 9 Check that the maximum spacing for counterweights is no greater than 4000mm.

FULL TECHNICAL DETAILS CAN BE FOUND AT OUR WEBSITE www.fhbrundle.co.uk

Semi Closed System

Open End System

Fully Closed System

TUBULAR HANDRAIL STANDARDS

SELF COLOUR OR GALVANISED TO FIT 33.7MM O.D 42.4MM O.D & 48.3MM O.D TUBE



WE CAN OFFER

Self colour vented for galvanising M8 clamping screws fitted to balls. Dimensions shown as A & B are intended as a guide for our stocked range. Other dimensions can be supplied, quickly, to order. State A & B dimensions and angle required. If required for a staircase, please specify the measurements for A & B and the angle required.

LOADING TABLE FOR HANDRAIL STANDARDS

This table represents our maximum recommended pitch for each size of standard. Based upon 1100mm high standards.

HANDRAILING DIAI	METER mm	33.7 O.D	42.4 O.D	48.3 O.D	33.7 O.D	42.4 O.D
SHANK DIAMET	'ER mm	33.7 O.D	42.4 O.D	48.3 O.D	42.4 O.D	48.3 O.D
MAX	220 N/M	1455	2000	2000	2000	2000
RECOMMENDED	360 N/M	889	1417	2000	1417	2000
SPACING 2000mm	740 N/M	432	689	973	689	973

PRE-ASSEMBLED TUBE CLAMP POSTS





Code

25011

2501142

2501148

mm O.D 33.7

42.4

48.3

550

8

FHB 1A

SELF COLOUR

SELF COLOUR:

SELF COLOUR:

1250

ADJUSTARAIL

GALVANISED TO FIT 33.7MM O.D & 42.4MM O.D TUBE



HEAVY DUTY GALVANISED HANDRAIL BRACKET

Code: 171168B - suits 33.7mm tube Code: 171168C - suits 42.3mm tube Code: 171168D - suits 48.3mm tube

WARMAGRIP[™] HANDRAILING

Fire ext

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A "WARM TO THE TOUCH" DDA COMPLIANT HANDRAIL COMPONENT SYSTEM!

• 45mm diameter tube

regs

Building

F.H. BRUNDLE

DDA

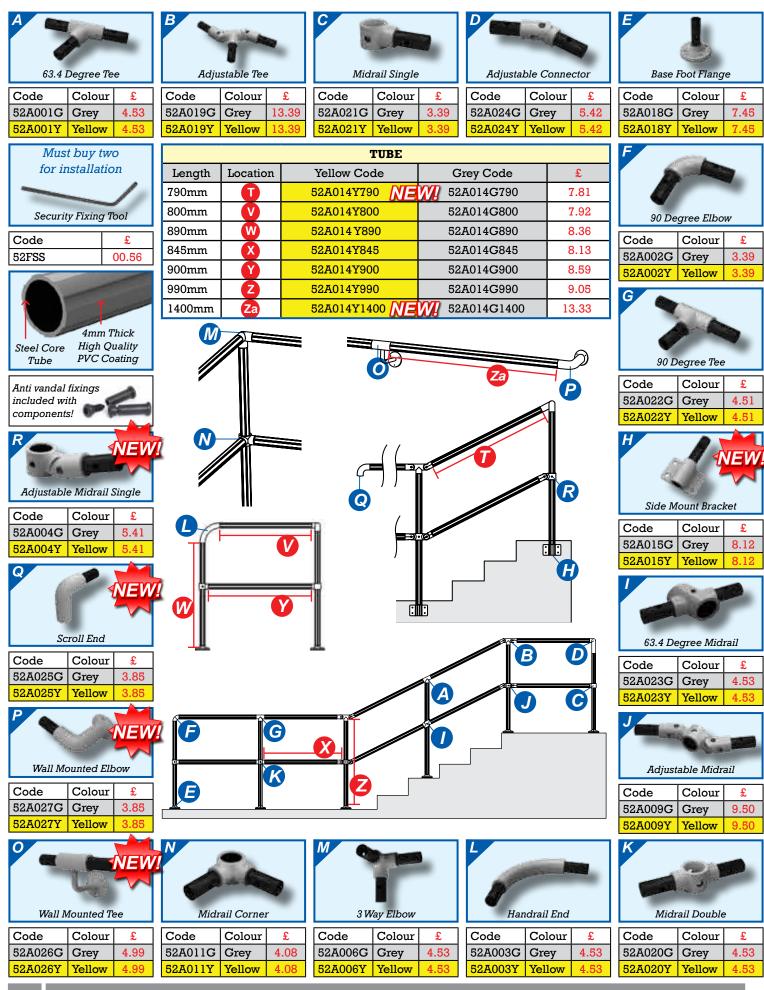
- Available from stock
- Load tested to 0.75 Kn
- Smooth continuous handrailing
- Available in grey (G) and yellow (Y)
- High quality PVC coated fittings & tube
- No costly thermal paint or powder coating
- Versatile components system for on site flexibility

Health &

safety

• Meets the DDA obligations, Part "M" of the Building Regs

WARMAGRIP[™] HANDRAILING



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- Delivery from stock





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304 & 316 Stainless Steel





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